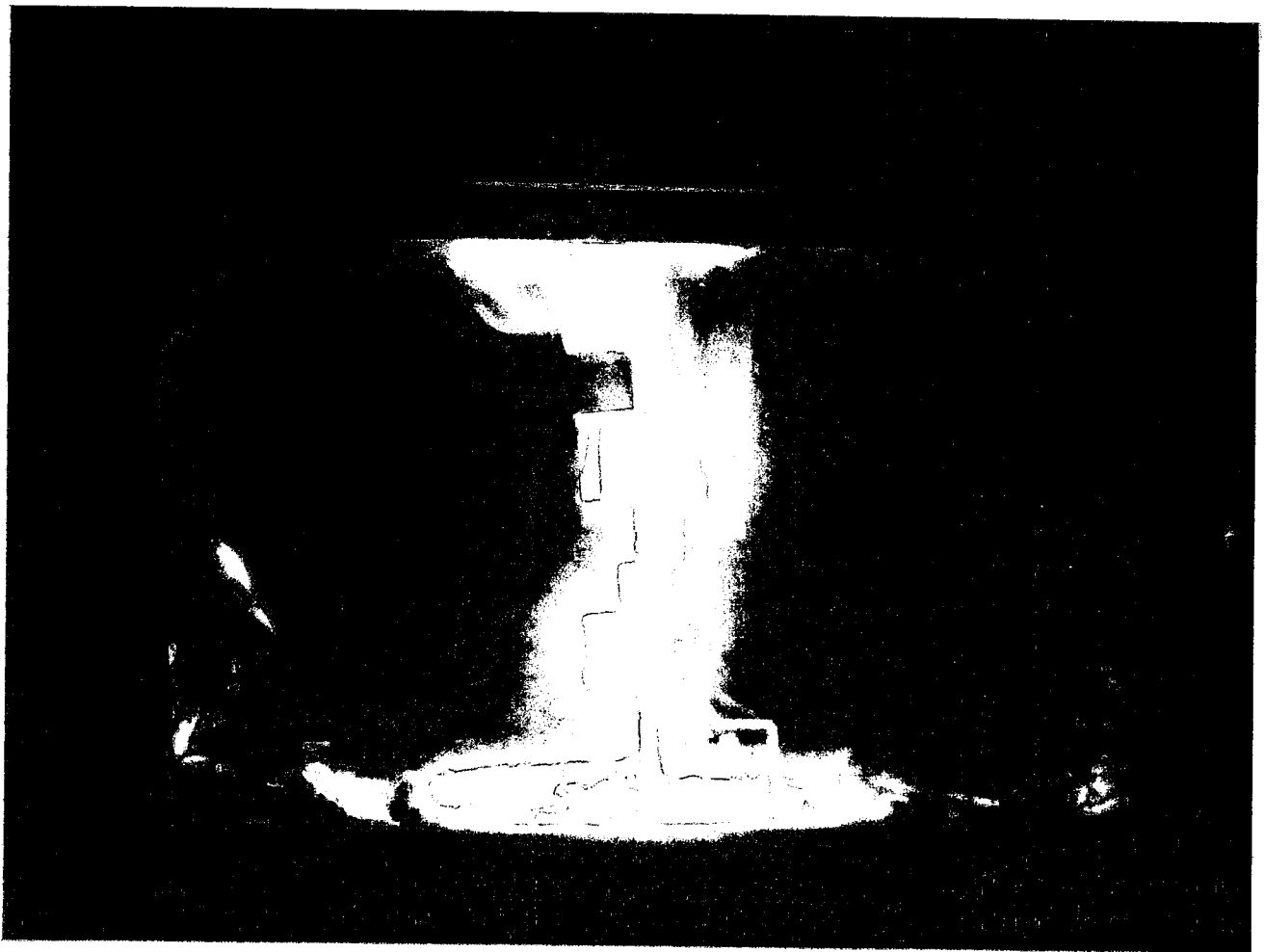


US EPA WOOD HEATER
CERTIFICATION TEST REPORT

KUMA STOVES, INC.
KUMA ASPEN
NONCATALYTIC WOOD HEATER

SEPTEMBER 20, 2010



MYREN CONSULTING, INC.

OFFICE

512 WILLIAMS LAKE ROAD
COLVILLE, WA 99114
PHONE 509-684-1154
FAX 509-684-3987

LABORATORY

501 C WILLIAMS LAKE ROAD
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Confidential

The data and information in this test report is confidential, proprietary information and is not to be released to and/or discussed with any party who is not authorized by the manufacturer or the testing laboratory to receive such data.

Confidential

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Wood Heater Description		vari
Usable Firebox Volume Dimensions and Calculations		vari
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Manufacturer's Operators Manual		
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Sealing Information		

Photos:

This sections contains two photographs of the fuel load for each test run and two color photographs (side and front view) of the wood heater tested and any other photographs pertinent to testing the unit.

Photos

vari

Report Certification

The sampling and analysis for the appliance described in this report was carried out under my direction and supervision.

Date: 9/20/2010

Signature: Albert V. Myren Jr.
Title: President

I have reviewed all of the test data and test results found in this report and hereby certify that the test report is authentic and accurate.

Date: 9/20/2010

Signature: Albert V. Myren Jr.
Title: President

FIELD OBSERVATION CHECKLIST

Unit Name: KUMA ASPEN

Manufacturer Name: KUMA STOVES, INC.

Manufacturer Address: 2150 W. HAYDEN AVE.
HAYDEN, ID 83835

Manufacturer Phone: 208 762 8002

Fax: 208 762 5882

Observers & Affiliation: NONE

SUPERVISOR: BEN MYREN

MYREN CONSULTING'S LAB TEAM: JOHN PALM, ILSE MYREN, PAT
GARVEY, SHANNON KEARNEY, BEN MYREN

LAB LOCATION: 501-C WILLIAMS LAKE ROAD, COLVILLE, WA
99114

LAB ELEVATION: 1645 FEET

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Data Sheet #5

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Data Sheet #5

3. Net

Data Sheet #5

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1. Tares

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2. Finals

Data Sheet #4-3

M5G-1 Individual Test Run Page Index
The Data sheets in the individual test runs
are organized in the following sequence.

Computer Printout (s)

Table 1 Field Data – Sampling Interval Data

Table 1 Field Data Averages

Table 1 Calculations

Table 1 Proportional Rate Variation

Raw Data Sheets

of Pages

Data Sheet # 2 Meterbox Data Sheets

Variable

Data Sheet # 4 Analytical Balance Data Sheets

4-1 Filter Tare Weights

Variable

4-2 Beaker Tare Weights

Variable

#4-3 Constant Final Weights

Variable

4-4 Scale QA Checks

Variable

Data Sheet # 5 Particulate Catch Processing Sheet

1

Data Sheet # 8 Miscellaneous Data Sheet

1

Data Sheet # 9 Stove Operating Data

1

Data Sheet # 9-A pp. 1-4 Stove Operating Data

Variable

Data Sheet #10 Fuel Moisture

1

Data Sheet # 11 Fuel Density

1

Data Sheet # 13 Pre Burn Data

Variable

Data Sheet # 14 Burn Rate, Flue Gas and Temperature Data

Variable

Data Sheet # 15 Pre and Post Zero/Span Audits

15-1 CO₂

1

15-3 CO

1

Data Sheet # 16 Quality Checks

1

TEST SERIES INFORMATION AND DISCUSSION

Unit: Kuma Aspen Noncatalytic Wood Heater

Model: Aspen

Manufacturer: Kuma Stoves, Inc.

Date Received: 7/6/2010 Date(s) Aged: 7/6, 8 & 9/2010

Test Dates: 7/13, 15, 16, 19 and 20, 2010

Sampling Method(s): EPA M5G-1

Fueling Protocol: EPA M28

Number of Test Runs: 5

The Kuma Aspen Noncatalytic Wood Heater manufactured by Kuma Stoves, Inc. located in Hayden, ID was tested by Myren Consulting, Inc. using the Environmental Protection Agency's (EPA) Method 28, "Certification and Auditing of Wood Heaters", Method 5G-1, "Determination of Particulate Emissions from Wood Heaters from A Dilution Tunnel Location" and, if applicable, Method 28A, "Measurement of Air to Fuel Ratio and Minimum Achievable Burn Rates for Wood Fired Appliances". (See the Federal Register/ Vol.53, No.38/ Friday, February 26, 1988/ pp.5860-54926.) The particulate matter (PM) emission data, if reported, was calculated as specified in the Wood Heater New Source Performance Standard (NSPS).

All events and information pertinent to the test data are recorded on the data sheets for each test run, particularly on pp. 9, 9-1, 9-2, 9-3, 9-4 and 9-5 if present.

Any deviations made or noted from the promulgated methods other than those that were accepted and certified by EPA during the laboratory accreditation process are listed and discussed below.

A brief note about how the EPA M5G-1 particulate samples were processed is necessary to help the reviewer understand the net catch values. Experience has shown that the small portions of the filters that are left on the frits in the M5G-1 filter housing apparatus after the

filters are removed are full of static electricity. When these small portions are removed to a plastic petri dish, they quickly adhere to the dish. Trying to recapture this material during weighing causes it to disintegrate into smaller and smaller pieces, which makes obtaining accurate catch weights difficult. Thus, it was decided to place this filter material in with the particulate captured with the acetone wash, where it shows up as catch. Some of the filter material was already following this pathway. Thus, there may be negative filter catch weights, particularly for the back half filter, that are used during the particulate emission rate calculation process. However, the filter material lost off the filters is accounted for in the acetone catch.

The following pages contain (1.) a diagram showing the height of the appliance and black pipe and Class A chimney and the location of the sampling ports in the chimney and (2.) a diagram of the EPA 6" diameter dilution tunnel used by Myren Consulting during EPA Certification testing, (3.) a copy of the EPA Laboratory Accreditation Certificate for Myren Consulting's lab in Colville, (4.) letter requesting a waiver from the 30 day certification test notification requirement, (5.) a copy of the M&G-1/M5G-2 dual train comparison testing waiver request sent to EPA and (6.) a discussion of test results.

DISCUSSION:

- (1.) The way the test results are calculated has changed slightly. The average tunnel gas velocity was calculated using the square root of the average of the A_p readings. Now the tunnel gas velocity is calculated using the average of the square roots of the A_p readings and the average static pressure (P_g) reading. This change is based upon comments made by Mr. Mike Toney of OAQPS, EPA, RTP, NC.
- (2.) As noted above this stove was involved in the HPBA/ EPA sponsored M5G-1/ M5G-2 dual train comparison testing that was to help resolve the issue about the correction factor used to convert EPA M5G-1 test results to an EPA M5H equivalent. As per the agreement with EPA, this data is NOT being reported in this report.

Stack Measurements and Sampling Port Locations

Total Stack Height 15.667'
5.0 ± 1 Ft (M28, 4.1.1)

Steel Flue Pipe Ht 107"
8.5 ± .5 ft (M28, 4.1.1)

Wet Bulb/Dry Bulb
Probe Ht N/A
(No Specifications Given)

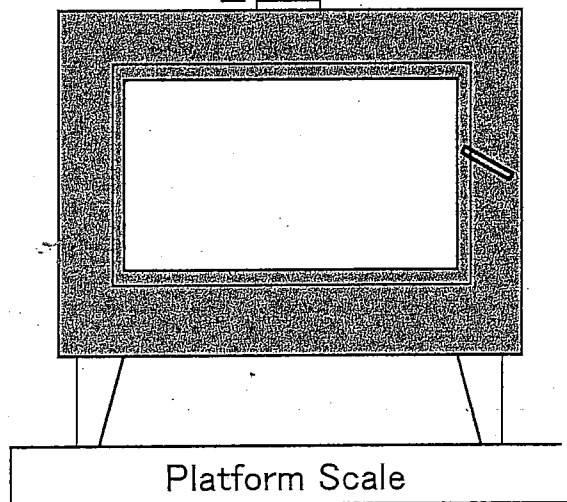
Stack Temperature
Probe Ht 108"
8.5 ± .5 ft (DEQ, 3.3.1)
{ASTM, 9.2.4 (draft)}

Flow Rate Measurement System Probe
Ht 100.75" 7.5 ± 1.0 ft (M5H, 5.1.6)

Cutaway Detail on
Barometric Oil Seal

Stove Ht at Flue Collar 29"

Static Pressure Probe Ht 10.75"
< 1.0 ft Above Flue Connector M28, 6.2.3



Unit Kama V.3

Date 7/12/10

Technician(s) ATM
JRP
POG
CSO

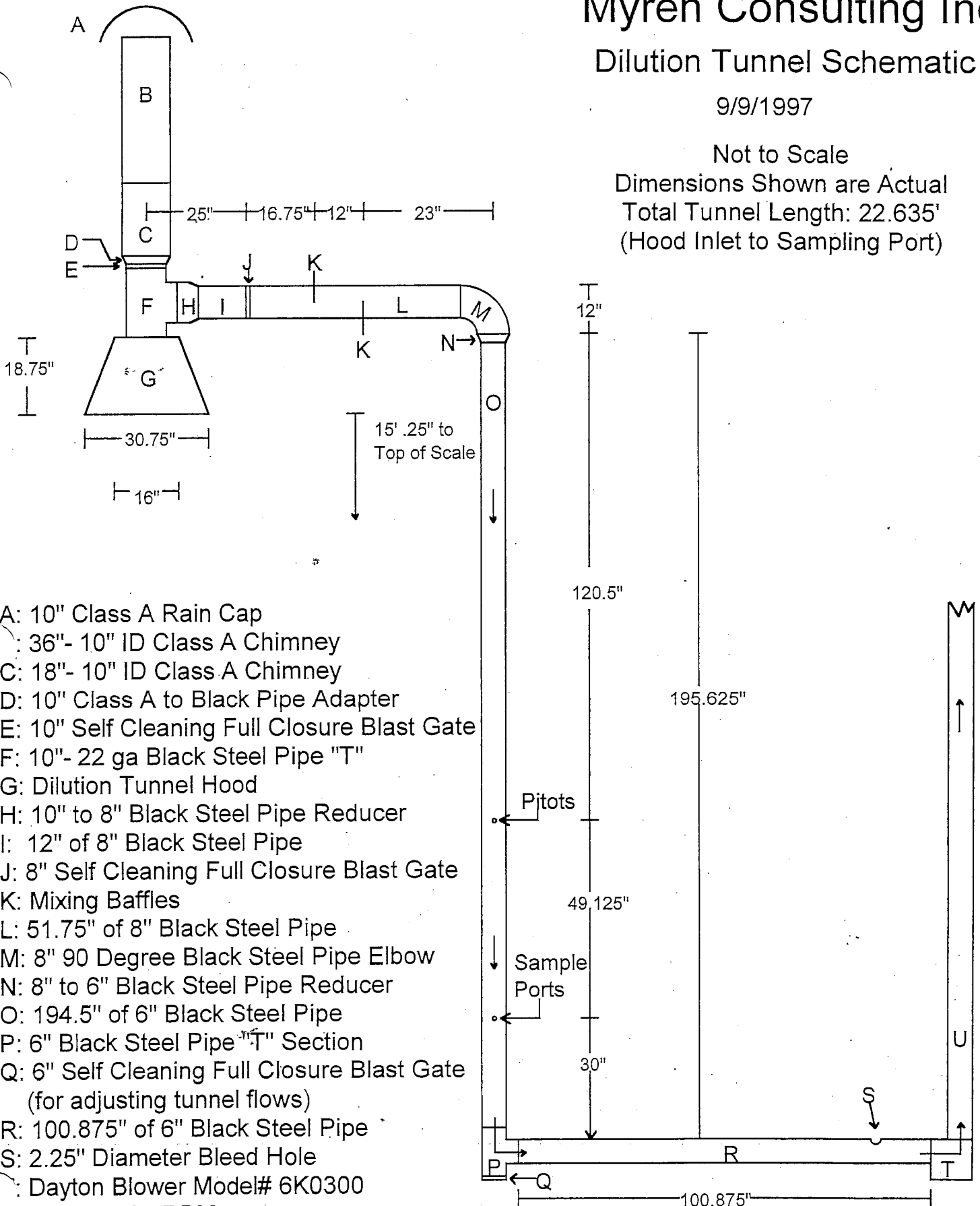
Myren Consulting Inc

Dilution Tunnel Schematic

9/9/1997

Not to Scale

Dimensions Shown are Actual
Total Tunnel Length: 22.635'
(Hood Inlet to Sampling Port)



- A: 10" Class A Rain Cap
- B: 36"- 10" ID Class A Chimney
- C: 18"- 10" ID Class A Chimney
- D: 10" Class A to Black Pipe Adapter
- E: 10" Self Cleaning Full Closure Blast Gate
- F: 10"- 22 ga Black Steel Pipe "T"
- G: Dilution Tunnel Hood
- H: 10" to 8" Black Steel Pipe Reducer
- I: 12" of 8" Black Steel Pipe
- J: 8" Self Cleaning Full Closure Blast Gate
- K: Mixing Baffles
- L: 51.75" of 8" Black Steel Pipe
- M: 8" 90 Degree Black Steel Pipe Elbow
- N: 8" to 6" Black Steel Pipe Reducer
- O: 194.5" of 6" Black Steel Pipe
- P: 6" Black Steel Pipe "T" Section
- Q: 6" Self Cleaning Full Closure Blast Gate
(for adjusting tunnel flows)
- R: 100.875" of 6" Black Steel Pipe
- S: 2.25" Diameter Bleed Hole
- T: Dayton Blower Model# 6K0300
1/3 HP 1725 RPM
- U: 6" black Steel Pipe Exhaust

CERTIFICATE OF ACCREDITATION



This certifies that

Myren Consulting, Inc

Has satisfied the requirements for laboratory accreditation for the certification of wood heaters pursuant to subpart AAA of 40 CFR Part 60, New Source Performance Standards For Residential Wood Heaters

June 5, 2007 to June 5, 2012

EFFECTIVE DATE

Methods 5G, 28, 28A:

METHODS

6

CERTIFICATE NUMBER

Cornelius B. Oldham

Measurement Technology Group
Group Leader

Myren Consulting, Inc.

512 Williams Lake Road

Colville, WA 99114

Office: (509) 684-1154

Lab: (509) 685-9458

Fax: (509) 685-2262

Date: 12 July 2010

To: John Dupree

From: Ben Myren

RE: Request for a Thirty Day Certification Test Notification
Waiver

Today Myren Consulting, Inc. was contacted by Mr. Mark Freeman of Kuma Stoves, Inc. He asked if we would be able to conduct a certification test series on a unit (the Kuma V.3) that Kuma Stoves has been developing and is now ready to test. Myren Consulting has the time available to conduct the test series, so granting the waiver would be beneficial to all parties. We would like to start the EPA test series on the Kuma V.3 starting on 7/12/2010 or 7/13/2010.

Let me know if the waiver is granted and/or if you have any questions.

Thank You,
Ben Myren

Myren Consulting, Inc.

512 Williams Lake Road

Colville, WA 99114

Office: (509) 684-1154

Lab: (509) 685-9458

Fax: (509) 684-3987

email:atmyren@gmail.com

DATE: 12 July 2010

To: Mr. John Dupree

Wood Heater Program Team Leader

USEPA, Office of Enforcement and Compliance Assurance (OECA)

Re:Request for Waiver for Wood Heater Test Method Comparison Data

This letter will serve as a request that [USEPA, OECA] waive the requirement stated in Applicability Determination #26, dated February 25, 1988 that data from all test methods used during certification testing be reported in the certification test report and used to determine the weighted average emissions for the subject heater. This waiver is for Kuma V.3 Noncatalytic Woodheater and Myren Consulting, Inc.. A waiver of this requirement is needed to allow data from a second emission measurement test method to be gathered concurrently with certification testing for the purposes of generating a test method comparison database. This database is critical for use in determining the relationship between EPA wood heater emission test methods at low emission rates, and will be used in the review of 40 CFR Part 60, Subpart AAA that is currently being conducted by the Office of Air Quality Planning and Standards (OAQPS).

The test method of record for this certification test series will be EPA Method M5G1, The test method for method comparison testing will be EPA Method M5G2.

Data from the test method of record will be included in the certification test report and used for determining the weighted average emissions and compliance with emission limits for the subject heater, pursuant to 40 CFR Part 60, Subpart AAA.

Data from the method comparison testing will not be included in the certification test report or be used for determining compliance with emission limits. The data will be provided to the Hearth, Patio and Barbecue Association (HPBA) and to OAQPS as simple individual test run data pairs without indication of manufacturer or heater model.

EPA WEIGHTED AVERAGES CALCULATIONS
EPA WEIGHTED AVERAGE PARTICULATE EMISSION RATE

The weighted average particulate emission rate (\overline{PM}) for the
Kuma V.3 Noncatalytic Wood Heater
manufactured by Kuma Stoves, Inc.
of Hayden, ID is 4.10 g/hr.

EPA WEIGHTED AVERAGE OVERALL EFFICIENCY

The weighted average overall efficiency (\overline{OE}) for the
Kuma V.3 is (default) 63 %.

II. EPA TEST RESULTS

* Denotes runs used in weighted average calculations

Run #	Dry Burn Rate/kg/hr	Grams/Hour	Overall Efficiency
2	0.969	3.673	
3	1.238	3.607	
4	1.393	3.402	
1	2.007	7.018	
5*	1.138	3.8914	

* Run 5 = Fan Confirmation Test

III. EPA CUMULATIVE PROBABILITY CALCULATIONS

Act. Dry Low Dry

$$P_n = \frac{[\text{Hi Prob.} - \text{Low Prob.}][\text{Burn Rate} - \text{Burn Rate}]}{.05} + \text{Low Prob.} = P_n$$

$$P_1 = \frac{[.380 - .328][.969 - 0.950]}{.05} + .328 = .3478 -$$

$$P_2 = \frac{[.572 - .550][1.238 - 1.200]}{.05} + .550 = .5667 -$$

$$P_3 = \frac{[.695 - .654][1.393 - 1.350]}{.05} + .654 = .6893 -$$

$$P_4 = \frac{[.920 - .912][2.007 - 2.000]}{.05} + .912 = .9131 -$$

$$P_5 = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_6 = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_7 = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_8 = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_9 = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_{10} = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_{11} = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_{12} = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_{13} = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_{14} = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$$P_{15} = \frac{[\quad - \quad] [\quad - \quad]}{.05} + \quad = \quad$$

$K_1 = P_2 - P_0 =$	<u>.5667</u> ✓	<u>.000</u>	<u>.5667</u>
$K_2 = P_3 - P_1 =$	<u>.6893</u> ✓	<u>.3478</u> ✓	<u>.3415</u>
$K_3 = P_4 - P_2 =$	<u>.9131</u> ✓	<u>.5667</u> ✓	<u>.3464</u>
$K_4 = P_5 - P_3 =$	<u>1.0000</u> ✓	<u>.6893</u> ✓	<u>.3107</u>
$K_5 = P_6 - P_4 =$	_____	_____	_____
$K_6 = P_7 - P_5 =$	_____	_____	_____
$K_7 = P_8 - P_6 =$	_____	_____	_____
$K_8 = P_9 - P_7 =$	_____	_____	_____
$K_9 = P_{10} - P_8 =$	_____	_____	_____
$K_{10} = P_{11} - P_9 =$	_____	_____	_____
$K_{11} = P_{12} - P_{10} =$	_____	_____	_____
$K_{12} = P_{13} - P_{11} =$	_____	_____	_____
$K_{13} = P_{14} - P_{12} =$	_____	_____	_____
$K_{14} = P_{15} - P_{13} =$	_____	_____	_____
$K_{15} = P_{16} - P_{14} =$	_____	_____	_____

IV. EPA WEIGHTED AVERAGES CALCULATIONS

The following formula is the one set out in Equation 28-1, Section 8.1, Method 28 and is to be used to calculate both the weighted average particulate emission rate (PM) and the weighted average overall efficiency (OE) as shown below. The formula uses interpolated probabilities for a given heat output demand calculated from the values listed in Table 28-1(2) in Method 28.

$$\overline{PM} = \frac{K_1 PM_1 + K_2 PM_2 + K_3 PM_3 + \dots + K_n PM_n}{K_1 + K_2 + K_3 \dots + K_n}$$

where \bar{E} = The EPA weighted average particulate matter emission rate in grams per hour (g/hr).
 K_2, K_3, \dots, K_n = The weighting factors for the individual test runs as determined in III above.
 $PM_1, PM_2, PM_3, \dots, PM_n$ = The particulate emission rates for the individual test runs as listed in II above.

And

$$\overline{OE} = \frac{K_1 OE_1 + K_2 OE_2 + K_3 OE_3 + \dots + K_n OE_n}{K_1 + K_2 + K_3 + \dots + K_n}$$

Where \overline{OE} = The EPA weighted average overall efficiency in percent (%).
 $K_1, K_2, K_3, \dots, K_n$ = The weighting factors for the individual runs as determined in III above.
 $OE_1, OE_2, OE_3, \dots, OE_n$ = The overall efficiencies for the individual test runs as listed in II above.

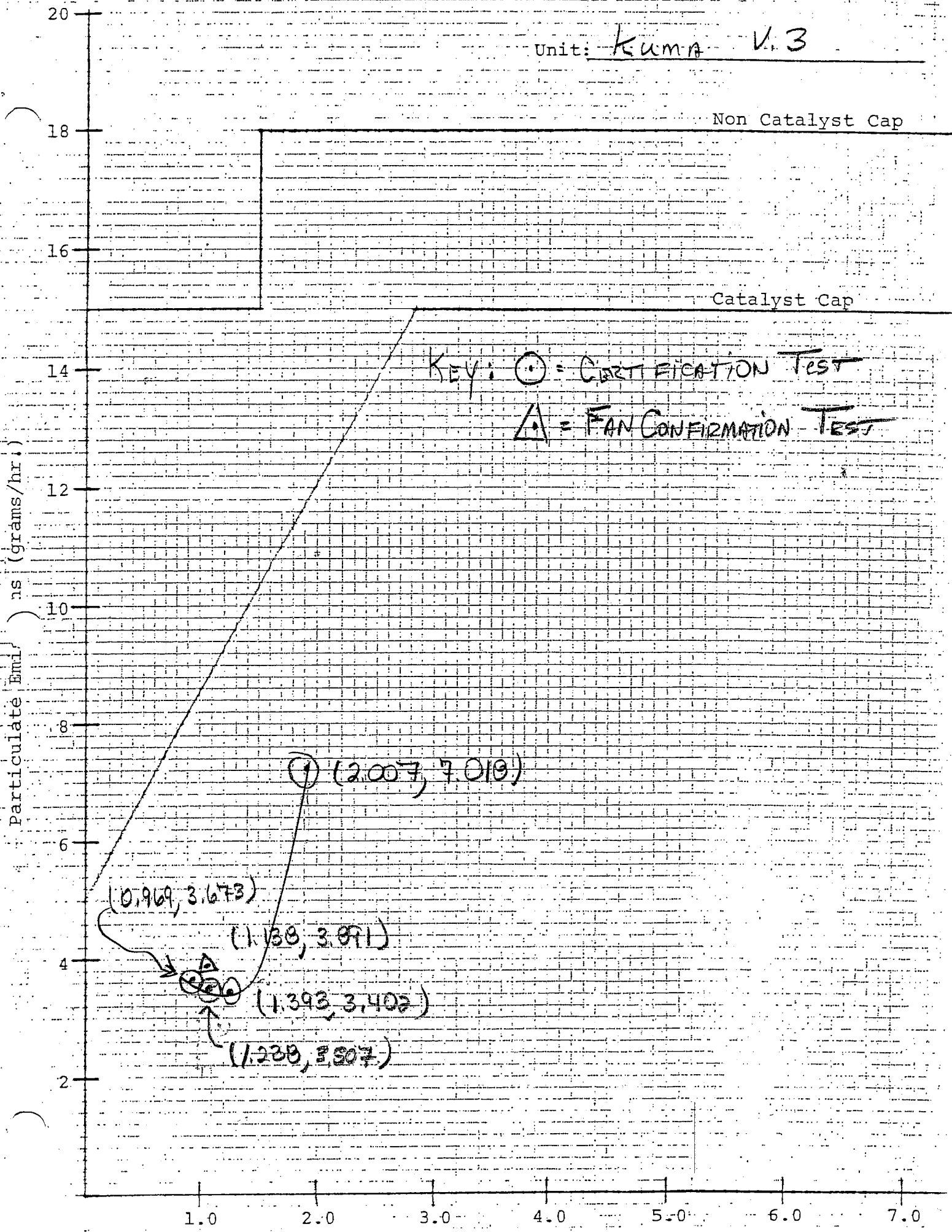
IV.A. EPA WEIGHTED AVERAGE PARTICULATE EMISSIONS CALCULATIONS

$$\bar{i} = \frac{15667(3.673) + 13415(2.507) + 13464(3.402) + 13107(7.018) + \dots}{15667 + 13415 + 13464 + \dots} = \frac{20815 + 11976 + 1785 + 21805 + \dots}{15653} = 4.24 \text{ g/hr}$$

IV.B. EPA WEIGHTED AVERAGE OVERALL EFFICIENCY CALCULATIONS

$$\bar{e} = \frac{\dots}{\dots} = \dots \%$$

Unit: kuma V. 3



Woodstove Data Summary

Run #	2	3	4	1	5*
Particulate Emissions:					
Concentration: grains/dscf:					
grams/m ³ :					
Emission Rate: grams/hr:	<u>3,673</u>	<u>2,807</u>	<u>3,402</u>	<u>7,018</u>	<u>3,091</u>
Emission Factor: gms/kg:	<u>2,404</u>	<u>1,781</u>	<u>1,526</u>	<u>2,533</u>	<u>2,194</u>
(dry fuel weight basis)					
Front Half Catch: % of total					
Total Mass Captured:					
Frt & Bck Halves:	<u>3429</u>	<u>2189</u>	<u>1860</u>	<u>3088</u>	<u>2669</u>
Efficiency Valves: (CSO B415 LHV)					
Overall Appliance Efficiency:		<u>7895</u>			
Combustion Efficiency					
Heat Transfer Efficiency					
Heat Output: EPA H05					
Avg. BTU/hr for test cycle	<u>11,689</u>	<u>14,923</u>	<u>16,793</u>	<u>24,206</u>	<u>13,728</u>
Fuel Burn Rates:					
Avg Kg/hr for test cycle	<u>1.161</u>	<u>1.485</u>	<u>1.675</u>	<u>2.430</u>	<u>1.371</u>
(Wet basis)					
Avg Kg/hr for test cycle	<u>0.969</u>	<u>1.238</u>	<u>1.293</u>	<u>2.007</u>	<u>1.138</u>
(Dry basis)					

* Run 5 = Fan Confirmation Test

RUN #	2	3	4	1	5
Kindling (Wet basis)	8.573	8.792	9.063	8.215	7.063
Pretest Fuel (Wet basis)	17.802	17.863	17.173	13.514	17.469
Test Fuel (Wet basis)	16.511	16.648	16.845	17.395	16.919

Fuel Moisture Content:

Kindling (Wet basis)
 Pretest Fuel (Wet basis)
 Test Fuel (Wet basis)

Air/Fuel Ratio:

lbs air/lbs fuel

Average Stack Gas Composition:

Avg. % CO₂ _____ %
 Avg. % O₂ _____ %
 Avg. % CO _____ %
 Avg. % Excess Air _____ %
 Avg. % Moisture _____ %

Average Stack Gas Flow Rate:

Stack flow rate - EPA CMB _____ dscfm
 CHO balance _____ dscfm
 Tracer Gas _____ dscfm
 Draft (Static) -0.035 -0.049 -0.053 -0.064 -0.046 in. H₂O
 Proportionality - Average 99.762 99.497 99.596 99.697 99.650 %

Average Stack Gas Emission Factors:

CO - g/Kg _____
 g/hr _____

RUN #

2

3

4

1

5

Average Temperatures:

Stack Gas	<u>255</u>	<u>320</u>	<u>346</u>	<u>457</u>	<u>297</u>	OF
Primary Combustion Chamber Gas	<u>716</u>	<u>838</u>	<u>864</u>	<u>1016</u>	<u>635</u>	OF
Secondary Combustion Chamber Gas	<u>932</u>	<u>1056</u>	<u>1099</u>	<u>1240</u>	<u>1003</u>	OF
Catalytic Combustor Exit Gas	<u>N/A</u>	<u>N/A</u>	<u>N/A</u>	<u>N/A</u>	<u>N/A</u>	OF
Stove Top	<u>525</u>	<u>621</u>	<u>615</u>	<u>755</u>	<u>613</u>	OF
Stove Left Sidewall	<u>407</u>	<u>575</u>	<u>502</u>	<u>650</u>	<u>543</u>	OF
Stove Back	<u>366</u>	<u>448</u>	<u>464</u>	<u>511</u>	<u>453</u>	OF
Stove Right Sidewall	<u>452</u>	<u>531</u>	<u>552</u>	<u>633</u>	<u>522</u>	OF
Stove Bottom	<u>331</u>	<u>415</u>	<u>420</u>	<u>421</u>	<u>400</u>	OF
Stove Temperature Change	<u>-120.0</u>	<u>-111.0</u>	<u>-67.4</u>	<u>-115.0</u>	<u>-114.6</u>	OF

Test Chamber Environment:

Avg. Barometric Pressure	<u>28.22</u>	<u>29.29</u>	<u>28.225</u>	<u>28.32</u>	<u>28.305</u>	in Hg
Avg. Temperature	<u>82</u>	<u>84</u>	<u>81</u>	<u>74</u>	<u>82</u>	OF
Avg. & Ambient Moisture	<u>165</u>	<u>1425</u>	<u>1275</u>	<u>110</u>	<u>1425</u>	% H ₂ O
Avg. & Relative Humidity	<u>42.5</u>	<u>38.5</u>	<u>38.5</u>	<u>42.5</u>	<u>41</u>	%RH
Avg. Air Velocity	<u>11.0</u>	<u>11</u>	<u>11.5</u>	<u>11.0</u>	<u>10.0</u>	m/sec
Avg. Dilution Tunnel Draft (If Applicable)	<u>.000</u>	<u>.000</u>	<u>.000</u>	<u>.000</u>	<u>.000</u>	in/H ₂ O

Test Fuel Weight and Burn Time:

Density (Dry basis)	<u>0.5771</u>	<u>0.5833</u>	<u>0.4323</u>	<u>0.4702</u>	<u>.4939</u>	gm/cm ³
Coal Bed Weight	<u>2.1</u>	<u>20</u>	<u>23</u>	<u>2.2</u>	<u>2.0</u>	lbs.
Pre Test Fuel Wt (Inc Kindling)	<u>30.160</u>	<u>31.012</u>	<u>29.540</u>	<u>31.274</u>	<u>28.352</u>	lbs.
Test Fuel Load Weight	<u>9.812</u>	<u>9.820</u>	<u>9.046</u>	<u>9.822</u>	<u>9.822</u>	lbs.
Total Test Cycle Burn Time	<u>230</u>	<u>100</u>	<u>160</u>	<u>110</u>	<u>195</u>	min.

MYREN CONSULTING, INC.
6 Inch Dilution Tunnel Traverse Data

Unit: Kumar V.3
Run #: CPA2
Date: 7/15/10
Technicians: ATM/JRP/PAK

Rev 2/22/09

T_{trav} T_{cent} Pg

Point Location Δp $\sqrt{\Delta p_{trav}}$ $\sqrt{\Delta p_{cent}}$ T_{trav} T_{cent} Pg

W-1	0.5"	.034	.1844	.2025	97	100	-163
2	1.5	.042	.2049		99		
Center		.041					
3	4.5	.040	.2000		102		
4	5.5	.039	.1975		97		

S-1	0.5	.036	.1897		97		
2	1.5	.040	.2000		97		
Center		.041		.2025			
3	4.5	.040	.2000		97		
4	5.5	.039	.1975		97		

Totals			1.5740	.4050	783	197	-328
Average			.1968	.2025	97.98	98.5	-164

$\circ R = (\circ F + 460)$

BP: 28.34 in. Hg Ps = BP + (Pg/13.6) = 28.34 + (-164/13.6) = 28.328 in. Hg

LEAK CHECKS:
Pre Test: Pg Leg: OK JRP Velocity Head Leg: OK JRP
Post Test: Pg Leg: OK PAK Velocity Head Leg: OK PAK

DILUTION TUNNEL GAS VELOCITY & VOLUMETRIC FLOW RATE CALCULATIONS

Rev 4/19/08

UNIT: Kuma V.3 DATE: 7/15/10 RUN #: EPA 2 TECHNICIAN(S): _____

Average Gas Velocity in the Dilution Tunnel V_{strav} (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7) _____

$$(9) V_{strav} = (85.49) \left(\frac{40.99 \text{ cp}}{1908} \right) \sqrt{\Delta P \text{ "H}_2\text{O}} = \frac{557.9 \text{ Ts } ^\circ\text{A}}{(10)} = \underline{13.83142} \text{ fps}$$

$$(9A) V_s = \frac{(13.83142 \text{ fps})(60)}{(2)} = \frac{829.885}{(2)} \text{ fpm}$$

Gas Velocity in the Center of the Dilution Tunnel - V_{scent} (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7)

$$(9) V_{scent} = (85.49) \left(\frac{0.99 \text{ cp}}{2075} \right) \sqrt{\Delta P \text{ "H}_2\text{O}} = \frac{558.5 \text{ Ts } ^\circ\text{A}}{(10)} = \underline{14.23967} \text{ fps}$$

$$(9A) V_s = \frac{(14.23967 \text{ fps})(60)}{(2)} = \frac{854.38020}{(2)} \text{ fpm}$$

EPA M5G1 Section 4.2.2, ASTM E 2515-07 EQN 1 Adjustment Factor for Center of Tunnel Pitot Tube Location

$$F_p = V_{strav} / V_{scent} = \frac{13.83142}{14.23967} = \underline{.971330}$$

Average Stack Gas Dry Volumetric Flow Rate - Q_{sd} (EPA M2 EQN 2-10, ASTM E 2515-07 EQN 3)

$$(10) Q_{sd} = 3600 \left(1 - \frac{0.04 \text{ Bws}}{13.83142 \text{ fps}} \right) \left(\frac{1963 \text{ ft}^2}{528 \text{ } ^\circ\text{A}} \right) \left(\frac{26.320 \text{ Ps "Hg}}{557.9 \text{ Ts } ^\circ\text{A}} \right) (29.92 \text{ "Hg}) = \frac{8407.99972 \text{ dscfhr}}{(11)}$$

$$(10A) \frac{8407.99972 \text{ dscfhr}}{(11)} \div 60 = \underline{140.13333} \text{ dscfmin (or dscfm)}$$

Note: Number in { } under blank lines denotes number of decimals to be used. If a blank calls for an answer already calculated, use the number of decimals previously specified for that answer.

MSG-1

Unit: KUMA V.3
 Run: 5PA 2
 Date: 7/15/10
 Page 1 of 2 Rev 5/10

Method 5G Particulate Sampling Data

Meter Box 45G-P Meter Y 1,0159 Filter #'s: (F) 115 (R) H4

Filter/O-Ring ID #: —

.957/.9575
 Pre Test Leak Check: .0005 CFM@ -15.3 in Hg Filter Size: 110 mm

.13/.154
 Post Test Leak Check: .001 CFM@ -15.4 in Hg Probe ID #: —
 Probe Length 21.5 in

Time		Meter Reading (ft ³)	Pitot		Tunnel Temp (°F)	Meter Temp (°F)	Gas Meter Δh	Vac (in Hg)
Clock	Elapsed		ΔP	Pg				
1338	00	678.200	.040	-164	96	74	0.90	0
48	10	683.440	.039	-164	107	78	.90	0
58	20	688.689	.039	-160	101	82	.90	0
1408	30	693.938	.039	-162	105	86	.90	0
18	40	699.183	.038	-164	104	89	.90	0
28	50	704.449	.039	-162	103	92	.90	0
38	60	709.737	.040	-164	103	94	.90	0
48	70	715.009	.040	-163	100	95	.90	0
58	80	720.314	.039	-163	99	96	.90	0
1506	90	725.623	.040	-161	100	97	.90	0
18	100	730.925	.040	-160	99	97	.90	0
28	110	736.240	.040	-165	98	97	.90	0
38	120	741.561	.040	-162	97	98	.90	0
48	130	746.875	.040	-160	96	98	.90	0
58	140	752.206	.040	-164	96	98	.90	0
1606	150	757.526	.039	-160	95	98	.90	0
18	160	762.845	.039	-158	95	98	.90	0
28	170	768.170	.040	-163	95	99	.90	0
38	180	773.493	.040	-160	94	98	.90	0
48	190	778.817	.040	-160	94	98	.90	0

BP

00	28.34	—	—
60	28.33	—	—
120	28.32	—	—
180	28.31	—	—
230	28.30	Avg. = <u>28.32</u>	

Pre Test Filter
 Check Weighing
 F. .6533
 R. .6547

End of Test Weight
 F. .6793 R. .6585
.6804 .6597
.6536 .6550
 270 4.7
 25.7

M5G-1

Unit: KUMA V.3
Run: FPA 2
Date: 7/19/10
Page: 2 of 2 Rev 5/10

Method 5G Particulate Sampling Data

Meter Box 45G-P Meter Y 1,0159 Filter #'s: (F) 115 (R) 114

957/9575
Pre Test Leak Check: .0005 CFM@ -15.3 in Hg Filter Size: 110 mm
Filter/O-Ring ID #: —

153/154
Post Test Leak Check: 1001 CFM@ -15.4 in Hg Probe ID #: —
Probe Length 21.5 in

Time		Meter Reading (●)(ft ³)	Pitot		Tunnel Temp (°F)	Meter Temp (°F)	Gas Meter Δh	Vac (in Hg)
Clock	Elapsed		ΔP	Pg				
1658	2:00	784.139	1040	-160	94	99	0.90	0
1708	10	789.460	1039	-161	94	99	1.90	0
18	20	794.778	1040	-162	93	99	1.90	0
28	30	800.095	1040	-161	93	99	1.90	0
	2:40	—						
	50							
	60							
	70							
	80							
	90							
	00							
	10							
	20							
	30							
	40							
	50							
	60							
	70							
	80							
	90							

BP

00	26.34	—	—
60	26.33	—	—
120	26.32	—	—
180	26.31	—	—
230	26.30	Avg. =	—

Pre Test Filter
Check Weighing
F .6539
R .6547

End of Test Weight
F .6536 R .6550

WOODSTOVE DATA SHEET #4-1: INITIAL FILTER WEIGHTS (TARE WEIGHTS)

Into Dessicator: Date 11/20/09 Time 1026 By PDG Front Half Back Half

Manufacturer: PALL PN 6015 Size: 110 mm Lot.No.: T72680 Grade: A1E CLASS

Filter #	First Wt	2010 Date	Time	By	Second Wt	2010 Date	Time	By	Third Wt	Date	Time	By
101	.6559	1121	1103	PDG	.6559	7/6	1802	ATM				
102	.6532		1104	PDG	.6533		1800	ATM				
103	.6557		1105	PDG	.6551		1801	ATM				
104	.6545		1106	PDG	.6545		1800	ATM				
105	.6556		1107	PDG	.6555		1759	ATM				
106	.6545		1108	PDG	.6546		1758	ATM				
107	.6546		1109	PDG	.6547		1757	ATM				
108	.6522		1110	PDG	.6524		1756	ATM				
109	.6558		1111	PDG	.6557		1755	ATM				
110	.6531		1112	PDG	.6530		1754	ATM				
111	.6511		1113	PDG	.6510		1753	ATM				
112	.6538		1114	PDG	.6537		1752	ATM				
113	.6553		1115	PDG	.6553		1751	ATM				
114	.6548		1115	PDG	.6550		1750	ATM				
115	.6533		1116	PDG	.6536		1749	ATM				
116	.6580		1117	PDG	.6579		1748	ATM				
117	.6543		1118	PDG	.6545		1747	ATM				
118	.6564		1119	PDG	.6564		1747	ATM				
119	.6564		1120	PDG	.6562		1746	ATM				
120	.6548		1121	PDG	.6549		1745	ATM				
121	.6526		1122	PDG	.6527		1744	ATM				
122	.6565		1123	PDG	.6564		1743	ATM				
123	.6567		1124	PDG	.6568		1743	ATM				
124	.6550		1125	PDG	.6552		1742	ATM				
125	.6528		1126	PDG	.6528		1741	ATM				

Checked by ATIMY MW Date: 7/6/10 Time 1805

QA REWEIGH

Filter #	WT	Date	Time	By
106	.6545	7/7/10	0657	Jm
115	.6533	7/7/10	0658	Jm
121	.6525	7/7/10	0659	Jm

BALANCE ROOM ENVIRONMENTAL CONDITIONS

WB	DB	%RH	Date	Time	By
56	72	34	1121	0952	PDG
58	70	48	7/6/2010	1630	ATM
58	70	48	7/7/10	0645	ATM

Post 11/21 7/6 7/16
 0.0000 0.0000 0.0000
 100.0000 99.9992 99.9990

Woodstove Data Sheet #4-2: Initial Beaker Weights (Tare Weights)

Scale 2

Into Dessicator: Date 4 May 10 Time 0940 By ATM

Balance Used: Sartorius Model: CP224S SN:

Beaker #	First Wt	Date	Time	By	Second Wt	2 nd Date	Time	By	Third Wt	Date	Time	By
20	3171	5/5	1453	ATM	73.3176	5/7	1641	Jm				
21	.0018		1504	ATM	71.0022	5/7	1704	Jm	71.0018	5/8/10	1245	ATM
22	.8331		1503	ATM	71.8344	5/7	1705	Jm	71.8337	5/8/10	1246	ATM
23	.7386		1455	ATM	70.7392	5/7	1708	Jm	70.7395	5/8/10	1227	ATM
24	.2178		1456	ATM	73.2187	5/7	1700	Jm	73.2187	5/8/10	1229	ATM
25	.6512		1459	ATM	72.6516	5/7	1650	Jm	72.6511	5/11/10	1447	ATM
26	.7872		1507	ATM	71.7879	5/7	1647	Jm	71.7875	5/11/10	1438	ATM
27	.3304		1508	ATM	72.3311	5/7	1657	Jm	72.3305	5/8/10	1243	ATM
29	.5185		1510	ATM	71.5198	5/7	1656	Jm	71.5193	5/11/10	1543	ATM
30	.8552		1511	ATM	70.7856	5/7	1658	Jm	70.7855	5/11/10	1541	ATM
32	.5986		1506	ATM	53.5999	5/7	1702	Jm	53.5996	5/8/10	1235	ATM
33	.1475		1505	ATM	53.1488	5/7	1701	Jm	53.1484	5/11/10	1437	ATM
36	.5736		1501	ATM	53.5747	5/7	1707	Jm	53.5742	5/8/10	1238	ATM
38	.2513		1500	ATM	53.2523	5/7	1703	Jm	53.2520	5/8/10	1239	ATM
40	.4617		1457	ATM	53.4625	5/7	1706	Jm	53.4624	5/8/10	1236	ATM
41	.8355		1458	ATM	52.8364	5/7	1707	Jm	52.8358	5/8/10	1229	ATM
43	.2319	✓	1440	ATM	53.2323	5/7	1640	Jm				
31	.6666	5/7/10	1655	Jm	64.6666	5/11	1445	ATM				
37	.7159	5/7/10	1646	Jm	53.7159	5/11	1440	ATM				
(cont.)												
22	.8338	5/11/10	1623	Jm								
27	.3307	5/11/10	1622	Jm	72.3305	5/12/10	1500	ATM	72.3304	6/2/10	1620	Jm

Checked by ATM Date: 6/2/10 Time: 1610

QA Reweigh 0

Balance Room Environmental Conditions

Beaker #	WT	Date	Time	By
✓ 22	71.8339	6/2/10	1617	ATM
✓ 32	53.5997	6/2/10	1619	Jm
✓ 21	71.0021	6/2/10	1620	Jm

WB	DB	%RH	Date	Time	By
59	73	42	5/7/10	1600	ATM
59	71	48	5/8/10	1140	ATM
55	68	42	5/11/10	1349	ATM
60	73	46	5/12/10	1314	ATM
61	73	46	6/2/10	1602	ATM

Post	Date	1 st	2 nd	3 rd	4 th	5 th	6 th
Weighing	0.0000g	0.0000	0.0000	0.0000	0.0000	0.0000	0.0100
Scale Check	100.0000g	99.9996	99.9995	99.9995	99.9995	99.9995	99.9995

M5G-1

Unit KAMM U.3

Woodstove Data Sheet #4-3: Constant Final Weights

Run # EPA-2

60 ml

Date: 7/15/10

Final Beaker Weights

WST5-Form 9, Pg 1, Rev 5/10

Beaker #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
27	72.3339	7/7	1911	AM	72.3374	7/18	2040	Sm	72.3359	7/19	1113	ATM	72.3351	7/20	2135	Sm
					72.3371	7/21	1812	ATM	72.3361	7/22	1643	AM	72.3369	7/26	2158	Sm
					72.3357	7/27	0042	AM	72.3359	7/28	1430	Sm	72.3356	7/29	1353	AM

Final Filter Weights

Filter #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
115	.6806	7/5	1055	ATM	.6794	7/16	1835	Sm	.6793	7/17	1853	AM				
114	.6597	7/5	1855	AM	.6584	7/16	1830	Sm	.6585	7/17	1851	AM				

QA Rereigh: Final Weight			
Date	Beaker #	Final Wt	By
Date	Filter #	Final Wt	By

Scale Room Environmental Conditions						
Weighing Session	Date	Time	By	WB	DB	%RH
1	7/16	1810	ATM	61	75	44
2	7/17	1800	AM	60	73	46
3	7/18	2015	AM	61	74	47
4	7/19	1040	AM	60	73	46
5	7/20	1350	AM	59	72	45
6	7/21	1715	AM	63	77	45

Scale Room Environmental Conditions						
	Date	Time	By	WB	DB	%RH
7	7/22	1617	AM	61	74	46
8	7/20	214	ATM	62	76	45
9	7/27	2206	AM	63	76	49
10	7/28	1310	AM	64	77	49
11						
Comments						

Acetone Blank 7/13/0
 0.2 L 29 50 ml Acetone Woodstove Data Sheet #4-3: Constant Final Weights
 lot # 074092

Unit KUMA

Run # EPA 2

Date: 7/13/0

Unit KUMA

Run # EPA 2

Date: 7/13/0

Unit KUMA

Run # EPA 2

Date: 7/13/0

Final Beaker Weights

Beaker #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
29	7/5/94	7/20	1546	AM	7/5/80	7/5/91	1111	AM	7/5/95	7/31	6028	J	7/5/94	8/1	0741	AM

Final Filter Weights

Filter #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By

QA Rereigh: Final Weight

Date	Beaker #	Final Wt	By
Date	Filter #	Final Wt	By

Scale Room Environmental Conditions

Weighing Session	60 to Date	Time	By	WB	DB	%RH
1	7/5/91	10:20	AM	56	72	42
2	7/31	2:05	PM	64	77	49
3	8/1	09:26	AM	64	77	49
4						
5						
6						

Scale Room Environmental Conditions

Scale Room Environmental Conditions				
7				
8				
9				
10				
11				
Comments				

Woodstove Data Sheet 4-4 Scale QC Record Sheet
Scale 1

Scale: Sartorius
Model: CP224S
SN: 17050374
Rev: 3/10

From: 7/20/10
Through:

* 135,000g ± 100,000 + 20,000 + 10,000 + 5,000 wts. 100g wt = 99.9991 - 90

Level	Recalibrated	135g * Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20 mg Weight	20/10 Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9980	99.9989	9.9999	1.0000	0.1000	0.0199	7/20	1350	ATM	28.26	59	72	45
Yes	Yes	134.9980	99.9989	9.9999	0.9999	0.0999	0.0199	7/21	1715	ATM	28.22	63	77	45
Yes	No	134.9988	99.9989	10.0000	1.0000	0.1000	0.0199	7/22	1617	ATM	28.16	61	74	46
Yes	Yes	134.9989	99.9990	9.9999	1.0000	0.0999	0.0199	7/26	2141	ATM	28.15	62	76	45
Yes	No	134.9990	99.9991	9.9999	1.0000	0.0999	0.0199	7/27	2200	ATM	28.22	63	76	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/28	1340	ATM	28.34	64	77	49
Yes	No	134.9989	99.9990	9.9999	1.0001	0.1001	0.0200	7/29	1330	ATM	28.41	64	77	49
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/30	1639	ATM	28.25	64	77	49
Yes	No	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	7/31	1020	ATM	28.29	58	72	42
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/31	2005	ATM	28.22	64	77	44
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.1000	0.0199	8/1	0926	ATM	28.22	56	68	46
Yes	No	134.9988	99.9989	9.9999	1.0001	0.0999	0.0199	8/1	0050	ATM	28.30	61	74	47
Yes	Yes	134.9980	99.9989	9.9999	1.0001	0.1000	0.0199	8/2	0756	ATM	28.40	59	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1001	0.0199	8/3	1600	JRP	28.34	58	70	48

Woodstove Data Sheet 4-4 Scale QC Record Sheet All Scales AND Desiccators Scale: Sartorius
Individually Grounded News. Model: CP224S

From: 5/31/10
Through: 7/19/10

SN: 17050374
Rev: 3/10

* 135.0000g = 100.0000 + 30.0000 + 5.0000 wts. 100g wt = 99.9991-99.9990

Level	Recalibrated	130g* Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0200	5/31/10	10:45	ATM	28.21	58	70	48
Yes	No	134.9992	99.9993	10.0000	1.0001	0.1001	0.0200	6/1/10	14:45	ATM	28.22	57.5	70	46
Yes	Yes	134.9990	99.9990	9.9999	1.0001	0.1000	0.0199	6/2/10	16:02	ATM	28.09	61	75	46
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0201	6/3/10	14:50	ATM	28.20	57	69	46
Yes	No	134.9991	99.9991	9.9999	1.0000	0.1000	0.0199	6/4/10	09:50	ATM	28.09	55	68	42
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	6/7/10	13:50	ATM	28.40	60	72	49
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	6/10/10	15:45	ATM	28.395	58	70	48
Yes	No	134.9990	99.9990	9.9999	1.0000	0.1000	0.0199	6/11/10	14:40	ATM	28.57	61	74	46
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1001	0.0200	6/13/10	20:35	ATM	28.23	58	71	44
Yes	No	134.9991	99.9990	10.0000	1.0001	0.1001	0.0199	6/15/10	14:38	ATM	28.28	59	72	45
Yes	No	134.9990	99.9990	10.0000	0.9999	0.1000	0.0199	6/22/10	20:41	ATM	28.45	56	70	48
Yes	No	134.9993	99.9993	10.0000	1.0000	0.1000	0.0199	6/23/10	22:30	ATM	28.15	64	77	48
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	6/24/10	17:10	ATM	28.09	60	74	43
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	6/29/10	14:07	ATM	28.20	61	74	47
Yes	Yes	134.9989	99.9989	9.9999	1.0001	0.1001	0.0199	7/5/10	17:05	ATM	28.28	56	70	48
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	7/6/10	12:50	JRP	28.48	57	68	50
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/6/10	16:30	ATM	28.52	53	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.0999	0.0199	7/9/10	06:45	ATM	28.52	50	70	48
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	7/9/10	14:09	ATM	28.45	64	77	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/10/10	21:45	ATM	28.04	61	74	46
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/12/10	11:09	ATM	27.95	60	72	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/13/10	14:26	ATM	28.35	55	67	45
Yes	No	134.9988	99.9989	9.9999	1.0001	0.1001	0.0200	7/14/10	14:44	ATM	28.48	56	70	48
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/15/10	11:28	ATM	28.12	60	73	46
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	7/16/10	13:10	ATM	28.28	61	75	44
Yes	No	134.9989	99.9990	9.9999	0.9999	0.0999	0.0199	7/17/10	18:00	ATM	28.29	60	73	46
Yes	No	134.9991	99.9991	10.0000	1.0000	0.1000	0.0199	7/18/10	20:15	ATM	28.25	61	74	47
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	7/19/10	10:40	ATM	28.40	60	73	46

Woodstove Data Sheet 4-4 Scale QC Record Sheet

Scale: Sartorius
Model: CP224S
SN: 17050374
Rev: 3/10

From: 4/4/10
Through: 5/18/10

* 135.000g = 100.0000 + 10.0000 + 10.0000 + 5.0000 100g wt 99.9999 - 99.9999

Level	Racali- brated	136g * weight ⁵	100g weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9993	99.9993	9.9999	1.0001	0.1000	0.0200	4/4/10	16:36	ATM	28.03	57	70	44
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	4/5/10	16:41	ATM	28.09	58	72	42
Pass	Service with Scale			QC Services Here				4/6/10	10:00					
Yes	Yes	134.9993	99.9993	9.9999	0.9999	0.1000	0.0200	4/6/10	11:30	ATM	28.10	58	72	42
Yes	Yes	134.9992	99.9992	9.9998	0.9999	0.1000	0.0199	4/6/10	16:01	ATM	28.08	60	75	40
Yes	Yes	134.9989	99.9988	9.9988	1.0001	0.1001	0.0199	4/12/10	09:45	ATM	28.12	57	70	44
Yes	Yes	134.9989	99.9989	9.9990	1.0001	0.1001	0.0199	4/13/10	13:36	ATM	28.13	60	72	49
Yes	Yes	134.9985	99.9984	9.9987	0.9999	0.0999	0.0199	4/14/10	14:45	JRP	28.27	59	71	48
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1001	0.0199	4/14/10	17:52	ATM	28.34	60	74	43
Yes	No	134.9988	99.9989	9.9998	1.0000	0.1000	0.0199	4/15/10	10:44	PDT	28.43	58	72	42
Yes	No	134.9990	99.9990	9.9990	1.0001	0.1001	0.0200	4/15/10	16:05	ATM	28.43	59	71	48
Yes	No	134.9992	99.9992	9.9999	1.0001	0.0999	0.0201	4/22/10	12:50	ATM	29.23	62	75	47
Yes	No	134.9993	99.9993	10.0000	1.0000	0.1001	0.0199	4/24/10	18:27	ATM	29.42	58	70	48
Yes	No	134.9990	99.9990	10.0000	1.0000	0.1001	0.0200	4/24/10	09:21	ATM	28.39	60	74	43
Yes	Yes	134.9992	99.9992	9.9999	1.0000	0.0999	0.0199	4/28/10	12:49	ATM	27.86	58	70	48
Yes	No	134.9992	99.9992	9.9999	0.9999	0.1000	0.0199	4/29/10	15:35	ATM	28.08	60	74	43
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0199	4/30/10	15:13	ATM	28.23	57	70	44
Yes	No	134.9993	99.9992	9.9999	1.0000	0.1000	0.0199	5/3/10	15:11	ATM	27.98	57	70	44
Yes	No	134.9990	99.9990	9.9999	1.0001	0.1001	0.0200	5/4/10	20:40	ATM	28.48	60	73	46
Yes	No	134.9992	99.9992	10.0000	1.0000	0.1000	0.0199	5/5/10	11:00	ATM	28.43	61	75	44
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.1000	0.0199	5/6/10	08:19	PDT	28.60	59	73	42
Yes	No	134.9991	99.9991	10.0000	1.0001	0.1000	0.0199	5/7/10	16:00	ATM	28.09	59	73	42
Yes	No	134.9991	99.9991	9.9999	1.0001	0.1001	0.0200	5/8/10	11:40	ATM	28.28	59	71	48
Yes	No	134.9991	99.9990	9.9999	1.0000	0.1000	0.0199	5/11/10	13:49	ATM	28.39	55	68	42
Yes	No	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	5/12/10	18:14	ATM	28.34	60	73	46
Yes	No	134.9990	99.9990	10.0000	1.0000	0.1000	0.0200	5/13/10	13:40	ATM	28.37	62	75	47
Yes	No	134.9989	99.9989	10.0000	1.0001	0.1000	0.0200	5/14/10	06:30	ATM	28.31	58	71	44
Yes	No	134.9991	99.9991	9.9999	1.0001	0.1000	0.0199	5/18/10	11:15	ATM	28.24	60	72	49

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SCALE: SARTORIUS
 MODEL: CP224S
 SN: 17050374

WOODSTOVE DATA SHEET 4-4 SCALE QC RECORD SHEET

FROM: 01/19/2010 - 0739
 THROUGH: 2/21/10

Level	brated,	Weights	100 g	10 g	1.0 g	100 mg	20 mg	Date	Time	Tech	Wet Bulb	Dry Bulb	& RH
Yes	Yes	139.9992	99.9993	9.9999	1.0000	0.1000	0.0199	1/19	0739	PPH	67	73	35
Yes	Yes	139.9991	99.9994	9.9999	1.0000	0.1000	0.0199	1-20	1427	JRP	57	70	41
Yes	Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	1-21	0952	PPG	56	72	34
Yes	No	139.9992	99.9993	9.9999	1.0000	0.1000	0.0199	1-22	0719	JRP	55	69	39
Yes	Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	1-25	1345	PPG	55	69	39
Yes	No	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	1-27	1345	ATM	59	74	40
Yes	No	139.9993	99.9994	9.9999	1.0001	0.1001	0.0200	1-30	0600	ATM	58	70	48
Yes	No	139.9993	99.9993	9.9999	1.0000	0.1000	0.0199	1-30	1121	PPH	58	74	36
Yes	No	139.9993	99.9994	9.9999	1.0000	0.1000	0.0199	1-31	1550	ATM	59	74	40
Yes	No	139.9993	99.9993	9.9999	1.0000	0.1000	0.0199	2-1	1055	ATM	57	70	41
Yes	No	139.9992	99.9993	9.9999	1.0000	0.1000	0.0199	2-2	1755	ATM	57	71	41
Yes	Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0200	2-3	0821	ATM	59	72	43
Yes	No	139.9991	99.9992	9.9999	1.0001	0.1000	0.0199	2-3	1913	ATM	56	68	46
Yes	Yes	139.9991	99.9992	9.9999	1.0001	0.1001	0.0199	2-4	0514	ATM	60	74	43
Yes	Yes	139.9992	99.9993	9.9999	1.0000	0.1000	0.0199	2-5	0547	ATM	59	74	40
Yes	Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	2-5	1910	ATM	57	69	47
Yes	No	139.9992	99.9993	9.9999	1.0001	0.1001	0.0199	2-6	1925	ATM	57	70	41
Yes	No	139.9992	99.9993	9.9999	1.0001	0.1001	0.0200	2-7	0755	ATM	57	70	41
Yes	Yes	139.9992	99.9992	9.9999	1.0001	0.1001	0.0200	2-8	0810	ATM	56	71	34
Yes	Yes	139.9992	99.9992	9.9999	1.0000	0.1001	0.0200	2-8	2110	ATM	56	69	43
Yes	Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	2-9	1038	ATM	57	70	41
Yes	Yes	134.9992	99.9992	9.9999	1.0001	0.1001	0.0199	2-10	0530	ATM	54	66	44
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0199	2-10	1935	ATM	55	67	45
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	2-11	1553	ATM	56	69	43
Yes	No	134.9993	99.9993	9.9999	1.0001	0.1001	0.0199	2-12	1910	ATM	53	64	46
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1000	0.0199	2-13	1745	ATM	53	66	42
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	2-14	1905	ATM	55	66	40
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1001	0.0199	2-15	1509	ATM	57	69	47
Yes	Yes	134.9991	99.9992	9.9999	1.0000	0.1000	0.0200	2-16	1609	ATM	55	67	45
Yes	No	134.9994	99.9993	9.9999	1.0000	0.1000	0.0199	2-18	1935	ATM	56	70	48
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0199	2-19	1709	ATM	56	69	43
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1001	0.0200	2-20	1805	ATM	54	68	38
Yes	No	134.9993	99.9994	9.9999	1.0001	0.1000	0.0199	2-21	1541	ATM	56	68	46

* Switched to 20 mg wdt, weighing 100, 20, 10 & 5 together for 135.0000

Woodstove Data Sheet 4-4 Scale QC Record Sheet
Scale 2

Scale: Sartorius
Model: CPA 2245
SN: 24850860
Rev: 5/10

From: 7/27/10
Through: _____

2010

Level	Recalibrated	135g Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0200	7/27/10	2206	ATM	28.32	63	76	49
Yes	Yes	134.9994	99.9994	9.9999	0.9999	0.1000	0.0199	7/28/10	1340	ATM	28.34	64	77	49
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	7/29	1330	ATM	28.41	64	77	49
Yes	No	134.9995	99.9995	9.9999	1.0000	0.0999	0.0199	7/30	1639	ATM	28.25	64	77	49
Yes	No	134.9994	99.9994	9.9999	0.9999	0.0999	0.0199	7/31	1020	ATM	28.29	60	72	42
Yes	No	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	7/31	2005	ATM	28.22	64	77	49
Yes	No	134.9996	99.9994	9.9999	0.9999	0.0999	0.0199	8/1	0926	ATM	28.32	56	68	46
Yes	No	134.9996	99.9994	9.9999	1.0000	0.1000	0.0199	8/1	2050	ATM	28.30	61	74	47
Yes	Yes	134.9995	99.9994	9.9999	0.9999	0.0999	0.0199	8/2	0759	ATM	28.40	58	70	48
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	8/2	12:50	SEK	28.37	61	75	46
Yes	ND	134.9994	99.9994	9.9999	0.9999	0.1000	0.0199	8/3	1600	JRP	28.34	58	70	48
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	8/4	10:20	SEK	28.43	54	66	44
Yes	No	134.9994	99.9994	9.9999	1.0000	0.0999	0.0199	8/5	1000	JRP	28.33	56	67	49
Yes	ND	134.9996	99.9994	10.0000	1.0000	0.1001	0.0199	8/6	11:24	SEK	28.21	58	72	41
Yes	Yes	134.9995	99.9995	9.9999	0.9999	0.0999	0.0199	8/8	1446	JRP	28.21	60	7.3	46
Yes	No	134.9995	99.9994	9.9999	0.9999	0.1000	0.0199	8/12	16:13	SEK	28.18	56	68	46
Yes	ND	134.9994	99.9995	9.9999	0.9999	0.0999	0.0199	8/14	1457	JRP	28.47	58	70	48
Yes	No	134.9995	99.9995	9.9999	1.0000	0.1000	0.0199	8/16	0743	ATM	28.41	56	60	46

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Woodstove Data Sheet 4-4 Scale QC Record Sheet
Scale 2

Scale: Sartorius
Model: CPA 2245
SN: 24850860
Rev: 5/10

From: 4/6/10
Through: 7/22/10

* 135.0000 g ± 100.0000 g ± 20.0000 g ± 10.0000 g ± 5.0000 g ± 2010

Level	Recali- brated	130g Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9998	99.9997	9.9999	1.0000	0.0999	0.0199	4/6	1601	ATM		60	75	40
Yes	No	134.9994	99.9994	9.9999	1.0001	0.1001	0.0199	4/13	0945	ATM		57	70	44
Yes	No	134.9996	99.9996	10.0000	1.0001	0.1001	0.0199	4/13	1338	ATM		60	72	48
Yes	Yes	134.9993	99.9993	9.9998	0.9999	0.0999	0.0199	4/14	1445	JRP		59	71	48
Yes	Yes	134.9994	99.9994	9.9998	0.9999	0.0999	0.0198	4/15	1048	P06	28.43	58	72	42
Yes	No	134.9996	99.9994	9.9999	1.0000	0.1000	0.0200	4/22	1455	ATM	28.13	62	75	47
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	5/5	1100	ATM	28.43	61	75	44
Yes	No	134.9996	99.9995	9.9999	0.9999	0.1000	0.0199	5/7	1600	ATM		59	73	42
Yes	No	134.9996	99.9995	9.9999	1.0000	0.0999	0.0200	5/8	1140	ATM	28.28	59	71	48
Yes	No	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	5/11	1349	ATM	28.39	55	68	42
Yes	No	134.9995	99.9994	9.9999	0.9999	0.1000	0.0199	5/12	1311	ATM	28.34	60	73	46
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	5/13	1340	ATM	28.37	62	75	47
Yes	No	134.9996	99.9995	10.0000	1.0001	0.1001	0.0200	5/14	0630	ATM	28.31	58	71	44
Yes	Yes	134.9996	99.9994	9.9998	0.9999	0.1000	0.0199	6/2	1602	ATM	28.09	61	75	46
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	6/22	2041	ATM	28.15	59	70	48
Yes	Yes	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	6/23	1710	ATM	28.29	60	74	43
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	6/29/10	1407	ATM	28.20	61	74	47
Yes	No	134.9993	99.9993	9.9998	1.0000	0.1000	0.0198	7/14/10	1640	P07	28.41	62	75	49
Yes	No	134.9997	99.9996	9.9999	1.0000	0.1000	0.0199	7/15/10	1128	ATM	28.13	60	73	46
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	7/16/10	1810	ATM	28.28	61	75	44
Yes	No	134.9997	99.9996	9.9999	0.9999	0.0999	0.0199	7/17/10	1800	ATM	28.39	60	73	46
Yes	No	134.9996	99.9994	9.9999	1.0000	0.0999	0.0199	7/18/10	2015	ATM	28.25	61	74	47
Yes	No	134.9996	99.9995	9.9999	0.9999	0.0999	0.0199	7/19/10	1940	ATM	28.40	60	73	46
Yes	No	134.9996	99.9994	10.0000	1.0000	0.1000	0.0199	7/19/10	1810	ATM	28.36	62	75	47
Yes	No	134.9996	99.9995	9.9999	0.9999	0.0999	0.0199	7/20/10	1350	ATM	28.36	59	72	45
Yes	Yes	134.9995	99.9994	9.9999	1.0001	0.1001	0.0199	7/21/10	1715	ATM	28.22	63	77	45
Yes	No	134.9996	99.9994	9.9999	0.9999	0.0999	0.0199	7/22/10	1617	ATM	28.16	61	74	46
Yes	Yes	134.9994	99.9994	9.9999	0.9999	0.0999	0.0199	7/22/10	2141	ATM	28.15	62	76	45

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Woodstove Particulate
 Catch Processing Sheet
 Woodstove Data Sheet #5
 EPA M5G-1

Unit: EUMA V.3
 Run: EPA 2
 Date: 7/15/10
 Technicians: ATM JRA PPG JTM
 Revised 12/09-Data Sheet #5

Filters

Filter # (front) 115
 Final Wt. .6793 g
 Tare Wt. .6536 g
 Net Wt. .0257 g

Beaker # 27
 MI 55
 Desc. Acetone

Final Wt. 72.3356 g
 Tare Wt. 72.3304 g
 Net Wt. .0052 g

Filter # (Rear) 114
 Final Wt. .6585 g
 Tare Wt. .6550 g
 Net Wt. .0035 g

Beaker # _____
 MI _____
 Desc. _____

Final Wt. _____ g
 Tare Wt. _____ g
 Net Wt. _____ g

Acetone Blank Calculation: Blank Date: 7/13/10

Blank Beaker # 29
 MI 50
 Desc. Acetone

Final Wt. 71.5194 g
 Tare Wt. 71.5193 g
 Net Wt. .0001 g

.6001 g / 5.00 ml = .00002 g/ml

Blank Residue Value Calculation:

.000002 g/ml acetone X 55 ml acetone = .00011 g

Blank Residue Value

Total Particulate Catch Calculation:

Filter: .0257 g
 Filter: .0035 g
 Beakers: .0052 g - .00011 g = .005099 g

Total Catch

Blank Residue Value

Total Catch = .03429 g

34.29 mg

Unit: KUMM V.3
 Run # EPA 2
 Date: 7/15/10
 Technician: AM PDG JRP
 WST6-Form1, Rev 5/10

Miscellaneous Test Data
 Woodstove Data Sheet #8

Useable Firebox Dimensions: See QC Section Useable Volume: 1.554 ft³

Dilution Tunnel Draft (If Applicable): Start: 0.000 Stop: 0.000 Avg: 0.000 in. H₂O

Test Chamber Air Velocity: 10 Start: 12 Stop: Avg: 11.0 ft./m.

Wet Bulb/ Start: WB: 67 °F DB: 84 °F % Amb Moisture: 1.60 %RH: 40

Dry Bulb Stop: WB: 67 °F DB: 82 °F % Amb Moisture: 1.70 %RH: 45

X Ambient Moisture(%Vol.) = 1.65 % X Relative Humidity (%RH) = 42.5 %

Empty Stove Wt: 329.1 lbs.

Empty Stove Wt with Stack (inc oil seal) Wet: 543.1 lbs. Dry: 542.9 lbs. 544.4

Empty Stove Wt with Stack and Ash Ash: lbs. Total: lbs.

Kindling Wt. Paper: 0.2 lbs. Wood: 3.4 lbs. Total: 3.6 lbs.

Pre Burn Fuel Wt. 8.692 + 8.970 + 8.898 Total: 26.568 lbs.

Total Kindling and Pre Burn Fuel Wt. 30.168 lbs.

Coal Bed Wt-lbs: Range (2.4 - 2.0) 545.3 - 544.9 lbs. Actual: 2.1 lbs. 545.0

Allowable Amount of Charcoal That Can Be Removed:

Coal Bed Wt. Range $\left[\frac{\text{Upper Wt.} + \text{Lower Wt.}}{2} \right] .25 = \frac{2.4 + 2.0}{2} .25 = 0.5$ lbs.

Test Fuel Wt-lbs: Ideal 10.9 lbs. Range: 11.9 - 9.8 lbs. Actual: 9.812 lbs.

Test Fuel Size (pcs.) (.75 x 1.5 x 5" Flanges): 14 Pcs. 1.418 lbs.

2 x 4's x 14.0" " 3 Pcs. 6.096 lbs. 62.13 %

4 x 4's x 14.0" " 1 Pcs. 3.716 lbs. 37.87 %

3.7158 kg

Est. Dry Burn Rate (Kg/Hr.) 9.812 - (9.812 x .165) X 60 = 0.9693

2.2046

220

Dry Burn Rate (Kg/Hr)

Est EPA Heat Output (HO_E) (Avg BTU's/Hr) (19,140) X 63 X = 11,689

100

EPA Heat Output (HO_E) BTU's/Hr

Stove Operating Data
Woodstove Test Data Sheet #9
Cold Start

Unit: Kuma V.3
Run: EPA 2
Date: 7/15/10
Technician(s): ATM JRP PDG
Data Sheet #9 - Rev 1/98-Pg.1

Fire Started: 10:00

Warm up and Preburn: Primary Air: Wide open from ignition until the start of preburn when the primary air control(s) was (were) adjusted to the run setting of 1.4375". At the run setting until the start of the test.

(Stop) 2.7785" ON Rod

Secondary Air:

No Controls, Naturally Drafted

Secondary Burn Bypass: N/A

Charcoal Bed Preparation: Broke up, raked and leveled the coal bed prior to the addition of each warm up/pre burn fuel charge. Starting 1:30 before the start of the test, broke up, raked and leveled the coal bed. In stove for 20 seconds.

Test: Door wide open during loading 0 min 51 sec, then closed, to cracked open position until 1:30. Door opening monitored and adjusted to maximize the impact of air flow on coal bed.

Primary Air: Wide open from the start of the test (0:00) until 4:55. Adjusted to the run setting of 1.4375" between 4:55 and 5:00. At the run setting of 1.4375" open at 5:00 into the run.

Secondary Air: No Controls, Naturally drafted

Secondary Burn Bypass: N/A

Fan: OFF during warmup. ON low at start of preburn, OFF at the start of the test, OFF for the 1st 30 minutes of the test. ON low at 30 minutes. ON for the rest of the test.

Test Run Anomalies:

None

Woodstove Operating Data
 Woodstove Data Sheet # 9A-1

Wood Data: Kindling: A mix of the below grades

	Size	Mill	Grade	Species
Pre Burn	2x4	Manke Tacoma	SHD # BTR #2	D, Fir SPC GEN
Test Fuel	2x4	Manke Tacoma	#2, SHD # BTR	D, Fir SPC GEN
	4x4	Manke Tacoma	#1, SHD # BTR	D, Fir SPC GEN

All grades WCLB Rules Unless otherwise noted

Warm Up Information:

1st Warm Up/Pre Burn Fuel Charge (8.692 lbs) added at 10:19
 2nd Warm Up Pre Burn Fuel Charge (9.978 lbs) added at 11:18
 3rd Warm Up/Pre Burn Fuel Charge (8.898 lbs) added at 12:03
 4th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____
 5th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____
 6th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____
 7th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____
 8th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____

The coals were scooped out of the stove immediately prior to adding the 3rd pre burn/warm up fuel charge. The stove lost 0.2 lbs. 1.5 lbs of hot coals were put back in the stove.

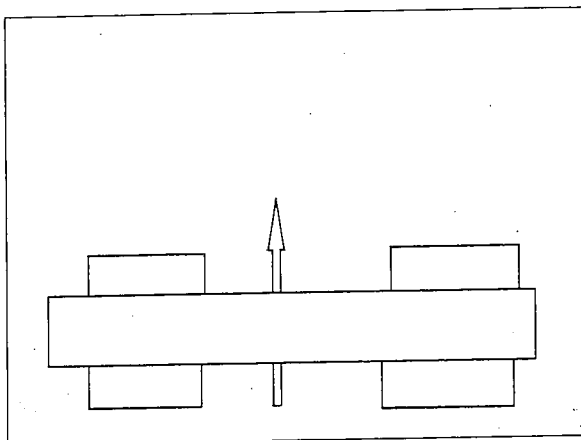
All pre burn/warm up fuel pieces were either _____ or 12 inches long. All pre burn pieces/fuel charges were "ricked" in the stove. The pieces in the bottom layer in each rick contained 2 pieces that were 12 inches long and were loaded flat and perpendicular to the door. The pieces in the second layer in each rick were loaded on their side (edge) approximately parallel to the door and contained 3 pieces 12 inches long. The third layer (and fourth layer if present) was loaded flat, perpendicular to the door and contained 2 pieces 12 inches long. The majority of the pieces in each rick were in the second layer. (The loading directions indicate the direction of the longest dimension on each piece relative to the loading door opening.) Note 3rd rick had 6-12" 2x4's 2 in bottom layer, 2 in 2nd layer & 2 in third layer.

Unit KUMA V13
 Run # EPA 2
 Date 7/15/10
 Technician AM JRP POG
 Page 2 of _____
 WST7-Form 2A, Rev 12/09

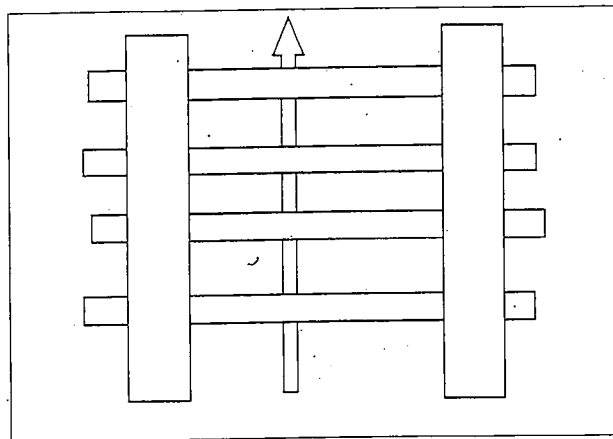
Wood Stove Operating Data
 Wood Stove Data Sheet #9A-2

Warm Up Information (cont.):

Each warm up/preburn fuel charge was ricked in exactly (as much as possible) the same manner. The physical arrangement and alignment of the pieces in each rick was designed to accomplish three (3) things: (1) The bottom layer was nestled firmly into the coal bed and was as close to being level with the bottom of the stove as possible, thus providing a stable loading platform for the rest of the rick, keeping it in a ricked state (as opposed to a collapsed or fallen down state) until the rick reached the charcoal stage and sags or collapses of its own accord. (2) It enhances the flow of primary air through the ricked preburn fuel charge, for the primary air would flow through the spaces between the pieces in the first layer and then up through the spaces between the pieces in the second, third and, if present fourth layers. (3) It maximized, as much as possible, the surface to volume ratio of each preburn fuel charge, thereby allowing the fire immediate access to as much wood surface as possible and, thereby, insuring uniform charcoalization. All three of these enhance combustion and so get the stove hot as quickly as possible during the warm up period, thereby maximizing the amount of heat (BTU's) stored in the stove. For this stove, the thermal storage was monitored using the TOD (#4) surface temperature (s) and the peak value (s) obtained were 1103 °F 1103



Front View



Top View

The arrows indicate the direction of the air flow through the rick. Note: The top and bottom layers may be offset

The primary air was adjusted to the run setting of 1 7/16 open 1.5 lbs above the upper charcoal bed weight. L = 2.77 BS" on Rod.

Additional Comments:

Test Start Sequence:

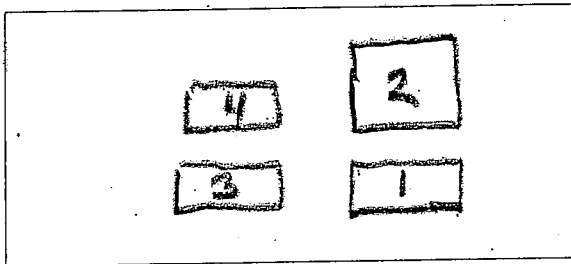
① Turned Fan off, ② Adjusted PAC to wide Open ③ Opened door ④ Loaded test fuel into stove ⑤ cleared coals away from air front of the WPTO, ⑥ Closed the door to checked open position,

Total Elapsed Time: 0:51

Photo Taken @: 2:00

Test Fuel Charge Loading Information:

Test Fuel Charge and Loading Sequence Diagram



END of Stove View
4 X 4's: 2
2 X 4's: 1, 3, 4
Loading Sequence: 1, 2, 3, 4
Driest Pcs in Load 1, 3

Loaded the test fuel charge on an essentially level, Medium sized, Average to cool coal bed (in appearance, color and temperature) for a Low burn (510 kg/hr) burn rate.

Ignition 0:57 VC + baffle 1:30 - as soon as the door was closed,

3:50 VC has spread over tops of 2x4
4:20 Secondaries/plumes occasionally past front tube,

Fuel Moisture
Woodstove Test Data Sheet # 10

Unit: Kuma V.3
Run: EPA 2
Date: 7/15/10

Technician: ATM

WST1-Form7-Rev 1/10

Room Temperature: 64.9 °F

Correction Factor: +0.51

Scale Check
0.000 lb = 0.000

Note: Record readings to the nearest 0.1% moisture

Uncor Values are corrected for temperature: Yes No

Time Test Fuel Moisture Readings Taken at: 1329

Moisture Meter: Delmhorst

Model: J-2000

SN: 34284

1 kg = 2.204 lb

Calibration Checks: 12.0 12.0

MCS-1: 12.8 12.8

23.7 23.8

1 kg = 11.024 lb

PC #	Dimen	Use	Top	Bottom	Side	± Temp Cor	Piece Avg Corrected
1	3 pcs	K	8.9	9.1	8.6	+0.51	9.377
2							
3							
4	2x4 - 8'	P	21.0	22.0	21.6	+0.51	22.043
5	↓	↓	19.8	21.2	21.7	↓	21.410
6	↓	↓	20.6	22.1	19.8	↓	21.343
7	↓	↓	22.0	20.4	23.0	↓	22.310
8							(87.106)
9							
10	2x4 - 14"	T	18.7	18.7	19.1	+0.51	19.343
11	↓	↓	19.7	18.7	18.9	↓	19.610
12	↓	↓	18.9	20.4	20.4	↓	20.410
13							
14	4x4 - 14"	T	19.2	19.9	18.6	+0.51	19.743
15							(79.106)
16							
17	5x15x7.5 (Spacers)	T	19	18.5	20	+0.51	19.677
18							(OUT SPACERS)
19							
20							

	Kindling	Pretest Fuel	Test Load
% Moisture - Dry Basis:	9.377 %	21.7765 %	19.7765 %
% Moisture - Wet Basis:	8.573 %	17.882 %	16.5112 %

To obtain Wet from Dry: $\frac{100 \times \% \text{ Dry Rdg.}}{100 + \% \text{ Dry Rdg.}} = \% \text{ Moisture, Wet Basis}$

Acceptable Ranges: 16-20% wet; 19-25% dry

Key For Use: K= Kindling P= Pretest Fuel

T= Test fuel

3.7158

- 1. 8.692 7 pcs
- 2. 8.978 7 "
- 3. 8.898 6 "
- 9.817

WOOD DENSITY DETERMINATION
WOODSTOVE TEST DATA SHEET #11

Unit: Kuma V.3
Run#: EPA 2
Date: 7/15/10
Technician: ATM
WST2-form11-Rev 6/90

Wood Piece: 2x4 Nominal Dimensions: 3.4375 x 3.5 x 1.5
Depth (D): 8.840 cm
Width (W): 3.880 cm
Length (L): 8.76 cm
8.765 cm
8.765 cm
8.795 cm
Length \bar{X} = 8.77125 cm
Volume: 302.548 cm³
(D X W X L)

MOISTURE: Room Temperature: 65.6 °F Correction Factor: +0.44
Uncorrected Meter Readings Corrected for temperature: Yes ___ No

NOTE: Record moisture meter readings to the nearest 0.5%

	Uncor	Cor	
Top:	<u>19</u>	<u>19.9</u> %	Avg % Moisture (Dry) <u>13.007</u> %
Bottom:	<u>-</u>	<u>8.5</u> %	Avg % Moisture (Wet) <u>11.510</u> %
Side:	<u>-</u>	<u>9.3</u> %	Scale: Levelled In <input checked="" type="checkbox"/> Out <input checked="" type="checkbox"/>
\bar{X} :		<u>12.567</u> %	Zeroed: In <input checked="" type="checkbox"/> Out <input checked="" type="checkbox"/>

Wet Weight: 201.5 g Dry Weight: 174.6 g

% Moisture Dried Basis: 13.350 %
[1 - (Dry Wt ÷ Wet Wt)] X 100

Into Dryer Date 7/16/10 Time 2022 Temp 180 °F
Out of Dryer Date 7/29/10 Time 1123 Temp 207 °F
(Minimum Time in Dryer: 24 hrs.) Minimum Dryer Temp 100°C (212°F)

Density = 174.6 g (dry wt) ÷ 302.548 cm³ (volume) = 0.5771 g/cm³

Pellet Fuel Moisture Content Determination

Tare Beaker Wt. g
Wet Wt: g - g = g
Gross Wet Wt. Tare Beaker Wt. Net Wet Wt.
Dry Wt: g - g = g
Gross Dry Wt. Tare Beaker Wt. Net Dry Wt.

% Moisture Dried Basis: %
[1 - (Net Dry Wt ÷ Net Wet Wt.)] X 100

Myren C () lting Inc Data Sheet P1 of 4 Unit KUM4 V.3 Date 7 / 15 / 10 Run EP 2
 Test End w.c. 546.0 AT 490.0 Barometric Pressure ng Gas Flows @ 1.5" Technician(s) ATM JRP POG

Time E/T min	Scale Wt.	Lbs. Left	Barn Rate	CO ₂ v.	CO ₂ %	O ₂ v.	O ₂ %	CO v.	CO %	Gas Bal	Opacity	Notes	Stack	
													Temp #5	Static Press
0	554.8	9.6	0	278				0.036	1.36			Fan OFF	241	-0.34
05	554.3	9.3	.5	297				.119	1.19		M9 MH		340	-0.51
10	554.0	9.0	.3	233				.095	.95		ML → L		281	-0.45
15	553.5	8.5	.5	456				.091	.91		"		329	-0.49
20	552.8	7.8	.7	506				.105	1.05		L		353	-0.55
25	552.1	7.1	.7	1564	13.97		6.23	.121	1.21	11.5	"	man out	380	-0.58
30	551.5	6.5	.7	1590	14.61		5.54	.149	1.49	(9.5)	L → ML	FAN ON	367	-0.59
35	550.8	5.8	.7	619	15.33		4.57	.200	2.00	7.7	ML → M		395	-0.60
40	550.2	5.2	.6	1619	15.83		4.61	.155	1.55	(10.0)	ML		392	-0.60
45	549.7	4.7	.5	1595	14.74		5.52	.120	1.26	11.5	Light		383	-0.57
50	549.3	4.3	.4	1555	13.75		6.61	.109	1.09	12.6	"		365	-0.54
55	548.9	3.9	.4	1515	12.76		7.67	.1093	1.93	13.7	clear		350	-0.52
Total													(4196)	(-6.34)

Time E/T	Top #4	Left #5	Back #6	Right #7	Bottom #8	Firebox #9	2 nd burn #10	Amb. #11	InL #12	C Gas #13	C Gas Impgr #14	Part. Filt. #15	Part. Cond. #16	4 th #17	COND #18
05	469	521	401	499	403	718	821	80	107	227	36	81	37	230	36
10	484	573	388	492	408	680	740	79	107	226	36	83	37	214	36
15	597	488	362	472	414	674	1262	79	99	205	36	84	37	196	36
20	609	481	355	465	414	692	1198	80	101	205	37	85	37	233	37
25	749	465	353	464	410	710	1230	80	105	221	37	85	37	238	37
30	790	495	357	466	407	726	1246	81	105	226	37	85	37	232	37
35	820	515	352	473	390	749	1236	81	104	227	37	84	37	215	38
40	933	533	351	460	352	771	1267	82	104	225	37	83	37	217	37
45	831	551	354	486	339	800	1331	82	103	224	37	83	37	229	38
50	812	564	360	496	333	823	1359	83	103	221	37	83	37	235	38
55	783	574	369	503	329	837	1345	82	102	220	37	83	37	229	38
Total	8332	6266	4417	5815	4556	8965	13938	968							

Time E/T min	Scale Wt.	Lbs. Left	Burn Rate	CO ₂ %	CO ₂ v.	O ₂ %	O ₂ v.	CO %	CO v.	Gas Bal.	Opacity & Notes	Calc Wet.B	Wet.B #1	Dry.B #2	Temp #3	Stack Static Press
185	545.6	16	0	12.16	5.39	14.65	11.71	1.71	3.2						161	-222
190	545.5	15	1	12.11	5.27	14.81	11.65	1.65	3.2						160	-221
195	545.5	15	0	12.18	5.44	14.44	11.63	1.63	3.3						179	-221
200	545.4	14	1	12.20	5.49	14.59	11.63	1.63	3.4						177	-220
205	545.3	13	1	12.24	5.59	14.19	11.64	1.64	3.4						176	-220
210	545.3	13	0	12.29	5.91	13.84	11.90	1.90	3.4						195	-220
215	545.2	12	1	12.37	5.91	13.12	11.74	1.74	3.4						175	-220
220	545.2	12	0	12.46	6.03	13.86	11.76	1.76	3.5						174	-2019
225	545.1	11	1	12.34	5.84	14.19	11.74	1.74	3.4						174	-2019
230	545.0	0	1	12.26	5.64	14.34	11.84	1.84	3.1						173	-2019
235																
Tot																

Total (11964) (7166)
 Avg = 47 (255) - .035
 (1948) - 223

Time E/T min	Top #4	Left #5	Back #6	Right #7	Bottom #8	Firebox #9	2 nd burn #10	Amb. #11	Inl. #12	C Gas. Fl Box #13	C Gas. Impgr #14	Part. Filt. #15	Part. Cond. #16	Cent. 2nd #17	Tube 1 #18	Tube 2 #19	Tubes #20
185	361	417	353	380	299	597	692	62	94	223	88	86	38	221	40	3620	-108.0
190	358	414	350	377	297	594	693	62	94	223	88	87	38	221	40		
195	355	410	346	373	296	596	693	63	94	223	88	87	38	221	40	3564	-113.6
200	352	406	347	371	295	598	694	63	94	222	88	87	38	220	40	3512	-115.8
205	349	402	347	369	294	400	696	62	94	222	88	87	38	220	40	3522	-117.8
210	346	399	346	367	293	604	694	63	94	223	88	87	38	221	40	3510	-119.0
215	347	397	350	366	292	612	696	63	94	223	88	87	38	221	40	3504	-119.6
220	346	394	354	366	291	617	702	63	93	224	88	87	38	221	40	3502	-119.8
225	346	393	357	367	289	615	695	63	93	224	89	87	38	221	40	3504	-119.6
230	345	391	359	367	288	611	687	62	93	224	88	87	38	222	40	350.0	-120.0
235																	
Tot																	

Total (3873) (4445) (3866) (4084) (3235) (6647) (7643) (4999)
 Avg = 47 (525) (487) (366) (458) (331) (716) (932) (828)
 (3873) (4445) (3866) (4084) (3235) (6647) (7643) (4999)
 (4180) (2887) (1788) (2150) (1553) (33675) (4379) (3874)
 Avg = 47 (525) (487) (366) (458) (331) (716) (932) (828)

Pre and Post Test Zero/Span Check

Woodstove Data Sheet # 15-3

Site: Myren Consulting, Colville, WA Date: 7/15/10 Analyte: CO

Source: KUMA V13 Run #: EPA 2

Zero Cyl #: AA-9167 Conc. 00.0 % CO Cyl Press: 2075 psi

Certified By: Oxarc Date: 5/11/09

Span Cyl #: SY-45410 Conc. 2.55 % CO Cyl Press: 1525 psi

Certified By: Matheson TA GAS Date: 4/12/10

Analyzer: Make: Horiba Model: Mexa 311 GE SN: GE-30075

Range: 0 - 10.0% CO (0 - 5.0% CO) Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCEH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values = 5.0% CO

EPA Control Limits = ±2.5% of 5.0% CO = ±0.125% CO

Pre Run Audit: By: JRP Time: 1251 Temp: 81.2 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0100	0.000	00716	+0.00716	+0.14
Span	2.55	1.255	2.65	2.55	.255	25004	-0.04964	-1.95

Comments:

Post Run Audit: By: A.V. Munn Time: 1816 Temp: 83.4 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0.00	1.000	.00716	+0.00716	+0.14
Span	2.55	1.255	2.55	2.52	.252	24710	-0.07897	-3.10

Comments:

±CONC. Difference = Act % - Exp (Std) %

Zero % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Pre and Post Test Zero/Span Check

Woodstove Data Sheet #15-1

Site: Myren Consulting, Colville, WA Date: 7/15/10 Analyte: CO₂

Source: KUMA V13 Run #: FPA 2

Zero Cyl #: AA-9167 Conc. 00.0 % CO₂

Cyl Press: 2075 psi

Certified By: DXARC

Date: 5/11/09

Span Cyl #: SX-45410 Conc. 12.6 % CO₂

Cyl Press: 1525 psi

Certified By: Matheson Tri Gas

Date: 4/12/10

Analyzer: Make: Horiba Model: PIR-2000 SN: 607024

Range: 0 - 25.0% CO₂ Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCFH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values = 25.0% CO₂

EPA Control Limits = $\pm 2.5\%$ of 25.0% CO₂ = $\pm 0.625\%$ CO₂

Pre Run Audit: By: JRP Time: 1257 Temp: 81 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	01.00	0.000	0.0655	+0.0655	+0.27
Span	50.0	1500	12.5	50.01	1504	12.4926	-0.1074	-0.85

Comments:

Post Run Audit: By: A.T. Myren Time: 1916 Temp: 83.4 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	01.00	0.001	0.0921	+0.0921	+0.36
Span	50.0	1500	12.5	50.5	1505	12.5173	-0.03275	-0.66

Comments:

\pm CONC. Difference = Act % - Exp (Std) %

Zero % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Unit: Kumma U.3
 Run: EPA 2
 Date: 7/15/10
 Technicians: A, TM
 WST6-Form3, Rev 12/09

**Quality Checks
 Woodstove Data Sheet #16**

Ambient = Tr: _____ °F T/C # 30: _____

Thermocouple Check (at ambient): T/C #1: — °F; T/C #2: 69.7 °F
 T/C #3: 66.8 °F; T/C #4: 66.6 °F; T/C #5: 67.4 °F;
 T/C #6: 67.6 °F; T/C #7: 68.0 °F; T/C #8: 67.6 °F;
 T/C #9: 70.8 °F; T/C #10: 70.5 °F; T/C #11: 66.2 °F;
 T/C #12: 66.4 °F; T/C #13: 67.2 °F; T/C #14: 62.7 °F;
 T/C #15: 64.1 °F; T/C #16: 67.6 °F; T/C #17: 65.6 °F;
 T/C #18: 64.4 °F; T/C #19: — °F; T/C #20: _____ °F;
 T/C #21: _____ °F; T/C #22: _____ °F; T/C #23: _____ °F;
 T/C #24: _____ °F; T/C #25: _____ °F; T/C #26: _____ °F;

Comments _____

Thermocouple Readout: Pretest Zero/Span Check and Calibration:

Zero	Adj	Post Test Check	%Difference
(0°F): <u>0.1</u> °F	to: <u>—</u> °F	Zero (0°F): <u>1.4</u> °F	<u>+0.30</u>
Span	Adj	Span	
(2000°F): <u>2000.6</u> °F	to: <u>—</u> °F	(2000°F): <u>2003.3</u> °F	<u>+0.13</u>

(Allowable % Difference = 1.5%. Use Formulas on Woodstove Data Sheet #15 to calculate % Difference, % Difference calculated in degrees absolute.)

Thermocouple Readout Pretest Linearity Check

0°F = <u>0.2</u> °F;	200°F = <u>202.1</u> °F;	400°F = <u>399.4</u> °F
600°F = <u>601.8</u> °F;	800°F = <u>801.8</u> °F;	1000°F = <u>1001.2</u> °F
1200°F = <u>1199.0</u> °F;	1400°F = <u>1400.0</u> °F;	1600°F = <u>1600.6</u> °F
1800°F = <u>1800.7</u> °F;	2000°F = <u>2000.7</u> °F	

Combustion Gas (CO₂, O₂, CO) Train Leak Check: Pre OK JRP Post OK PDG

Draft (Static) Gauge Zero Check: Pre OK ATM Post OK PDG

Scale Check Pre (Wt. #'s): 547.3 - 542.3 = 5.0 lbs / 5.0 lbs = OK JRP
 Post (Wt. #'s): 549.8 - 544.8 = 5.0 lbs / 5.0 lbs = OK PDG

Stack Cleaned Prior to the Run: Yes _____ No ✓
 Tunnel Cleaned Prior to the Run: Yes _____ No ✓

MYREN CONSULTING CERTIFICATION TEST DATA

DILUTION TUNNEL CALCULATIONS

125109, Md=28.56, Bws=4% 6" Tunnel

File Name:	EPA 3	PITOT DELTAP (- INCH H2O)	TNL TEMP (°F)	GAS METER RDG (ft3)	GAS METER TEMP (°F)	GAS METER DELTA H (in.H2O)	TUNNEL VELOCITY (ft/min)	PROP RATE (%)	dDGM vol std (ft3)	Tunnel Static (- Inch H2O)	SQUARE ROOT DELTA P	DRY GAS METER RDG (m3)
Manufacturer:	KUMA	0	104	801.0010	74	0.900	849.19			0.163	0.2000	
Model Number:	V.3	10	117	806.2450	77	0.900	890.55	106.2	4.957	0.166	0.2074	
Lab Name:	MYREN	20	118	811.4380	81	0.900	891.32	103.8	4.902	0.165	0.2074	
Test Date:	7/16/10	30	119	816.6910	84	0.900	892.10	103.8	4.902	0.165	0.2074	
Run Number:	EPA 3	40	118	821.9320	88	0.900	901.63	100.8	4.855	0.168	0.2098	
Meter Box Y Factor:	1.0159	50	116	827.1910	90	0.900	900.07	100.2	4.854	0.168	0.2098	
Meter pressure (in):	28.259	60	114	832.4730	92	0.900	898.51	99.8	4.857	0.168	0.2098	
Gas meter temp (ave):	92	70	112	837.7400	93	0.900	886.69	100.1	4.835	0.169	0.2074	
delta H(ave):	801.0010	80	111	843.0310	94	0.900	885.91	100.1	4.848	0.167	0.2074	
Gas meter initial reading:	896.0540	90	110	848.3300	95	0.900	895.37	98.7	4.846	0.168	0.2098	
Gas meter final reading:	4.69	100	108	853.6240	96	0.900	893.80	98.1	4.833	0.170	0.2098	
Front catch (acetone) mg:	16.9	110	107	858.9370	96	0.900	893.01	98.3	4.851	0.170	0.2098	
first filter catch (mg):	0.3	120	105	864.2520	97	0.900	891.44	98.0	4.852	0.168	0.2098	
second filter catch (mg):	146.855	130	104	869.5580	97	0.900	880.47	98.7	4.835	0.169	0.2074	
Tunnel Flow (Qsd) (dscfm)	2.204	140	103	874.8530	99	0.900	889.86	96.6	4.808	0.170	0.2098	
Emission Rate(g/hr):	3.507	150	103	880.1500	99	0.900	889.86	96.6	4.810	0.169	0.2098	
Emission Rate(M5H):	0.2084	160	103	885.4500	99	0.900	889.86	96.7	4.813	0.169	0.2098	
Avg. of Delta P Sq. Roots:	888.915	170	104	890.7410	99	0.900	890.65	96.6	4.804	0.169	0.2098	
Vs (Avg.) (ft/min):	109.368	180	102	896.0540	99	0.900	878.91	98.0	4.824	0.169	0.2074	
Tunnel Avg. Temperature (F):	180											
Test time(min):	9.820											
Fuel Load(lb. wet):	16.648											
Wood moisture(%wet):	1.238											
Burn rate(dry kg/hr):	87.399											
Sample Volume (dscf):	0.1681											
Avg. Tunnel Static (-inch H2O):	0											
Room Blank Catch (mg/dscf):	1.7808											
Emission Factor (g/kg):	0.95821											
Pitot Correction Factor:	119											
front filter number:	118											
back filter number:	34											
Beaker Number:	AUDITED											
PRELIMINARY RESULTS:	300											
FINAL RESULTS:	310											
DATA SUMMARY	320											
MODEL:	V.3											
RUN:	EPA 3											
DATE:	7/16/10											
DBR:	1.238											
EMISSION RATE (g/hr)(M5H)	3.5068											
EMISSION FACTOR (g/kg):	1.7808											
AVG. % PROPORTIONALITY:	99.497											

PRELIMINARY RESULTS

FINAL RESULTS:

DATA SUMMARY

MODEL:

RUN:

DATE:

DBR:

EMISSION RATE (g/hr)(M5H)

EMISSION FACTOR (g/kg):

AVG. % PROPORTIONALITY:

CSA B415 PERCENT OVERALL EFFICIENCY SPREADSHEET DATA INPUTS

Manufacturer: Kuma
 Model: Aspen
 Date: 7/16/2010
 Time: 180 mins
 Category: 2 M Low
 Run: EPA 3

LHV %OE: 78.95%

HHV %OE: 73.04%

%H2O: 16.648%
 Lbs. : 9.820 lbs.

time	Lbs.	%CO	%CO2	%O2	Stack	Ambient
00	9.820	1.33	6.99	13.24	300	82
10	8.5	0.54	11.28	9.35	412	81
20	6.8	1.67	15.60	4.47	459	82
30	5.2	1.52	16.02	4.12	456	83
40	4.0	.97	14.66	5.75	432	84
50	3.3	.50	12.10	8.55	393	86
60	2.6	.20	12.32	8.48	378	84
70	2.1	.21	10.54	10.25	357	84
80	1.6	.32	9.07	11.67	339	84
90	1.4	1.20	6.30	14.00	307	85
100	1.2	1.27	6.16	14.11	290	85
110	1.1	1.28	5.56	14.70	276	84
120	.9	1.38	5.37	14.84	267	83
130	.8	1.42	5.02	15.17	257	84
140	.6	1.48	5.10	15.06	252	83
150	.5	1.18	5.33	14.97	248	85
160	.3	1.28	5.47	14.79	245	85
170	.2	1.22	5.42	14.87	241	85
180	0	1.25	5.42	14.86	238	84

MYREN CONSULTING, INC.

6 Inch Dilution Tunnel Traverse Data

Unit: Kumo V.3
 Run #: EPA 3
 Date: 7/16/10
 Technicians: AM IRP
 #12 T_{cent} Pg
 Rev 2/22/09

Point	Location	Δp	$\sqrt{\Delta p_{trav}}$	$\sqrt{\Delta p_{cent}}$	#12 T _{trav}	#12 T _{cent}	Pg
W-1	0.5"	<u>.035</u>	<u>.1871</u>	<u>107</u>	<u>107</u>		
2	1.5	<u>.044</u>	<u>.2098</u>	<u>107</u>	<u>107</u>		
Center	Center	<u>.043</u>	<u>.2094</u>	<u>108</u>	<u>108</u>	<u>-170</u>	
3	4.5	<u>.040</u>	<u>.2000</u>	<u>106</u>	<u>106</u>		
4	5.5	<u>.034</u>	<u>.1844</u>	<u>107</u>	<u>107</u>		
S-1	0.5	<u>.039</u>	<u>.1975</u>	<u>106</u>	<u>106</u>		
2	1.5	<u>.042</u>	<u>.2049</u>	<u>107</u>	<u>107</u>		
Center	Center	<u>.042</u>	<u>.2049</u>	<u>107</u>	<u>107</u>	<u>-167</u>	
3	4.5	<u>.041</u>	<u>.2025</u>	<u>107</u>	<u>107</u>		
4	5.5	<u>.038</u>	<u>.1949</u>	<u>107</u>	<u>107</u>		
Totals			<u>1.5811</u>	<u>14123</u>	<u>855</u>	<u>214</u>	<u>-337</u>
Average			<u>.1976</u>	<u>12062</u>	<u>106.9</u>	<u>107</u>	<u>-1605</u>

$^{\circ}R = (^{\circ}F + 460)$

BP: 28.28 in. Hg Ps = BP + (Pg/13.6) = 28.28 + (-1605/13.6) = 08.268 in. Hg

LEAK CHECKS:

Pre Test: Pg Leg: OK/PPG Velocity Head Leg: OK/PPG
 Post Test: Pg Leg: OK/STRP Velocity Head Leg: OK/STRP

DILUTION TUNNEL GAS VELOCITY & VOLUMETRIC FLOW RATE CALCULATIONS Rev 4/19/08

UNIT: Kuma V.3 DATE: 7/16/10 RUN #: EPA 3 TECHNICIAN(S): _____

Average Gas Velocity in the Dilution Tunnel Vstrav (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7) _____

$$(9) V_{strav} = (85.49) \left(\frac{0.99 \text{ cp}}{1.1976} \right) \sqrt{\Delta P \text{ "H}_2\text{O}} = \frac{566.9}{(10)} T_s \text{ }^\circ\text{A} = 14.01406 \text{ fps}$$

$$(9A) V_s = \frac{14.01406 \text{ fps} (60)}{(2)} = \frac{840.844}{(2)} \text{ fpm}$$

Gas Velocity in the Center of the Dilution Tunnel - Vscnt (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7)

$$(9) V_{scnt} = (85.49) \left(\frac{0.99 \text{ cp}}{1.2062} \right) \sqrt{\Delta P \text{ "H}_2\text{O}} = \frac{567}{(10)} T_s \text{ }^\circ\text{A} = 14.62528 \text{ fps}$$

$$(9A) V_s = \frac{14.62528 \text{ fps} (60)}{(2)} = \frac{877.517}{(2)} \text{ fpm}$$

EPA M5G1 Section 4.2.2, ASTM E 2515-07 EQN 1 Adjustment Factor for Center of Tunnel Pitot Tube Location

$$F_p = V_{strav} / V_{scnt} = \frac{14.01406}{14.62528} = 0.95820$$

Average Stack Gas Dry Volumetric Flow Rate - Qsd (EPA M2 EQN 2-10, ASTM E 2515-07 EQN 3)

$$(10) Q_{sd} = 3600 (1 - 0.04 Bws) \left(\frac{14.01406 \text{ fps}}{(2)} \right) \left(\frac{1963 \text{ ft}^2}{(3)} \right) \left[\frac{528 \text{ }^\circ\text{A}}{(2)} \right] \left(\frac{28.268 \text{ Ps "Hg}}{(2)} \right) / \left(\frac{566.9 \text{ T. }^\circ\text{A}}{(10)} \right) (29.92 \text{ " Hg}) =$$

$$\frac{8,366.022 \text{ dscfhr (or dscfh)}}{(1)}$$

$$(10A) \frac{8,366.023 \text{ dscfhr} \div 60}{(1)} = \frac{139.434}{(1)} \text{ dscfm (or dscfm)}$$

Note: Number in () under blank lines denotes number of decimals to be used. If a blank calls for an answer already calculated, use the number of decimals previously specified for that answer.

M5G-1

Unit: KUMH V.2
 Run: FPA 3
 Date: 7/16/10
 Page 1 of Rev 5/10

Method 5G Particulate Sampling Data

Meter Box 45G-P Meter Y 1,0159 Filter #'s: (F) 119 (R) 118

714/1715
 Pre Test Leak Check: 1001 CFM@ -16.2 in Hg Filter Size: 110 mm
 Filter/O-Ring ID #:

1116/1165
 Post Test Leak Check: 10015 CFM@ -15.3 in Hg Probe ID #:
 Probe Length 21.5 in

Time		Meter Reading (ft ³)	Pitot		Tunnel Temp (°F)	Meter Temp (°F)	Gas Meter Δh	Vac (in Hg)
Clock	Elapsed		ΔP	Pg				
1232	00	801.001	.040	-163	104	74	0.90	0
42	10	806.245	.043	-166	117	77	.90	0
52	20	811.438	.043	-165	118	81	.90	0
1302	30	816.691	.043	-169	119	84	.90	0
12	40	821.932	.044	-168	118	88	.90	0
22	50	827.191	.044	-168	116	90	.90	0
32	60	832.473	.044	-168	114	92	.90	0
42	70	837.740	.043	-169	112	93	.90	0
52	80	843.031	.043	-167	111	94	.90	0
1402	90	848.330	.044	-168	110	95	.90	0
12	100	853.624	.044	-170	108	96	.90	0
22	110	858.937	.044	-170	107	96	.90	0
32	120	864.252	.044	-168	105	97	.90	0
42	130	869.558	.043	-169	104	97	.90	0
52	140	874.853	.044	-170	103	99	.90	0
1502	150	880.150	.044	-169	103	99	.90	0
12	160	885.450	.044	-169	103	99	.90	0
22	170	890.741	.044	-169	104	99	.90	0
32	180	896.054	.043	-169	102	99	.90	0
	90							

BP
 00 28.28
 60 28.27
 120 28.245
 180 28.24
 Avg. = 28.259

Pre Test Filter
 Check Weighing
 F .6562
 R .6564

.6731 16567
 End of Test Weight
 F .6732 R .6570
.6562 .6564
 .0170 6
 .169 3

WOODSTOVE DATA SHEET #4-1: INITIAL FILTER WEIGHTS (TARE WEIGHTS)

Into Dessicator; Date 11/20/09 Time 1026 By PDG Front Half Back Half

Manufacturer: FALL PN 60115 Size: 110 mm Lot.No.: T72680 Grade: ALF GLASS

Filter #	First Wt	2010 Date	Time	By	Second Wt	2010 Date	Time	By	Third Wt	Date	Time	By
101	.6559	11/21	1103	PDG	.6559	7/6	1802	ATM				
102	.6532		1104	PDG	.6533		1800	ATM				
103	.6552		1105	PDG	.6551		1801	ATM				
104	.6545		1106	PDG	.6545		1800	ATM				
105	.6556		1107	PDG	.6555		1759	ATM				
106	.6545		1108	PDG	.6546		1758	ATM				
107	.6546		1109	PDG	.6547		1757	ATM				
108	.6522		1110	PDG	.6524		1756	ATM				
109	.6558		1111	PDG	.6557		1755	ATM				
110	.6531		1112	PDG	.6530		1754	ATM				
111	.6511		1113	PDG	.6510		1753	ATM				
112	.6538		1114	PDG	.6537		1752	ATM				
113	.6553		1115	PDG	.6553		1751	ATM				
114	.6548		1115	PDG	.6550		1750	ATM				
115	.6533		1116	PDG	.6536		1749	ATM				
116	.6580		1117	PDG	.6579		1748	ATM				
117	.6543		1118	PDG	.6545		1747	ATM				
118	.6564		1119	PDG	.6564		1747	ATM				
119	.6564		1120	PDG	.6562		1746	ATM				
120	.6548		1121	PDG	.6549		1745	ATM				
121	.6526		1122	PDG	.6527		1744	ATM				
122	.6565		1123	PDG	.6564		1743	ATM				
123	.6567		1124	PDG	.6568		1743	ATM				
124	.6550		1125	PDG	.6552		1742	ATM				
125	.6528		1126	PDG	.6528		1741	ATM				

11/21/10 1111

Checked by AT MY MW Date: 7/6/10 Time 1805

QA REWEIGH

Filter #	WT	Date	Time	By
106	.6545	7/7/10	0657	Jm
115	.6533	7/7/10	0658	Jm
121	.6525	7/7/10	0659	Jm

BALANCE ROOM ENVIRONMENTAL CONDITIONS

WB	DB	%RH	2010 Date	Time	By
56	72	34	11/21	0952	PDG
58	70	48	7/6/2010	1630	ATM
58	70	48	7/7/10	0645	ATM

Post
 0.0000 11/21 0.0000 7/16
 00.0000 0.0000
 99.9992 99.9990

Woodstove Data Sheet #4-2: Initial Beaker Weights (Tare Weights)

Into Dessicator: Date 7-12-10 Time 1313 By JRP

Balance Used: Sartorius 2 Model: ~~CP224S~~ CPA 224S SN: 17050374

Beaker #	First Wt	2010 Date	Time	By	Second Wt	2010 Date	Time	By	Third Wt	Date	Time	By
* 20	73.3182	7/14	1643	PDG	73.3193	7/15	1419	JRP	73.3188	7/16	1824	JRP
* 21	71.0024		1644	PDG	71.0006	7/15	1417	JRP	71.0025	7/16	1825	JRP
28	70.5972		1646	PDG	70.5977	7/15	1415	JRP				
32	53.6005		1647	PDG	53.6006	7/15	1414	JRP	53.6009	7/20	2221	JRP
34	53.2616		1648	PDG	53.2620	7/15	1412	JRP				
35	53.2815		1649	PDG	53.2818	7/15	1210	ATM	53.2818	7/20	2218	JRP
38	53.2525		1650	PDG	53.2530	7/15	1209	ATM	53.2534	7/20	2220	JRP
39	53.1509		1651	PDG	53.1510	7/15	1206	ATM				
⊕ 42	53.8988		1652	PDG	53.8988	7/15	1147	ATM	53.8904	7/16	1820	JRP
+	72.6522	7/20	2233	JRP	72.6522	7/27	2240	ATM				
Into Dessicator 7/16/10 @ 1750 (ATM)												
41	52.8386	7/17	1843	ATM	52.8376	7/18	2045	JRP				
43	53.2328	7/17	1858	ATM	53.2328	7/18	2058	JRP				
29	71.5188	7/20	2223	JRP	71.5186	7/27	2246	ATM				
→ 42	53.8702	7/17	1834	ATM	53.8686	7/27	2248	ATM				
21	71.0024	7/17	1837	ATM								
+	71.8334	7/20	2222	JRP	71.8330	7/27	2249	ATM				
Into Dessicator 7/17/10 @ 1922 ATM												
31												
36	70.7848	7/20	2211	JRP	70.7854	7/27	2237	ATM				
40	53.4631	7/20	2212	JRP	53.4633	7/27	2236	ATM				
+	73.2183	7/20	2213	JRP	73.2181	7/27	2234	ATM				

Checked by _____ Date: _____ Time: _____

QA Reweigh

Beaker #	WT	Date	Time	By
28	70.5988	7/16	1824	JRP

Balance Room Environmental Conditions

WB	DB	%RH	Date	Time	By
62	75	46	7/14	1640	PDG
60	73	46	7/15	1128	ATM
61	75	44	7/16	1810	ATM
60	73	46	7/17	1800	ATM
61	74	47	7/18	2015	ATM

Post Weighing	Date	1 st	2 nd	3 rd	4 th	5 th
Scale Check	0.0000g	0.0000	0.0000	0.0000	0.0000	0.0000
	100.0000g	99.9994	99.9994	99.9994	99.9995	99.9995

6th 0.0000

62 7045 7/20 2141 ATM

Woodstove Data Sheet #4-2: Initial Beaker Weights (Tare Weights)

Scale 2

Into Dessicator: Date 4 May 10 Time 0940 By ATM

Balance Used: Sartorius

Model: CP224S

SN: ~~XXXXXXXXXX~~

Beaker #	First Wt	Date	Time	By	Second Wt	2 nd Date	Time	By	Third Wt	Date	Time	By
20	3171	5/5	1453	ATM	73.3176	5/7	1641	Jm				
21	71.0018		1504	ATM	71.0022	5/7	1704	Jm	71.0018	5/8/10	1245	ATM
22	71.8330		1503	ATM	71.8344	5/7	1705	Jm	71.8337	5/8/10	1246	ATM
23	70.7306		1455	ATM	70.7392	5/7	1708	Jm	70.7295	5/8/10	1227	ATM
24	73.2178		1456	ATM	73.2187	5/7	1700	Jm	73.2187	5/8/10	1229	ATM
25	72.6512		1459	ATM	72.6516	5/7	1650	Jm	72.6511	5/11/10	1447	ATM
26	71.7872		1507	ATM	71.7879	5/7	1647	Jm	71.7875	5/11/10	1438	ATM
27	72.3304		1508	ATM	72.3311	5/7	1657	Jm	72.3305	5/8/10	1248	ATM
29	71.5185		1510	ATM	71.5198	5/7	1656	Jm	71.5193	5/11/10	1543	ATM
30	70.7852		1511	ATM	70.7856	5/7	1658	Jm	70.7855	5/11/10	1541	ATM
32	53.5986		1506	ATM	53.5999	5/7	1702	Jm	53.5996	5/8/10	1285	ATM
33	53.1475		1505	ATM	53.1488	5/7	1701	Jm	53.1484	5/11/10	1437	ATM
36	53.5736		1501	ATM	53.5747	5/7	1707	Jm	53.5742	5/8/10	1238	ATM
38	53.2513		1500	ATM	53.2523	5/7	1703	Jm	53.2520	5/8/10	1239	ATM
40	53.4617		1457	ATM	53.4625	5/7	1706	Jm	53.4624	5/8/10	1236	ATM
41	52.8355		1458	ATM	52.8364	5/7	1707	Jm	52.8368	5/8/10	1229	ATM
43	53.2319		1440	ATM	53.2323	5/7	1640	Jm				
31	69.6666	5/7/10	1655	Jm	69.6666	5/11	1445	ATM				
37	53.7259	5/11/10	1646	Jm	53.7259	5/11	1440	ATM				
(cont.)												
22	71.8338	5/11/10	1623	Jm								
27	72.3287	5/11/10	1622	Jm	72.3305	5/11/10	1500	ATM	72.3304	6/2/10	1620	Jm

Blank

Checked by ATM ym

Date: 6/2/10 Time: 1610

QA Reweigh 0

Balance Room Environmental Conditions

Beaker #	WT	Date	Time	By
✓ 22	71.8339	6/2/10	1617	ATM
✓ 32	53.5997	6/2/10	1619	Jm
✓ 21	71.0021	6/2/10	1620	Jm

WB	DB	%RH	Date	Time	By
59	73	42	5/7/10	1600	ATM
59	71	40	5/8/10	1140	ATM
55	69	42	5/11/10	1349	ATM
60	73	46	5/12/10	1314	ATM
61	75	45	6/2/10	1602	ATM

Post Weighing	Date	1 st	2 nd	3 rd	4 th	5 th	6 th
Scale Check	100.0000g	99.9996	99.9995	99.9995	99.9995	99.9995	99.9995

Unit **KAWM** U.3
 Run # **EPA 3**
 Date: **7/16/10**

MSS-1

Woodstove Data Sheet #4-3: Constant Final Weights

55 ml

Final Beaker Weights

WST5-Form 9, Pg 1, Rev 5/10

Beaker #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
34	53.2654	7/17	1908	ATM	53.2684	7/18	2048	Jim	53.2672	7/19	1114	ATM	53.2666	7/20	2132	Jim
					53.2681	7/20	2202	ATM	53.2669	7/27	2259	ATM	53.2670	7/28	1434	Jim
					53.2668	7/29	1354	ATM								

Final Filter Weights

Filter #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
F 119	.6732	7/16	1604	ATM	.6728	7/17	1826	ATM	(.6731)	7/18	2054	Jim				
R 118	.6570	7/16	1604	ATM	.6568	7/17	1830	ATM	(.6567)	7/18	2055	Jim				

QA Rereigh: Final Weight			
Date	Beaker #	Final Wt	By
Date	Filter #	Final Wt	By

Scale Room Environmental Conditions						
Weighing Session	20/10 Date	Time	By	WB	DB	%RH
1	7/17	1800	ATM	60	73	46
2	7/18	2015	ATM	61	74	47
3	7/19	1940	ATM	60	73	46
4	7/20	1850	ATM	59	72	45
5	7/24	2141	ATM	62	76	45
6	7/27	2206	ATM	62	76	49

Scale Room Environmental Conditions						
	Date	Time	By	WB	DB	%RH
7	7/20	1240	ATM	64	77	49
8	7/29	1330	ATM	64	74	49
9						
10						
11						
Comments						

Acubone Blank 7/13/10
 BLE 20 SOMI Acubone Woodstove Data Sheet #4-3: Constant Final Weights Kumia
 lot # 074092 Tacs wt. 71.5193
 Unit Kumia V.3
 Run # 110
 Date: 7-16-10
 WSTS-Form 9, Pg 1, Rev 5/10

Final Beaker Weights

Beaker #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
20	71.5194	7/30	1546	AM	71.5180	7/31	1111	AM	71.5195	7/31	2028	J	71.519M	8/1	0941	AM

Final Filter Weights

Filter #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By

QA Reweigh: Final Weight

Date	Beaker #	Final Wt	By
Date	Filter #	Final Wt	By

Scale Room Environmental Conditions

Weighing Session	2010 Date	Time	By	WB	DB	%RH
1	7/31	1020	ATM	56	72	42
2	7/31	2005	ATM	64	77	49
3	8/1	0926	AM	64	77	49
4						
5						
6						

Scale Room Environmental Conditions

7	8	9	10	11	Comments

Woodstove Data Sheet 4-4 Scale QC Record Sheet

Scale: Sartorius
 Model: CP224S
 SN: 17050374
 Rev: 3/10

From: 7/20/10
 Through:

* 135,000g ± 100,000 + 20,000 + 10,000 + 5,000 wts, 100g wt = 99.9991 - 90

Level	Recalibrated	130g * Weights	100g Weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	2010 Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/20	1350	ATM	28.26	59	72	45
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.0999	0.0199	7/21	1715	ATM	28.24	63	77	45
Yes	No	134.9988	99.9989	10.0000	1.0000	0.1000	0.0199	7/22	1617	ATM	28.16	61	74	46
Yes	Yes	134.9989	99.9990	9.9999	1.0000	0.0999	0.0199	7/26	2141	ATM	28.15	62	76	45
Yes	No	134.9990	99.9991	9.9999	1.0000	0.0999	0.0199	7/27	2000	ATM	28.22	63	76	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/28	1340	ATM	28.34	64	77	49
Yes	No	134.9989	99.9990	9.9999	1.0001	0.1001	0.0200	7/29	1330	ATM	28.41	64	77	49
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/30	1639	ATM	28.25	64	77	49
Yes	No	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	7/31	1020	ATM	28.29	58	72	42
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/31	2005	ATM	28.22	64	77	49
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.0999	0.0199	8/1	0986	ATM	28.32	56	68	46
Yes	No	134.9988	99.9989	9.9999	1.0001	0.0999	0.0199	8/1	0050	ATM	28.30	61	74	47
Yes	Yes	134.9988	99.9989	9.9999	1.0001	0.1000	0.0199	8/2	0756	ATM	28.40	58	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1001	0.0199	8/3	1600	JRP	28.34	58	70	48

Woodstove Data Sheet 4-4 Scale QC Record Sheet All Scales are Desiccators Scale: Sartorius
 Individually Graded New. Model: CP224S

SN: 17050374
 Rev: 3/10

100g wt = 99.9991 - 99.9990

100g wt = 100.0000 + 100.000 + 5.000 wts.

From: 5/31/10
 Through: 7/19/10
 * 135.0000g ± 100.0000 + 20.0000 + 5.0000 wts.

Level	Recali- brated	130g* Weights	100g Weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0200	5/2/10	10:45	ATM	28.21	58	70	48
Yes	No	134.9992	99.9993	10.0000	1.0001	0.1001	0.0200	6/1/10	14:45	ATM	28.22	57.5	70	46
Yes	Yes	134.9990	99.9990	9.9999	1.0001	0.1000	0.0199	6/2/10	16:02	ATM	28.09	61	75	46
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0201	6/3/10	14:50	ATM	28.20	57	69	46
Yes	No	134.9991	99.9991	9.9999	1.0000	0.1000	0.0199	6/4/10	09:50	ATM	28.09	55	68	42
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	6/7/10	13:50	ATM	28.40	60	72	49
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	6/10/10	15:45	ATM	28.395	58	70	48
Yes	No	134.9990	99.9990	9.9999	1.0000	0.1000	0.0199	6/11/10	14:40	ATM	28.57	61	74	46
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0200	6/13/10	20:35	ATM	28.33	58	71	44
Yes	No	134.9991	99.9990	10.0000	1.0001	0.1001	0.0199	6/15/10	14:38	ATM	28.28	59	72	45
Yes	No	134.9990	99.9990	10.0000	0.9999	0.1000	0.0199	6/22/10	20:41	ATM	28.45	58	70	48
Yes	No	134.9993	99.9993	10.0000	1.0000	0.1000	0.0199	6/23/10	22:30	ATM	28.45	64	77	48
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	6/27/10	17:10	ATM	28.09	60	74	43
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	6/29/10	14:07	ATM	28.20	61	74	47
Yes	Yes	134.9989	99.9989	9.9999	1.0001	0.1001	0.0199	7/5/10	17:05	ATM	28.38	58	70	48
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	7/6/10	12:50	JRP	28.48	57	68	50
Yes	Yes	134.9989	99.9989	9.9999	1.0000	0.1000	0.0199	7/6/10	16:30	ATM	28.52	58	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.0999	0.0199	7/9/10	06:45	ATM	28.52	58	70	48
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	7/10/10	14:09	ATM	28.45	64	77	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/10/10	21:45	ATM	28.04	61	74	46
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/12/10	11:09	ATM	27.95	60	72	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/13/10	14:26	ATM	28.35	55	67	45
Yes	No	134.9988	99.9989	9.9999	1.0001	0.1001	0.0200	7/14/10	14:44	ATM	28.48	58	70	48
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/15/10	11:28	ATM	28.43	60	73	46
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	7/16/10	18:10	ATM	28.38	61	75	44
Yes	No	134.9989	99.9990	9.9999	0.9999	0.0999	0.0199	7/17/10	18:00	ATM	28.29	60	73	46
Yes	No	134.9991	99.9991	10.0000	1.0000	0.1000	0.0199	7/18/10	20:15	ATM	28.25	61	74	47
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	7/19/10	10:40	ATM	28.40	60	73	46

Woodstone Data Sheet 4-4 Scale QC Record Sheet
Scale 1

Scale: Sartorius
Model: CP224S
SN: 17050374
Rev: 3/10

From: 4/4/10
Through: 5/18/10

* 135.000g = 100.0000 + 10.0000 + 10.0000 + 5.0000 100g wt 99.999g 99.999g

Level	Racalibrated	135g * weight5	100g weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9993	99.9992	9.9999	1.0001	0.1000	0.0200	4/4/10	18:56	ATM	28.03	57	70	44
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	4/5/10	16:41	ATM	28.09	58	72	42
								4/6/10	10:00					
								4/6/10	11:30	ATM	28.10	58	72	42
								4/6/10	16:01	ATM	28.08	60	75	40
								4/15/10	09:45	ATM	28.12	57	70	44
								4/15/10	13:38	ATM	28.13	60	72	49
								4/14/10	14:45	JRP	28.27	59	71	48
								4/14/10	17:52	ATM	28.34	60	74	43
								4/15/10	10:49	PDT	28.43	58	72	42
								4/15/10	16:05	ATM	28.43	59	71	48
								4/22/10	12:50	ATM	28.23	62	75	47
								4/24/10	18:27	ATM	28.42	58	70	48
								4/24/10	09:21	ATM	28.39	60	74	43
								4/28/10	13:49	ATM	27.86	58	70	48
								4/29/10	15:35	ATM	28.08	60	74	43
								4/30/10	15:13	ATM	28.23	57	70	44
								5/3/10	15:11	ATM	27.98	57	70	44
								5/4/10	20:40	ATM	28.48	60	73	46
								5/5/10	11:00	ATM	28.43	61	75	44
								5/6/10	08:19	PDT	28.60	59	73	42
								5/7/10	16:00	ATM	28.00	59	73	42
								5/8/10	11:40	ATM	28.28	59	71	48
								5/11/10	13:49	ATM	28.39	55	68	42
								5/12/10	13:14	ATM	28.34	60	73	46
								5/13/10	13:40	ATM	28.37	62	75	47
								5/14/10	06:30	ATM	28.31	58	71	44
								5/18/10	11:45	ATM	28.24	60	72	49

LINE
Volts

118V
120
120V
120V
121
119
120
119
119
120
119
120
122
120
119
120

SCALE: SARTORIUS
 MODEL: CP224S
 SN: 17050374

WOODSTOVE DATA SHEET 4-4 SCALE QC RECORD SHEET

FROM: 6/19/2010 - 0739
 THROUGH: 2/21/10

Level	Recali	130 g	100 g	10 g	1.0 g	100 mg	20 mg	Date	Time	Tech	Wet Bulb	Dry Bulb	& RH
Yes	139.9992	99.9998	9.9999	0.9999	0.1000	0.0199	0.0199	1/19	0739	PPH	57	73	35
Yes	139.9991	99.9994	9.9999	0.9999	0.1000	0.0199	0.0199	1-20	1427	JRP	57	70	41
Yes	139.9991	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	1/21	0952	PDG	56	72	34
Yes	139.9992	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	1-22	0719	JRP	55	69	39
Yes	139.9991	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	1/25	1345	PPH	55	69	39
Yes	139.9991	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	1/27	1345	ATM	59	74	40
Yes	139.9993	99.9994	9.9999	0.9999	0.1000	0.0199	0.0199	1/30	0600	ATM	58	70	48
Yes	139.9993	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	1/30	1121	PPH	58	74	36
Yes	139.9993	99.9994	9.9999	0.9999	0.1000	0.0199	0.0199	1/31	1550	ATM	59	74	40
Yes	139.9993	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	2/1	1055	ATM	57	70	41
Yes	139.9993	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	2/2	1755	ATM	57	71	41
Yes	139.9991	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/3	0521	ATM	59	72	43
Yes	139.9991	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/3	1913	ATM	56	68	46
Yes	139.9991	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/4	0514	ATM	60	74	43
Yes	139.9992	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	2/5	0547	ATM	59	74	40
Yes	139.9991	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/5	1910	ATM	57	69	47
Yes	139.9992	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	2/6	1925	ATM	57	70	41
Yes	139.9992	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	2/7	0153	ATM	57	70	41
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/8	0810	ATM	56	71	37
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/8	2110	ATM	56	69	43
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/9	1038	ATM	57	70	41
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/10	0530	ATM	54	66	44
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/10	1935	ATM	55	67	45
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/11	1553	ATM	56	69	43
Yes	139.9993	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	2/12	1910	ATM	53	64	46
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/13	1745	ATM	53	66	48
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/14	1905	ATM	55	66	48
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/15	1502	ATM	54	69	47
Yes	139.9994	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	2/16	1609	ATM	55	67	45
Yes	139.9994	99.9993	9.9999	0.9999	0.1000	0.0199	0.0199	2/18	1935	ATM	58	70	48
Yes	139.9994	99.9994	9.9999	0.9999	0.1000	0.0199	0.0199	2/19	1709	ATM	56	69	43
Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	0.0199	2/20	1805	ATM	54	68	38
Yes	139.9993	99.9994	9.9999	0.9999	0.1000	0.0199	0.0199	2/21	1541	ATM	56	68	46

* Switched to 20 mg wtd weighing 100; 20, 10 & 5 together for 135.000

Woodstove Data Sheet 4-4 Scale QC Record Sheet
Scale 2

Scale: Sartorius
Model: CPA 2245
SN: 24850860
Rev: 5/10

From: 4/6/10

Through: 7/22/10

* 135,000 g ± 100,000 g ± 20,000 g ± 10,000 g + 5,000 g 2010

Level	Recalibrated	135g Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134,9998	99,9997	9,9999	1,0000	0,0999	0,0199	4/6	1601	ATM		60	75	40
Yes	No	134,9994	99,9994	9,9999	1,0000	0,1000	0,0199	4/13	0945	ATM		57	70	44
Yes	No	134,9996	99,9996	10,0000	1,0000	0,1000	0,0199	4/13	1338	ATM		60	72	48
Yes	Yes	134,9993	99,9993	9,9998	0,9999	0,0999	0,0199	4/14	1445	JRP		59	71	48
Yes	Yes	134,9994	99,9994	9,9998	0,9999	0,0999	0,0199	4/15	1048	PDB	28.43	58	72	42
Yes	No	134,9996	99,9996	9,9999	1,0000	0,1000	0,0200	4/12	1455	ATM	28.13	62	75	47
Yes	No	134,9996	99,9996	9,9999	1,0000	0,1000	0,0199	5/5	1100	ATM	28.43	61	75	44
Yes	No	134,9996	99,9996	9,9999	0,9999	0,1000	0,0199	5/7	1600	ATM		59	73	42
Yes	No	134,9996	99,9996	9,9999	1,0000	0,0999	0,0200	5/6	1140	ATM	28.28	59	71	48
Yes	No	134,9995	99,9994	9,9999	1,0000	0,1000	0,0199	5/11	1349	ATM	28.39	55	68	42
Yes	No	134,9995	99,9994	9,9999	0,9999	0,1000	0,0199	5/12	1349	ATM	28.34	60	73	46
Yes	No	134,9996	99,9995	9,9999	1,0000	0,1000	0,0199	5/13	1310	ATM	28.37	62	75	47
Yes	No	134,9996	99,9995	10,0000	1,0000	0,1000	0,0200	5/14	0630	ATM	28.31	58	71	44
Yes	Yes	134,9996	99,9994	9,9998	0,9999	0,1000	0,0199	6/2	1602	ATM	28.09	61	75	46
Yes	No	134,9996	99,9995	9,9999	1,0000	0,1000	0,0199	6/22	2041	ATM	28.15	58	70	48
Yes	Yes	134,9995	99,9994	9,9999	1,0000	0,1000	0,0199	6/27	1710	ATM	28.29	60	74	43
Yes	No	134,9994	99,9994	9,9999	1,0000	0,1000	0,0199	6/29/10	1407	ATM	28.20	61	74	47
Yes	No	134,9993	99,9993	9,9998	1,0000	0,1000	0,0199	7/14/10	1640	PDB	28.41	62	75	48
Yes	No	134,9997	99,9996	9,9999	1,0000	0,1000	0,0199	7/15/10	1128	ATM	28.13	60	73	46
Yes	No	134,9996	99,9995	9,9999	1,0000	0,1000	0,0199	7/16/10	1810	ATM	28.28	61	75	44
Yes	No	134,9997	99,9996	9,9999	0,9999	0,0999	0,0199	7/17/10	1800	ATM	28.29	60	73	46
Yes	No	134,9996	99,9994	9,9999	1,0000	0,0999	0,0199	7/18/10	2015	ATM	28.25	61	74	47
Yes	No	134,9996	99,9995	9,9999	0,9999	0,0999	0,0199	7/19/10	1040	ATM	28.10	60	73	46
Yes	No	134,9996	99,9995	10,0000	1,0000	0,1000	0,0199	7/19/10	1810	ATM	28.36	62	75	47
Yes	No	134,9996	99,9995	9,9999	0,9999	0,0999	0,0199	7/20/10	1350	ATM	28.36	59	72	45
Yes	Yes	134,9995	99,9994	9,9999	1,0000	0,1000	0,0199	7/21/10	1715	ATM	28.22	63	77	45
Yes	No	134,9996	99,9994	9,9999	0,9999	0,0999	0,0199	7/22/10	1617	ATM	28.16	61	74	46
Yes	Yes	134,9994	99,9994	9,9999	0,9999	0,0999	0,0199	7/22/10	2141	ATM	28.15	62	76	45

117
122
120
119
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Woodstove Data Sheet 4-4 Scale QC Record Sheet
Scale 2

Scale: Sartorius
Model: CPA 2245
SN: 24850860
Rev: 5/10

From: 7/27/10
Through: _____

2010

Level	Recalibrated	135g Weights	100g Weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0200	7/27/10	2200	ATM	28.32	63	76	49
Yes	Yes	134.9994	99.9994	9.9999	0.9999	0.1000	0.0199	7/28/10	1340	ATM	28.34	64	77	49
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	7/29	1330	ATM	28.41	64	77	49
Yes	No	134.9995	99.9995	9.9999	1.0000	0.0999	0.0199	7/30	1629	ATM	28.25	64	77	49
Yes	No	134.9994	99.9994	9.9999	0.9999	0.0999	0.0199	7/31	1020	ATM	28.29	58	72	42
Yes	No	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	7/31	2005	ATM	28.22	64	77	49
Yes	No	134.9996	99.9994	9.9999	0.9999	0.0999	0.0199	8/1	0926	ATM	28.32	56	68	46
Yes	No	134.9996	99.9994	9.9999	1.0000	0.1000	0.0199	8/1	2050	ATM	28.30	61	74	47
Yes	Yes	134.9995	99.9994	9.9999	0.9999	0.0999	0.0199	8/2	0759	ATM	28.40	58	70	48
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	8/2	1250	SEK	28.37	61	75	46
Yes	ND	134.9994	99.9994	9.9999	0.9999	0.1000	0.0199	8/3	1600	JRP	28.31	58	70	48
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	8/4	1020	SEK	28.43	54	66	44
Yes	No	134.9994	99.9994	9.9999	1.0000	0.0999	0.0199	8/5	1000	JRP	28.33	56	67	49
Yes	ND	134.9996	99.9994	10.0000	1.0000	0.1001	0.0199	8/6	1124	SEK	28.21	58	72	41
Yes	Yes	134.9995	99.9995	9.9999	0.9999	0.0999	0.0199	8/8	1446	JRP	28.21	60	73	46
Yes	No	134.9995	99.9994	9.9999	0.9999	0.1000	0.0199	8/12	1613	SEK	28.18	56	68	46
Yes	ND	134.9994	99.9995	9.9999	0.9999	0.0999	0.0199	8/14	1457	JRP	28.47	58	70	48
Yes	No	134.9995	99.9995	9.9999	1.0000	0.1000	0.0199	8/16	0943	ATM	28.41	56	60	46

Woodstove Particulate
 Catch Processing Sheet
 Woodstove Data Sheet #5
 EPA M5G-1

Unit: KUMA 4.3
 Run: EPA 3
 Date: 7/16/10
 Technicians: ADM
 Revised 12/09-Data Sheet #5

Filters

Filter # (front) 119
 Final Wt. .6731 g
 Tare Wt. .6562 g
 Net Wt. .0169 g

Beaker # 34
 MI 55
 Desc. Acetone

Final Wt. 53.2668 g
 Tare Wt. 53.2620 g
 Net Wt. .0048 g

Filter # (Rear) 118
 Final Wt. .6567 g
 Tare Wt. .6564 g
 Net Wt. .0003 g

Beaker # _____
 MI _____
 Desc. _____

Final Wt. _____ g
 Tare Wt. _____ g
 Net Wt. _____ g

Acetone Blank Calculation: Blank Date: 7/13/10

Blank Beaker # 29
 MI 50
 Desc. Acetone

Final Wt. 71.5194 g
 Tare Wt. 71.5193 g
 Net Wt. .0001 g

$.0001 \text{ g} / 50 \text{ ml} = .000002 \text{ g/ml}$

Blank Residue Value Calculation:

$.000002 \text{ g/ml acetone} \times 55 \text{ ml acetone} = .00011 \text{ g}$

Blank Residue Value

Total Particulate Catch Calculation:

Filter: .0169 g
 Filter: .0003 g
 Beakers: .0048 g - .00011 g = .00469 g

Total Catch

Blank Residue Value

Total Catch = .02189 g

21.89 mg

Unit: KUMA V.3
 Run # EPA3
 Date: 7/16/10
 Technician: AM PDG JRP
 WST6-Form1, Rev 5/10

Miscellaneous Test Data
 Woodstove Data Sheet #8

Useable Firebox Dimensions: See QC Section Useable Volume: 1.554 ft³
 Dilution Tunnel Draft (If Applicable): Start: 0.000 Stop: 0.000 Avg: 0.000 in. H₂O ✓
 Test Chamber Air Velocity: 10 Start: 12 Stop: _____ Avg: 11 ft./m. ✓
 Wet Bulb/ Start: WB: 63 °F DB: 80 °F % Amb Moisture: 1.35 %RH: 38
 Dry Bulb Stop: WB: 65 °F DB: 82 °F % Amb Moisture: 1.50 %RH: 39
 X Ambient Moisture(%Vol.) = 1.425% X Relative Humidity (%RH) = 38.5%

Empty Stove Wt: 329.1 lbs. 543.7
 Empty Stove Wt with Stack (inc oil seal) Wet: 542.9 lbs. Dry: 543.2 lbs.
 Empty Stove Wt with Stack and Ash Ash: — lbs. Total: — lbs.
 Kindling Wt. Paper: 0.2 lbs. Wood: 4.8 lbs. Total: 5.0 lbs. ✓
 Pre Burn Fuel Wt. 8.520 + 8.604 + 8.880 Total: 26.012 lbs. ✓
 Total Kindling and Pre Burn Fuel Wt. 31.012 lbs. ✓
 Coal Bed Wt-lbs: Range (2.4 - 2.0) 545.6 - 545.2 lbs. Actual: 2.0 lbs.
545.2

Allowable Amount of Charcoal That Can Be Removed:
 Coal Bed Wt. Range $\left(\begin{array}{l} \text{Upper Wt.} \\ \text{Lower Wt.} \end{array} \right) / 2 \cdot 25 = \underline{0.5}$ lbs.
 Test Fuel Wt-lbs: Ideal 10.9 lbs. Range: 11.9 - 9.8 lbs. Actual: 9.820 lbs.
 Test Fuel Size (pcs.) (.75 x 1.5 x 5" Flanges): 14 Pcs. 1.498 lbs.
 2 x 4's x 1 1/8 " 3 Pcs. 6.124 lbs. 62.36 %
 4 x 4's x 1 1/8 " 1 Pcs. 3.696 lbs. 37.64 %

3.7128 kg ✓
 Est. Dry Burn Rate (Kg/Hr.) 9.820 - (9.820 x 1.6648) X 60 = 1.2376
2.2046 100 Dry Burn Rate (Kg/Hr)
 Est EPA Heat Output (HO_E) (Avg BTU's/Hr) (19,140) X 63 x 1.2376 = 14,923

120 mins = 1.8564 kg/hr. 100 EPA Heat Output (HO_E) BTU's/Hr
180 mins = 1.2376 kg/hr
225 mins = 0.9901 " "

Run: Kama V3
Date: EPA 3
Technicians: 7/16/10
Data Sheet #9 Rev 6/10 Pg.5

Stove Operating Data
Woodstove Test Data Sheet #9
Cold Start

Fire Started: 0900 PDST

Warm Up and Preburn: Primary Air: Wide open from ignition until the start of preburn when the primary air control(s) was(were) adjusted to the run setting of 1.875". At the run setting until start of the test. 3.216" on Rod

Secondary Air:
No Controls, Naturally Drafted

Secondary Burn/~~By~~ Bypass: N/A

Charcoal Bed Preparation: Broke up, raked and leveled the coal bed prior to the addition of each warm up/pre burn fuel charge. Starting 1:30 before the start of the test, broke up, raked and leveled the coal bet. In stove for 33 seconds.

Test: Door wide open during loading 1 min 17 sec, then closed.

Primary Air: Wide open from the start of the test (0:00) until 4:30. Adjusted to the run setting of 1.875" OPEN between 4:30 and 4:45. At the run setting of 1.875" OPEN at 5:00 into the run.

Shut PAC down early because fire really took off.

Secondary Air: No Controls, Naturally Drafted

Secondary Burn/~~By~~ Bypass: N/A

Fan: ON OFF during the warm up, ON / OFF Low during the preburn, ON OFF at the start of the test, ON OFF for the first 30 minutes of the test, ON / OFF Low at 30:00 minutes into the test, ON / OFF for the rest of the test.

Test Run Anomalies:

Unit KUUMA V.3
 Run # EPA 3
 Date 7/16/10

Technician _____
 Page 1 of 4

WST7-Form2-A, Rev 12/09

Woodstove Operating Data
 Woodstove Data Sheet # 9A-1

Wood Data: Kindling: A mix of the below grades

	Size	Mill	Grade	Species
Pre Burn	2x4	Manke Tacoma	#2, SH # BTR, #2	D, Fir Sfc Grn
Test Fuel	2x4	Manke Tacoma	#2, SH # BTR	D, Fir Sfc Grn
	4x4	Forrest Grove	#1, SH # BTR	D, Fir Sfc Grn

All grades WCLB Rules Unless otherwise noted

Warm Up Information:

1st Warm Up/Pre Burn Fuel Charge (8.528 lbs) added at 09:24.
 2nd Warm Up Pre Burn Fuel Charge (8.604 lbs) added at 10:19.
 3rd Warm Up/Pre Burn Fuel Charge (8.980 lbs) added at 11:13.
 4th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____.
 5th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____.
 6th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____.
 7th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____.
 8th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____.

The coals were scooped out of the stove immediately prior to adding the 3rd pre burn/warm up fuel charge. The stove ~~lost~~ 0.3 lbs. 1.5 lbs of hot coals were put back in the stove. gained

All pre burn/warm up fuel pieces were either _____ or 12 inches long. All pre burn pieces/fuel charges were "ricked" in the stove. The pieces in the bottom layer in each rick contained 2 pieces that were 12" inches long and were loaded flat and perpendicular to the door. The pieces in the second layer in each rick were loaded on their side (edge) approximately parallel to the door and contained 3 pieces 12" inches long. The third layer (and fourth layer if present) was loaded flat, perpendicular to the door and contained 2 pieces 12 inches long. The majority of the pieces in each rick were in the second layer. (The loading directions indicate the direction of the longest dimension on each piece relative to the loading door opening.)

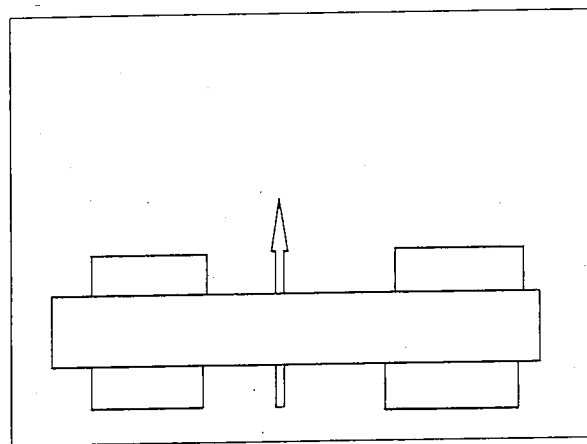
Unit Kuma V.3
 Run # WPA 3
 Date 7/16/10
 Technician AM JRP POG
 Page 2 of 4
 WST7-Form 2A, Rev 12/09

Wood Stove Operating Data
 Wood Stove Data Sheet #9A-2

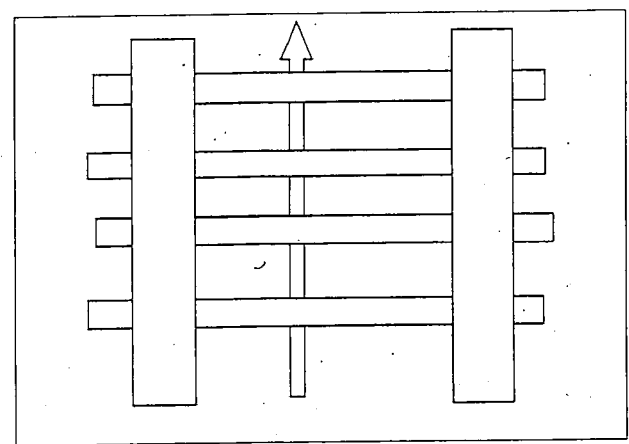
Warm Up Information (cont.):

Each warm up/preburn fuel charge was ricked in exactly (as much as possible) the same manner. The physical arrangement and alignment of the pieces in each rick was designed to accomplish three (3) things: (1) The bottom layer was nestled firmly into the coal bed and was as close to being level with the bottom of the stove as possible, thus providing a stable loading platform for the rest of the rick, keeping it in a ricked state (as opposed to a collapsed or fallen down state) until the rick reached the charcoal stage and sags or collapses of its own accord. (2) It enhances the flow of primary air through the ricked preburn fuel charge, for the primary air would flow through the spaces between the pieces in the first layer and then up through the spaces between the pieces in the second, third and, if present fourth layers. (3) It maximized, as much as possible, the surface to volume ratio of each preburn fuel charge, thereby allowing the fire immediate access to as much wood surface as possible and, thereby, insuring uniform charcoalization. All three of these enhance combustion and so get the stove hot as quickly as possible during the warm up period, thereby maximizing the amount of heat (BTU's) stored in the stove. For this stove, the thermal storage was monitored using the Top (#4)

_____ surface temperature (s) and the peak value (s) obtained were 1097 °F 1031
1097



Front View



Top View

The arrows indicate the direction of the air flow through the rick. Note: The top and bottom layers may be offset
 (Rod extension 3.216")

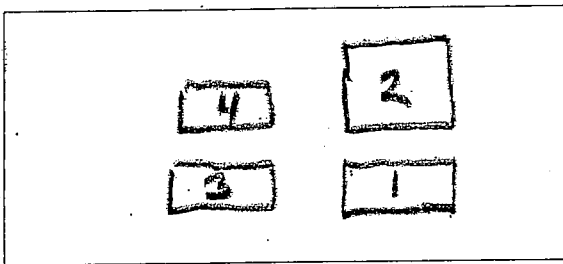
The primary air was adjusted to the run setting of 1.875" 3.5 lbs above the upper charcoal bed weight.

Additional Comments: Test Start Sequence: ① Turned Fan off, ② Adjusted PAC to wide open, ③ opened door, ④ loaded test fuel, ⑤ cleared coals away from in front of the LP, ⑥ closed door

Total Elapsed Time: 1117
Photo Taken @: 2116

Test Fuel Charge Loading Information:

Test Fuel Charge and Loading Sequence Diagram



END of Stove View
4 X 4's: 2
2 X 4's: 1, 3, 4
Loading Sequence: 1, 2, 3, 4
Driest Pcs in Load 1, 3

Loaded the test fuel charge on an essentially level, small sized, avg to hot coal bed (in appearance, color and temperature) for a Med. low burn rate.

① Ignition: 20145 ② Loaded stove and closed door
117 ③ VC baffle @ 120 2116 Photo

2134 3.17/3+ Med light smoke One Balance
2154 Secondaries forward past front tube on left and right sides of fuel load.

3124 Front Tube igniting

4130 - 4145 AAC adjusted to the run setting

5100 Maintained a hot pocket of coals under 5

WOODSTOVE OPERATING DATA
WOODSTOVE DATA SHEET #9A-4

Additional Comments:

with a VC up to baffle. VC especially off pc³

Also had secondaries above pcs 2 & 4.

" " a VC on the left side of the fuel load.

8:45 12.60/1.56 wispy

9:30 Secondaries down right side of 2 (4x4)
but not forward over the top of 2.

12:32 14.05/1.03 Light, streaks.

Fuel Moisture
Woodstove Test Data Sheet # 10

Unit: Kuma V.3

Run: EPA 3

Date: 7/16/10

Technician: ATM

WST1-Form7-Rev 7/10

Room Temperature: 65.6 °F

Correction Factor: .44

Ohaus Ranger

Note: Record readings to the nearest 0.1% moisture

Scale Check

Uncor Values are corrected for temperature: Yes No ✓

0.000lb.: 0.000

Time Test Fuel Moisture Readings Taken at: 10:09

1.0 kg = 2.204

Moisture Meter: Delmhorst

Model: J-2000

SN: 34284

5.0 kg = 11.024

Calibration Checks: 12.0/2.0

MCS-1: 12.7/2.8

23.6/23.8

PC #	Dimen	Use	Top	Bottom	Side	Piece Avg	± Temp Cor.	Piece Avg Corrected
1	3 pcs.	K	8.7	9.5	9.4	9.2	+ .44	9.640
2								
3	2x4-8'	P	21.3	19.8	21.4	20.833	+ .44	21.273
4			20.6	19.5	20.9	21.000		21.440
5			22.0	18.8	21.9	20.900		21.340
6	∨	∨	23.8	22.0	21.7	22.500	∨	22.940
7								86.993
8								
9								
10	2x4-14 1/8"	T	17.7	19.2	20.0	18.967	+ .44	19.407
11			17.2	21	21.3	19.833		20.273
12	∨	∨	18.4	19.2	20.1	19.233	∨	19.673
13								
14								
15	4x4-14 1/8"	T	16.6	18.9	24.8	20.100	+ .44	20.540
16								78.893
17	5x1.5x.75	T	22.1	19.9	20.1	20.700	+ .44	21.140
18	(SPACERS)							OUT SPACERS
19								
20								

1.346
1.818
1.728

3.1430
1.498

	Kindling	Pretest Fuel	Test Load
% Moisture - Dry Basis:	9.640 %	21.74825 %	19.97325 %
% Moisture - Wet Basis:	8.792 %	17.863 %	16.648 %

To obtain Wet from Dry: $\frac{100 \times \% \text{ Dry Rdg.}}{100 + \% \text{ Dry Rdg.}} = \% \text{ Moisture, Wet Basis}$

Acceptable Ranges: 16-20% wet; 19-25% dry

Key For Use: K= Kindling P= Pretest Fuel

T= Test fuel

3.7128 9.820 1. 8.528 lbs 7 pcs
K4/ 3.696 2. 8.604 "
3, 8.880 " ↓

2x4

Wood Piece: Nominal Dimensions: 3.375" x 3.5" x 1.5"

Depth (D): 3.875 cm

Width (W): 8.895 cm

Length (L): 8.885 cm

8.620 cm

8.630 cm

8.640 cm

Length \bar{X} = 8.66875 cm

Volume: 298.796 cm³
(D X W X L) 4

MOISTURE: Room Temperature: 65.6 °F Correction Factor: +0.44

Uncorrected Meter Readings Corrected for temperature: Yes No

NOTE: Record moisture meter readings to the nearest 0.5%

	Uncor	Cor	%
Top:	16.7	16.7	%
Bottom:	16.2	16.2	%
Side:	6.8	6.8	%
\bar{X} :		13.283	%

Avg % Moisture (Dry) 13.673 %

Avg % Moisture (Wet) 12.029 %

Scale: Levelled In Out
Zeroed: In Out

Wet Weight: 182.0 g Dry Weight: 159.7 g

% Moisture Dried Basis: 12.253 %
[1 - (Dry Wt ÷ Wet Wt)] X 100

	Date	Time	Temp
Into Dryer	<u>7/16/10</u>	<u>2022</u>	<u>182</u> °F
Out of Dryer	<u>7/29/10</u>	<u>1123</u>	<u>202</u> °F

(Minimum Time in Dryer: 24 hrs.) Minimum Dryer Temp 100°C (212°F)

Density = 1.17413 g (dry wt) ÷ 298.796 cm³ (volume) = 0.5833 g/cm³

Pellet Fuel Moisture Content Determination

Tare Beaker Wt. _____ g

Wet Wt: _____ g - _____ g = _____ g

Gross Wet Wt. Tare Beaker Wt. Net Wet Wt.

Dry Wt: _____ g - _____ g = _____ g

Gross Dry Wt. Tare Beaker Wt. Net Dry Wt.

% Moisture Dried Basis: _____ %
[1 - (Net Dry Wt ÷ Net Wet Wt.)] X 100

2-174.6

Myren Cr Wing Inc Data Sheet P1 of 4 Unit KUWA V.3 Date 7/16/10 Run ETP 3
 Test End 545.2 AT 539.2 Barometric Pressure 28.22 g Gas Flows @1.5" Technician(s) ATM JRP UC CSO

Time ET min	Scale Wt.	Lbs. Left	Burn Rate	CO ₂ v.	CO ₂ %	O ₂ v.	O ₂ %	CO v.	CO %	CO %	Gas Bal	Opacity	Notes	Stock	
														Temp #3	Static Press
0	555.0	9.8	0	28.1	16.99		13.24	1.33	1.33	1.33	5.3	ML	FAN OFF	300	-045
05	554.4	9.2	.6	21.5	5.37		15.11	.084	.84	.84	6.4	w/ spx	Bal 6:00N	458	-056
10	553.7	8.5	.7	4.55	11.28		9.35	.054	.54	.54	20.9	L		412	-1066
15	552.8	7.6	.9	6.9	14.88		5.21	.162	1.62	1.62	9.2	L 7 ML		453	-070
20	552.0	6.8	.8	6.30	15.60		4.47	.167	1.67	1.67	9.3	ML		459	-070
25	551.2	6.0	.8	6.36	15.75		4.37	.156	1.56	1.56	10.1	"	Stackit's	457	-070
30	550.4	5.2	.8	6.17	16.02		4.12	.152	1.52	1.52	10.5	"	FAN ON	456	-069
35	549.7	4.5	.7	6.30	15.60		4.47	.166	1.66	1.66	9.4	ML → L		444	-066
40	549.2	4.0	.5	5.82	14.66		5.75	.097	.97	1.51	15.1	L		432	-065
45	548.9	3.7	.3	5.59	12.86		7.84	.040	.40	.40	32.2	w/ sps		406	-061
50	548.5	3.3	.4	4.88	12.10		8.55	.050	.50	.50	24.2	Clear		393	-060
55	548.1	2.9	.4	4.97	12.32		8.48	.019	.19	.19	64.8	"		383	-058
Total														5053	-0756

Time ET min	Top #4	Left #5	Back #6	Right #7	Bottom #8	Firebox #9	2 nd burn #10	Amb. #11	Inl. #12	C Gas #13	C Gas Impgr #14	Part. Filt. #15	Part. Cond. #16	MS 6-2 Box Imp.	
														Box	Imp.
0	581	612	504	595	404	925	994	82	104	210	36	67	55	17	18
05	592	588	473	570	456	865	1192	81	125	202	36	73	37	241	35
10	694	575	441	552	462	742	1278	81	117	211	38	78	37	222	36
15	817	566	411	533	465	787	1307	81	117	224	37	81	37	213	36
20	852	570	402	527	465	821	1313	82	118	232	37	83	37	227	37
25	882	582	400	531	465	861	1364	82	119	234	37	84	37	239	37
30	897	592	402	536	466	883	1401	83	119	231	37	83	37	233	37
35	905	613	402	550	448	925	1449	83	119	223	37	83	37	223	37
40	898	626	408	559	439	942	1443	84	118	217	37	83	37	222	37
45	842	643	420	569	432	962	1431	84	117	218	37	83	37	227	37
50	809	651	429	574	428	958	1377	86	116	221	37	84	37	231	38
55	780	656	440	577	426	994	1388	83	115	220	38	84	37	230	37
Total	9549	7274	5132	6673	5356	10665	15937	992							

Myren Consulting Inc Data Sheet P4 of 4 Unit KUMA V.3 Date 7-1-16 Run SPA3
 Test E YL 548.2 AT 539.2 Barometric Pressure 28.2 Technician(s) ATM JRA CSO

Time	E/T min	Scale Wt.	Lbs. Left	Burn Rate	CO ₂ v.	CO ₂ %	O ₂ v.	O ₂ %	CO v.	CO %	Gas Bal.	Opacity & Notes	Calc Wet B	Wet B #1	Dry B #2	Stack		
																Temp #3	Static Press	
180	1532	545.20	-	217	5.42												238	7.035
185																	238	7.035
190																	238	7.035
195																	238	7.035
200																	238	7.035
205																		
210																		
215																		
220																		
225																		
230																		
235																		
Tot																		

M56-2

Time	E/T min	Top #4	Left #5	Back #6	Right #7	Bottom #8	Firebox #9	2 nd burn #10	Amb. #11	Thl. #12	C Gas. H Box #13	C Gas. Impgr #14	Part. Filtr #15	Part. Cond. #16	Cont. Duct Box #17	Tubes 1 Bucket #18	Tubes 2 #19	Tubes 3 #20
185		419	474	445	445	358	699	760	84	102	222	38	90	38	234	39	428.2	-111.0
190		419	474	445	445	358	699	760	84	102	222	38	90	38	234	39	428.2	-111.0
195		419	474	445	445	358	699	760	84	102	222	38	90	38	234	39	428.2	-111.0
200		419	474	445	445	358	699	760	84	102	222	38	90	38	234	39	428.2	-111.0
205																		
210																		
215																		
220																		
225																		
230																		
235																		
Tot																		

Delta T
 Start 539.2
 Stop 428.2
 ΔAT -111.0

Pre and Post Test Zero/Span Check

Woodstove Data Sheet # 15-1

Site: Myren Consulting, Colville, WA Date: 7/16/10 Analyte: CO₂

Source: KUMA V.3 Run #: FPA 3

Zero Cyl #: AA-9167 Conc. 00.0 % CO₂ Cyl Press: 2070 psi

Certified By: Oxarc Date: 5/11/09

Span Cyl #: SX-45410 Conc. 12.6 % CO₂ Cyl Press: 1610 psi

Certified By: Matheson Tri Gas Date: 4/12/10

Analyzer: Make: Horiba Model: PIR-2000 SN: 607024

Range: 0 - 25.0% CO₂ Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCFH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values = 25.0% CO₂

EPA Control Limits = ± 2.5% of 25.0% CO₂ = ± 0.625% CO₂

Pre Run Audit: By: A.T. Myren Time: 1143 Temp: 76 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	00.0	000	0.0666	+0.0666	+0.27
Span	50.0	1500	12.5	49.75	500	12.394	-0.2060	-1.65

Comments:

Post Run Audit: By: A.T. Myren Time: 1627 Temp: 86.0 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	00.0	002	1.159	+0.1159	+0.46
Span	50.0	1500	12.5	50.5	504	12.4926	-0.1074	-0.85

Comments:

±CONC. Difference = Act % - Exp (Std) %

Zero % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Pre and Post Test Zero/Span Check

Woodstove Data Sheet # 15-3

Site: Myren Consulting, Colville, WA Date: 7/16/10 Analyte: CO

Source: KUMA V.3 Run #: 3

Zero Cyl #: AA-9167 Conc. 0.0 % CO Cyl Press: 2070 psi

Certified By: Oxarc Date: 5/11/09

Span Cyl #: SX-45410 Conc. 2.55 % CO Cyl Press: 1610 psi

Certified By: Matheson TA GAS Date: 4/12/10

Analyzer: Make: Horiba Model: Mexa 311 GE SN: GE-30075

Range: 0 - 10.0% CO (0 - 5.0% CO) Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCEH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values = 5.0% CO

EPA Control Limits = ±2.5% of 5.0% CO = ±0.125% CO

Pre Run Audit: By: A.J. Myren Time: 1143 Temp: 76 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0.00	.001	0.01694	+0.01694	+0.34
Span	2.55	1.255	2.55	2.56	1.256	2.5101	-0.03986	-1.56

Comments:

Post Run Audit: By: A.J. Myren Time: 1627 Temp: 86.0 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0.01	.001	0.01694	+0.01694	+0.34
Span	2.55	1.255	2.55	2.46	1.249	2.4477	-0.1083	-4.25

Comments:

±CONC. Difference = Act % - Exp (Std) %

Zero % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Unit: KUMA V13
 Run: EPA 3
 Date: 7/16/10
 Technicians: ATM JRS POG
 WST6-Form3, Rev 12/09

Quality Checks
 Woodstove Data Sheet #16

Ambient = Tr: _____ °F T/C # 30: _____

Thermocouple Check (at ambient): T/C #1: _____ °F; T/C#2: 67.4 °F
 T/C #3: 68.3 °F; T/C #4: 69.4 °F; T/C #5: 70.5 °F;
 T/C #6: 70.2 °F; T/C #7: 70.6 °F; T/C #8: 70.3 °F;
 T/C #9: 71.7 °F; T/C #10: 68.6 °F; T/C #11: 64.4 °F;
 T/C #12: 66.6 °F; T/C #13: 68.7 °F; T/C #14: 65.4 °F;
 T/C #15: 65.2 °F; T/C #16: 67.6 °F; T/C #17: 65.6 °F;
 T/C #18: 65.2 °F; T/C #19: _____ °F; T/C #20: _____ °F;
 T/C #21: _____ °F; T/C #22: _____ °F; T/C #23: _____ °F;
 T/C #24: _____ °F; T/C #25: _____ °F; T/C #26: _____ °F;

Comments _____

Thermocouple Readout: Pretest Zero/Span Check and Calibration:

Zero	Adj	Post Test Check	%Difference
(0°F): <u>-0.1</u> °F	to: _____ °F	Zero (0°F): <u>1.3</u> °F	<u>+0.20</u>
Span	Adj	Span	
(2000°F): <u>2000.7</u> °F	to: _____ °F	(2000°F): <u>2003.7</u> °F	<u>+0.14</u>

(Allowable % Difference = 1.5%. Use Formulas on Woodstove Data Sheet #15 to calculate % Difference, % Difference calculated in degrees absolute.)

Thermocouple Readout Pretest Linearity Check

0°F = <u>0.2</u> °F;	200°F = <u>202.0</u> °F;	400°F = <u>399.4</u> °F
600°F = <u>601.7</u> °F;	800°F = <u>802.0</u> °F;	1000°F = <u>1001.2</u> °F
1200°F = <u>1199.9</u> °F;	1400°F = <u>1400.0</u> °F;	1600°F = <u>1600.6</u> °F
1800°F = <u>1800.8</u> °F;	2000°F = <u>2000.8</u> °F	

Combustion Gas (CO₂, O₂, CO) Train Leak Check: Pre OK/ATM Post OK/ATM

Draft (Static) Gauge Zero Check: Pre OK/ATM Post OK/ATM

Scale Check Pre (Wt. #'s): 547.4 - 542.4 = 5.0 lbs / 5.0 lbs = OK/ATM
 Post (Wt. #'s): 550.1 - 545.1 = 5.0 lbs / 5.0 lbs = OK/ATM

Stack Cleaned Prior to the Run: Yes _____ No _____
 Tunnel Cleaned Prior to the Run: Yes _____ No _____

MYREN CONSULTING CERTIFICATION TEST DATA

DILUTION TUNNEL CALCULATIONS

125109, Md=28.56, Bws=4% 6" Tunnel

File Name:	EPA 4	PITOT	TNL	GAS	GAS	GAS	TUNNEL	PROP	dGDM	Tunnel	SQUARE	DRY GAS
Manufacturer:	KUMA	DELTA P	TEMP	METER	METER	METER	VELOCITY	RATE	vol std	Static	ROOT	METER
Model Number:	V.3	(- INCH	(°F)	TEMP	DELTA H	DELTA H	(ft/min)	(%)	(ft3)	(- Inch	DELTA P	RDG
Lab Name:	MYREN	H2O)	(°F)	(°F)	(in.H2O)	(in.H2O)			(ft3)	H2O)		(m3)
Test Date:	7/19/10	0	99	896.4010	0.900	0.900	865.25			0.164	0.2049	
Run Number:	EPA 4	10	114	901.6140	0.900	0.900	866.29	108.9	4.967	0.169	0.2025	
Meter Box Y Factor:	1.0159	20	117	906.7880	0.900	0.900	899.77	103.1	4.893	0.174	0.2098	
Barometric pressure (in):	28.3275	30	118	911.9640	0.900	0.900	900.54	101.3	4.850	0.170	0.2098	
Gas meter temp (ave):	89	40	118	917.1300	0.900	0.900	900.54	100.4	4.823	0.170	0.2098	
delta H(ave):	0.900	50	115	922.3580	0.900	0.900	898.20	99.9	4.845	0.171	0.2098	
Gas meter initial reading:	896.4010	60	112	927.5970	0.900	0.900	895.86	99.4	4.847	0.174	0.2098	
Gas meter final reading:	980.4860	70	108	932.8580	0.900	0.900	892.72	98.8	4.850	0.174	0.2098	
Front catch (acetone) mg:	2.7	80	107	938.1310	0.900	0.900	891.94	98.6	4.852	0.175	0.2098	
first filter catch (mg):	14.6	90	106	943.4160	0.900	0.900	891.15	98.3	4.854	0.173	0.2098	
second filter catch (mg):	1.4	100	105	948.7080	0.900	0.900	890.36	98.4	4.861	0.174	0.2098	
Tunnel Flow (Qsd) (dscfm)	147.515	110	104	953.9890	0.900	0.900	889.57	98.1	4.850	0.172	0.2098	
Emission Rate(g/hr):	2.125	120	103	959.2910	0.900	0.900	888.78	98.2	4.870	0.173	0.2098	
Emission Rate(M5H):	3.402	130	102	964.5780	0.900	0.900	888.00	97.3	4.838	0.174	0.2098	
Avg. of Delta P Sq. Roots:	0.2091	140	102	969.8800	0.900	0.900	888.00	97.6	4.852	0.174	0.2098	
Vs (Avg.)(ft/min):	889.555	150	102	975.0880	0.900	0.900	888.00	95.9	4.766	0.174	0.2098	
Tunnel Avg. Temperature (F):	107.824	160	101	980.4860	0.900	0.900	887.21	99.3	4.940	0.174	0.2098	
Test time(min):	160	170										
Fuel Load(lb. wet):	9.846	180										
Wood moisture(%awet):	16.845	190										
Burn rate(dry kg/hr):	1.393	200										
Sample Volume (dscf)	77.899	210										
Avg. Tunnel Static (-inch H2O):	0.1724	220										
Room Blank Catch (mg/dscf):	0	230										
Emission Factor (g/kg):	1.5256	240										
Pitot Correction Factor:	0.97887	250										
front filter number	123	260										
back filter number	122	270										
Beaker Number:	41	280										
PRELIMINARY RESULTS		290										
FINAL RESULTS:		300										
DATA SUMMARY		310										
MODEL:		320										
RUN:		330										
DATE:		340										
DBR:		350										
EMISSION RATE (g/hr)(M5H)		360										
EMISSION FACTOR (g/kg):		370										
AVG. % PROPORTIONALITY:		380										

AUDITED

V.3

EPA 4

7/19/10

1.393

3.4020

1.5256

99.596

MYREN CONSULTING, INC.
6 Inch Dilution Tunnel Traverse Data

Unit: KUMMA V.3
Run #: 7/19/10
Date: EPA 4
Technicians: CO ASTM
#12 Rev 2/22/09

#12 T_{trav} Pg
#12 T_{cent}

Point	Location	Δp	$\sqrt{\Delta p_{trav}}$	$\sqrt{\Delta p_{cent}}$	T _{trav}	T _{cent}	Pg
W-1	0.5"	.039	.1975		102		
2	1.5	.044	.2098		102		
Center	Center	.044		.2098		103	-172
3	4.5	.043	.2074		104		
4	5.5	.042	.2049		104		
S-1	0.5	.038	.1949		102		
2	1.5	.042	.2049		101		
Center	Center	.042		.2049		101	-169
3	4.5	.043	.2074		101		
4	5.5	.039	.1975		101		
Totals			1.6243	.4147	877.0	204	-3410
Average			.2030	.2074	102.1	102	-1705
°R = (°F + 460)			562.1	562.0			

BP: 28.34 in. Hg Ps = BP + (Pg/13.6) = 28.34 + (1705/13.6) = 28.327 in. Hg

LEAK CHECKS:

Pre Test: Pg Leg: OK Velocity Head Leg: PK/SRP
Post Test: Pg Leg: OK Velocity Head Leg: PK/SRP

Rev 4/19/08

DILUTION TUNNEL GAS VELOCITY & VOLUMETRIC FLOW RATE CALCULATIONS

UNIT: Kuma V.3 DATE: 7/19/10 RUN #: EPA 4 TECHNICIAN(S): GO ADM

Average Gas Velocity in the Dilution Tunnel V_{strav} (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7)

$$(9) V_{strav} = (85.49) (0.99 \text{ cp}) \left(\frac{2030}{\Delta P} \times \sqrt{\Delta P} \right) \sqrt{\frac{562.1}{(10)} \frac{T_s}{^\circ A}} = 14,321.02 \text{ fps}$$

(28.327 Ps "Hg) (28.56 lb./ lb. mole) (2)

$$(9A) V_s = \frac{14,321.02 \text{ fps} (60)}{(2)} = 859.261 \text{ fpm} \quad (2)$$

Gas Velocity in the center of the Dilution Tunnel - V_{scent} (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7)

$$(9) V_{scent} = (85.49) (0.99 \text{ cp}) \left(\frac{2074}{\Delta P} \times \sqrt{\Delta P} \right) \sqrt{\frac{562.0}{(10)} \frac{T_s}{^\circ A}} = 14,630.12 \text{ fps}$$

(28.327 Ps "Hg) (28.56 lb./ lb. mole) (2)

$$(9A) V_s = \frac{14,630.12 \text{ fps} (60)}{(2)} = 877.807 \text{ fpm} \quad (2)$$

EPA M5G1 Section 4.2.2, ASTM E 2515-07 EQN 1 Adjustment Factor for Center of Tunnel Pitot Tube Location

$$F_p = V_{strav} / V_{scent} = \frac{14,321.02}{14,630.12} = 0.97887$$

Average Stack Gas Dry Volumetric Flow Rate - Q_{sd} (EPA M2 EQN 2-10, ASTM E 2515-07 EQN 3)

$$(10) Q_{sd} = 3600 (1 - 0.04 Bws) \left(\frac{14,321.02 \text{ fps}}{(2)} \right) \left(\frac{1963 \text{ ft}^2}{(13)} \right) \left(\frac{28.327 \text{ Ps "Hg}}{(2)} \right) \left(\frac{562.1}{(10)} \right) \frac{T_s}{^\circ A} (29.92" \text{ Hg}) = 8640.270 \text{ dscfh}$$

(1) 8640.270 dscfh (or dscfh) (10)

$$(10A) \frac{8640.270}{(1)} \text{ dscfh} \div 60 = 144.004 \text{ dscfm (or dscfm)} \quad (1)$$

Note: Number in () under blank lines denotes number of decimals to be used. If a blank calls for an answer already calculated, use the number of decimals previously specified for that answer.

M5G-1

Unit: KUMA V.3
Run: 50A 4
Date: 7/19/10
Page 1 of 1 Rev 5/10

Method 5G Particulate Sampling Data

Meter Box 45G-P Meter Y 1,0159 Filter #'s: (F) 123 (R) 122

.242/.242 Filter/O-Ring ID #: —
Pre Test Leak Check: .000 CFM@ -15.5 in Hg Filter Size: 110 mm

.584/.585 Probe ID #: —
Post Test Leak Check: .000 CFM@ -15.25 in Hg Probe Length 21.5 in

Time		Meter Reading (ft ³)	Pitot		Tunnel Temp (°F)	Meter Temp (°F)	Gas Meter Δh	Vac (in Hg)
Clock	Elapsed		ΔP	Pg				
1150	00	896.401	.042	-164	99	72	.90	0
1200	10	901.614	.041	-169	114	74	.90	0
10	20	906.788	.044	-174	117	78	.90	0
20	30	912.964	.044	-171	118	83	.90	0
30	40	917.130	.044	-170	118	85	.90	0
40	50	922.358	.044	-171	115	89	.90	0
50	60	927.597	.044	-174	112	90	.90	0
1300	70	932.858	.044	-174	108	92	.90	0
10	80	938.131	.044	-175	107	93	.90	0
20	90	943.416	.044	-173	106	94	.90	0
30	100	948.708	.044	-174	105	94	.90	0
40	110	953.989	.044	-172	104	94	.90	0
50	120	959.291	.044	-173	103	95	.90	0
1400	130	964.578	.044	-174	102	96	.90	0
10	140	969.880	.044	-174	102	96	.90	0
20	150	975.088	.044	-174	102	96	.90	0
30	160	980.486	.044	-174	101	96	.90	0
	70							
	80							
	90							

BP

00 28.34
60 28.33
120 28.32
160 28.32

Avg. = 28.3275

Pre Test Filter
 Check Weighing
 F .6568
 R .6564

⁶⁷¹⁴
 End of Test Weight .6581
 F .6722 R .6582
.6568 .6564
.0154 .0018
14.6 1.7

WOODSTOVE DATA SHEET #4-1: INITIAL FILTER WEIGHTS (TARE WEIGHTS)

Into Dessicator; Date 11/20/09 Time 1026 By PDG Front Half Back Half
 Manufacturer: PALL PN 6015 Size: 110 mm Lot.No.: T72680 Grade: A10 GLASS

Filter #	First Wt	2010 Date	Time	By	Second Wt	2010 Date	Time	By	Third Wt	Date	Time	By
101	.6559	11/21	1103	PDG	.6559	7/6	1802	ATM				
102	.6532		1104	PDG	.6533		1802	ATM				
103	.6552		1105	PDG	.6551		1801	ATM				
104	.6545		1106	PDG	.6545		1800	ATM				
105	.6556		1107	PDG	.6555		1759	ATM				
106	.6545		1108	PDG	.6546		1758	ATM				
107	.6546		1109	PDG	.6547		1757	ATM				
108	.6522		1110	PDG	.6524		1756	ATM				
109	.6558		1111	PDG	.6557		1755	ATM				
110	.6531		1112	PDG	.6530		1754	ATM				
111	.6511		1113	PDG	.6510		1753	ATM				
112	.6538		1114	PDG	.6537		1752	ATM				
113	.6553		1115	PDG	.6553		1751	ATM				
114	.6548		1115	PDG	.6550		1750	ATM				
115	.6533		1116	PDG	.6536		1749	ATM				
116	.6580		1117	PDG	.6579		1748	ATM				
117	.6543		1118	PDG	.6545		1747	ATM				
118	.6564		1119	PDG	.6564		1747	ATM				
119	.6564		1120	PDG	.6562		1746	ATM				
120	.6548		1121	PDG	.6549		1745	ATM				
121	.6526		1122	PDG	.6527		1744	ATM				
122	.6565		1123	PDG	.6564		1743	ATM				
123	.6567		1124	PDG	.6568		1743	ATM				
124	.6580		1125	PDG	.6552		1742	ATM				
125	.6528		1126	PDG	.6528		1741	ATM				

Checked by ATM, My MAN Date: 7/6/10 Time 1805

QA REWEIGH

Filter #	WT	Date	Time	By
106	.6545	7/7/10	0657	Jm
115	.6533	7/7/10	0658	Jm
121	.6525	7/7/10	0659	Jm

BALANCE ROOM ENVIRONMENTAL CONDITIONS

WB	DB	%RH	2010 Date	Time	By
56	72	34	11/21	0952	PDG
58	70	48	7/6/2010	1630	ATM
58	70	48	7/7/10	0645	ATM

Post 11/21 7/6
 0.0000 0.0000 0.0000 7/16
 00.0000 99.9992 99.9990

Woodstove Data Sheet #4-2: Initial Beaker Weights (Tare Weights)

Into Dessicator: Date 7-12-10 Time 1313 By JRP

Balance Used: Sartorius 2 Model: CP224S CPA 2245 SN: L7050374

Beaker #	First Wt	2010 Date	Time	By	Second Wt	2010 Date	Time	By	Third Wt	Date	Time	By
* 20	73.3182	7/14	1643	PDO	73.3193	7/5	1419	JRP	73.3188	7/16	1824	JRP
* 21	71.0024		1644	PDO	71.0006	7/5	1417	JRP	71.0025	7/16	1822	JRP
28	70.9972		1646	PDO	70.5977	7/15	1415	JRP				
32	53.6005		1647	PDO	53.6006	7/15	1414	JRP	(53.6009)	7/26	2221	JRP
34	53.2616		1648	PDO	53.2620	7/15	1412	JRP				
35	53.2815		1649	PDO	53.2818	7/15	1210	ATM	53.2818	7/26	2218	JRP
38	53.2525		1650	PDO	53.2530	7/15	1209	ATM	(53.2534)	7/26	2220	JRP
39	53.1509		1651	PDO	53.1510	7/15	1206	ATM				
⊕ 42	53.8698		1652	PDO	53.8688	7/15	1147	ATM	53.8704	7/16	1820	JRP
+	72.6522	7/26	2233	JRP	72.6522	7/27	2240	ATM				
Into Dessicator						7/16/10 @	1750	(ATM)				
41	51.8386	7/17	1843	ATM	51.8376	7/18	2045	JRP				← RUN
43	53.2328	7/17	1850	ATM	(53.2328)	7/18	2058	JRP				
29	71.5188	7/26	2223	JRP	71.5186	7/27	2246	ATM				
42	53.8698	7/17	1834	ATM	53.8686	7/27	2248	ATM				
21	71.0024	7/17	1837	ATM								
22	71.8334	7/26	2222	JRP	71.8330	7/27	2249	ATM				
Into Dessicator						7/17/10 @	1922	ATM				
31												
36	70.9848	7/26	2211	JRP	70.9854	7/27	2237	ATM				
40	53.4631	7/26	2212	JRP	53.4633	7/27	2236	ATM				
24	73.2183	7/26	2213	JRP	73.2181	7/27	2234	ATM				

Checked by _____

Date: _____

Time: _____

QA Reweigh

Beaker #	WT	Date	Time	By
28	70.5988	7/16	1824	JRP

Balance Room Environmental Conditions

WB	DB	%RH	Date	Time	By
62	75	46	7/14	1640	PDO
60	73	46	7/15	1128	ATM
61	75	44	7/16	1810	ATM
60	73	46	7/17	1800	ATM
61	74	47	7/18	2015	ATM

Post

Date

1st

2nd

3rd

4th

5th

Weighing

0.0000g

0.0000

0.0000

0.0000

0.0000

0.0000

Scale Check

100.0000g

99.9994

99.9994

99.9994

99.9995

99.9995

Gain
0.0000

62 7645 7/26 2141 ATM

Woodstove Data Sheet #4-2: Initial Beaker Weights (Tare Weights)

Scale 2

Into Dessicator: Date 4 May 10 Time 0940 By ATM
 Balance Used: Sartorius Model: CP224S SN: 115122

Beaker #	First Wt	Date	Time	By	Second Wt	Date	Time	By	Third Wt	Date	Time	By
20	3171	5/5	1453	ATM	73.3176	5/7	1641	Jm				
21	71.0018		1504	ATM	71.0022	5/7	1704	Jm	71.0018	5/8/10	1245	ATM
22	71.8330		1503	ATM	71.8344	5/7	1705	Jm	71.8337	5/8/10	1246	ATM
23	70.7386		1455	ATM	70.7392	5/7	1708	Jm	70.7395	5/8/10	1227	ATM
24	73.2178		1456	ATM	73.2187	5/7	1700	Jm	73.2187	5/8/10	1229	ATM
25	72.6512		1459	ATM	72.6516	5/7	1650	Jm	72.6511	5/11/10	1447	ATM
26	71.7872		1507	ATM	71.7879	5/7	1647	Jm	71.7875	5/11/10	1438	ATM
27	72.3304		1508	ATM	72.3311	5/7	1657	Jm	72.3305	5/8/10	1243	ATM
29	71.5185		1510	ATM	71.5193	5/7	1656	Jm	71.5193	5/11/10	1543	ATM
30	70.7852		1511	ATM	70.7856	5/7	1658	Jm	70.7855	5/11/10	1541	ATM
32	53.5986		1506	ATM	53.5999	5/7	1702	Jm	53.5996	5/8/10	1235	ATM
33	53.1475		1505	ATM	53.1488	5/7	1701	Jm	53.1484	5/11/10	1437	ATM
36	53.5736		1501	ATM	53.5747	5/7	1707	Jm	53.5742	5/8/10	1238	ATM
38	53.2513		1500	ATM	53.2523	5/7	1703	Jm	53.2520	5/8/10	1239	ATM
40	53.4617		1457	ATM	53.4625	5/7	1706	Jm	53.4624	5/8/10	1236	ATM
41	52.8355		1458	ATM	52.8364	5/7	1707	Jm	52.8368	5/8/10	1229	ATM
43	53.2319		1440	ATM	53.2323	5/7	1640	Jm				
31	69.6666	5/7/10	1655	Jm	69.6666	5/11	1445	ATM				
37	53.7226	5/7/10	1646	Jm	53.7259	5/11	1440	ATM				
(cont.)												
22	71.8338	5/11/10	1623	Jm								
27	72.3287	5/11/10	1622	Jm	72.3305	5/12/10	1500	ATM	72.3304	6/2/10	1620	Jm

Checked by ATM Jm

Date: 6/2/10 Time: 1610

QA Reweigh

Balance Room Environmental Conditions

Beaker #	WT	Date	Time	By
22	71.8338	6/2/10	1617	ATM
32	53.5999	6/2/10	1619	Jm
21	71.0022	6/2/10	1620	Jm

WB	DB	%RH	Date	Time	By
59	73	42	5/7/10	1600	ATM
59	71	40	5/8/10	1140	ATM
55	69	42	5/11/10	1349	ATM
60	73	46	5/12/10	1314	ATM
61	75	45	6/2/10	1602	ATM

Post Weighing	Date	1 st	2 nd	3 rd	4 th	5 th	6 th
Scale Check	100.0000g	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
		99.9996	99.9995	99.9995	99.9995	99.9995	99.9995

Unit KUM V.3
 Run # 6PA-4
 Date: 7/19/10

MSG-1

Woodstove Data Sheet #4-3: Constant Final Weights

50 ml

Final Beaker Weights

WST5-Form 9, Pg 1, Rev 5/10

Beaker #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
41	52.8390	7/20	1145	AM	52.8417	7/20	2138	Jm	52.8394	7/20	5205	Jm	52.8402	7/22	2243	AM
					52.8405	7/28	1428	SKW	52.8403	7/29	1350	ATM				

Final Filter Weights

Filter #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
F 123	16722	7/19	1615	ATM	16714	7/20	2143	Jm	(16714)	7/21	1726	ATM				
R 122	16564	7/19	1615	ATM	16583	7/20	2142	Jm	16581	7/21	1730	ATM	16578	7/22	1644	AM

QA Rereigh: Final Weight			
Date	Beaker #	Final Wt	By
Date	Filter #	Final Wt	By

Scale Room Environmental Conditions						
2010 Weighing Session	Date	Time	By	WB	DB	%RH
1	7/20	1350	ATM	59	72	45
2	7/21	1715	ATM	63	77	45
3	7/22	1617	ATM	61	74	46
4	7/20	2441	ATM	62	76	45
5	7/27	2206	ATM	63	76	49
6	7/28	1340	ATM	64	77	49

Scale Room Environmental Conditions					
	7/29	1330	64	77	49
7					
8					
9					
10					
11					
Comments					

Acetone Blank 7/13/0
 G&L 20 50 ml Acetone Woodstock Data Sheet #4-3: Constant Final Weights
 Lot # 074092
 Unit: Kuma V3
 Run # EPA 4
 Date: 7-19-00
 WST's Form 9, Pg 1, Rev 5/10
 Unit: Kuma V3
 Run # EPA 4
 Date: 7-19-00
 WST's Form 9, Pg 1, Rev 5/10

Final Beaker Weights

Beaker #	Into Desicc	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
29	71.5194	7/20	1546	AM	71.5180	7/21	1111	AM	71.5195	7/31	2028	J	71.5194	8/1	0741	AM

Final Filter Weights

Filter #	Into Desicc	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By

QA Reweigh: Final Weight

Date	Beaker #	Final Wt	By

Scale Room Environmental Conditions

Weighting Session	Core Date	Time	By	WB	DB	%RH
1	7/21	1020	AM	56	72	42
2	7/31	2005	AM	64	77	49
3	8/1	0936	AM	64	77	49
4						
5						
6						

Scale Room Environmental Conditions

7	8	9	10	11	Comments

Woodstove Data Sheet 4-4 Scale QC Record Sheet

Scale: Sartorius
Model: CP224S

SN: 17050374
Rev: 3/10

From: 7/20/10

Through:

Scale 1

* 135,000.0 ± 100,000 + 20,000 + 10,000 + 5,000 wts. 100g wt = 99.9991 - 90

Level	Recalibrated	130g * Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20mg Weight	20/10 Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/20	1350	ATM	28.26	59	72	45
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.0999	0.0199	7/21	1715	ATM	28.22	63	77	45
Yes	No	134.9988	99.9989	10.0000	1.0000	0.1000	0.0199	7/22	1617	ATM	28.16	61	74	46
Yes	Yes	134.9989	99.9990	9.9999	1.0000	0.0999	0.0199	7/26	2141	ATM	28.15	62	76	45
Yes	No	134.9990	99.9991	9.9999	1.0000	0.0999	0.0199	7/27	2280	ATM	28.22	63	76	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/28	1340	ATM	28.34	64	77	49
Yes	No	134.9989	99.9990	9.9999	1.0001	0.1001	0.0200	7/29	1330	ATM	28.41	64	77	49
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/30	1639	ATM	28.25	64	77	49
Yes	No	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	7/31	1020	ATM	28.29	58	72	42
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/31	2005	ATM	28.22	64	77	44
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.1000	0.0199	8/1	0926	ATM	28.22	56	68	46
Yes	No	134.9988	99.9989	9.9999	1.0001	0.0999	0.0199	8/1	0050	ATM	28.30	61	74	47
Yes	Yes	134.9988	99.9989	9.9999	1.0001	0.1000	0.0199	8/2	0756	ATM	28.40	58	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1001	0.0199	8/3	1600	JRR	28.34	58	70	48

Woodstove Data Sheet 4-4 Scale QC Record Sheet All Scales and Desiccators Scale: Sartorius
 Scale 1 Individually Graded New.

From: 5/31/10
 Through: 7/19/10

Model: CP224S
 SN: 17050374 Lim
 Rev: 3/10 Ver 11

* 135.0000g ± 100.0000 + 20.0000 + 5.0000 wts, 100g wt = 99.9991-99.9990

Level	Recalibrated	136g* Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0200	5/21/10	10:45	ATM	28.21	58	70	48
Yes	No	134.9992	99.9993	10.0000	1.0001	0.1001	0.0200	6/1/10	14:45	ATM	28.22	57.5	70	46
Yes	Yes	134.9990	99.9990	9.9999	1.0001	0.1000	0.0199	6/2/10	16:02	ATM	28.09	61	75	46
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0201	6/3/10	14:50	ATM	28.20	57	69	46
Yes	No	134.9991	99.9991	9.9999	1.0000	0.1000	0.0199	6/4/10	09:50	ATM	28.09	55	68	42
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	6/7/10	13:50	ATM	28.40	60	72	49
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	6/10/10	15:45	ATM	28.395	58	70	48
Yes	No	134.9990	99.9990	9.9999	1.0000	0.1000	0.0199	6/11/10	14:40	ATM	28.57	61	74	46
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1001	0.0200	6/13/10	20:35	ATM	28.23	58	71	44
Yes	No	134.9990	99.9990	10.0000	1.0001	0.1001	0.0199	6/15/10	14:38	ATM	28.28	59	72	45
Yes	No	134.9990	99.9990	10.0000	0.9999	0.1000	0.0199	6/22/10	20:41	ATM	28.45	58	70	48
Yes	No	134.9993	99.9993	10.0000	1.0000	0.1000	0.0199	6/23/10	22:30	ATM	28.45	64	77	48
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	6/27/10	17:10	ATM	28.09	60	74	43
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	6/29/10	14:07	ATM	28.20	61	74	47
Yes	Yes	134.9989	99.9989	9.9999	1.0001	0.1001	0.0199	7/5/10	17:05	ATM	28.28	58	70	48
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	7/6/10	12:50	JRP	28.48	57	68	50
Yes	Yes	134.9988	99.9988	9.9999	1.0000	0.1000	0.0199	7/6/10	16:20	AM	28.52	58	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.0999	0.0199	7/9/10	06:45	AM	28.52	58	70	48
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	7/9/10	14:09	ATM	28.45	64	77	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/10/10	21:45	ATM	28.04	61	74	46
Yes	No	134.9988	99.9988	9.9999	1.0000	0.1000	0.0199	7/12/10	11:09	ATM	27.95	60	72	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/13/10	14:26	ATM	28.35	55	67	45
Yes	No	134.9988	99.9989	9.9999	1.0001	0.1001	0.0200	7/14/10	14:44	ATM	28.48	58	70	48
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/15/10	11:28	ATM	28.49	60	73	46
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	7/16/10	18:10	AM	28.28	61	75	44
Yes	No	134.9989	99.9990	9.9999	0.9999	0.0999	0.0199	7/17/10	18:00	ATM	28.29	60	73	46
Yes	No	134.9991	99.9991	10.0000	1.0000	0.1000	0.0199	7/18/10	20:15	ATM	28.25	61	74	47
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	7/19/10	10:40	AM	28.40	60	73	46

Woodstove Data Sheet 4-4 Scale QC Record Sheet

Scale: Sartorius
 Model: CP224S
 SN: 17050374
 Rev: 3/10

From: 4/4/10
 Through: 5/18/10

* 135.000g = 100.0000 + 10.0000 + 10.0000 + 5.0000 100g wt 99.9999 - 99.9999

Level	Racali- brated	135g * weight5	100g weight	10g Weight	1.0g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9993	99.9999	9.9999	1.0001	0.1000	0.0200	4/4/10	16:36	ATM	28.03	57	70	44
Yes	No	134.9992	99.9999	9.9999	1.0000	0.1000	0.0199	4/5/10	16:41	ATM	28.09	58	72	42
Point	Service	wt. Change	QC Services	Here				4/6/10	10:00					
Yes	Yes	134.9993	99.9999	9.9999	0.9999	0.1000	0.0200	4/6/10	11:30	ATM	28.10	58	72	42
Yes	Yes	134.9992	99.9999	9.9998	0.9999	0.1000	0.0199	4/6/10	16:01	ATM	28.08	60	75	40
Yes	Yes	134.9989	99.9988	10.0000	1.0001	0.1001	0.0199	4/15/10	09:45	ATM	28.12	57	70	44
Yes	Yes	134.9985	99.9987	9.9999	0.9999	0.1000	0.0199	4/15/10	13:36	ATM	28.13	60	72	49
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	4/14/10	14:45	JRP	28.27	59	71	48
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	4/14/10	17:52	ATM	28.34	60	74	43
Yes	No	134.9990	99.9990	9.9999	1.0001	0.1001	0.0199	4/15/10	10:48	PDT	28.43	58	72	42
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0200	4/15/10	16:05	ATM	28.43	59	71	48
Yes	No	134.9993	99.9993	10.0000	1.0000	0.1000	0.0201	4/21/10	12:50	ATM	28.23	62	75	47
Yes	No	134.9990	99.9990	10.0000	1.0000	0.1000	0.0199	4/21/10	18:27	ATM	28.42	58	70	48
Yes	Yes	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	4/21/10	09:21	ATM	28.39	60	74	43
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	4/28/10	12:49	ATM	27.86	58	70	48
Yes	No	134.9992	99.9992	9.9999	0.9999	0.1000	0.0199	4/29/10	15:35	ATM	28.08	60	74	43
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0199	4/30/10	15:13	ATM	28.23	57	70	44
Yes	No	134.9993	99.9993	9.9999	1.0000	0.1000	0.0199	5/3/10	15:11	ATM	27.98	57	70	44
Yes	No	134.9990	99.9990	9.9999	1.0001	0.1001	0.0200	5/11/10	20:40	ATM	28.46	60	73	46
Yes	No	134.9992	99.9992	10.0000	1.0000	0.1000	0.0199	5/5/10	11:00	ATM	28.43	61	75	44
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.1000	0.0199	5/6/10	08:19	PDT	28.60	59	73	42
Yes	No	134.9991	99.9991	10.0000	1.0001	0.1000	0.0199	5/7/10	16:00	ATM	28.00	59	73	42
Yes	No	134.9991	99.9991	9.9999	1.0000	0.1000	0.0200	5/8/10	11:40	ATM	28.34	59	71	48
Yes	No	134.9991	99.9991	9.9999	1.0000	0.1000	0.0199	5/4/10	13:49	ATM	28.39	55	68	42
Yes	No	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	5/12/10	13:14	ATM	28.34	60	73	46
Yes	No	134.9990	99.9990	10.0000	1.0000	0.1000	0.0200	5/13/10	13:10	ATM	28.37	62	75	47
Yes	No	134.9989	99.9989	10.0000	1.0001	0.1000	0.0200	5/14/10	06:30	ATM	28.31	58	71	44
Yes	No	134.9991	99.9991	9.9999	1.0001	0.1000	0.0199	5/18/10	14:45	ATM	28.24	60	72	49

LINE Volts
 118V
 120
 120V
 120
 121
 119
 120
 119
 119
 120
 119
 120
 122
 120
 119
 120
 119

SCALE: SARTORIUS
 MODEL: CP224S
 SN: 17050374

WOODSTOVE DATA SHEET 4-4 SCALE QC RECORD SHEET

FROM: 6/19/2010 - 0739
 THROUGH: 2/21/10

Level	Recali	130 g	100 g	10 g	1.0 g	100 mg	20 mg	2010	Date	Time	Tech	Wet	Dry
brated,	Weights	Weight	Weight	Weight	Weight	Weight	Weight	2010	Date	Time	Tech	Bulb	Bulb
Yes	139.9992	99.9992	9.9999	1.0000	0.1000	0.0199	0.0199	1/19	0739	PPH	57	73	35
Yes	139.9991	99.9994	9.9999	1.0000	0.1000	0.0199	0.0199	1-20	1427	JRP	57	70	41
Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	0.0199	1-21	0952	PPH	56	72	34
Yes	139.9992	99.9993	9.9999	1.0000	0.1000	0.0199	0.0199	1-22	0719	JRP	55	69	39
Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	0.0199	1-25	1345	PPH	55	69	39
Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	0.0199	1-27	1345	ATM	59	74	40
Yes	139.9993	99.9994	10.0000	1.0001	0.1001	0.0200	0.0200	1-30	0600	ATM	58	70	48
Yes	139.9993	99.9993	10.0000	1.0000	0.1000	0.0199	0.0199	1-30	1121	PPH	58	74	36
Yes	139.9993	99.9997	9.9999	1.0000	0.1000	0.0199	0.0199	1-31	1550	ATM	59	74	40
Yes	139.9993	99.9993	10.0000	1.0000	0.1000	0.0199	0.0199	2-1	1058	ATM	57	70	41
Yes	139.9993	99.9993	9.9999	1.0000	0.1000	0.0199	0.0199	2-2	1755	ATM	57	71	41
Yes	139.9992	99.9992	9.9999	1.0000	0.1000	0.0200	0.0200	2-3	0521	ATM	59	72	43
Yes	139.9992	99.9992	10.0000	1.0001	0.1000	0.0199	0.0199	2-3	1913	ATM	56	68	46
Yes	139.9992	99.9992	9.9999	1.0001	0.1001	0.0199	0.0199	2-4	0514	ATM	60	74	43
Yes	139.9992	99.9993	9.9999	1.0000	0.1000	0.0199	0.0199	2-5	0547	ATM	59	74	40
Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	0.0199	2-5	1940	ATM	57	69	47
Yes	139.9992	99.9993	10.0000	1.0001	0.1001	0.0199	0.0199	2-6	1925	ATM	57	70	41
Yes	139.9992	99.9993	10.0000	1.0001	0.1001	0.0200	0.0200	2-7	0155	ATM	57	70	41
Yes	139.9992	99.9992	10.0000	1.0001	0.1001	0.0200	0.0200	2-8	0810	ATM	56	71	37
Yes	139.9992	99.9992	9.9999	1.0000	0.1000	0.0200	0.0200	2-8	2110	ATM	56	69	43
Yes	139.9992	99.9992	9.9999	0.9999	0.9999	0.0199	0.0199	2-9	0530	ATM	57	70	41
Yes	139.9992	99.9992	9.9999	1.0001	0.1001	0.0199	0.0199	2-10	0530	ATM	54	66	44
Yes	139.9992	99.9992	10.0000	1.0001	0.1001	0.0199	0.0199	2-10	1935	ATM	55	67	45
Yes	139.9992	99.9992	9.9999	1.0000	0.1000	0.0199	0.0199	2-11	1553	ATM	56	69	43
Yes	139.9993	99.9993	9.9999	1.0001	0.1001	0.0199	0.0199	2-12	1910	ATM	53	64	46
Yes	139.9992	99.9992	10.0000	1.0001	0.1000	0.0199	0.0199	2-13	1745	ATM	53	66	42
Yes	139.9992	99.9992	10.0000	1.0000	0.1000	0.0199	0.0199	2-14	1905	ATM	55	66	42
Yes	139.9992	99.9992	10.0000	1.0000	0.1000	0.0199	0.0199	2-15	1502	ATM	57	69	47
Yes	139.9991	99.9992	10.0000	1.0000	0.1000	0.0200	0.0200	2-16	0609	ATM	55	67	45
Yes	139.9994	99.9993	10.0000	1.0000	0.1000	0.0199	0.0199	2-18	1935	ATM	58	70	48
Yes	139.9992	99.9992	9.9999	1.0001	0.1001	0.0199	0.0199	2-19	1704	ATM	56	69	43
Yes	139.9992	99.9992	9.9999	1.0000	0.1000	0.0200	0.0200	2-20	1805	ATM	54	68	38
Yes	139.9993	99.9994	9.9999	1.0001	0.1001	0.0199	0.0199	2-21	1541	ATM	56	68	41

* Switched to 20 mg wt, weighing 100; 20, 10 & 5 together for 135.0000

Woodstove Data Sheet 4-4 Scale QC Record Sheet
Scale 2

Scale: Sartorius
Model: CPA 2245
SN: 24850860
Rev: 5/10

From: 7/27/10
Through:

2010

Level	Recalibrated	135g Weights	100g Weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0200	7/27/10	2300	ATM	28.32	63	76	49
Yes	Yes	134.9994	99.9994	9.9999	0.9999	0.1000	0.0199	7/28/10	1340	ATM	28.34	64	77	49
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	7/29	1330	ATM	28.41	64	77	49
Yes	No	134.9995	99.9995	9.9999	1.0000	0.0999	0.0199	7/30	1629	ATM	28.25	64	77	49
Yes	No	134.9994	99.9994	9.9999	0.9999	0.0999	0.0199	7/31	1020	ATM	28.29	58	72	42
Yes	No	134.9995	99.9995	9.9999	1.0000	0.1000	0.0199	7/31	2005	ATM	28.22	64	77	49
Yes	No	134.9996	99.9996	9.9999	0.9999	0.0999	0.0199	8/1	0926	ATM	28.32	56	66	46
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	8/1	2050	ATM	28.30	61	74	47
Yes	Yes	134.9995	99.9994	9.9999	0.9999	0.0999	0.0199	8/2	0759	ATM	28.40	58	70	48
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	8/2	12:50	SEK	28.37	61	75	46
Yes	ND	134.9994	99.9994	9.9999	0.9999	0.1000	0.0199	8/3	1600	JRP	28.34	58	70	48
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	8/4	1020	SEK	28.43	54	66	44
Yes	No	134.9994	99.9994	9.9999	1.0000	0.0999	0.0199	8/5	1000	JRP	28.33	56	67	49
Yes	ND	134.9996	99.9994	10.0000	1.0000	0.1001	0.0199	8/6	11:24	SEK	28.21	58	72	41
Yes	Yes	134.9995	99.9995	9.9999	0.9999	0.0999	0.0199	8/8	1446	JRP	28.21	60	73	46
Yes	No	134.9995	99.9994	9.9999	0.9999	0.1000	0.0199	8/12	16:13	SEK	28.18	56	68	46
Yes	ND	134.9994	99.9995	9.9999	0.9999	0.0999	0.0199	8/14	1457	JRP	28.47	58	70	48
Yes	No	134.9995	99.9995	9.9999	1.0000	0.1000	0.0199	8/16	0943	ATM	28.41	56	69	46

Woodstove Data Sheet 4-4 Scale QC Record Sheet

Scale: Sartorius
 Model: CPA 2245
 SN: 24850860
 Rev: 5/10

From: 4/6/10
 Through: 7/26/10

* 135,000 g ± / 100,000 g ± 20,000 g ± 10,000 g ± 5,000 g ± 2010

Level	Recali- brated	136g Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134,9996	99,9997	9,9999	1,0000	0,0999	0,0199	4/6	1601	ATM		60	75	40
Yes	No	134,9994	99,9994	9,9999	1,0001	0,1001	0,0199	4/13	0945	ATM		57	70	44
Yes	No	134,9996	99,9996	10,0000	1,0001	0,1001	0,0199	4/13	1338	ATM		60	72	48
Yes	Yes	134,9993	99,9993	9,9996	0,9999	0,0999	0,0199	4/14	1445	JRP		59	71	48
Yes	Yes	134,9994	99,9994	9,9996	0,9999	0,0999	0,0199	4/15	1048	PDP	28,43	58	72	42
Yes	No	134,9996	99,9994	9,9999	1,0000	0,1000	0,0200	4/22	1455	ATM	28,13	62	75	47
Yes	No	134,9996	99,9996	9,9999	1,0000	0,1000	0,0199	5/5	1100	ATM	28,43	61	75	44
Yes	No	134,9996	99,9995	9,9999	0,9999	0,1000	0,0199	5/7	1600	ATM		59	73	42
Yes	No	134,9996	99,9995	9,9999	1,0000	0,0999	0,0200	5/8	1140	ATM	28,28	59	71	48
Yes	No	134,9994	99,9994	9,9999	1,0000	0,1000	0,0199	5/11	1349	ATM	28,39	55	68	42
Yes	No	134,9995	99,9994	9,9999	0,9999	0,1000	0,0199	5/12	1349	ATM	28,34	60	73	46
Yes	No	134,9996	99,9995	9,9999	1,0000	0,1000	0,0199	5/13	1340	ATM	28,37	62	75	47
Yes	No	134,9996	99,9995	10,0000	1,0001	0,1001	0,0200	5/14	0630	ATM	28,31	58	71	44
Yes	Yes	134,9996	99,9994	9,9998	0,9999	0,1000	0,0199	6/2	1602	ATM	28,09	61	75	46
Yes	No	134,9996	99,9995	9,9999	1,0000	0,1000	0,0199	6/22	2041	ATM	28,45	50	70	48
Yes	Yes	134,9995	99,9994	9,9999	1,0000	0,1000	0,0199	6/27	1710	ATM	28,29	60	74	43
Yes	No	134,9994	99,9994	9,9999	1,0000	0,1010	0,0199	6/29/10	1407	ATM	28,20	61	74	47
Yes	No	134,9993	99,9993	9,9998	1,0000	0,1000	0,0199	7/14/10	1040	PDP	28,41	62	75	49
Yes	No	134,9997	99,9996	9,9999	1,0000	0,1000	0,0199	7/15/10	1128	ATM	28,13	60	73	46
Yes	No	134,9996	99,9995	9,9999	1,0000	0,1000	0,0199	7/16/10	1810	ATM	28,28	61	75	44
Yes	No	134,9997	99,9996	9,9999	0,9999	0,0999	0,0199	7/17/10	1800	ATM	28,29	60	73	46
Yes	No	134,9996	99,9994	9,9999	1,0000	0,0999	0,0199	7/18/10	2015	ATM	28,15	61	74	47
Yes	No	134,9996	99,9995	9,9999	0,9999	0,1000	0,0199	7/19/10	1040	ATM	28,40	60	73	46
Yes	No	134,9996	99,9994	10,0000	1,0000	0,1000	0,0199	7/19/10	1810	ATM	28,36	62	75	47
Yes	No	134,9996	99,9995	9,9999	0,9999	0,0999	0,0199	7/20/10	1350	ATM	28,36	59	72	45
Yes	Yes	134,9995	99,9994	9,9999	1,0001	0,1001	0,0199	7/21/10	1715	ATM	28,22	63	77	45
Yes	No	134,9996	99,9994	9,9999	0,9999	0,0999	0,0199	7/22/10	1017	ATM	28,16	61	74	46
Yes	Yes	134,9994	99,9994	9,9999	0,9999	0,0999	0,0199	7/25/10	2141	ATM	28,15	62	76	45

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Woodstove Particulate
Catch Processing Sheet
Woodstove Data Sheet #5
EPA M5G-1

Unit: KUMA V13
Run: EPA 4
Date: 7/19/10
Technicians: ATM
Revised 12/09-Data Sheet #5

Filters

Filter # (front) 123
Final Wt. .16714 g
Tare Wt. .16568 g
Net Wt. .0146 g

Beaker # 41
MI 50
Desc. Acetone

Final Wt. 52.8403 g
Tare Wt. 52.8376 g
Net Wt. .0027 g

Filter # (Rear) 122
Final Wt. .16578 g
Tare Wt. .16564 g
Net Wt. .0014 g

Beaker # _____
MI _____
Desc. _____

Final Wt. _____ g
Tare Wt. _____ g
Net Wt. _____ g

Acetone Blank Calculation: Blank Date: 7/13/10

Blank Beaker # 29 Final Wt. 71.5194 g
MI 50 Tare Wt. 71.5193 g
Desc. Acetone Net Wt. .0001 g

.0001 g / 50 ml = .000002 g/ml

Blank Residue Value Calculation:

.000002 g/ml acetone X 50 ml acetone = .0001 g
Blank Residue Value

Total Particulate Catch Calculation:

Filter: .0146 g
Filter: .0014 g
Beakers: .0027 g - .0001 g = .0026 g

Total Catch

Blank Residue Value

Total Catch = .0186 g
18.6 mg

Unit: KUUMA V.3
 Run # EPA 4
 Date: 7/19/10
 Technician: AM PDG JRP
 WST6-Form1, Rev 5/10

Miscellaneous Test Data
 Woodstove Data Sheet #8

Useable Firebox Dimensions: See QC Section Useable Volume: 1.554 ft³

Dilution Tunnel Draft (If Applicable): Start: .000 Stop: .000 Avg: 0.00 in. H₂O

Test Chamber Air Velocity: 10 Start: 13 Stop: _____ Avg: 11.5 ft/m.

Wet Bulb/ Start: WB: 60 °F DB: 76 °F % Amb Moisture: 1.20 %RH: 38

Dry Bulb Stop: WB: 62 °F DB: 78 °F % Amb Moisture: 1.35 %RH: 39

X Ambient Moisture(%Vol.) = 1.275 % X Relative Humidity (%RH) = 38.5 %

Empty Stove Wt: 329.1 lbs.

Empty Stove Wt with Stack (inc oil seal) Wet: 542.9 lbs. Dry: 543.2 lbs. 544.7

Empty Stove Wt with Stack and Ash Ash: _____ lbs. Total: _____ lbs.

Kindling Wt. Paper: .2 lbs. Wood: 2.7 lbs. Total: 2.9 lbs.

Pre Burn Fuel Wt. 8.898 + 9.084 + 8.666 Total: 26.648 lbs.

Total Kindling and Pre-Burn-Fuel-Wt. 29.548 lbs.

Coal Bed Wt-lbs: Range(2.4 - 2.0) 545.6 - 545.2 lbs. Actual: 2.3 lbs.

Allowable Amount of Charcoal That Can Be Removed: 545.2

Coal Bed Wt. Range $\left(\frac{\text{Upper Wt.} + \text{Lower Wt.}}{2} \right) .25 =$ 0.5 lbs.

Test Fuel Wt-lbs: Ideal 10.9 lbs. Range: 11.9 - 9.8 lbs. Actual: 9.846 lbs.

Test Fuel Size (pcs.) (.75 x 1.5 x 5" Flanges): 14 Pcs. 1.378 lbs.

2 x 4's x 14.375" " 3 Pcs. 6.154 lbs. 62.50 %

4 x 4's x " " 1 Pcs. 3.692 lbs. 37.50 %

3,7138 kg

Est. Dry Burn Rate(Kg/Hr.) $\frac{9.846 - (9.846 \times .16045)}{2.2046} \times \frac{60}{160} =$ 1.3927
 Dry Burn Rate (Kg/Hr)

Est EPA Heat Output (HO_E)(Avg BTU's/Hr)(19,140) X 63 x 1.3927 = 16,793

EPA Heat Output (HO_E)BTU's/Hr

120 mins = 1.057 kg/hr.
 175 mins = 1.273 kg/hr.

Run: Kuma V.3
Date: EPA 4
Technicians: 7/19/10
Data Sheet #9 Rev 6/10 Pg.5
ATM JRP POG
CO

Stove Operating Data
Woodstove Test Data Sheet #9
Cold Start

Fire Started: 08:28

Warm Up and Preburn: Primary Air: Wide open from ignition until the start of preburn when the primary air control(s) was(were) adjusted to the run setting of 2.00" open. At the run setting until start of the test. 3.341" on Red

Secondary Air: No Controls, Naturally drafted

Secondary Burn Bypass: N/A

Charcoal Bed Preparation: Broke up, raked and leveled the coal bed prior to the addition of each warm up/pre burn fuel charge. Starting 1:30 before the start of the test, broke up, raked and leveled the coal bet. In stove for 28 seconds.

Test: Door wide open during loading 1 min 21 sec, then closed,

Primary Air: Wide open from the start of the test (0:00) until 4:55. Adjusted to the run setting of 2.00" open between 4:55 and 5:00. At the run setting of 2.00" open at 5:00 into the run.

Secondary Air: No Controls, Naturally drafted

Secondary Burn Bypass: N/A

Fan: ON/OFF during the warm up ON OFF Low during the preburn, ON/OFF at the start of the test, ON/OFF for the first 30 minutes of the test, ON/OFF Low at 30 minutes into the test, ON/OFF for the rest of the test.

Test Run Anomalies:

Woodstove Operating Data
 Woodstove Data Sheet # 9A-1

Wood Data: Kindling: A mix of the below grades

	Size	Mill	Grade	Species
Pre Burn	2X4	Forrest Grove	SH # BTR #2	D, Fir Sfc Gen
Test Fuel	2X4	Forrest Grove	#2, SH # BTR	D, Fir Sfc Gen
	4X4	Mauke Tacoma	#1, SH # BTR	D, Fir Sfc Gen

All grades WCLB Rules Unless otherwise noted

Warm Up Information:

1st Warm Up/Pre Burn Fuel Charge (8.998 lbs) added at 0840
 2nd Warm Up Pre Burn Fuel Charge (9.084 lbs) added at 0939
 3rd Warm Up/Pre Burn Fuel Charge (8.866 lbs) added at 1032
 4th Warm Up/Pre Burn Fuel Charge () lbs) added at _____
 5th Warm Up/Pre Burn Fuel Charge () lbs) added at _____
 6th Warm Up/Pre Burn Fuel Charge () lbs) added at _____
 7th Warm Up/Pre Burn Fuel Charge () lbs) added at _____
 8th Warm Up/Pre Burn Fuel Charge () lbs) added at _____

The coals were scooped out of the stove immediately prior to adding the 3rd pre burn/warm up fuel charge. The stove gained 0.3 lbs. 1.5 lbs of hot coals were put back in the stove.

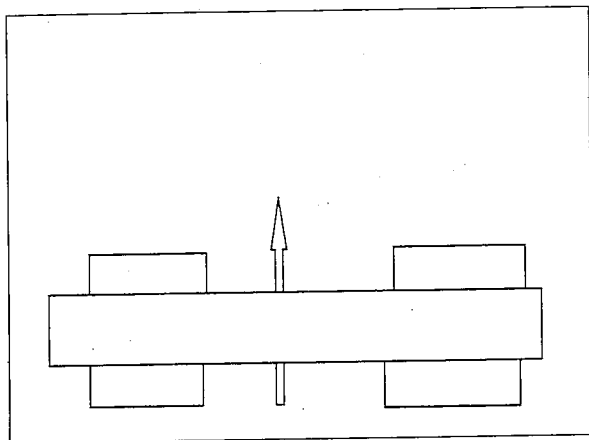
All pre burn/warm up fuel pieces were either _____ or 12 inches long. All pre burn pieces/fuel charges were "ricked" in the stove. The pieces in the bottom layer in each rick contained 2 pieces that were 12 inches long and were loaded flat and perpendicular to the door. The pieces in the second layer in each rick were loaded on their side (edge) approximately parallel to the door and contained 3 pieces 12 inches long. The third layer (and fourth layer if present) was loaded flat, perpendicular to the door and contained 2 pieces 12 inches long. The majority of the pieces in each rick were in the second layer. (The loading directions indicate the direction of the longest dimension on each piece relative to the loading door opening.) Third rick had 6-12" pcs, 2 in 1st layer, 4 in 2nd

Unit KUMA V13
 Run # WPA 4
 Date 7/19/10
 Technician AM JRP POG
 Page 2 of 4
 WST7-Form 2A, Rev 12/09

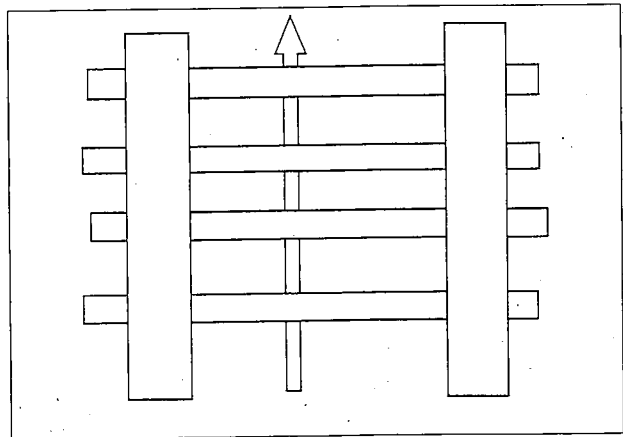
Wood Stove Operating Data
 Wood Stove Data Sheet #9A-2

Warm Up Information (cont.):

Each warm up/preburn fuel charge was ricked in exactly (as much as possible) the same manner. The physical arrangement and alignment of the pieces in each rick was designed to accomplish three (3) things: (1) The bottom layer was nestled firmly into the coal bed and was as close to being level with the bottom of the stove as possible, thus providing a stable loading platform for the rest of the rick, keeping it in a ricked state (as opposed to a collapsed or fallen down state) until the rick reached the charcoal stage and sags or collapses of its own accord. (2) It enhances the flow of primary air through the ricked preburn fuel charge, for the primary air would flow through the spaces between the pieces in the first layer and then up through the spaces between the pieces in the second, third and, if present fourth layers. (3) It maximized, as much as possible, the surface to volume ratio of each preburn fuel charge, thereby allowing the fire immediate access to as much wood surface as possible and, thereby, insuring uniform charcoalization. All three of these enhance combustion and so get the stove hot as quickly as possible during the warm up period, thereby maximizing the amount of heat (BTU's) stored in the stove. For this stove, the thermal storage was monitored using the Top (#4) surface temperature (s) and the peak value (s) obtained were 1095 °F 1095



Front View



Top View

The arrows indicate the direction of the air flow through the rick. Note: The top and bottom layers may be offset

The primary air was adjusted to the run setting of 2.000" open 4.5 lbs above the upper charcoal bed weight.

Additional Comments:

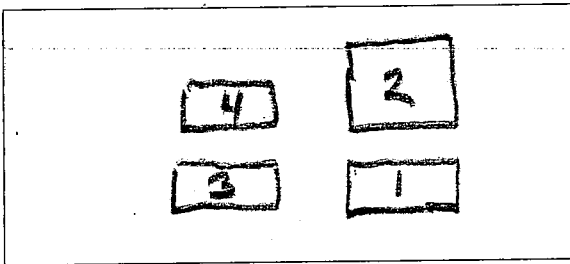
Test Start Sequence:

① Turned Fan Off
② Adjusted PAC to wide Open
③ Opened door
④ Loaded fuel
⑤ cleared coals away from in front of LPAD
⑥ closed door

Total Elapsed Time: 1:21
Photo Taken @: N 3:15

Test Fuel Charge Loading Information:

Test Fuel Charge and Loading Sequence Diagram



END of Stove View
4 X 4's: 2
2 X 4's: 1, 3, 4
Loading Sequence: 1, 2, 3, 4
Driest Pcs in Load 1, 3

Loaded the test fuel charge on an essentially level, Average to Small sized, medium

coal bed (in appearance, color and temperature) for a M. High burn rate.

Ignition: N 0:50 Load 1:21 Door Closed 1:21

1:30 VC up to baffle

3:30 Flames forward past front tube

3:50 Front tube starting to ignite

4:10 Secondaries pull width of 2 x 4

4:45 13.1 / 1.12 Gas Balance

5:00 PAC adjusted from wide open to run setting (2.00" open).

WOODSTOVE OPERATING DATA
 WOODSTOVE DATA SHEET #9A-4

Additional Comments: 5:00 (Cont.) maintained a hot pocket of coals in front of the LPAD with a VC up to bafflet secondary flames over full width of 2#4 + Front tube was igniting on/off. 14.46 / 1.62 w out of balance @

5:00

6:10 13.53 / .74 Gas balance

12:25 15.08 / .72 w

15:32 out of balance. Yellow flames up the front of S. More and more of these yellow flames

16:14 16.20 / 1.88 Light

21:15 16.13 / 1.74 " / M. Light

21:30 Air wash secondaries flashing on R. S. side of air wash

25:03 Back in balance.

25:35 15.31 / 1.52 Still lots of yellow flames up fronts of fuel pieces

30:00 Fan On Low

Fuel Moisture
Woodstove Test Data Sheet # 10

Unit: Kuma V.3
Run: EPA 4
Date: 7/19/10
Technician: ATM

WST1-Form7-Rev 7/10

Room Temperature: 62.0 °F

Correction Factor: +0.8

Ohaus Range

Note: Record readings to the nearest 0.1% moisture

Scale Check

Uncor Values are corrected for temperature: Yes No

0.000lb.: 0.000

Time Test Fuel Moisture Readings Taken at: 0942 PST

1.0 kg = 2.204

Moisture Meter: Delmhorst

Model: J-2000

SN: 34284

5.0 kg = 11.026

Calibration Checks: 12.0 12.0

MCS-1: 12.7 12.8

23.6 23.8

PC #	Dimen	Use	Top	Bottom	Side	Piece Avg	± Temp Cor.	Piece Avg Corrected	
1	<u>3 pcs</u>	<u>K</u>	<u>10.1</u>	<u>8.5</u>	<u>8.9</u>	<u>9.167</u>	<u>+0.8</u>	<u>9.967</u>	
2									
3	<u>2x4-8'</u>	<u>P</u>	<u>18.6</u>	<u>19.5</u>	<u>21.4</u>	<u>19.833</u>	<u>+0.8</u>	<u>20.633</u>	
4	<u>↓</u>	<u>↓</u>	<u>20.4</u>	<u>18.7</u>	<u>19.5</u>	<u>19.533</u>	<u>↓</u>	<u>20.333</u>	
5	<u>↓</u>	<u>↓</u>	<u>19.3</u>	<u>22.7</u>	<u>21.3</u>	<u>21.100</u>	<u>↓</u>	<u>21.900</u>	
6	<u>↓</u>	<u>↓</u>	<u>19.7</u>	<u>18.6</u>	<u>19.5</u>	<u>19.267</u>	<u>↓</u>	<u>20.067</u>	
7								<u>82.933</u>	
8									
9									<u>lbs.</u>
10	<u>2x4-14.375</u>	<u>T</u>	<u>18.7</u>	<u>19.4</u>	<u>19.7</u>	<u>19.267</u>	<u>+0.8</u>	<u>20.067</u>	<u>1.760</u>
11	<u>↓</u>	<u>↓</u>	<u>18.7</u>	<u>18.9</u>	<u>18.9</u>	<u>18.833</u>	<u>↓</u>	<u>19.633</u>	<u>1.376</u>
12	<u>↓</u>	<u>↓</u>	<u>19.4</u>	<u>21.2</u>	<u>21.0</u>	<u>20.533</u>	<u>↓</u>	<u>21.333</u>	<u>1.910</u>
13									
14	<u>4x4-14.575</u>	<u>T</u>	<u>19.2</u>	<u>19.0</u>	<u>19.4</u>	<u>19.200</u>	<u>+0.8</u>	<u>20.000</u>	<u>34.22</u>
15								<u>81.033</u>	
16									
17	<u>5x1.5x.75</u>	<u>T</u>	<u>22.8</u>	<u>19.4</u>	<u>19.3</u>	<u>20.500</u>	<u>+0.8</u>	<u>21.300</u>	<u>1.378</u>
18	<u>(Spacers)</u>							<u>OUT-SPACERS</u>	
19									
20									

	Kindling	Pretest Fuel	Test Load
% Moisture - Dry Basis:	<u>9.967</u> %	<u>20.733</u> %	<u>20.258</u> %
% Moisture - Wet Basis:	<u>9.063</u> %	<u>17.173</u> %	<u>16.845</u> %

To obtain Wet from Dry: $\frac{100 \times \% \text{ Dry Rdg.}}{100 + \% \text{ Dry Rdg.}} = \% \text{ Moisture, Wet Basis}$

Acceptable Ranges: 16-20% wet; 19-25% dry

Key For Use: K= Kindling P= Pretest Fuel

T= Test fuel

- 1. 8.898 lbs. 7 pcs
- 2. 9.084 lbs 7 pcs
- 3. 8.866 lbs 6 pcs.
- T 9.846 lbs

4x4
3.692

WOOD DENSITY DETERMINATION
WOODSTOVE TEST DATA SHEET #11

Unit: Kuma V.3
Run#: EPA 4
Date: 7/19/10
Technician: ATM
WST2-form11-Rev 6/90

Wood Piece: 2x4 Nominal Dimensions: 3.5 x 3.5 x 1.5

Depth (D): 3.86 cm
Width (W): 8.800 cm
Length (L): 8.990 cm
8.975 cm
8.975 cm
8.960 cm
Length \bar{X} = 8.975 cm
Volume: 304.863 cm³
(D X W X L)

MOISTURE: Room Temperature: 62 °F Correction Factor: 10.8

Uncorrected Meter Readings Corrected for temperature: Yes No

NOTE: Record moisture meter readings to the nearest 0.5%

	Uncor	Cor
Top:	19.0	19.0 %
Bottom:	18.7	18.7 %
Side:	18.4	18.4 %
\bar{X} :	18.700 %	+0.8

Avg % Moisture (Dry) 19.500 %
Avg % Moisture (Wet) 16.318 %
Scale: Leveled In Out
Zeroed: In Out

Wet Weight: 149.8 g Dry Weight: 131.8 g

% Moisture Dried Basis: 12.016 %
[1 - (Dry Wt ÷ Wet Wt)] X 100

Into Dryer Date 7/19/10 Time 1905 Temp 180 °F
Out of Dryer Date 7/29/10 Time 1123 Temp 202 °F
(Minimum Time in Dryer: 24 hrs.) Minimum Dryer Temp 100°C (212°F)

Density = 131.8 g ÷ 304.863 cm³ = 0.4323 g/cm³
(dry wt) (volume)

Pellet Fuel Moisture Content Determination

Tare Beaker Wt. _____ g
Wet Wt: _____ g - _____ g = _____ g
Gross Wet Wt. Tare Beaker Wt. Net Wet Wt.
Dry Wt: _____ g - _____ g = _____ g
Gross Dry Wt. Tare Beaker Wt. Net Dry Wt.

% Moisture Dried Basis: _____ %
[1 - (Net Dry Wt ÷ Net Wet Wt.)] X 100

Time E/T min	Scale Wt.	Lbs. Left	Burn Rate	CO ₂ v.	CO ₂ %	O ₂ v.	O ₂ %	CO v.	CO %	Gas Bal	Opacity	Notes	Stack	
													Temp #3	Static Press
0	555.0	9.8	0	2.31	5.76	14.56	11.6	1.16	5.0	M	FAN OFF	295	046	
05	554.4	9.2	.6	2.66	6.62	13.81	9.3	0.93	7.1	wispy		438	056	
10	553.8	8.6	.6	4.15	11.04	9.49	7.5	0.75	14.7	wisps		415	065	
15	552.9	7.7	.9	6.22	15.10	5.50	9.9	0.99	15.6	Light		461	071	
20	552.0	6.8	.9	6.44	15.94	4.09	1.74	0.17	9.1	L → ML		465	071	
25	551.1	5.9	.9	6.49	16.07	3.99	1.69	0.16	9.5	"		465	071	
30	550.4	5.2	1.7	6.56	16.24	3.97	1.38	0.13	11.8	"	FAN ON	465	071	
35	549.6	4.4	.8	6.58	16.29	3.78	1.67	0.16	9.8	ML		460	070	
40	549.0	3.8	.6	6.36	15.75	4.40	1.50	0.15	10.5	L		454	069	
45	548.5	3.3	.5	5.45	13.50	7.31	0.17	0.17	79.4	wisps		426	066	
50	548.1	2.9	.4	5.32	13.18	7.67	0.09	0.09	146.5	clear		414	064	
55	547.8	2.6	.3	5.11	12.67	8.19	0.08	0.08	158.3			397	061	
Total														

Time E/T min	Top #4	Left #5	Back #6	Right #7	Bottom #8	Firebox #9	2 nd burn #10	Amb. #11	Inl. #12	C Gas #13	C Gas Impgr #14	Part Fill #15	Part Cond. #16	HB BKT
05	559	581	478	555	471	766	1292	79	118	224	36	69	38	220
10	681	569	453	543	475	754	1373	79	114	230	37	76	37	232
15	801	561	431	531	476	803	1338	78	115	230	37	79	37	217
20	832	564	430	531	474	854	1327	80	117	229	37	81	37	218
25	864	576	438	539	471	894	1361	80	118	225	37	82	37	233
30	881	585	446	548	469	920	1381	81	118	222	37	82	37	233
35	900	610	455	569	445	979	1395	81	118	221	37	83	37	229
40	906	621	463	580	435	981	1424	81	118	220	38	83	37	224
45	871	637	478	593	430	993	1384	81	116	220	38	84	37	224
50	841	644	485	601	427	1004	1365	82	115	221	38	84	38	227
55	809	649	492	605	429	999	1373	82	114	219	38	85	37	233
Total	9,500	2,202	5,560	6,774	5,375	19,823	15,926	962						234

M56-2

Myren C ulting Inc Data Sheet P3 of 3 Unit Kuma V Date 7/19/10 Run PAY
 Test Eng 1545.2 AT 524.6 Barometric Pressure 28.32 Technician(s) ATM JRP 6 C50
hg Gas Flows @ 1.5"

Time E/T min	Scale Wt.	Lbs. Left	Burn Rate	CO ₂		O ₂		CO v.	CO %	Gas Bal	Opacity & Notes	Calc Wet B	Wet B #1	Dry B #2	Stack	
				v.	%	v.	%								Temp #3	Static Press
120	545.9	.7	.1	2.39	5.96	14.34	1.21	4.9							276	-043
125	545.8	.6	.1	2.42	6.03	14.26	1.22	4.9							272	-043
130	545.7	.5	.1	2.15	6.11	14.17	1.24	4.9							270	-041
135	545.6	.4	.1	2.43	6.06	14.23	1.23	4.9							268	-041
140	545.5	.3	.1	2.50	6.23	14.09	1.16	5.4							265	-040
145	545.5	.3	0	2.58	6.43	13.91	1.12	5.7							263	-040
150	545.4	.2	.1	2.44	6.18	14.22	1.19	5.1							262	-040
155	545.3	.1	.1	2.13	5.32	14.87	1.43	3.7							258	-039
160	545.2	0	.1	2.10	5.24	15.00	1.31	4.0							255	-039
165															2384	-0366
170															11423	-0753
175															346	-0513
Tot																

Pass
total
233
AVG

Time E/T	Top #4	Left #5	Back #6	Right #7	Bottom #8	Firebox #9	2 nd burn #10	Amb. #11	Tul. #12	C Gas H Box #13	C Gas Impgr #14	Part. Filt. #15	Part. Cond. #16	C Gas H Box #17	C Gas Impgr #18	Tube 2 #19	Tube 3 #20
125	589	538	441	516	413	795	885	81	101	224	38	86	38	231	36		
130	483	533	444	511	411	794	881	82	102	225	38	86	38	231	36		
135	476	525	446	506	408	790	870	81	102	224	38	86	38	231	36		
140	472	520	448	503	405	787	870	82	102	223	38	86	38	231	36		
145	467	514	454	500	401	784	870	82	102	222	38	86	38	232	36		
150	463	510	457	498	397	761	845	82	102	222	38	87	38	232	36		
155	457	504	454	494	394	787	828	81	101	221	37	87	38	233	36		
160	452	500	451	489	394	722	817	83	101	221	38	87	38	233	37		
165	425	469	403	454	364	697	775	735									
170	2128	19195	15302	18216	14188	28527	36261	2679									
175	645	582	464	552	430	864	1099	81									
Tot																	

5.4
5.4
33
966

Duwa
Stop 524.6
Stop 457.2 - 67.4

Pre and Post Test Zero/Span Check

Woodstove Data Sheet # 15-1

Site: Myren Consulting, Colville, WA Date: 7/19/10 Analyte: CO₂

Source: KUMA V.3 Run #: FPA 4

Zero Cyl #: AA-9167 Conc. 00.0 % CO₂ Cyl Press: 2005 psi

Certified By: DXWC Date: 5/11/09

Span Cyl #: SX-45410 Conc. 12.6 % CO₂ Cyl Press: 1600 psi

Certified By: Matheson Tri Gas Date: 4/12/10

Analyzer: Make: Horiba Model: PIR-2000 SN: 607024

Range: 0 - 25.0% CO₂ Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCFH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values = 25.0% CO₂

EPA Control Limits = ± 2.5% of 25.0% CO₂ = ± 0.625% CO₂

Pre Run Audit: By: A. Myren Time: 1117 Temp: 80 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	00.0	000.00655	00.00655	+0.06855	+0.27
Span	50.0	1500	12.5	50.0	123940	123940	-0.2060	-1.64

Comments:

Post Run Audit: By: A. Myren Time: 1526 Temp: 84 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	00.0	001.09121	00.09121	+0.09121	+0.36
Span	50.0	1500	12.5	50.0	124433	124433	-0.1567	-1.24

Comments:

±CONC. Difference = Act % - Exp (Std) %

Zero % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Pre and Post Test Zero/Span Check

Woodstove Data Sheet # 15-3

Site: Myren Consulting, Colville, WA Date: 7/19/10 Analyte: CO

Source: KUMA V.3 Run #: 4

Zero Cyl #: AA-9167 Conc. 0.0 % CO Cyl Press: 2605 psi

Certified By: Oxarc Date: 5/11/09

Span Cyl #: SY-45410 Conc. 2.55 % CO Cyl Press: 1600 psi

Certified By: Matheson T₀ Gas Date: 4/12/10

Analyzer: Make: Horiba Model: Mexa 311 GE SN: GE-30075

Range: 0 - 10.0% CO (0 - 5.0% CO) Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCFH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values= 5.0% CO

EPA Control Limits = ±2.5% of 5.0% CO = ±0.125% CO

Pre Run Audit: By: A.T. Myren Time: 1117 Temp: 80 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0.000	.000	00.0655	+0.06655	+0.27
Span	2.55	1.255	2.55	2.56	1.255	2.5004	-0.04964	-1.95

Comments:

Post Run Audit: By: A.T. Myren Time: 1526 Temp: 84 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0.00	.001	01.694	+0.01694	+0.34
Span	2.55	1.255	2.55	2.51	1.251	2.4613	-0.08875	-3.48

Comments:

±CONC. Difference= Act % - Exp (Std) %

Zero % Difference(Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Unit: KUMA V13

Run: EPA 4

Date: 7/19/10

Technicians: ATM JRS POG
WST6-Form3, Rev 12/09

Quality Checks
Woodstove Data Sheet #16

Ambient = Tr: _____ °F T/C # 30: _____

Thermocouple Check (at ambient): T/C # 1: _____ °F; T/C # 2: 63.2 °F

T/C # 3: 60.0 °F; T/C # 4: 60.6 °F; T/C # 5: 61.1 °F;

T/C # 6: 61.2 °F; T/C # 7: 61.1 °F; T/C # 8: 61.5 °F;

T/C # 9: 61.5 °F; T/C # 10: 61.5 °F; T/C # 11: 62.0 °F;

T/C # 12: 62.8 °F; T/C # 13: 62.7 °F; T/C # 14: 62.2 °F;

T/C # 15: 61.7 °F; T/C # 16: 66.0 °F; T/C # 17: 61.3 °F;

T/C # 18: 60.6 °F; T/C # 19: _____ °F; T/C # 20: _____ °F;

T/C # 21: _____ °F; T/C # 22: _____ °F; T/C # 23: _____ °F;

T/C # 24: _____ °F; T/C # 25: _____ °F; T/C # 26: _____ °F;

Comments _____

Thermocouple Readout: Pretest Zero/Span Check and Calibration:

Zero	Adj	Post Test Check	%Difference
(0°F): <u>-0.1</u> °F	to: <u>—</u> °F	Zero (0°F): <u>0.9</u> °F	<u>+0.20</u>
Span	Adj	Span	
(2000°F): <u>2000.6</u> °F	to: <u>—</u> °F	(2000°F): <u>2003.5</u> °F	<u>+0.14</u>

(Allowable % Difference = 1.5%. Use Formulas on Woodstove Data Sheet #15 to calculate % Difference, % Difference calculated in degrees absolute.)

Thermocouple Readout Pretest Linearity Check

0°F = <u>-0.0</u> °F;	200°F = <u>202.0</u> °F;	400°F = <u>399.5</u> °F
600°F = <u>601.7</u> °F;	800°F = <u>801.9</u> °F;	1000°F = <u>1001.0</u> °F
1200°F = <u>1198.7</u> °F;	1400°F = <u>1399.8</u> °F;	1600°F = <u>1600.3</u> °F
1800°F = <u>1800.6</u> °F;	2000°F = <u>2000.6</u> °F	

Combustion Gas (CO₂, O₂, CO) Train Leak Check: Pre OK JRP Post OK JRP

Draft (Static) Gauge Zero Check: Pre OK ATM Post OK JRP

Scale Check Pre (Wt. #'s): 547.9 - 542.9 = 5.0 lbs / 5.0 lbs = 0 OK ATM

Post (Wt. #'s): 550.2 - 545.2 = 5.0 lbs / 5.0 lbs = 0 OK ATM

Stack Cleaned Prior to the Run: Yes _____ No ✓

Tunnel Cleaned Prior to the Run: Yes _____ No ✓

DILUTION TUNNEL CALCULATIONS

1/25/09, Md=28.56, Bws=4% 6" Tunnel

File Name: EPA 1

Manufacturer: KUMA

Model Number: V.3

Lab Name: MYREN

Test Date: 7/13/10

Run Number: EPA 1

Meter Box Y Factor: 1.0159

Barometric pressure (in): 28.32

Gas meter temp (ave): 80

Gas meter initial reading: 0.900

Gas meter final reading: 620.3000

Front catch (acetone) mg: 677.8330

first filter catch (mg): 5.38

second filter catch (mg): 23.6

Tunnel Flow (Qsd) (dscfm): 1.9

Emission Rate(g/hr): 148.593

Emission Rate(M5H): 5.084

Avg. of Delta P Sq. Roots: 7.018

Vs (Avg.)(ft/min): 907.509

Tunnel Avg. Temperature (F): 114.917

Fuel Load(lb. wet): 110

Wood moisture(%wet): 9.822

Burn rate(dry kg/hr): 17.395

Sample Volume (dscf): 2.007

Room Blank Catch (mg/dscf): 54.156

Emission Factor (g/kg): 0.1808

Pitot Correction Factor: 0

front filter number: 2.5325

back filter number: 0.98077

Beaker Number: 111

Beaker Number: 110

Beaker Number: 37

AUDITED

V.3

EPA 1

7/13/10

2.007

7.0178

2.5325

99.697

MYREN CONSULTING CERTIFICATION TEST DATA

RUN TIME (min)	PITOT DELTAP (- INCH H2O)	TNL TEMP (°F)	GAS METER RDG (ft3)	GAS METER TEMP (°F)	GAS METER DELTA H (in.H2O)	TUNNEL VELOCITY (ft/min)	PROP RATE (%)	dDGM vol std (ft3)	Tunnel Static (- Inch H2O)	SQUARE ROOT DELTA P	DRY GAS METER RDG (m3)
0	0.046	112	620.3000	66	0.900	916.13			0.184	0.2145	
10	0.044	130	625.5100	69	0.900	909.97	106.4	5.010	0.179	0.2098	
20	0.045	132	630.6820	74	0.900	921.82	102.7	4.927	0.185	0.2121	
30	0.046	130	635.9180	76	0.900	930.43	101.9	4.969	0.184	0.2145	
40	0.046	122	641.1120	80	0.900	924.11	98.9	4.893	0.186	0.2145	
50	0.047	116	646.3430	82	0.900	929.27	97.3	4.910	0.187	0.2168	
60	0.043	113	651.5710	84	0.900	886.52	100.6	4.889	0.178	0.2074	
70	0.044	111	656.7920	85	0.900	895.20	98.8	4.873	0.176	0.2098	
80	0.044	106	662.0430	86	0.900	891.27	98.6	4.892	0.176	0.2098	
90	0.045	104	667.3030	87	0.900	899.75	97.1	4.892	0.179	0.2121	
100	0.045	102	672.5580	88	0.900	898.15	96.5	4.878	0.176	0.2121	
110	0.044	101	677.8330	88	0.900	887.33	97.9	4.897	0.180	0.2098	
120											
130											
140											
150											
160											
170											
180											
190											
200											
210											
220											
230											
240											
250											
260											
270											
280											
290											
300											
310											
320											
330											
340											
350											
360											
370											
380											

PRELIMINARY RESULTS

FINAL RESULTS:

DATA SUMMARY

MODEL:

RUN:

DATE:

DBR:

EMISSION RATE (g/hr)(M5H)

EMISSION FACTOR (g/kg):

AVG. % PROPORTIONALITY:

MYREN CONSULTING, INC.

6 Inch Dilution Tunnel Traverse Data

Unit: KUMA V13
 Run #: EPAT
 Date: 7/13/10
 Technicians: APM/SRP APB/CSA
 Rev 2/22/09

Point	Location	ΔP	$\sqrt{\Delta P_{trav}}$	$\sqrt{\Delta P_{cent}}$	T_{trav}	T_{cent}	Pg
W-1	0.5"	<u>1040</u>	<u>.2000</u>	-	<u>118</u>	-	-
2	1.5	<u>1047</u>	<u>.2168</u>	-	<u>120</u>	-	-
Center		<u>1045</u>	-	<u>.2121</u>	-	<u>121</u>	<u>7194</u>
3	4.5	<u>1044</u>	<u>.2098</u>	-	<u>122</u>	-	-
4	5.5	<u>1043</u>	<u>.2074</u>	-	<u>122</u>	-	-
S-1	0.5	<u>1039</u>	<u>.1975</u>	-	<u>116</u>	-	-
2	1.5	<u>1044</u>	<u>.2098</u>	-	<u>116</u>	-	-
Center		<u>1044</u>	-	<u>.2098</u>	-	<u>116</u>	<u>-1183</u>
3	4.5	<u>1045</u>	<u>.2121</u>	-	<u>115</u>	-	-
4	5.5	<u>1041</u>	<u>.2025</u>	-	<u>114</u>	-	-
Totals			<u>1.6559</u>	<u>.4219</u>	<u>943</u>	<u>237</u>	<u>-367</u>
Average			<u>.2070</u>	<u>.21095</u>	<u>117.9</u>	<u>118.5</u>	<u>-1835</u>

$R = (F + 460)$

BP: 2835 in. Hg Ps = BP + (Pg/13.6) = 28.315 + (-1835/13.6) = 28,302 in. Hg

LEAK CHECKS:

Pre Test: Pg Leg: OK/PPH Velocity Head Leg: OK/PPH
 Post Test: Pg Leg: OK/ATM Velocity Head Leg: OK/ATM

DILUTION TUNNEL GAS VELOCITY & VOLUMETRIC FLOW RATE CALCULATIONS

Rev 4/19/08

UNIT: Kuma V.3 DATE: 7/13/10 RUN #: EPA TECHNICIAN(S): ATA

Average Gas Velocity in the Dilution Tunnel V_{strav} (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7)

$$(9) V_{strav} = (85.49) \left(\frac{10.99 \text{ cp}}{1.0} \right) \left(\frac{2070}{\sqrt{\Delta P}} \right) \times \sqrt{\Delta P} \text{ "H}_2\text{O} = \frac{5779}{(10)} \text{ Ts } ^\circ\text{A} = \underline{14,813.6} \text{ fps}$$

$$(9A) V_s = \left(\frac{14,813.6}{(2)} \text{ fps} \right) (60) = \frac{888,813.6}{(2)} \text{ fpm} = \left(\frac{28,302}{(2)} \text{ Ps "Hg} \right) (28.56 \text{ lb./ lb. mole}) = \underline{15,104.07} \text{ fps}$$

Gas Velocity in the center of the Dilution Tunnel - V_{scent} (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7)

$$(9) V_{scent} = (85.49) (0.99 \text{ cp}) \left(\frac{11095}{\sqrt{\Delta P}} \right) \times \sqrt{\Delta P} \text{ "H}_2\text{O} = \frac{57815}{(10)} \text{ Ts } ^\circ\text{A} = \underline{15,104.07} \text{ fps}$$

$$(9A) V_s = \left(\frac{15,104.07}{(2)} \text{ fps} \right) (60) = \frac{906,244.3}{(2)} \text{ fpm} = \left(\frac{28,302}{(2)} \text{ Ps "Hg} \right) (28.56 \text{ lb./ lb. mole}) = \underline{15,104.07} \text{ fps}$$

EPA M5G1 Section 4.2.2, ASTM E 2515-07 EQN 1 Adjustment Factor for Center of Tunnel Pitot Tube Location

$$F_p = V_{strav} / V_{scent} = \underline{14,813.56} \div \underline{15,104.07} = \underline{0.98077}$$

Average Stack Gas Dry Volumetric Flow Rate - Q_{sd} (EPA M2 EQN 2-10, ASTM E 2515-07 EQN 3)

$$(10) Q_{sd} = 3600 (1 - 0.04 Bws) \left(\frac{14,813.56 \text{ fps}}{(2)} \right) \left(\frac{1963 \text{ ft}^2}{(3)} \right) [(528 \text{ } ^\circ\text{A}) \left(\frac{28,302}{(2)} \text{ Ps "Hg} \right) / (577.9 \text{ T, } ^\circ\text{A}) (29.92 \text{ "Hg}) = \underline{8,685,408} \text{ dscfhr (or dscfh)}$$

$$(10A) \frac{8,685,408}{(1)} \text{ dscfhr} \div 60 = \underline{144,757} \text{ dscfmin (or dscfm)} \quad (1)$$

Note: Number in { } under blank lines denotes number of decimals to be used. If a blank calls for an answer already calculated, use the number of decimals previously specified for that answer.

M5G-1

Unit: KUMA V.3
Run: FPA 1
Date: 7/13/10
Page 1 of 1 Rev 5/10

Method 5G Particulate Sampling Data

Meter Box 45G-P Meter Y 1,0159 Filter #'s: (F) 111 (R) 110

Pre Test Leak Check: .089/.0895 CFM@ -15.2 in Hg Filter Size: 110 mm
Filter/O-Ring ID #: ---

Post Test Leak Check: .9845/.9845 CFM@ -15.25 in Hg Probe ID #: ---
Probe Length 21.5 in

Time		Meter Reading (ft ³)	Pitot		Tunnel Temp (°F)	Meter Temp (°F)	Gas Meter Δh	Vac (in Hg)
Clock	Elapsed		ΔP	Pg				
1248	00	620.300	.046	-184	112	66	.90	0
58	10	625.510	.044	-179	130	69	.90	0
1308	20	630.682	.045	-185	132	74	.90	0
18	30	635.918	.046	-184	130	76	.90	0
28	40	641.112	.046	-186	122	80	.90	0
38	50	646.343	.047	-187	116	82	.90	0
48	60	651.571	.043	-178	113	84	.90	0
58	70	656.792	.044	-176	111	85	.90	0
1408	80	662.043	.044	-176	106	86	.90	0
18	90	667.303	.045	-179	104	87	.90	0
28	100	672.558	.045	-176	102	88	.90	0
38	110	677.833	.044	-180	101	88	.90	0
	120							
	130							
	140							
	150							
	160							
	170							
	180							
	190							

BP

00 28.32
60 28.32
110 28.32

 _____ Avg. = 28.32

Pre Test Filter
 Check Weighing
 F .6510
 R .6528

.6746 .6549
 End of Test Weight
 F .6759 R .6568
.6510 .6530
.0249 .0039

WOODSTOVE DATA SHEET #4-1: INITIAL FILTER WEIGHTS (TARE WEIGHTS)

Into Dessicator: Date 11/20/09 Time 1026 By PDG Front Half Back Half

Manufacturer: Full P/W 6015 Size: 110 mm Lot. No.: T72680 Grade: ALF CLASS

Filter #	First Wt	2010 Date	Time	By	Second Wt	Date	Time	By	Third Wt	Date	Time	By
101	.6559	11/21	1103	PDG	.6559	7/6	1802	AM				
102	.6532		1104	PDG	.6533		1800	ATM				
103	.6552		1105	PDG	.6551		1801	ATM				
104	.6545		1106	PDG	.6545		1800	ATM				
105	.6556		1107	PDG	.6555		1759	ATM				
106	.6545		1108	PDG	.6546		1758	ATM				
107	.6546		1109	PDG	.6547		1757	ATM				
108	.6522		1110	PDG	.6524		1756	ATM				
109	.6558		1111	PDG	.6557		1755	ATM				
110	.6531		1112	PDG	.6530		1751	ATM				
111	.6511		1113	PDG	.6510		1753	ATM				
112	.6538		1114	PDG	.6537		1752	ATM				
113	.6553		1115	PDG	.6553		1751	ATM				
114	.6548		1115	PDG	.6550		1750	ATM				
115	.6533		1116	PDG	.6536		1749	ATM				
116	.6580		1117	PDG	.6579		1748	ATM				
117	.6543		1118	PDG	.6545		1747	ATM				
118	.6564		1119	PDG	.6564		1747	ATM				
119	.6564		1120	PDG	.6562		1746	ATM				
120	.6548		1121	PDG	.6549		1745	ATM				
121	.6526		1122	PDG	.6527		1744	ATM				
122	.6565		1123	PDG	.6564		1743	ATM				
123	.6567		1124	PDG	.6568		1743	ATM				
124	.6560		1125	PDG	.6552		1742	ATM				
125	.6528		1126	PDG	.6528		1741	ATM				

Checked by AT, MW, MW Date: 7/6/10 Time 1805

QA REWEIGH

Filter #	WT	Date	Time	By
106	.6545	7/7/10	0657	Jm
115	.6533	7/7/10	0658	Jm
121	.6525	7/7/10	0659	Jm

BALANCE ROOM ENVIRONMENTAL CONDITIONS

DB	DRH	Date	Time	By
56	72	34	11/21	PDG
58	70	48	7/6/2010	1630 ATM
58	70	48	7/7/10	0645 ATM

Post 11/21 7/6 7/16
 0.0000 0.0000 0.0000
 000007 969440

Woodstove Data Sheet #4-2: Initial Beaker Weights (Tare Weights)

Scale 2

Into Dessicator: Date 4 May 10 Time 0940 By ATM

Balance Used: Sartorius

Model: CP224S

SN: ~~XXXXXXXXXX~~

Beaker #	First Wt	Date	Time	By	Second Wt	2 nd Date	Time	By	Third Wt	Date	Time	By
20	3171	5/5	1453	ATM	73.3176	5/7	1641	Jm				
21	0018		1504	ATM	71.0022	5/7	1704	Jm	71.0018	5/8/10	1245	ATM
22	8331		1503	ATM	71.8344	5/7	1705	Jm	71.8337	5/8/10	1246	ATM
23	7306		1455	ATM	70.7392	5/7	1708	Jm	70.7395	5/8/10	1227	ATM
24	2178		1456	ATM	73.2187	5/7	1700	Jm	73.2187	5/8/10	1229	ATM
25	6512		1459	ATM	72.6516	5/7	1650	Jm	72.6511	5/11/10	1447	ATM
26	7872		1507	ATM	71.7879	5/7	1647	Jm	71.7875	5/11/10	1438	ATM
27	3304		1508	ATM	72.3311	5/7	1657	Jm	72.3305	5/8/10	1243	ATM
29	5185		1510	ATM	71.5193	5/7	1656	Jm	71.5193	5/11/10	1543	ATM
30	8552		1511	ATM	70.7856	5/7	1658	Jm	70.7855	5/11/10	1541	ATM
32	5986		1506	ATM	53.5999	5/7	1702	Jm	53.5996	5/8/10	1235	ATM
33	1475		1505	ATM	53.1488	5/7	1701	Jm	53.1484	5/11/10	1437	ATM
36	5736		1501	ATM	53.5747	5/7	1707	Jm	53.5742	5/8/10	1238	ATM
38	2513		1500	ATM	53.2523	5/7	1703	Jm	53.2520	5/8/10	1239	ATM
40	4617		1457	ATM	53.4625	5/7	1706	Jm	53.4624	5/8/10	1236	ATM
41	8355		1458	ATM	52.8364	5/7	1707	Jm	52.8368	5/8/10	1229	ATM
43	2319	✓	1440	ATM	53.2323	5/7	1640	Jm				
31	69666	5/7/10	1655	Jm	69.6666	5/11	1445	ATM				
37	63725	5/7/10	1646	Jm	63.7259	5/11	1440	ATM				
(cont.)												
22	71.8338	5/11/10	1623	Jm								
27	72.3287	5/11/10	1622	Jm	72.3305	5/12/10	1500	ATM	72.3304	6/2/10	1620	Jm

blank

Checked by ATM Jm

Date: 6/2/10 Time: 1610

QA Reweigh

Balance Room Environmental Conditions

Beaker #	WT	Date	Time	By
✓ 22	71.8338	6/2/10	1617	ATM
✓ 32	53.5999	6/2/10	1619	Jm
✓ 21	71.0022	6/2/10	1620	Jm

WB #	DB °F	%RH ^{rel}	Date	Time	By
59	73	42	5/7/10	1600	ATM
59	71	48	5/9/10	1140	ATM
55	69	42	5/11/10	1349	ATM
60	73	46	5/12/10	1314	ATM
61	75	45	6/2/10	1602	ATM

Post Weighing	Date	1 st	2 nd	3 rd	4 th	5 th	6 th
Scale Check	100.0000g	0.0000	0.0000	0.0000	0.0000	0.0000	0.0100
		99.9996	99.9995	99.9995	99.9995	99.9995	99.9995

M.56-1
Unit **KAWA** V.3
Run # **EPA 1**
Date: **7/13/10**

Woodstove Data Sheet #4-3: Constant Final Weights
Final Beaker Weights

53.7244
60 ml

Beaker #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
37	53.7333	7/16	1015	ATM	53.7330	7/17	1854	AMM	53.7338	7/18	2101	Jim	53.7319	7/19	1101	ATM
					53.7324	7/20	2140	Jim	53.7320	7/20	2210	AMM	53.7318	7/27	2027	AMM
					53.7316	7/2	1425	Jim	53.7314	7/29	1340	AMM				

Final Filter Weights

Filter #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	²⁰¹⁰ Date	Time	By	Third	Date	Time	By
F 111	.6759	7/13	1515	ATM	.6752	7/14	1457	ATM	.6759	7.15	1530	RRP	.6748	7/16	1831	Jim
					.6746	7/8	2103	Jim								
R 110	.6868	7/13	1515	ATM	.6553	7/14	1456	ATM	.6549	7.15	1529	RRP				

Date	Beaker #	Final Wt	By
Date	Filter #	Final Wt	By

Scale Room Environmental Conditions						
Weighing Session	^{90/10} Date	Time	By	WB	DB	%RH
1	7/13	N/A				
2	7/14	1444	AMM	50	70	48
3	7.15	1228	ATM	60	73	46
4	7/16	1810	ATM	61	75	44
5	7/17	1800	AMM	60	73	46
6	7/18	2015	ATM	61	74	47

Scale Room Environmental Conditions						
	Date	Time	By	WB	DB	%RH
7	7/19	1040	ATM	60	73	46
8	7/20	1350	ATM	59	72	45
9	7/22	1617	AMM	61	74	46
10	7/20	2141	ATM	62	76	45
11	7/27	2206	AMM	63	76	49
Comments		7/28	1340	ATM	64	77
		7/29	1330	ATM	64	77

Academe Blank F1310
 CER 29 SOMI ACADME Woodstove Data Sheet #4-3: Constant Final Weights
 Lot # 074092 Tare Wt. 71.5193

KUMA

Unit KUMA-VIC
 Run # 15PA-1
 Date: 7-13-10

Final Beaker Weights

WST5-Form 9, Pg 1, Rev 5/10

Beaker #	Into Dessic	Date	Time	By	First Date	First Time	By	Second Date	Second Time	By	Date	Time	By	Third	Date	Time	By
29	71.5194	7/30	1546	AM	71.5180	9/31	1111	AM	71.5195	7/31	2028	2028	Sec	(71.5194)	8/1	0941	AM

Final Filter Weights

Filter #	Into Dessic	Date	Time	By	First Date	First Time	By	Second Date	Second Time	By	Date	Time	By	Third	Date	Time	By

QA Reweigh: Final Weight			
Date	Beaker #	Final Wt	By

Scale Room Environmental Conditions							
Weighing Session	Date	Time	By	WB	DB	%RH	
1	7/31	1020	ATM	50	72	42	
2	7/31	2005	ATM	64	77	49	
3	8/1	0936	ATM	64	77	49	
4							
5							
6							

Scale Room Environmental Conditions							
7							
8							
9							
10							
11							
Comments							

Woodstove Data Sheet 4-4 Scale QC Record Sheet
Scale 1

Scale: Sartorius
Model: CP224S
SN: 17050374
Rev: 3/10

From: 7/20/10

Through:

* 135.0000g ± 100.0000 + 20.0000 + 10.0000 + 5.0000 wts, 100g wt ± 99.9991 - 90

Level	Recali- brated	130g * Weights	100g Weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	20/10 Date	% Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9980	99.9989	9.9999	1.0000	0.1000	0.0199	7/20	1350	ATM	28.26	59	72	45
Yes	Yes	134.9980	99.9989	9.9999	0.9999	0.0999	0.0199	7/21	1715	ATM	28.22	63	77	45
Yes	No	134.9988	99.9989	10.0000	1.0000	0.1000	0.0199	7/22	1617	ATM	28.16	61	74	46
Yes	Yes	134.9989	99.9990	9.9999	1.0000	0.0999	0.0199	7/26	2111	ATM	28.15	62	76	45
Yes	No	134.9990	99.9991	9.9999	1.0000	0.0999	0.0199	7/27	2200	ATM	28.22	63	76	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/28	1340	ATM	28.34	64	77	49
Yes	No	134.9989	99.9990	9.9999	1.0001	0.1001	0.0200	7/29	1330	ATM	28.41	64	77	49
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/30	1639	ATM	28.25	64	77	49
Yes	No	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	7/31	1020	ATM	28.29	58	72	42
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/31	2005	ATM	28.22	64	77	44
Yes	Yes	134.9980	99.9989	9.9999	0.9999	0.0999	0.0199	8/1	0926	ATM	28.22	56	68	46
Yes	No	134.9980	99.9989	9.9999	1.0001	0.0999	0.0199	8/1	0050	ATM	28.30	61	74	47
Yes	Yes	134.9980	99.9989	9.9999	1.0001	0.1000	0.0199	8/2	0756	ATM	28.40	58	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1001	0.0199	8/3	1600	JRP	28.34	58	70	48

Woodstove Data Sheet 4-4 Scale QC Record Sheet All Scales and Desiccators Scale: Sartorius
 Individually Grounded Now. Model: CP224S
 Scale 1

From: 5/31/10
 Through: 7/19/10

SN: 17050374
 Rev: 3/10
 W/L
 V/08

* 135.0000g = 100.0000 + 20.0000 + 5.0000 + 100000 + 5.0000 wts. 100g wts. 99.9991-99.9990

Level	Recall- brated	135g* Weights	100g Weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0200	5/8/10	10:15	ATM	28.21	58	70	48
Yes	No	134.9992	99.9993	10.0000	1.0001	0.1001	0.0200	6/1/10	14:45	ATM	28.22	57.5	70	46
Yes	Yes	134.9990	99.9990	9.9999	1.0001	0.1000	0.0199	6/2/10	16:02	ATM	28.09	61	75	46
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0201	6/3/10	14:50	ATM	28.20	57	69	46
Yes	No	134.9991	99.9991	9.9999	1.0000	0.1001	0.0199	6/4/10	09:50	ATM	28.09	55	68	42
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	6/7/10	13:50	ATM	28.40	60	72	49
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	6/10/10	15:45	ATM	28.395	58	70	48
Yes	No	134.9990	99.9990	9.9999	1.0000	0.1000	0.0199	6/11/10	14:40	ATM	28.57	61	74	46
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1001	0.0200	6/13/10	20:35	ATM	28.23	58	71	44
Yes	No	134.9991	99.9990	10.0000	1.0001	0.1001	0.0199	6/15/10	14:38	ATM	28.28	59	72	45
Yes	No	134.9990	99.9990	10.0000	0.9999	0.1000	0.0199	6/16/10	20:41	ATM	28.15	58	70	48
Yes	No	134.9993	99.9993	10.0000	1.0000	0.1000	0.0199	6/23/10	22:30	ATM	28.45	64	77	48
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	6/24/10	17:10	ATM	28.09	60	74	43
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	6/25/10	14:07	ATM	28.20	61	74	47
Yes	Yes	134.9989	99.9989	9.9999	1.0001	0.1001	0.0199	7/5/10	17:35	ATM	28.28	58	70	48
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.1000	0.0199	7/6/10	12:50	JRP	28.48	57	68	50
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/6/10	16:30	ATM	28.52	58	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.0999	0.0199	7/9/10	06:45	ATM	28.52	58	70	48
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	7/9/10	14:09	ATM	28.43	64	77	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/10/10	21:15	ATM	28.09	61	74	46
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/12/10	11:09	ATM	27.95	60	72	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/13/10	14:26	ATM	28.35	55	67	45
Yes	No	134.9988	99.9989	9.9999	1.0001	0.1001	0.0200	7/14/10	14:44	ATM	28.48	58	70	48
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/15/10	11:20	ATM	28.19	60	73	46
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	7/16/10	18:10	ATM	28.28	61	75	44
Yes	No	134.9989	99.9990	9.9999	0.9999	0.0999	0.0199	7/17/10	18:00	ATM	28.29	60	73	46
Yes	No	134.9991	99.9991	10.0000	1.0000	0.1000	0.0199	7/18/10	20:15	ATM	28.25	61	74	47
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	7/19/10	10:40	ATM	28.40	60	73	46

3

SCALE: SARTORIUS
MODEL: CP224S
SN: 17050374

WOODSTOVE DATA SHEET 4-4 SCALE QC RECORD SHEET
Scale 1

FROM: 01/19/2010 - 0739
THROUGH: 2/21/10

Level	Recall	130 g	100 g	10 g	1.0 g	100 mg	20 mg	2010	Date	Time	Tech	Wet Bulb	Dry Bulb	% RH
Yes	Yes	139.9992	99.9993	9.9999	1.0000	0.1000	0.0199	1/19	0739	PPH	57	73	35	
Yes	Yes	139.9991	99.9994	9.9999	1.0000	0.1000	0.0199	1/20	1447	TRP	57	70	41	
Yes	Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	1/21	0952	PPH	56	72	37	
Yes	No	139.9992	99.9993	9.9999	1.0000	0.1000	0.0199	1/22	0719	JRP	55	69	39	
Yes	Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	1/25	1345	PPH	55	69	39	
Yes	No	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	1/27	1345	ATM	59	74	40	
Yes	No	139.9993	99.9994	10.0000	1.0001	0.1001	0.0200	1/30	0600	ATM	58	70	48	
Yes	No	139.9993	99.9993	10.0000	1.0000	0.1000	0.0199	1/30	1121	PPH	58	74	36	
Yes	No	139.9993	99.9994	9.9999	1.0000	0.1000	0.0199	1/31	1550	ATM	59	74	40	
Yes	No	139.9992	99.9993	10.0000	1.0000	0.1000	0.0199	2/1	1053	ATM	57	70	41	
Yes	No	139.9992	99.9993	9.9999	1.0000	0.1000	0.0199	2/2	1755	ATM	57	71	41	
Yes	Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0200	2/3	0521	ATM	59	72	43	
Yes	No	139.9991	99.9992	10.0000	1.0001	0.1000	0.0199	2/3	1913	ATM	56	68	46	
Yes	Yes	139.9991	99.9992	9.9999	1.0001	0.1001	0.0199	2/4	0514	ATM	60	74	43	
Yes	Yes	139.9993	99.9993	9.9999	1.0000	0.1000	0.0199	2/5	0547	ATM	59	74	40	
Yes	Yes	139.9991	99.9992	9.9999	1.0000	0.1000	0.0199	2/5	1940	ATM	57	69	47	
Yes	No	139.9992	99.9993	10.0000	1.0001	0.1001	0.0199	2/6	1925	ATM	57	70	41	
Yes	No	139.9992	99.9993	10.0000	1.0001	0.1001	0.0200	2/7	0755	ATM	57	70	41	
Yes	Yes	139.9992	99.9992	10.0000	1.0001	0.1001	0.0200	2/8	0810	ATM	56	71	37	
Yes	Yes	139.9992	99.9992	9.9999	1.0000	0.1000	0.0200	2/8	2110	ATM	56	69	43	
Yes	Yes	139.9992	99.9992	9.9999	0.9999	0.1000	0.0199	2/9	1938	ATM	57	70	41	
Yes	Yes	139.9992	99.9992	9.9999	1.0001	0.1001	0.0199	2/10	0530	ATM	54	66	44	
Yes	No	139.9992	99.9992	10.0000	1.0000	0.1000	0.0199	2/10	1933	ATM	55	69	45	
Yes	No	139.9992	99.9992	9.9999	1.0000	0.1000	0.0199	2/11	1553	ATM	56	69	43	
Yes	No	139.9993	99.9993	9.9999	1.0001	0.1001	0.0199	2/12	1910	ATM	58	64	46	
Yes	No	139.9992	99.9992	10.0000	1.0001	0.1000	0.0199	2/13	1745	ATM	55	66	48	
Yes	No	139.9992	99.9992	10.0000	1.0000	0.1000	0.0199	2/14	1905	ATM	55	66	48	
Yes	No	139.9992	99.9992	10.0000	1.0000	0.1000	0.0199	2/15	1502	ATM	57	69	47	
Yes	Yes	139.9991	99.9992	10.0000	1.0000	0.1000	0.0200	2/16	0609	ATM	55	67	45	
Yes	No	139.9991	99.9992	10.0000	1.0000	0.1000	0.0199	2/18	1935	ATM	58	70	48	
Yes	No	139.9992	99.9992	9.9999	1.0001	0.1001	0.0199	2/19	1704	ATM	56	69	43	
Yes	No	139.9992	99.9992	9.9999	1.0000	0.1000	0.0200	2/20	1305	ATM	54	68	38	
Yes	No	139.9993	99.9994	9.9999	1.0001	0.1000	0.0199	2/21	1541	ATM	56	68	46	

* switched to 20 mg wtd, weighing 100, 20, 10 & 5 together for 135.000

Woodstove Data Sheet 4-4 Scale QC Record Sheet
Scale 2

Scale: Sartorius
Model: CPA 2245
SN: 24850860
Rev: 5/10

From: 7/27/10
Through: _____

2010

Level	Recalibrated	135g Weights	100g Weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0200	7/27/10	2200	ATM	28.32	63	76	49
Yes	Yes	134.9994	99.9994	9.9999	0.9999	0.1000	0.0199	7/28/10	1340	ATM	28.34	64	77	49
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	7/29	1330	ATM	28.41	64	77	49
Yes	No	134.9995	99.9995	9.9999	1.0000	0.0999	0.0199	7/30	1639	ATM	28.25	64	77	49
Yes	No	134.9994	99.9994	9.9999	0.9999	0.0999	0.0199	7/31	1020	ATM	28.29	50	77	42
Yes	No	134.9995	99.9995	9.9999	1.0000	0.1000	0.0199	7/31	2005	ATM	28.22	64	77	49
Yes	No	134.9996	99.9996	9.9999	0.9999	0.0999	0.0199	8/1	0926	ATM	28.32	56	68	46
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	8/1	2050	ATM	28.30	61	74	47
Yes	Yes	134.9995	99.9994	9.9999	0.9999	0.0999	0.0199	8/2	0759	ATM	28.40	58	70	48
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	8/2	12:50	SEK	28.37	61	75	46
Yes	NO	134.9994	99.9994	9.9999	0.9999	0.1000	0.0199	8/3	1600	JRP	28.31	58	70	48
Yes	no	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	8/4	1020	SEK	28.43	54	66	44
Yes	NO	134.9994	99.9994	9.9999	1.0000	0.0999	0.0199	8/5	1000	JRP	28.33	56	67	49
Yes	NO	134.9996	99.9994	10.0000	1.0000	0.1001	0.0199	8/6	11:24	SEK	28.21	58	72	41
Yes	YES	134.9995	99.9995	9.9999	0.9999	0.0999	0.0199	8/8	1446	JRP	28.21	60	73	46
Yes	NO	134.9995	99.9994	9.9999	0.9999	0.1000	0.0199	8/12	16:13	SEK	28.18	56	68	46
Yes	NO	134.9994	99.9995	9.9999	0.9999	0.0999	0.0199	8/14	1457	JRP	28.47	58	70	48
Yes	NO	134.9995	99.9995	9.9999	1.0000	0.1000	0.0199	8/16	0743	ATM	28.41	56	68	46

Woodstove Data Sheet 4-4 Scale QC Record Sheet

Scale: Sartorius
Model: CPA 2245
SN: 24850860
Rev: 5/10

From: 4/6/10

Through: 7/21/10

* 35,000 g ± 100,000 pt 20,0000 ± 10,0000 + 5,0000 20/10

Level	Recalibrated	13g Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9998	99.9997	9.9999	1.0000	0.0999	0.0199	4/6	1601	ATM		60	75	40
Yes	No	134.9994	99.9994	9.9999	1.0001	0.1001	0.0199	4/13	0915	ATM		57	70	44
Yes	No	134.9996	99.9996	10.0000	1.0001	0.1001	0.0199	4/13	1338	ATM		60	72	46
Yes	Yes	134.9993	99.9993	9.9998	0.9999	0.0999	0.0199	4/14	1445	JRP		59	71	48
Yes	Yes	134.9994	99.9994	9.9998	0.9999	0.0999	0.0198	4/15	1048	PDE	28.43	58	72	42
Yes	No	134.9996	99.9994	9.9999	1.0000	0.1000	0.0200	4/22	1455	ATM	28.12	62	75	47
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	5/5	1100	ATM	28.43	61	75	44
Yes	No	134.9996	99.9995	9.9999	0.9999	0.1000	0.0199	5/7	1600	ATM		59	73	42
Yes	No	134.9996	99.9995	9.9999	1.0000	0.0999	0.0200	5/8	1140	ATM	28.28	59	71	48
Yes	No	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	5/11	1349	ATM	28.39	55	68	42
Yes	No	134.9995	99.9994	9.9999	0.9999	0.1000	0.0199	5/12	1319	ATM	28.34	60	73	46
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	5/13	1340	ATM	28.37	62	75	47
Yes	No	134.9996	99.9995	10.0000	1.0001	0.1001	0.0200	5/14	0630	ATM	28.31	58	71	44
Yes	Yes	134.9996	99.9994	9.9998	0.9999	0.1000	0.0199	6/2	1602	ATM	28.09	61	75	46
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	6/22	2041	ATM	28.45	59	70	48
Yes	Yes	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	6/23	1710	ATM	28.29	60	74	43
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	6/29/10	1407	ATM	28.20	61	74	47
Yes	No	134.9993	99.9993	9.9998	1.0000	0.1000	0.0198	7/14/10	1640	PDT	28.41	62	75	48
Yes	No	134.9997	99.9996	9.9999	1.0000	0.1000	0.0199	7/15/10	1128	ATM	28.13	60	73	46
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	7/16/10	1810	ATM	28.28	61	75	44
Yes	No	134.9997	99.9996	9.9999	0.9999	0.0999	0.0199	7/17/10	1800	ATM	28.29	60	73	46
Yes	No	134.9996	99.9994	9.9999	1.0000	0.0999	0.0199	7/18/10	2015	ATM	28.25	61	74	47
Yes	No	134.9996	99.9995	9.9999	0.9999	0.1000	0.0199	7/19/10	1040	ATM	28.40	60	73	46
Yes	No	134.9996	99.9994	10.0000	1.0000	0.1000	0.0199	7/19/10	1810	ATM	28.36	62	75	47
Yes	No	134.9996	99.9995	9.9999	0.9999	0.0999	0.0199	7/20/10	1350	ATM	28.36	59	72	45
Yes	Yes	134.9995	99.9994	9.9999	1.0001	0.1001	0.0199	7/21/10	1715	ATM	28.22	63	77	45
Yes	No	134.9996	99.9994	9.9999	0.9999	0.0999	0.0199	7/22/10	1617	ATM	28.16	61	74	46
Yes	Yes	134.9994	99.9994	9.9999	0.9999	0.0999	0.0199	7/22/10	2141	ATM	28.15	62	76	45

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Woodstove Particulate
Catch Processing Sheet
Woodstove Data Sheet #5
EPA M5G-1

Unit: EUMA V.3
Run: EPA
Date: 7/13/10
Technicians: ATM JRP PPG JTM
Revised 12/09-Data Sheet #5

Filters

Filter # (front) 111
Final Wt. .6746 g
Tare Wt. .6510 g
Net Wt. .0236 g

Beaker # 37
MI 60
Desc. Acetone

Final Wt. 53.7314 g
Tare Wt. 53.7258 g
Net Wt. .0055 g

Filter # (Rear) 110
Final Wt. .6549 g
Tare Wt. .6530 g
Net Wt. .0019 g

Beaker # _____
MI _____
Desc. _____

Final Wt. _____ g
Tare Wt. _____ g
Net Wt. _____ g

Acetone Blank Calculation: Blank Date: 7/13/10

Blank Beaker # 29
MI 50
Desc. Acetone

Final Wt. 71.5194 g
Tare Wt. 71.5193 g
Net Wt. .0001 g

.0001 g / 50 ml = .000002 g/ml

Blank Residue Value Calculation:

.000002 g/ml acetone X 60 ml acetone = .00012 g

Blank Residue Value

Total Particulate Catch Calculation:

Filter:

.0236 g

Filter:

.0019 g

Beakers: .0055 g -

.00012 g =

.00538 g

Total Catch

Blank Residue Value

Total Catch = .03088 g

30.88 mg

Unit: KUMM V.3
 Run # EPA 1
 Date: 7/13/10
 Technician: AM POG JRP
 WST6-Form1, Rev 5/10

Miscellaneous Test Data
 Woodstove Data Sheet #8

Useable Firebox Dimensions: See QC Section Useable Volume: 1.554 ft³

Dilution Tunnel Draft (If Applicable): Start: 0.000 Stop: 0.000 Avg: 0.000 in. H₂O

Test Chamber Air Velocity: 10 Start: 12 Stop: _____ Avg: 11 ft./m.

Wet Bulb/ Start: WB: 56 °F DB: 69 °F % Amb Moisture: 1.10 %RH: 41

Dry Bulb Stop: WB: 57 °F DB: 70 °F % Amb Moisture: 1.10 %RH: 44

X Ambient Moisture(%Vol.) = 1.10 % X Relative Humidity (%RH) = 42.5 %

Empty Stove Wt: 329.1 lbs.

Empty Stove Wt with Stack (inc oil seal) Wet: 541.8 lbs. Dry: 542.0 lbs.

Empty Stove Wt with Stack and Ash Ash: — lbs. Total: 542.0 lbs.

Kindling Wt. Paper: 0.2 lbs. Wood: 3.2 lbs. Total: 3.4 lbs.

Pre Burn Fuel Wt. 10.668 + 7.928 + 9.278 Total: 27.874 lbs.

Total Kindling and Pre Burn Fuel Wt. 31.274 lbs.

Coal Bed Wt-lbs: Range(2.4 - 2.0) 544.4 - 544.0 lbs. Actual: 2.2 lbs.

Allowable Amount of Charcoal That Can Be Removed: 544.2

Coal Bed Wt. Range $\left(\frac{\text{Upper Wt.} + \text{Lower Wt.}}{2} \right) \cdot 25 = \text{lbs.}$
 $\left(\frac{2.4 + 2.0}{2} \right) \cdot 25 = 0.500$ lbs.

Test Fuel Wt-lbs: Ideal 10.9 lbs. Range: 11.9 - 9.8 lbs. Actual: 9.822 lbs.

Test Fuel Size (pcs.) (.75 x 1.5 x 5" Flanges): 14 Pcs. 1.478 lbs.

2 x 4's x 13.875 " 2 Pcs. 6.166 lbs. 62.777 %

4 x 4's x 13.875 " 1 Pcs. 3.656 lbs. 37.223 %

Est. Dry Burn Rate(Kg/Hr.) 3.6802 9.822 - (9.822×1.7395) X $\frac{60}{110} = 2.0074$

2.2046 Dry Burn Rate (Kg/Hr)

Est EPA Heat Output (HO_E)(Avg BTU's/Hr)(19,140) X 63 x 2.0074 = 24,206

100 EPA Heat Output (HO_E)BTU's/Hr

Stove Operating Data
Woodstove Test Data Sheet #9
Cold Start - High Burn

Unit: KUUMA V.3
Run: EPA 1
Date: 7/13/10
Technician(s): ATM JRP # 06
Data Sheet #9 - Rev 1/98-Pg.5

Fire Started: 10:01

Warm up and Preburn: Primary Air: Wide open from ignition until the start of the test. At the run setting of wide open until the start of the test. High burn.

Secondary Air: No Controls. Naturally Drafted

Secondary Burn/Bypass: w/A

Charcoal Bed Preparation: Broke up; raked and leveled the coal bed prior to the addition of each warm up/pre burn fuel charge. Starting 1:30 before the start of the test, broke up, raked and leveled the coal bed. In stove for 32 seconds.

Test: Door wide open during loading 1 min 11 sec, then closed

Primary Air: Wide open from the start of the test (0:00) until the end of the test. High Burn.

Secondary Air: No Controls. Naturally Drafted

Secondary Burn/Bypass: N/A

Fan: ON/OFF during the warm up ON/OFF High during the preburn, ON/OFF at the start of the test, ON/OFF for the first 5 minutes of the test, ON/OFF Hi at 5:00 minutes into the test, ON/OFF for the rest of the test.

Test Run Anomalies: None

Unit KUMA V.3
 Run # EPA 1
 Date 7/13/10
 Technician ATM JRP POG-SBK
 Page 1 of 3 CO
 WST7-Form2-A, Rev 12/09

Woodstove Operating Data
 Woodstove Data Sheet # 9A-1

Wood Data: Kindling: A mix of the below grades

	Size	Mill	Grade	Species
Pre Burn	2X4	Manice Tacoma	SH # BTR #2	D, Fir Sfc Gen
Test Fuel	2X4	Manice Tacoma	#2, SH # BTR	D, Fir Sfc Gen
	4X4	"	"	D, Fir Sfc Gen

All grades WCLB Rules Unless otherwise noted

Warm Up Information:

1st Warm Up/Pre Burn Fuel Charge (10.668 lbs) added at 10:15
 2nd Warm Up Pre Burn Fuel Charge (7.928 lbs) added at 11:05
 3rd Warm Up/Pre Burn Fuel Charge (9.278 lbs) added at 11:46
 4th Warm Up/Pre Burn Fuel Charge () lbs added at _____
 5th Warm Up/Pre Burn Fuel Charge () lbs added at _____
 6th Warm Up/Pre Burn Fuel Charge () lbs added at _____
 7th Warm Up/Pre Burn Fuel Charge () lbs added at _____
 8th Warm Up/Pre Burn Fuel Charge () lbs added at _____

The coals were scooped out of the stove immediately prior to adding the Third pre burn/warm up fuel charge. The stove ~~lost~~ gained 0.2 lbs. 1.5 lbs of hot coals were put back in the stove.

All pre burn/warm up fuel pieces were either 12 or 16 inches long. All pre burn pieces/fuel charges were "ricked" in the stove. The pieces in the bottom layer in each rick contained 2 pieces that were 12 inches long and were loaded flat and perpendicular to the door. The pieces in the second layer in each rick were loaded on their side (edge) approximately parallel to the door and contained 4 pieces 12 inches long. The third layer (and fourth layer if present) was loaded flat, perpendicular to the door and contained 2 pieces 12 inches long. The majority of the pieces in each rick were in the second layer. (The loading directions indicate the direction of the longest dimension on each piece relative to the loading door opening.)

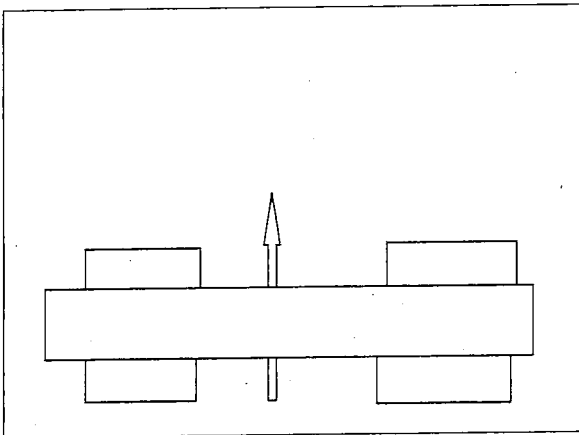
Unit Kuma V13
 Run # FPA1
 Date 7/13/10
 Technician AM JRP POG CO
 Page 2 of 3 3 SEK
 WST7-Form 2A, Rev 12/09

Wood Stove Operating Data
 Wood Stove Data Sheet #9A-2

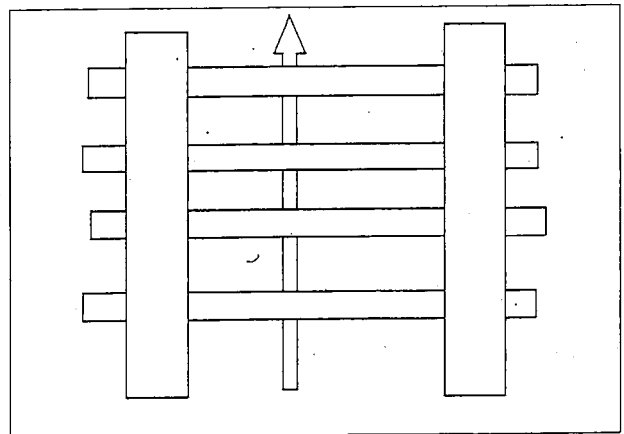
Warm Up Information (cont.):

Each warm up/preburn fuel charge was ricked in exactly (as much as possible) the same manner. The physical arrangement and alignment of the pieces in each rick was designed to accomplish three (3) things: (1) The bottom layer was nestled firmly into the coal bed and was as close to being level with the bottom of the stove as possible, thus providing a stable loading platform for the rest of the rick, keeping it in a ricked state (as opposed to a collapsed or fallen down state) until the rick reached the charcoal stage and sags or collapses of its own accord. (2) It enhances the flow of primary air through the ricked preburn fuel charge, for the primary air would flow through the spaces between the pieces in the first layer and then up through the spaces between the pieces in the second, third and, if present fourth layers. (3) It maximized, as much as possible, the surface to volume ratio of each preburn fuel charge, thereby allowing the fire immediate access to as much wood surface as possible and, thereby, insuring uniform charcoalization. All three of these enhance combustion and so get the stove hot as quickly as possible during the warm up period, thereby maximizing the amount of heat (BTU's) stored in the stove. For this stove, the thermal storage was monitored using the TSD (#4)

surface temperature (s) and the peak value (s) obtained were 1108 °F 1003



Front View



Top View

The arrows indicate the direction of the air flow through the rick. Note: The top and bottom layers may be offset

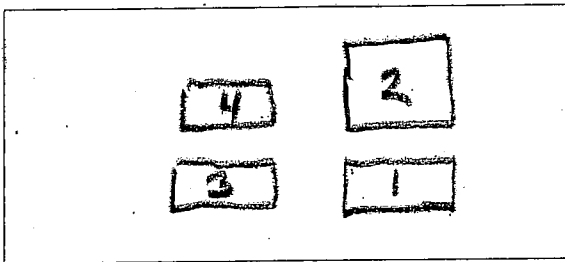
The primary air was adjusted to the run setting of Wide Open 8.4 lbs above the upper charcoal bed weight.

Additional Comments: Test Start Sequence: ① Turned Fan off
② Opened Door ③ Loaded Fuel ④ Cleared coals
away from in front of the LPAD. ⑤ closed door as
soon as fuel load ignited.

Total Elapsed Time: 111
Photo Taken @: 1:40

Test Fuel Charge Loading Information:

Test Fuel Charge and Loading Sequence Diagram



END of Stove View
4 X 4's: 2
2 X 4's: 1, 3, 4
Loading Sequence: 1, 2, 3, 4
Driest Pcs in Load 1, 3

Loaded the test fuel charge on an essentially level, medium to small sized, Average to cool
coal bed (in appearance, color and temperature) for a High burn rate.

① Ignition: NO:25 ② Ignition: 1111 ③ Closed door @
1:11K. ④ Photo @ 1:40.

1:40 Flames Full Width of pcs 2 & 4 and the right
1/2 of the front of 1 and 2.

5:00 Fan ON

Fuel Moisture
Woodstove Test Data Sheet # 10

Unit: kuma V.3
Run: EPA 1
Date: 7/13/10
Technician: ATM

WST1-Form7-Rev 1/10

Room Temperature: 64.5 °F

Correction Factor: +0.45

Scale Check 1

Note: Record readings to the nearest 0.1% moisture

Uncor Values are corrected for temperature: Yes No

0.000lb = 0.000

Time Test Fuel Moisture Readings Taken at: 0945

1 kg = 2.204 lb

Moisture Meter: Delmhorst Model: J-2000 SN: 34284

Calibration Checks: 12.0 12.0 MCS-1: 12.8 12.8 23.7 23.8

5 kg = 11.026 lb

PC #	Dimen	Use	Top	Bottom	Side	+Temp Correction	Piece Avg Corrected
1	3 pcs.	K	8.7	8.8	8.0	+0.45	8.950 ✓
2							
3	2x4-8'	P	20.9	18.7	21.6	+0.45	20.850 ✓
4			22.3	22.5	22.2		22.783 ✓
5			19.2	22	21.5		21.350 ✓
6	↓	↓	20.1	18.9	19.5	↓	19.950 ✓
7							84.933 ✓
8							
9							
10							
11	2x4-13.875"	T	22.6	21.9	21.4	+0.45	22.417 ✓
12	↓		20.9	19.7	19.1		20.350 ✓
13	↓		20.2	22.2	22.8		22.183 ✓
14							
15	4x4-13.875"	T	19	18.7	18.8	↓	19.2833 ✓
16							84.233 ✓
17							
18	5x1.5x1.75 (spacers)	T	19.0	18.8	20.1	+0.45	19.750 ✓
19							OUT SPACERS
20							

1.852

1.608

1.432

3.452

1.478

	Kindling	Pretest Fuel	Test Load
% Moisture - Dry Basis:	8.950 % ✓	21.23325 % ✓	21.05825 % ✓
% Moisture - Wet Basis:	8.215 % ✓	17.5144 % ✓	17.395 % ✓

To obtain Wet from Dry: $\frac{100 \times \% \text{ Dry Rdg.}}{100 + \% \text{ Dry Rdg.}} = \% \text{ Moisture, Wet Basis}$

Acceptable Ranges: 16-20% wet; 19-25% dry

Key For Use: K= Kindling P= Pretest Fuel T= Test fuel

1 - 10.668 lbs

2 - 7.928 lbs

3 - 9.278 lbs

4x4 3.654 4 - 9.822 lbs

WOOD DENSITY DETERMINATION
WOODSTOVE TEST DATA SHEET #11

Unit: Kuma V.3
Run#: EPA 1
Date: 7/13/10
Technician: ATM
WST2-form11-Rev 6/90

Wood Piece: Nominal Dimensions: 2x4 3.5 x 3.5 x 1.5
Depth (D): 3.82 cm
Width (W): 3.665 cm
Length (L): 8.955 cm
8.970 cm
8.945 cm
8.960 cm
Length \bar{X} = 8.9575 cm
Volume: 296.496 cm³
(D X W X L)

MOISTURE: Room Temperature: 65.6 °F Correction Factor: +0.44

Uncorrected Meter Readings Corrected for temperature: Yes ___ No

NOTE: Record moisture meter readings to the nearest 0.5%

	Uncor	Cor
Top:	—	15.1 %
Bottom:	—	14.9 %
Side:	—	13.9 %
\bar{X} :		14.633 %

Avg % Moisture (Dry) 15.073 %
Avg % Moisture (Wet) 13.099 %
Scale: Leveled In Out
Zeroed: In Out

Wet Weight: 157.2 g Dry Weight: 139.4 g

% Moisture Dried Basis: 11.323 %
[1 - (Dry Wt ÷ Wet Wt)] X 100

Into Dryer Date 7/16/10 Time 2022 Temp 180 °F
Out of Dryer Date 7/29/10 Time 1123 Temp 202 °F
(Minimum Time in Dryer: 24 hrs.) Minimum Dryer Temp 100°C (212°F)

Density = 139.4 g ÷ 296.496 cm³ = 0.4702 g/cm³
(dry wt) (volume)

Pellet Fuel Moisture Content Determination

Tare Beaker Wt. _____ g
Wet Wt: _____ g - _____ g = _____ g
Gross Wet Wt. Tare Beaker Wt. Net Wet Wt.
Dry Wt: _____ g - _____ g = _____ g
Gross Dry Wt. Tare Beaker Wt. Net Dry Wt.

% Moisture Dried Basis: _____ %
[1 - (Net Dry Wt ÷ Net Wet Wt.)] X 100

Myren C Alting Inc Data Sheet P2 of 2 Unit **KUWA V.13** Date **7 / 13 / 10** Run **EPA 1**
 Test End Wt. **616.8** AT **28.32** Barometric Pressure **28.32** "hg Gas Flows @ 1.5" Technician(s) **ATM JRP PRC CSO**

Time	Scale Wt	Lbs. Left	Burn Rate	CO ₁ v.	CO ₂ %	O ₂ v.	O ₂ %	CO v.	CO %	Gas Bal	Opacity & Notes	Calc Wet B	Wet B #1	Dry B #2	Temp #3	Stack Static Press
60	545.5	1.3	.3	.333	8.28		12.55	.014	.14	59.1					440	7066
65	545.3	1.1	.2	.320	7.96		12.86	.017	.17	46.8					430	7065
70	545.1	.9	.2	.307	7.64		13.15	.022	.22	34.7					425	7064
75	545.0	.8	.1	.249	6.21		14.13	.053	.53	11.7					395	7060
80	544.9	.7	.1	.218	5.44		15.10	.071	.71	7.7	4x4 End Blocking				381	7059
85	544.8	.6	.1	.223	5.56		14.97	.074	.74	7.6					368	7058
90	544.7	.5	.1	.222	5.54		14.98	.077	.77	7.2					364	7056
95	544.6	.4	.1	.206	5.15		15.27	.077	.77	6.7	AVG ÷ 23				352	7055
100	544.4	.2	.2	.215	5.37		15.14	.079	.79	6.8					319	7054
105	544.3	.1	.1	.196	4.90		15.63	.074	.74	6.6					342	7054
110	544.2	0	.1	.194	4.95		15.67	.076	.76	6.4					338	7053
115															(4184)	(6.44)
Tot															(1051)	(7.181)

Time	Top #4	Left #5	Back #6	Right #7	Bottom #8	Firebox #9	2 nd burn #10	Amb #11	Tnl #12	C Gas H Box #13	C Gas Impgr #14	Part. Fill #15	Part. Cond. #16	Wet B #17	Wet B #18	Temp #19	Stack #20
60	745	693	525	659	415	1063	1322	74	113	216	37	70	36	238	36		
65	717	680	536	649	412	1050	1260	73	111	220	37	70	36	241	36		
70	702	673	539	642	409	1053	1222	74	111	221	37	70	36	233	36		
75	653	658	539	633	409	1001	1038	73	108	218	37	69	36	224	36		
80	623	645	531	624	407	955	979	74	106	215	37	69	36	224	36		
85	585	625	515	607	403	936	954	73	104	217	37	69	36	230	36		
90	573	616	511	598	400	924	943	74	104	222	37	69	36	230	36		
95	546	598	503	581	396	896	910	73	103	222	37	69	36	227	36		
100	534	587	501	571	393	886	925	73	102	219	37	69	36	222	36		
105	520	573	504	560	389	858	891	73	101	217	37	69	36	223	36		
110	508	562	505	549	385	840	888	73	101	217	37	69	36	225	36		
115	(670)	(810)	(570)	(663)	(418)	(1046)	(1332)	(807)	(101)	(217)	(37)	(69)	(36)	(223)	(36)		
Tot	(1736)	(1513)	(1157)	(1456)	(963)	(2336)	(2658)	(1692)	(101)	(217)	(37)	(69)	(36)	(225)	(36)		
AVG ÷ 23	(755)	(658)	(511)	(632)	(420)	(1016)	(1240)	(74)	(101)	(217)	(37)	(69)	(36)	(225)	(36)		

AVG ÷ 23

Pre and Post Test Zero/Span Check

Woodstove Data Sheet #15-1

Site: Myren Consulting, Colville, WA Date: 7/13/10 Analyte: CO₂

Source: KUMA V13 Run #: FPA 1

Zero Cyl #: AA-9167 Conc. 00.0 % CO₂ Cyl Press: 2040 psi

Certified By: DXWC Date: 5/11/09

Span Cyl #: SX-45410 Conc. 12.6 % CO₂ Cyl Press: 1600 psi

Certified By: Matheson Tri Gas Date: 4/12/10

Analyzer: Make: Horiba Model: PIR-2000 SN: 607024

Range: 0 - 25.0% CO₂ Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCFH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values = 25.0% CO₂

EPA Control Limits = $\pm 2.5\%$ of 25.0% CO₂ = $\pm 0.625\%$ CO₂

Pre Run Audit: By: A. Timmy Time: 1206 Temp: 68 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	00.0	00.0	00.0	+0.06655	+0.27
Span	50.0	1500	12.5	50.5	1504	12.4926	-0.1074	-0.85

Comments:

Post Run Audit: By: A. Timmy Time: 1527 Temp: 70 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	00.0	00.0	00.0	+0.06655	+0.27
Span	50.0	1500	12.5	50.5	1505	12.5172	-0.0827	-0.66

Comments:

±CONC. Difference = Act % - Exp (Std) %

Zero % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Pre and Post Test Zero/Span Check

Woodstove Data Sheet # 15-3

Site: Myren Consulting, Colville, WA Date: 7/13/10 Analyte: CO

Source: KUMA V,3 Run #: 1

Zero Cyl #: AA-9167 Conc. 00.0 % CO Cyl Press: 2040 psi

Certified By: Oxarc Date: 5/11/09

Span Cyl #: SY-45410 Conc. 2.55 % CO Cyl Press: 1600 psi

Certified By: Matheson TA GAS Date: 4/12/10

Analyzer: Make: Horiba Model: Mexa 311 GE SN: GE-30075

Range: 0 - 10.0% CO (0 - 5.0% CO) Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCEH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values= 5.0% CO

EPA Control Limits = ±2.5% of 5.0% CO = ±0.125% CO

Pre Run Audit: By: A.T. Myren Time: 1206 Temp: 68 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0.00	.000	.00716	+0.00716	+0.14
Span	2.55	1.255	2.55	2.55	1.254	2.4906	-0.05942	-2.33

Comments:

Post Run Audit: By: A.T. Myren Time: 1522 Temp: 70 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0.00	.000	.00716	+0.00716	+0.14
Span	2.55	1.255	2.55	2.53	1.252	2.4710	-0.07897	-3.10

Comments:

±CONC. Difference= Act % - Exp (Std) %

Zero % Difference(Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Unit: KUMA V13
 Run: EPA
 Date: 7/10
 Technicians: ADM JRP POG
 WST6-Form3, Rev 12/09

Quality Checks
 Woodstove Data Sheet #16

Ambient = Tr: _____ °F T/C # 30: _____

Thermocouple Check (at ambient): T/C #1: _____ °F; T/C#2: 64.8 °F
 T/C #3: 63.9 °F; T/C #4: 65.5 °F; T/C #5: 65.6 °F;
 T/C #6: 65.0 °F; T/C #7: 65.6 °F; T/C #8: 59.1 °F;
 T/C #9: 66.3 °F; T/C #10: 66.2 °F; T/C #11: 58.1 °F;
 T/C #12: 65.1 °F; T/C #13: 65.9 °F; T/C #14: 63.1 °F;
 T/C #15: 55.8 °F; T/C #16: 69.3 °F; T/C #17: 53.4 °F;
 T/C #18: 62.2 °F; T/C #19: _____ °F; T/C #20: _____ °F;
 T/C #21: _____ °F; T/C #22: _____ °F; T/C #23: _____ °F;
 T/C #24: _____ °F; T/C #25: _____ °F; T/C #26: _____ °F;

Comments _____

Thermocouple Readout: Pretest Zero/Span Check and Calibration:

Zero Adj Post Test Check %Difference
 (0°F): -0.5 °F to: _____ °F Zero (0°F): 1.1 °F +0.24

Span Adj Span
 (2000°F): 1999.1 °F to: _____ °F (2000°F): 1999.9 °F +0.004

(Allowable % Difference = 1.5%. Use Formulas on Woodstove Data Sheet #15 to calculate % Difference, % Difference calculated in degrees absolute.)

Thermocouple Readout Pretest Linearity Check

0°F = 0.9 °F; 200°F = 202.1 °F; 400°F = 399.4 °F
 600°F = 601.5 °F; 800°F = 801.5 °F; 1000°F = 1000.6 °F
 1200°F = 1198.2 °F; 1400°F = 1399.1 °F; 1600°F = 1599.4 °F
 1800°F = 1799.4 °F; 2000°F = 1999.2 °F

Combustion Gas (CO₂, O₂, CO) Train Leak Check: Pre: OK JRP Post: OK POG

Draft (Static) Gauge Zero Check: Pre: OK JRP Post: OK JRP

Scale Check Pre (Wt, #'s): 547.9 - 542.9 = 5 lbs / 5 lbs = OK JRP
 Post (Wt, #'s): 549.1 - 544.1 = 50 lbs / 50 lbs = OK ADM

Stack Cleaned Prior to the Run: Yes No _____

Tunnel Cleaned Prior to the Run: Yes No _____

MYREN CONSULTING CERTIFICATION TEST DATA

DILUTION TUNNEL CALCULATIONS

1/25/09, Md=28.56, Bws=4% 6" Tunnel

File Name:	EPA 5	PITOT DELTAP (- INCH H2O)	TNL TEMP (°F)	GAS METER RDG (ft3)	GAS METER TEMP (°F)	GAS METER DELTA H (in.H2O)	TUNNEL VELOCITY (ft/min)	PROP RATE (%)	dDGM vol std (ft3)	Tunnel Static (- Inch H2O)	SQUARE ROOT DELTA P	DRY GAS METER RDG (m3)
Manufacturer:	KUMA	0.042	97	980.8020	73	0.900	864.05			0.170	0.2049	
Model Number:	V.3	0.044	107	896.0240	76	0.900	892.29	104.9	4.953	0.174	0.2098	
Lab Name:	MYREN	0.043	105	991.2110	80	0.900	880.53	103.6	4.884	0.171	0.2074	
Test Date:	7/20/10	0.044	108	996.4200	85	0.900	891.50	101.1	4.859	0.170	0.2098	
Run Number:	EPA 5	0.043	105	991.2110	80	0.900	880.53	103.6	4.884	0.171	0.2074	
Meter Box Y Factor:	1.0159	0.044	108	996.4200	85	0.900	891.50	101.1	4.859	0.170	0.2098	
Barometric pressure (in):	28.305	0.043	105	991.2110	80	0.900	880.53	103.6	4.884	0.171	0.2074	
Gas meter temp (ave):	92	0.044	107	1001.6280	87	0.900	882.09	101.6	4.841	0.170	0.2074	
delta H(avg):	0.900	0.044	105	1006.8680	90	0.900	890.71	99.8	4.844	0.170	0.2098	
Gas meter initial reading:	980.8020	0.043	102	1012.1280	91	0.900	878.20	100.7	4.854	0.174	0.2074	
Gas meter final reading:	1083.4520	0.043	101	1017.4030	93	0.900	877.41	100.1	4.850	0.171	0.2074	
Front catch (acetone) mg:	4.19	0.043	99	1022.7020	94	0.900	875.85	100.0	4.863	0.172	0.2074	
first filter catch (mg):	23.2	0.045	99	1027.9710	95	0.900	895.98	96.9	4.827	0.171	0.2121	
second filter catch (mg):	-0.7	0.045	98	1033.2530	96	0.900	895.18	96.7	4.830	0.171	0.2121	
Tunnel Flow (Qsd) (dscfm)	147.420	0.044	97	1038.5300	97	0.900	884.38	97.3	4.817	0.169	0.2098	
Emission Rate(g/hr):	2.498	0.043	97	1043.8260	97	0.900	874.27	98.7	4.834	0.167	0.2074	
Emission Rate(M5H) :	3.891	0.044	96	1049.0110	98	0.900	883.59	95.1	4.724	0.167	0.2098	
Avg. of Delta P Sq. Roots:	0.2077	0.044	98	1054.3900	98	0.900	885.17	98.9	4.901	0.164	0.2098	
Vs (Avg.)(ft/min):	878.615	0.043	99	1059.6780	98	0.900	875.84	98.4	4.818	0.163	0.2074	
Tunnel Avg. Temperature (F):	100.762	0.042	100	1064.9670	98	0.900	866.37	99.7	4.819	0.166	0.2049	
Test time(min):	195	0.042	100	1070.2470	98	0.900	866.37	99.5	4.811	0.165	0.2049	
Fuel Load(lb. wet):	9.822	0.041	101	1075.5370	98	0.900	866.76	101.0	4.820	0.167	0.2025	
Wood moisture(%wet):	16.949	0.042	101	1080.8120	98	0.900	867.14	99.5	4.806	0.165	0.2049	
Burn rate(dry kg/hr):	1.138	0.042	101	1083.4520	98	0.900	867.14	99.6	4.805	0.165	0.2049	
Sample Volume (dscf)	94.498			0.0000			0.00	0.0	0.000		0.0000	
Avg. Tunnel Static (-inch H2O):	0.1687			0.0000			0.00	0.0	0.000		0.0000	
Room Blank Catch (mg/dscf):	0			0.0000			0.00	0.0	0.000		0.0000	
Emission Factor (g/kg):	2.1943			0.0000			0.00	0.0	0.000		0.0000	
Pitot Correction Factor:	0.97421			0.0000			0.00	0.0	0.000		0.0000	
front filter number	52			0.0000			0.00	0.0	0.000		0.0000	
back filter number	51			0.0000			0.00	0.0	0.000		0.0000	
Beaker Number:	39			0.0000			0.00	0.0	0.000		0.0000	
PRELIMINARY RESULTS				0.0000			0.00	0.0	0.000		0.0000	
FINAL RESULTS:	AUDITED			0.0000			0.00	0.0	0.000		0.0000	
DATA SUMMARY				0.0000			0.00	0.0	0.000		0.0000	
MODEL:	V.3			0.0000			0.00	0.0	0.000		0.0000	
RUN:	EPA 5			0.0000			0.00	0.0	0.000		0.0000	
DATE:	7/20/10			0.0000			0.00	0.0	0.000		0.0000	
DBR:	1.138			0.0000			0.00	0.0	0.000		0.0000	
EMISSION RATE (g/hr)/(M5H)	3.8914			0.0000			0.00	0.0	0.000		0.0000	
EMISSION FACTOR (g/kg):	2.1943			0.0000			0.00	0.0	0.000		0.0000	
AVG. % PROPORTIONALITY:	99.650			0.0000			0.00	0.0	0.000		0.0000	

MYREN CONSULTING, INC.
6 Inch Dilution Tunnel Traverse Data

Unit: KUMMA V.3
Run #: 7 / 20110
Date: EPA 5
Technicians: ATM JEP
#12 Rev 2/22/09
T_{cent} Pg

Point	Location	AP	$\sqrt{\Delta P_{trav}}$	$\sqrt{\Delta P_{cent}}$	#10	T _{trav}	
W-1	0.5"	.038	.1949		99		
2	1.5	.044	.2098		99		
Center	Center	.043	.2074		99	170	
3	4.5	.041	.2025		99		
4	5.5	.039	.1975		99		
S-1	0.5	.038	.1949		99		
2	1.5	.041	.2025		98		
Center	Center	.042	.2049		99	169	
3	4.5	.043	.2074		99		
4	5.5	.039	.1975		99		
Totals			1.6070	.4123	9991	198	1339
Average			.2009	.20615	99875	99	1695
°R = (°F + 460)			558.9	559			

BP: 28.34 in. Hg Ps = BP + (Pg/13.6) = 28.34 + (-1695/13.6) = 20.328 in. Hg

LEAK CHECKS:
Pre Test: Pg Leg: OK ARP Velocity Head Leg: OK ARP
Post Test: Pg Leg: OK ARP Velocity Head Leg: OK ARP

DILUTION TUNNEL GAS VELOCITY & VOLUMETRIC FLOW RATE CALCULATIONS

Rev 4/19/08

UNIT: KUMA V.3 DATE: 7/20/10 RUN #: EPA 5 TECHNICIAN(S): ADM JRP

Average Gas Velocity in the Dilution Tunnel V_{strav} (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7)

$$(9) V_{strav} = (85.49) \left(\frac{0.99 \text{ cp}}{1000} \right) \left(\frac{2009}{\sqrt{\Delta P \text{ "H}_2\text{O}}} \right) = \frac{558.9}{(10)} \frac{T_s \text{ }^\circ\text{A}}{\text{Ps "Hg}} = \frac{14,132.2}{(2)} \text{ fps}$$

$$(9A) V_s = \frac{14,132.2 \text{ fps} (60)}{(2)} = \frac{847,933}{(2)} \text{ fpm}$$

Gas Velocity in the Center of the Dilution Tunnel - V_{scent} (EPA M2 EQN 2-9, ASTM E 2515-07 EQN 7)

$$(9) V_{scent} = (85.49) \left(\frac{0.99 \text{ cp}}{1000} \right) \left(\frac{2062}{\sqrt{\Delta P \text{ "H}_2\text{O}}} \right) = \frac{559}{(10)} \frac{T_s \text{ }^\circ\text{A}}{\text{Ps "Hg}} = \frac{14,506.35}{(2)} \text{ fps}$$

$$(9A) V_s = \frac{14,506.35 \text{ fps} (60)}{(2)} = \frac{870,381}{(2)} \text{ fpm}$$

EPA M5G1 Section 4.2.2, ASTM E 2515-07 EQN 1 Adjustment Factor for Center of Tunnel Pitot Tube Location

$$F_p = V_{strav} / V_{scent} = \frac{14,132.2}{14,506.35} = 0.97421$$

Average Stack Gas Dry Volumetric Flow Rate - Q_{sd} (EPA M2 EQN 2-10, ASTM E 2515-07 EQN 3)

$$(10) Q_{sd} = 3600 (1 - 0.04 Bws) \left(\frac{14,132.2 \text{ fps}}{1963 \text{ ft}^2} \right) [(528 \text{ }^\circ\text{A}) \left(\frac{28.328 \text{ Ps "Hg}}{558.9 \text{ T}_s \text{ }^\circ\text{A}} \right) (29.92 \text{ "Hg})] = \frac{8,575,484}{(1)} \text{ dscfhr (or dscfh)}$$

$$(10A) \frac{8,575,484 \text{ dscfhr}}{(1)} \div 60 = \frac{142,925}{(1)} \text{ dscfm (or dscfm)}$$

Note: Number in () under blank lines denotes number of decimals to be used. If a blank calls for an answer already calculated, use the number of decimals previously specified for that answer.

M5G-1

Unit: KUMA V.3
 Run: 5PA5
 Date: 7/20/10
 Page 1 of 2 Rev 5/10

Method 5G Particulate Sampling Data

Meter Box 45G-P Meter Y 1,0159 Filter #'s: (F) 52 (R) 51

.6315/.6315 Filter/O-Ring ID #: —
 Pre Test Leak Check: .000 CFM@ -15.6 in Hg Filter Size: 110 mm

.6095/.610 Probe ID #: —
 Post Test Leak Check: .0005 CFM@ -15.2 in Hg Probe Length 21.5 in

Time		Meter Reading (ft ³)	Pitot		Tunnel Temp (°F)	Meter Temp (°F)	Gas Meter Δh	Vac (in Hg)
Clock	Elapsed		ΔP	Pg				
1235	00	980.802	.042	-170	97	73	.90	0
45	10	986.024	.044	-174	107	76	.90	0
55	20	991.211	.043	-171	105	80	.90	0
1305	30	996.420	.044	-170	106	85	.90	0
15	40	1001.628	.043	-170	107	87	.90	0
25	50	1006.868	.044	-170	105	90	.90	0
35	60	1012.128	.043	-174	102	91	.90	0
45	70	1017.403	.043	-171	101	93	.90	0
55	80	1022.702	.043	-172	99	94	.90	0
1405	90	1027.971	.045	-171	99	95	.90	0
15	100	1033.253	.045	-171	98	96	.90	0
25	110	1038.530	.044	-169	97	97	.90	0
35	120	1043.826	.043	-167	97	97	.90	0
45	130	1049.011	.044	-167	96	98	.90	0
55	140	1054.390	.044	-164	98	98	.90	0
1505	150	1059.678	.043	-163	99	98	.90	0
15	160	1064.967	.042	-166	100	98	.90	0
25	170	1070.247	.042	-165	100	98	.90	0
35	180	1075.537	.041	-167	101	96	.90	0
45	190	1080.817	.042	-165	101	96	.90	0

BP

00	28.33	—	—
60	28.32	—	—
120	28.30	—	—
180	28.29	—	—
195	28.285	Avg. = 28.305	

Pre Test Filter
 Check Weighing
 F .6448
 R .6419

End of Test Weight
 Filter R.

<u>.6689</u>	<u>.6416</u>
<u>.6449</u>	<u>.6421</u>
<u>.0240</u>	<u>-.0005</u>
<u>238</u>	<u>-.0006</u>

MSG-1

Unit: Kung V.3
Run: EPA 5
Date: 7/20/10
Page 2 of 2 Rev 5/10

Method 5G Particulate Sampling Data

Meter Box 457-P Meter Y 140159 Filter #'s: (F) 52 (R) 51

16315/16315 Filter/O-Ring ID #:
Pre Test Leak Check: 0.000 CFM@ -15.6 in Hg Filter Size: 110 mm

.6095/.610 Probe ID #:
Post Test Leak Check: .0005 CFM@ -15.2 in Hg Probe Length 21.5 in

Time		Meter Reading (m ³)(ft ³)	Pitot		Tunnel Temp (°F)	Meter Temp (°F)	Gas Meter Δh	Vac (in Hg)
Clock	Elapsed		ΔP	Pg				
1556	19500	1083, 452	.042	-1165	101	98	1.90	0
	10							
	20							
	30							
	40							
	50							
	60							
	70							
	80							
	90							
	00							
	10							
	20							
	30							
	40							
	50							
	60							
	70							
	80							
	90							

BP

00	28.33	_____	_____
60	28.32	_____	_____
120	28.30	_____	_____
180	28.29	_____	_____
195	28.205	Avg. =	28.305

Pre Test Filter
Check Weighing
F 16448
R 16419

End of Test Weight
F 16089 R 16416
16449 16421
0240 -0005

SCALE 2

WOODSTOVE DATA SHEET #4-1: INITIAL FILTER WEIGHTS (TARE WEIGHTS)

Into Dessicator: Date 7/20/09 Time 0957 By PDG Front Half Back Half

Manufacturer: PALL PN 6015 Size: 110mm Lot.No.: T72680 Grade: A/P GLASS

Filter #	First Wt	2010 Date	Time	By	Second Wt	2010 Date	Time	By	Third Wt	Date	Time	By
051	.6423	7/14	1714	PDG	.6421	7/15	1453	GRP				
052	.6449		1715	PDG	.6449		1452	GRP				
053	.6393		1716	PDG	.6395		1451	GRP				
054	.6436		1717	PDG	.6436		1450	GRP				
055	.6416		1718	PDG	.6414		1449	GRP				
056	.6462		1719	PDG	.6460		1448	GRP				
057	.6438		1719	PDG	.6437		1447	GRP				
058	.6444		1720	PDG	.6444		1446	GRP				
059	.6443		1721	PDG	.6443		1445	GRP				
060	.6451		1722	PDG	.6452		1444	GRP				
061	.6405		1722	PDG	.6404		1443	GRP				
062	.6417		1723	PDG	.6416		1442	GRP				
063	.6413		1724	PDG	.6412		1441	GRP				
064	.6425		1725	PDG	.6423		1440	GRP				
065	.6430		1726	PDG	.6429		1439	GRP				
066	.6426		1727	PDG	.6424		1438	GRP				
067	.6462		1727	PDG	.6459		1437	GRP				
068	.6430		1728	PDG	.6427		1436	GRP				
069	.6386		1728	PDG	.6383		1435	GRP				
070	.6400		1729	PDG	.6396		1434	GRP				
071	.6401		1730	PDG	.6398		1433	GRP				
072	.6427		1731	PDG	.6423		1432	GRP				
073	.6421		1732	PDG	.6418		1431	GRP				
074	.6440		1733	PDG	.6440		1430	GRP				
075	.6420		1733	PDG	.6419		1429	GRP				

Checked by A.S. Myren Date: 7/15/10 Time 1351

QA REWEIGH

Filter #	WT	Date	Time	By
58	.6447	7/16	1825	DM
56	.6461	7/16	1826	DM
64	.6425	7/16	1827	DM

BALANCE ROOM ENVIRONMENTAL CONDITIONS

WB	DB	%RH	2010 Date	Time	By
42	75	46	7/14	1640	PDG
60	73	46	7/15	1128	ATM
61	75	44	7/16	1810	ATM

Post

0.0000 7/14 0.0000 7/16
 100.0000 99.9994 99.9994 99.9993

Woodstove Data Sheet #4-2: Initial Beaker Weights (Tare Weights)

Into Dessicator: Date 7-16-10 Time 1313 By JRP

Balance Used: Sartorius 2 Model: CP224S CPA 2245 SN: 17050374

Beaker #	First Wt	2010 Date	Time	By	Second Wt	2010 Date	Time	By	Third Wt	Date	Time	By
* 20	73.3182	7/14	1643	PDD	73.3193	7/15	1419	JRP	73.3189	7/16	1824	JRP
* 21	71.0024		1644	PDD	71.0006	7/15	1417	JRP	71.0025	7/16	1822	JRP
28	70.5972		1646	PDD	70.5977	7/15	1415	JRP				
32	53.6005		1647	PDD	53.6006	7/15	1414	JRP	53.6007	7/20	2221	JRP
34	53.2616		1648	PDD	53.2620	7/15	1412	JRP				
35	53.2815		1649	PDD	53.2818	7/15	1210	ATM	53.2818	7/20	2218	JRP
38	53.2525		1650	PDD	53.2530	7/15	1209	ATM	53.2534	7/20	2220	JRP
39	53.1509		1651	PDD	53.1510	7/15	1206	ATM				RFN
⊕ 42	53.8698		1652	PDD	53.8688	7/15	1147	ATM	53.8704	7/16	1820	JRP
+ 25	72.6522	7/20	2233	JRP	72.6522	7/27	2240	ATM				
Into Dessicator 7/16/10 @ 1750 (ATM)												
41	51.8386	7/17	1843	ATM	51.8376	7/17	2045	JRP				
43	53.2328	7/17	1858	ATM	53.2328	7/18	2058	JRP				
+ 29	71.5188	7/20	2223	JRP	71.5186	7/27	2246	ATM				
→ 42	53.8704	7/17	1834	ATM	53.8686	7/27	2248	ATM				
21	71.0024	7/17	1837	ATM								
+ 22	71.8334	7/20	2222	JRP	71.8330	7/27	2249	ATM				
Into Dessicator 7/17/10 @ 1922 ATM												
31												
30	70.7854	7/20	2211	JRP	70.7854	7/27	2237	ATM				
40	53.4633	7/20	2212	JRP	53.4633	7/27	2236	ATM				
+ 24	73.2181	7/20	2213	JRP	73.2181	7/27	2234	ATM				

Checked by _____ Date: _____ Time: _____

QA Reweigh

Beaker #	WT	Date	Time	By
28	70.5988	7/16	1824	JRP

Balance Room Environmental Conditions

WB	DB	%RH	Date	Time	By
62	75	46	7/14	1640	PDD
60	73	46	7/15	1128	ATM
61	75	44	7/16	1810	ATM
60	73	46	7/17	1800	ATM
61	74	47	7/18	2015	ATM

Post	Date	1 st	2 nd	3 rd	4 th	5 th
Weighing	0.0000g	0.0000	0.0000	0.0000	0.0000	0.0000
Scale Check	100.0000g	99.9994	99.9994	99.9994	99.9995	99.9995

6th
0.0000

with the 216 5/26 2/11 ATM

2226

Woodstove Data Sheet #4-2: Initial Beaker Weights (Tare Weights)

Scale 2

Into Dessicator: Date 4 May 10 Time 0940 By ATM

Balance Used: Sartorius

Model: CP224S

SN: ~~XXXXXXXXXX~~

Beaker #	First Wt	Date	Time	By	Second Wt	2 nd Date	Time	By	Third Wt	Date	Time	By
20	3171	5/5	1453	ATM	73.3176	5/7	1641	Jm				
21	71.0018		1504	ATM	71.0022	5/7	1704	Jm	71.0018	5/8/10	1245	ATM
22	71.8334		1503	ATM	71.8344	5/7	1705	Jm	71.8337	5/8/10	1246	ATM
23	70.7386		1455	ATM	70.7392	5/7	1708	Jm	70.7385	5/8/10	1227	ATM
24	73.2178		1456	ATM	73.2187	5/7	1700	Jm	73.2187	5/8/10	1229	ATM
25	72.6512		1459	ATM	72.6516	5/7	1650	Jm	72.6511	5/11/10	1447	ATM
26	71.7872		1507	ATM	71.7879	5/7	1647	Jm	71.7875	5/11/10	1438	ATM
27	72.3304		1508	ATM	72.3311	5/7	1657	Jm	72.3305	5/8/10	1243	ATM
29	71.5185		1510	ATM	71.5192	5/7	1656	Jm	71.5193	5/11/10	1543	ATM
30	70.7852		1511	ATM	70.7856	5/7	1658	Jm	70.7855	5/11/10	1541	ATM
32	53.5986		1506	ATM	53.5999	5/7	1702	Jm	53.5996	5/8/10	1235	ATM
33	53.1475		1505	ATM	53.1488	5/7	1701	Jm	53.1484	5/11/10	1437	ATM
36	53.5736		1501	ATM	53.5747	5/7	1707	Jm	53.5742	5/8/10	1233	ATM
38	53.2513		1500	ATM	53.2523	5/7	1703	Jm	53.2520	5/8/10	1239	ATM
40	53.4617		1457	ATM	53.4625	5/7	1706	Jm	53.4624	5/8/10	1236	ATM
41	52.8355		1458	ATM	52.8364	5/7	1707	Jm	52.8363	5/8/10	1229	ATM
43	53.2319	✓	1440	ATM	53.2323	5/7	1640	Jm				
31	69.6666	5/7/10	1655	Jm	69.6666	5/11	1445	ATM				
37	53.7263	5/7/10	1646	Jm	53.7259	5/11	1440	ATM				
(cont.)												
22	71.8338	5/11/10	1623	Jm								
27	72.3287	5/11/10	1622	Jm	72.3305	5/11/10	1500	ATM	72.3304	6/2/10	1620	Jm

Blank

Checked by ATM ym

Date: 6/2/10 Time: 1610

QA Reweigh

Balance Room Environmental Conditions

Beaker #	WT	Date	Time	By
22	71.8338	6/2/10	1617	ATM
32	53.5999	6/2/10	1619	Jm
21	71.8001	6/2/10	1620	Jm

WB	DB	%RH	Date	Time	By
59	73	42	5/7/10	1600	ATM
59	71	40	5/8/10	1140	ATM
55	68	42	5/11/10	1349	ATM
60	73	46	5/12/10	1314	ATM
61	75	46	6/2/10	1602	ATM

Post Weighing Scale Check	Date	1 st	2 nd	3 rd	4 th	5 th	6 th
		0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
		99.9996	99.9995	99.9995	99.9995	99.9995	99.9995

Woodstove Data Sheet #4-3: Constant Final Weights

Unit KUM V.3
 Run # EPA 5
 Date: 7/20/10

MSG-1

55 ml

Final Beaker Weights

WST5-Form 9, Pg 1, Rev 5/10

Beaker #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
09	53.1509	7/21	1828	AMM	53.1559	7/22	1644	AMM	53.1563	7/22	2359	AMM	53.1550	7/27	2251	AMM
					53.1552	7/22	1426	AMM	53.1553	7/29	1351	AMM				

Final Filter Weights

Filter #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
52	.6089	7/20	9110	AMM	.6097	7/21	1733	AMM	.6085	7/22	1610	AMM	.6081	7/26	2157	AMM
51	.6410	7/20	2110	AMM	.6415	7/21	1729	AMM	.6414	7/22	1613	AMM				

QA Reweigh: Final Weight			
Date	Beaker #	Final Wt	By

Scale Room Environmental Conditions						
Weighing Session	Date	Time	By	WB	DB	%RH
1	7/21	1715	AMM	63	77	45
2	7/22	1617	AMM	61	74	46
3	7/24	2141	AMM	62	76	45
4	7/27	2206	AMM	63	76	49
5	7/28	1310	AMM	64	77	49
6	7/29	1332	AMM	64	77	49

Scale Room Environmental Conditions						
Date	Beaker #	Final Wt	By	WB	DB	%RH

Comments

Acetone Blank 7/13/10
 20 20 80 ml Acetone Woodstove Data Sheet #4-3: Constant Final Weights
 Lot # 074092 Tare wt. 71.5193

Unit Kumma V.3
 Run # EPA 5
 Date: 7/20/10

Kumma

WSTS-Form 9, Pg. 1, Rev 5/10

Final Beaker Weights

Beaker #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By
20	71.5194	7/20	1545	AM	71.5180	7/21	1111	AM	71.5195	7/21	2028	J	71.5194	8/1	0941	AM

Final Filter Weights

Filter #	Into Dessic	Date	Time	By	First	Date	Time	By	Second	Date	Time	By	Third	Date	Time	By

QA Reweigh: Final Weight

Date	Beaker #	Final Wt	By

Scale Room Environmental Conditions

Weighting Session	20/10 Date	Time	By	WB	DB	%RH
1	7/31	1020	AM	56	72	42
2	7/31	2005	AM	64	77	49
3	8/1	0936	AM	64	77	49
4						
5						
6						

Scale Room Environmental Conditions

7	8	9	10	11	Comments

Woodstove Data Sheet 4-4 Scale QC Record Sheet

Scale: Sartorius
Model: CP224S
SN: 17050374
Rev: 3/10

From: 7/20/10

Through:

* 135.0000g ± 100.0000 + 20.0000 + 10.0000 + 5.0000 wts. 100g wt = 99.9991 - 90

Level	Recalibrated	130g Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20mg Weight	2010 Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/20	1350	ATM	28.26	59	72	45
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.0999	0.0199	7/21	1715	ATM	28.22	63	77	45
Yes	No	134.9988	99.9989	10.0000	1.0000	0.1000	0.0199	7/22	1617	ATM	28.16	61	74	46
Yes	Yes	134.9989	99.9990	9.9999	1.0000	0.0999	0.0199	7/26	2141	ATM	28.15	62	76	45
Yes	No	134.9990	99.9991	9.9999	1.0000	0.0999	0.0199	7/27	2200	ATM	28.22	63	76	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/28	1340	ATM	28.34	64	77	49
Yes	No	134.9989	99.9990	9.9999	1.0001	0.1001	0.0200	7/29	1330	ATM	28.41	64	77	49
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/30	1639	ATM	28.25	64	77	49
Yes	No	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	7/31	1020	ATM	28.29	58	72	42
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1000	0.0199	7/31	2005	ATM	28.22	64	77	44
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.1000	0.0199	8/1	0926	ATM	28.22	56	68	46
Yes	No	134.9988	99.9989	9.9999	1.0001	0.0999	0.0199	8/1	0050	ATM	28.20	61	74	47
Yes	Yes	134.9988	99.9989	9.9999	1.0001	0.1000	0.0199	8/2	0756	ATM	28.40	50	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1001	0.0199	8/3	1600	JRP	28.34	58	70	48

Woodstove Data Sheet 4-4 Scale QC Record Sheet All Scales and Desiccators Scale: Sartorius
 Model: CP224S
 Individually Calibrated
 Scale 1
 SN: 17050374 Line No HA
 Rev: 3/10

From: 5/31/10
 Through: 7/19/10

* 135.0000g ± 100.0000 + 20.0000 + 5.0000 wts. 100g wt = 99.9991 - 99.9990

Level	Recalibrated	136g* Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9992	99.9992	9.9999	1.0001	0.1001	0.0200	5/2/10	10:45	ATM	28.21	58	70	48
Yes	No	134.9992	99.9993	10.0000	1.0001	0.1001	0.0200	6/1/10	14:45	ATM	28.22	57.5	70	46
Yes	Yes	134.9990	99.9990	9.9999	1.0001	0.1000	0.0199	6/2/10	16:02	ATM	28.09	61	75	46
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0201	6/3/10	14:50	ATM	28.20	57	69	46
Yes	No	134.9991	99.9991	9.9999	1.0000	0.1000	0.0199	6/4/10	09:50	ATM	28.09	55	68	42
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	6/7/10	13:50	ATM	28.40	60	72	49
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	6/10/10	15:45	ATM	28.395	58	70	48
Yes	No	134.9990	99.9990	9.9999	1.0000	0.1000	0.0199	6/11/10	14:40	ATM	28.57	61	74	46
Yes	No	134.9990	99.9991	9.9999	1.0000	0.1001	0.0200	6/13/10	20:35	ATM	28.23	58	71	44
Yes	No	134.9991	99.9990	10.0000	1.0001	0.1001	0.0199	6/15/10	14:38	ATM	28.28	59	72	45
Yes	No	134.9990	99.9990	10.0000	0.9999	0.1000	0.0199	6/22/10	20:41	ATM	28.45	58	70	48
Yes	No	134.9993	99.9993	9.9999	1.0000	0.1000	0.0199	6/23/10	22:30	ATM	28.45	64	77	48
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.1000	0.0199	6/27/10	17:10	ATM	28.09	60	74	43
Yes	Yes	134.9989	99.9989	9.9999	0.9999	0.0999	0.0199	6/29/10	14:07	ATM	28.20	61	74	47
Yes	Yes	134.9989	99.9989	9.9999	1.0001	0.1001	0.0199	7/5/10	17:05	ATM	28.38	58	70	48
Yes	Yes	134.9988	99.9989	9.9999	0.9999	0.1000	0.0199	7/6/10	12:50	JRP	28.48	57	68	50
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/6/10	16:30	AM	28.52	58	70	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.0999	0.0199	7/9/10	06:45	AM	28.52	58	70	48
Yes	No	134.9992	99.9992	9.9999	1.0000	0.1000	0.0199	7/8/10	14:09	ATM	28.43	64	77	49
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/10/10	21:45	AM	28.04	61	74	46
Yes	No	134.9991	99.9992	9.9999	1.0000	0.1000	0.0199	7/12/10	11:09	ATM	27.95	60	72	48
Yes	Yes	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/13/10	14:26	ATM	28.35	55	67	45
Yes	No	134.9988	99.9989	9.9999	1.0001	0.1001	0.0200	7/14/10	14:44	ATM	28.48	58	70	48
Yes	No	134.9988	99.9989	9.9999	1.0000	0.1000	0.0199	7/15/10	11:28	ATM	28.43	60	73	46
Yes	No	134.9989	99.9990	9.9999	0.9999	0.1000	0.0199	7/16/10	18:10	AM	28.28	61	75	44
Yes	No	134.9989	99.9990	9.9999	0.9999	0.0999	0.0199	7/17/10	18:00	ATM	28.29	60	73	46
Yes	No	134.9991	99.9991	10.0000	1.0000	0.1000	0.0199	7/18/10	20:15	ATM	28.25	61	74	47
Yes	No	134.9989	99.9990	9.9999	1.0000	0.1000	0.0199	7/19/10	10:40	AM	28.40	60	73	46

Woodstove Data Sheet 4-4 Scale QC Record Sheet
Scale 2

Scale: Sartorius
Model: CPA 2245
SN: 24850860
Rev: 5/10

From: 7/27/10
Through: _____

2010

Level	Recali- brated	135g Weights	100g Weight	10g Weight	1.0g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0200	7/27/10	22:00	ATM	28.32	63	76	49
Yes	Yes	134.9994	99.9994	9.9999	0.9999	0.1000	0.0199	7/28/10	13:40	ATM	28.34	64	77	49
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	7/29	13:30	ATM	28.41	64	77	49
Yes	No	134.9995	99.9995	9.9999	1.0000	0.0999	0.0199	7/30	16:29	ATM	28.25	64	77	49
Yes	No	134.9994	99.9994	9.9999	0.9999	0.0999	0.0199	7/31	10:20	ATM	28.29	58	72	42
Yes	No	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	7/31	20:05	ATM	28.22	64	77	49
Yes	No	134.9996	99.9994	9.9999	0.9999	0.0999	0.0199	8/1	09:26	ATM	28.32	56	68	46
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	8/1	20:50	ATM	28.30	61	74	47
Yes	Yes	134.9995	99.9994	9.9999	0.9999	0.0999	0.0199	8/2	07:59	ATM	28.40	58	70	48
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	8/2	12:50	SEK	28.37	61	75	46
Yes	No	134.9996	99.9995	9.9999	0.9999	0.1000	0.0199	8/3	16:00	JRP	28.34	58	70	48
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	8/4	10:20	SEK	28.43	54	66	44
Yes	No	134.9996	99.9994	9.9999	1.0000	0.1000	0.0199	8/5	10:00	JRP	28.33	56	67	49
Yes	No	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	8/6	11:24	SEK	28.21	58	72	41
Yes	Yes	134.9995	99.9995	9.9999	0.9999	0.0999	0.0199	8/8	14:46	JRP	28.21	60	73	46
Yes	No	134.9995	99.9994	9.9999	0.9999	0.1000	0.0199	8/12	16:13	SEK	28.18	56	68	46
Yes	No	134.9994	99.9995	9.9999	0.9999	0.0999	0.0199	8/14	14:57	JRP	28.47	58	70	48
Yes	No	134.9995	99.9995	9.9999	1.0000	0.1000	0.0199	8/16	07:43	ATM	28.41	56	69	46

Woodstove Data Sheet 4-4 Scale QC Record Sheet

Scale: Sartorius
Model: CPA 2245
SN: 24850860
Rev: 5/10

From: 4/6/10
Through: 7/26/10

* 15,000 g ± / 00,0000 ± 20,0000 ± 10,000 + 5,000 2010

Level	Recalibrated	135g Weights	100g Weight	10g Weight	1.0 g Weight	100mg Weight	20 mg Weight	Date	Time	Tech	BP	Wet Bulb	Dry Bulb	% RH
Yes	No	134.9996	99.9997	9.9999	1.0000	0.0999	0.0199	4/6	1601	ATM		60	75	40
Yes	No	134.9994	99.9994	9.9999	1.0001	0.1001	0.0199	4/13	0945	ATM		57	70	44
Yes	No	134.9996	99.9996	10.0000	1.0001	0.1001	0.0199	4/13	1328	ATM		60	72	48
Yes	Yes	134.9993	99.9993	9.9998	0.9999	0.0999	0.0199	4/14	1445	JRP		59	71	48
Yes	Yes	134.9994	99.9994	9.9998	0.9999	0.0999	0.0199	4/15	1048	RDE	28.43	58	72	42
Yes	No	134.9996	99.9994	9.9999	1.0000	0.1000	0.0200	4/22	1455	ATM	28.13	62	75	47
Yes	No	134.9996	99.9996	9.9999	1.0000	0.1000	0.0199	5/5	1120	ATM	28.43	61	75	44
Yes	No	134.9996	99.9995	9.9999	0.9999	0.1000	0.0199	5/7	1600	ATM		59	73	42
Yes	No	134.9996	99.9995	9.9999	1.0000	0.0999	0.0200	5/8	1140	ATM	28.28	59	71	48
Yes	No	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	5/11	1349	ATM	28.39	55	68	42
Yes	No	134.9995	99.9994	9.9999	0.9999	0.1000	0.0199	5/12	1349	ATM	28.39	60	73	46
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	5/12	1340	ATM	28.37	62	75	47
Yes	No	134.9996	99.9995	10.0000	1.0001	0.1001	0.0200	5/14	0630	ATM	28.31	58	71	44
Yes	Yes	134.9996	99.9994	9.9998	0.9999	0.1000	0.0199	6/2	1602	ATM	28.09	61	75	46
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	6/22	2041	ATM	28.15	59	70	48
Yes	Yes	134.9995	99.9994	9.9999	1.0000	0.1000	0.0199	6/23	1710	ATM	28.29	60	74	43
Yes	No	134.9994	99.9994	9.9999	1.0000	0.1000	0.0199	6/29/10	1407	ATM	28.20	61	74	47
Yes	No	134.9993	99.9993	9.9998	1.0000	0.1000	0.0199	7/14/10	1040	PDT	28.41	62	75	49
Yes	No	134.9997	99.9996	9.9999	1.0000	0.1000	0.0199	7/15/10	1128	ATM	28.13	60	73	46
Yes	No	134.9996	99.9995	9.9999	1.0000	0.1000	0.0199	7/16/10	1910	ATM	28.28	61	75	44
Yes	No	134.9997	99.9996	9.9999	0.9999	0.0999	0.0199	7/17/10	1800	ATM	28.29	60	73	46
Yes	No	134.9996	99.9994	9.9999	1.0000	0.0999	0.0199	7/18/10	2015	ATM	28.15	61	74	47
Yes	No	134.9996	99.9995	9.9999	0.9999	0.1000	0.0199	7/19/10	1040	ATM	28.40	60	73	46
Yes	No	134.9996	99.9994	10.0000	1.0000	0.1000	0.0199	7/19/10	1810	ATM	28.36	62	75	47
Yes	No	134.9996	99.9995	9.9999	0.9999	0.0999	0.0199	7/20/10	1350	ATM	28.36	59	72	45
Yes	Yes	134.9995	99.9994	9.9999	1.0001	0.1001	0.0199	7/21/10	1715	ATM	28.22	63	77	45
Yes	No	134.9996	99.9994	9.9999	0.9999	0.0999	0.0199	7/22/10	1617	ATM	28.16	61	74	46
Yes	Yes	134.9994	99.9994	9.9999	0.9999	0.0999	0.0199	7/26/10	2141	ATM	28.15	62	76	45

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Woodstove Particulate
 Catch Processing Sheet
 Woodstove Data Sheet #5
 EPA M5G-1

Unit: Kuma V13
 Run: EPA 5
 Date: 7/20/10
 Technicians: ATMYBEN
 Revised 12/09-Data Sheet #5

Filters

Filter # (front) 52
 Final Wt. 1.6681 g
 Tare Wt. 1.6449 g
 Net Wt. 0.0232 g

Beaker # 39
 MI 55
 Desc. Acetone

Final Wt. 53.1553 g
 Tare Wt. 53.1510 g
 Net Wt. 0.0043 g

Filter #(Rear) 51
 Final Wt. 1.6414 g
 Tare Wt. 1.6421 g
 Net Wt. -0.0007 g

Beaker # _____
 MI _____
 Desc. _____

Final Wt. _____ g
 Tare Wt. _____ g
 Net Wt. _____ g

Acetone Blank Calculation:

Blank Date: 7/13/10

Blank Beaker # 29
 MI 50
 Desc. Acetone

Final Wt. 71.5194 g
 Tare Wt. 71.5193 g
 Net Wt. 0.0001 g

0.0001 g / 50 ml = 0.000002 g/ml

Blank Residue Value Calculation:

0.000002 g/ml acetone X 55 ml acetone = 0.00011 g
 Blank Residue Value

Total Particulate Catch Calculation:

Filter: 0.0232 g
 Filter: -0.0007 g
 Beakers: 0.0043 g - 0.00011 g = 0.02669 g

Total Catch

Blank Residue Value

Total Catch = 0.02669 g
26.69 mg

Unit: KUMA V.3
 Run # EPA 5
 Date: 7/20/10
 Technician: AM PDG JRP
 WST6-Form1, Rev 5/10

Miscellaneous Test Data
 Woodstove Data Sheet #8

Useable Firebox Dimensions: See QC Section Useable Volume: 1.554 ft³

Dilution Tunnel Draft (If Applicable): Start: 0.000 Stop: 0.000 Avg: 0.000 in. H₂O

Test Chamber Air Velocity: 10.0 Start: 10.0 Stop: Avg: 10.0 ft/m.

Wet Bulb/ Start: WB: 62 °F DB: 75 °F % Amb Moisture: 1.50 %RH: 47

Dry Bulb Stop: WB: 63 °F DB: 81 °F % Amb Moisture: 1.35 %RH: 35

X Ambient Moisture(%Vol.) = 1.425 % X Relative Humidity (%RH) = 41.0 %

Empty Stove Wt: 329.1 lbs.

Empty Stove Wt with Stack (inc oil seal) Wet: 543.0 lbs. Dry: 543.3 lbs. 544.8

Empty Stove Wt with Stack and Ash Ash: — lbs. Total: 543.3 lbs.

Kindling Wt. Paper: 0.2 lbs. Wood: 2.9 lbs. Total: 3.1 lbs.

Pre Burn Fuel Wt. 8.194 + 8.248 + 0.810 Total: 25.252 lbs.

Total Kindling and Pre Burn Fuel Wt. 28.352 lbs.

Coal Bed Wt-lbs: Range(2.4 - 2.0) 545.7 - 545.3 lbs. Actual: 20 lbs.

545.3

Allowable Amount of Charcoal That Can Be Removed:

Coal Bed Wt. Range $\left(\begin{array}{c} \text{Upper Wt.} \\ \text{Lower Wt.} \end{array} \right) \cdot 25 =$ 0.5 lbs.

Test Fuel Wt-lbs: Ideal 10.9 lbs. Range: 11.9 - 9.8 lbs. Actual: 9.822 lbs.

Test Fuel Size (pcs.) (.75 x 1.5 x 5" Flanges): 14 Pcs. 1.604 lbs.

2 x 4's x 14.125 " 3 Pcs. 6.234 lbs. 63.47 %

4 x 4's x 14.125 " 1 Pcs. 3.500 lbs. 36.53 %

3.7001

Est. Dry Burn Rate(Kg/Hr.) 9.822 - $(9.822 \times \frac{16949}{195}) \times 60 =$ 1.1385

2.2046

195

Dry Burn Rate (Kg/Hr)

Est EPA Heat Output (HO_E)(Avg BTU's/Hr)(19,140) X 63 x 1.1385 = 13,728

100

EPA Heat Output (HO_E)BTU's/Hr

Unit: Kuma V.3
Run: EPA 5
Date: 7/20/10
Technicians: ADM JRA PDG SSK
Data Sheet #9 Rev 6/10 Pg.1

Stove Operating Data
Woodstove Test Data Sheet #9
Cold Start

Fire Started: 0915

Warm Up and Preburn: Primary Air: Wide open from ignition until the start of preburn when the primary air control(s) was(were) adjusted to the run setting of 1.625" open. At the run setting until start of the test. (2966" on Rod)

Secondary Air:

No Controls, Naturally drafted

Secondary Burn ~~By~~ Bypass: N/A

Charcoal Bed Preparation: Broke up, raked and leveled the coal bed prior to the addition of each warm up/pre burn fuel charge. Starting 1:30 before the start of the test, broke up, raked and leveled the coal bet. In stove for 28 seconds.

Test: Door wide open during loading 1 min 03 sec, then closed,

Primary Air: Wide open from the start of the test (0:00) until 4:30. Adjusted to the run setting of 1.625" open between 4:30 and 5:00. At the run setting of 1.625" open at 5:00 into the run.

Secondary Air: No Controls, Naturally drafted

Secondary Burn ~~By~~ Bypass: N/A

Fan: off Fan Confirmation Test

Test Run Anomalies:

Unit KUUMA V.3
 Run # EPAS
 Date 7/20/10
 Technician ADM JRP PDG SGR
 Page 1 of 4
 WST7-Form2-A, Rev 12/09

Woodstove Operating Data
 Woodstove Data Sheet # 9A-1

Wood Data: Kindling: A mix of the below grades

	Size	Mill	Grade	Species
Pre Burn	2X4	Manke-Jacoma	SHL # BTR #2	D, Fir Sfr Gen
Test Fuel	2X4	Manke-Jacoma	#2, SHL # BTR	D, Fir Sfr Gen
	4X4	Manke-Jacoma	#1, SHL # BTR	D, Fir Sfr Gen

All grades WCLB Rules Unless otherwise noted

Warm Up Information:

- 1st Warm Up/Pre Burn Fuel Charge (8.194 lbs) added at 09:32
- 2nd Warm Up Pre Burn Fuel Charge (6.248 lbs) added at 10:24
- 3rd Warm Up/Pre Burn Fuel Charge (8.010 lbs) added at 11:12
- 4th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____
- 5th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____
- 6th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____
- 7th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____
- 8th Warm Up/Pre Burn Fuel Charge (_____ lbs) added at _____

The coals were scooped out of the stove immediately prior to adding the Third pre burn/warm up fuel charge. The stove ~~lost~~ gained 0.3 lbs. 1.5 lbs of hot coals were put back in the stove.

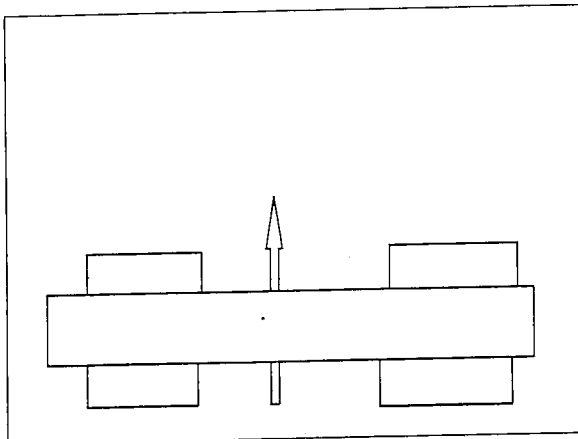
All pre burn/warm up fuel pieces were either 12 or 16 inches long. All pre burn pieces/fuel charges were "ricked" in the stove. The pieces in the bottom layer in each rick contained 2 pieces that were 12 inches long and were loaded flat and perpendicular to the door. The pieces in the second layer in each rick were loaded on their side (edge) approximately parallel to the door and contained 4 pieces 16 inches long. The third layer (and fourth layer if present) was loaded flat, perpendicular to the door and contained 2 pieces 16 inches long. The majority of the pieces in each rick were in the second layer. (The loading directions indicate the direction of the longest dimension on each piece relative to the loading door opening.)

Unit KUMA V.3
 Run # RPA 5
 Date 7/20/10
 Technician AM JRP POG
 Page 2 of 4
 WST7-Form 2A, Rev 12/09

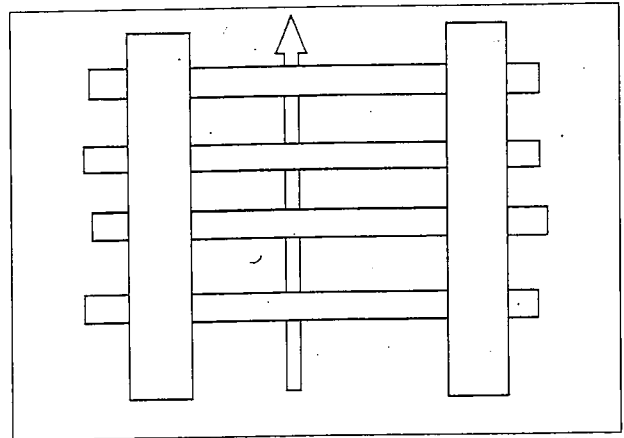
Wood Stove Operating Data
 Wood Stove Data Sheet #9A-2

Warm Up Information (cont.):

Each warm up/preburn fuel charge was ricked in exactly (as much as possible) the same manner. The physical arrangement and alignment of the pieces in each rick was designed to accomplish three (3) things: (1) The bottom layer was nestled firmly into the coal bed and was as close to being level with the bottom of the stove as possible, thus providing a stable loading platform for the rest of the rick, keeping it in a ricked state (as opposed to a collapsed or fallen down state) until the rick reached the charcoal stage and sags or collapses of its own accord. (2) It enhances the flow of primary air through the ricked preburn fuel charge, for the primary air would flow through the spaces between the pieces in the first layer and then up through the spaces between the pieces in the second, third and, if present fourth layers. (3) It maximized, as much as possible, the surface to volume ratio of each preburn fuel charge, thereby allowing the fire immediate access to as much wood surface as possible and, thereby, insuring uniform charcoalization. All three of these enhance combustion and so get the stove hot as quickly as possible during the warm up period, thereby maximizing the amount of heat (BTU's) stored in the stove. For this stove, the thermal storage was monitored using the Top (#4) surface temperature (s) and the peak value (s) obtained were 1504 °F



Front View



Top View

The arrows indicate the direction of the air flow through the rick. Note: The top and bottom layers may be offset

The primary air was adjusted to the run setting of 1.6250" 2.0 lbs above the upper charcoal bed weight. (2.966" on Rod.)

Woodstove Operating Data
Woodstove Data Sheet #9A-3

Unit: Kumuk V13
Run #: EPA 5
Date: 7/20/10
Technician: ADM JRP POG
Page 3 of 4
WST5-Form2, Rev 12/09

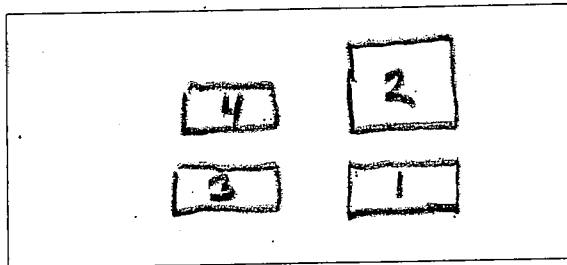
Additional Comments:

Test Start Sequence: ① Adjusted primary air control to wide open ② opened door ③ Loaded test fuel ④ Cleared coals away from in front of the LASS ⑤ closed door

Total Elapsed Time: 1103
Photo Taken @: 1135

Test Fuel Charge Loading Information:

Test Fuel Charge and Loading Sequence Diagram



END (Front) of Stove View
4 X 4's: 2
2 X 4's: 1, 3, 4
Loading Sequence: 1, 2, 3, 4
Driest Pcs in Load 1, 3

Loaded the test fuel charge on an essentially level, average sized, Hot coal bed (in appearance, color and temperature) for a medium low burn rate.

- ① Load: 1103 Ignition 0129 103 closed door
- 1104 VC up to baffle.
- 2103 Secondary forward pass front tube on both sides of fuel load.
- 2123 Front tube igniting
- 3110 Left front corners of pcs 3 & 4 igniting
- 3131 Left front of pieces 1 & 2 igniting
- 3145 Full width of front of fuel load igniting
- 4130 -5100 Primary air control adjusted to the run setting.

WOODSTOVE OPERATING DATA
 WOODSTOVE DATA SHEET #9A-4

Additional Comments:

- 5:00 Maintained a hot pocket of coals between
 fuel stacks with a VC up to baffle,
 front tube flashing on/off
 14.10/2.22 ML
 - Secondaries full width over top of fuel load.
- 5:57 Secondaries on right side above 1#2 decreasing
 (6:42) 13.9 / 1.26 Gas Balance (Still)
- 9:15 Secondaries full width of pc 4 to left side of
 2. No secondaries over 2, with some secondaries
 on outside of 2. Side of 2 coming forward to
 front tube.
- 11:01 15.46 / 1.27 (Light)
- 13:30 VC flashing on & off on Right side of 1#2
- 15:29 Air wash secondaries starting on the
 right 1/2 of the glass.
- 16:32 14.52 / 1.77 (Light)
- 22:17 Occasional yellow flames off pc 1
 secondaries quite orange in color.
 14.94 / 0.97 (L/ML stroke)

Fuel Moisture
Woodstove Test Data Sheet # 10

Unit: Kuma V. 3
Run: EPA 5
Date: 7/20/10
Technician: A. Micum

WST1-Form 7-Rev 7/10

Room Temperature: 69.0 °F Correction Factor: +0.1
Note: Record readings to the nearest 0.1% moisture
Uncor Values are corrected for temperature: Yes No ✓
Time Test Fuel Moisture Readings Taken at: 10:25
Moisture Meter: Delmhorst Model: J-2000 SN: 34284
Calibration Checks: 12.0 12.0 MCS-1: 12.7 12.8 23.6 23.8

Ohaus Range
Scale Check
0.000lb.: 0.000
1.0 kg = 2.204 lbs
5.0 kg = 11.024 lbs

PC #	Dimen	Use	Top	Bottom	Side	Piece Avg	± Temp Cor.	Piece Avg Corrected
1	3 pcs	K	8.4	6.3	7.8	7.5	+0.1	7.600
2								
3								
4	2x4-8'	P	20.5	19.5	19.5	19.833	+0.1	19.933
5	↓	↓	19.4	21.9	22.1	21.133	↓	21.233
6	↓	↓	22.8	23.1	21.9	22.600	↓	22.700
7	↓	↓	20.1	21.7	20.3	20.700	↓	20.800
8								84.666
9								
10	2x4-14.125	T	19.0	20.0	19.9	19.633	+0.1	19.733
11	↓	↓	19.3	20.2	21.1	20.200	↓	20.300
12	↓	↓	19.7	22.8	22.4	21.633	↓	21.733
13								
14	4x4-14.125	T	20.5	18.6	20.2	19.767	+0.1	19.867
15								81.633
16								
17	5x15x.75	T	21.5	22.3	22.8	22.200	+0.1	22.300
18	(SPACERS)							OUT SPACERS
19								
20								

1.416
1.546
1.940
8.316
1.604

	Kindling	Pretest Fuel	Test Load
% Moisture - Dry Basis:	7.600 %	21.1665 %	20.40825 %
% Moisture - Wet Basis:	7.063 %	17.4689 %	16.949 %

To obtain Wet from Dry: $\frac{100 \times \% \text{ Dry Rdg.}}{100 + \% \text{ Dry Rdg.}} = \% \text{ Moisture, Wet Basis}$

Acceptable Ranges: 16-20% wet; 19-25% dry

Key For Use: K= Kindling P= Pretest Fuel
100 MINS = 1.2334
178 " = 1.2472

T= Test fuel
3.700 kg

- 1. 8.194 lbs 7 pcs
- 2. 8.248 " "
- 3. 8.810 " 6 pcs
- T. 9.822 lbs

WOOD DENSITY DETERMINATION
WOODSTOVE TEST DATA SHEET #11

Unit: Kuma V.3
Run#: FDA 5
Date: 7/20/10
Technician: NTM
WST2-form11-Rev 6/90

Wood Piece: 2x4 Nominal Dimensions: 3 5/16 X 3 7/16 X 1.5"
Depth (D): 3.825 cm
Width (W): 8.7925 cm
Length (L): 8.430 cm
8.490 cm
8.460 cm
8.455 cm
Length \bar{X} = 8.45875 cm
Volume: 284,479 cm³
(D X W X L)

MOISTURE: Room Temperature: 69 °F Correction Factor: +0.1
Uncorrected Meter Readings Corrected for temperature: Yes ___ No

NOTE: Record moisture meter readings to the nearest 0.5%

	Uncor	Cor
Top:		<u>19.3</u> %
Bottom:		<u>21.2</u> %
Side:		<u>18.7</u> %
\bar{X} :		<u>19.733</u> %

Avg % Moisture (Dry) 19.833 %
Avg % Moisture (Wet) 16.467 %
Scale: Leveled In Out
Zeroed: In Out

Wet Weight: 162.9 g Dry Weight: 140.5 g

% Moisture Dried Basis: 13.751 %
[1 - (Dry Wt ÷ Wet Wt)] X 100

Into Dryer Date 7/20/10 Time 1327 Temp 196 °F
Out of Dryer Date 7/29/10 Time 1123 Temp 202 °F
(Minimum Time in Dryer: 24 hrs.) Minimum Dryer Temp 100°C (212°F)

Density = 140.5 g (dry wt) ÷ 284,479 cm³ (volume) = 0.4939 g/cm³

Pellet Fuel Moisture Content Determination

Tare Beaker Wt. _____ g
Wet Wt: _____ g - _____ g = _____ g
Gross Wet Wt. Tare Beaker Wt. Net Wet Wt.
Dry Wt: _____ g - _____ g = _____ g
Gross Dry Wt. Tare Beaker Wt. Net Dry Wt.

% Moisture Dried Basis: _____ %
[1 - (Net Dry Wt ÷ Net Wet Wt.)] X 100

Myren C Alting Inc Data Sheet P1 of 4 Unit KUMWA V.3 Date 7/20/10 Run EP 5
 Test End 5:33 AT 5:33 Barometric Pressure 28.32 ug Gas Flows Q1.5 Technician(s) ATM JRP JG

Time	Scale	Lbs. Left	Barr Rate	CO ₂ v.	CO ₂ %	O ₂ v.	O ₂ %	CO v.	CO %	Gas Bal	Opacity	Notes	Stack	
													Temp #3	Static Press
0	555.1	9.8	0	2.69	6.70		13.68	1.03	10.3	6.5			270	-043
05	554.3	9.0	.8	3.99	9.90		10.23	1.54	1.54	6.4	ML		495	-070
10	553.6	8.3	.7	4.96	12.26		8.06	1.09	1.09	11.3	L	Bad 6:40	408	-066
15	552.9	7.6	.7	5.46	13.53		6.72	1.30	1.30	10.4	n		411	-066
20	552.1	6.8	.8	5.75	14.24		5.75	1.82	1.82	7.8	1-2 ML	out	413	-066
25	551.4	6.1	.7	6.05	14.98		4.94	1.96	1.96	7.6	ML		414	-066
30	550.7	5.4	.7	6.23	15.43		4.55	1.84	1.84	8.3	M	stocking	414	-066
35	550.0	4.7	.7	6.96	17.23		2.44	2.46	2.46	7.0	M → ML		418	-066
40	549.4	4.1	.6	6.30	15.60		4.23	2.15	2.15	7.3	ML	Bad 4:19	413	-065
45	548.9	3.6	.5	5.57	14.14		6.22	1.07	1.07	13.2	Bad wisps		391	-063
50	548.4	3.1	.5	5.57	14.14		6.60	.031	.31	45.6	clear		386	-061
55	548.1	2.8	.3	5.49	13.60		7.17	.025	.25	54.4	ll		371	-059
Total													4609	-1957

Time	Top	Left	Back	Right	Bottom	Firebox	2 nd burn	Amb.	Tnl.	C Gas	C Gas	C Gas	Part. Filt.	Part. Cond.	Stock
0	650	580	552	566	530	873	924	80	97	209	36	36	74	52	17
05	621	579	511	561	520	821	1039	80	115	219	37	37	78	38	219
10	747	571	477	582	517	774	1199	81	107	230	38	38	82	37	245
15	810	565	443	540	575	801	1196	80	105	226	38	38	83	37	234
20	830	564	426	533	509	833	1225	80	105	220	38	38	84	37	220
25	840	567	420	534	503	864	1295	81	106	217	38	38	85	37	217
30	855	572	419	539	497	886	1331	80	106	214	38	38	85	37	237
35	870	579	423	545	491	914	1330	82	107	210	38	38	85	37	243
40	886	588	428	552	488	938	1400	82	107	213	37	37	84	37	228
45	868	596	437	560	484	982	1392	81	105	216	37	37	83	37	216
50	854	601	444	567	481	1033	1384	82	105	214	38	38	83	37	215
55	822	604	455	579	482	1047	1332	81	103	211	38	38	82	37	228
Total	9553	6972	6435	6428	6017	10766	15047	930							237

Myren Consulting Inc Data Sheet P4 of 4 Unit KUMA V.R Date 7/20/10 Run EPAS
 Test E Yt. 2133 AT 556.8 Barometric Pressure 28.2 Technician(s) ATM SJP G CSO

Time E/T min	Scale Wt.	Lbs. Left	Burn Rate	CO ₂ v.	CO ₂ %	O ₂ v.	O ₂ %	CO v.	CO %	Gas Bal.	Opacity & Notes	Calc Wet B	Wet B #1	Dry B #2	Stack	
															Temp #3	Static Press
180	515.5	12	1	229	517	14.5	14.3	1.64	1.64	3.5					216	-0.30
185	515.5	12	0	226	519	14.3	14.3	1.66	1.66	3.4					217	-0.31
190	515.4	11	1	225	511	14.4	14.4	1.68	1.68	3.3					216	-0.30
195	515.3	01	1	217	512	14.1	14.1	1.65	1.65	3.3					215	-0.30
200															(866)	(-1.21)
205															(1189)	(-1.845)
210															(297)	(-0.46)
215																
220																
225																
230																
235																
Tot																

Page 1
Total
-40
AVG

Time E/T min	Top #4	Left #5	Back #6	Right #7	Bottom #8	Firebox #9	2 nd burn #10	Amb. #11	Tnl. #12	C Gas. H.Box #13	C Gas. Imper #14	Part. Filt. #15	Part. Cond. #16	Cent-2mt #17	Tube 2 #18	Tube 3 #20
185	40	465	431	448	462	715	761	82	101	219	37	87	38	223	37	
190	45	425	433	446	458	710	757	82	101	219	37	87	38	224	37	
195	50	422	458	444	454	718	761	82	101	219	37	88	38	225	37	
200	(1705)	(854)	(726)	(788)	(1840)	(2863)	(3047)	(328)								
205	(2457)	(21706)	(18106)	(20891)	(19535)	(33417)	(40107)	(3263)								
210	(613)	(543)	(453)	(522)	(488)	(835)	(1003)	(82)								
215																
220																
225																
230																
235																
Tot																

Stack 556.8
 Stop 442.2
 ADT -111.6

57
 104
 410
 116

Pre and Post Test Zero/Span Check

Woodstove Data Sheet # 15-1

Site: Myren Consulting, Colville, WA Date: 7/20/10 Analyte: CO₂

Source: KUMA V.3 Run #: FPA 5

Zero Cyl #: AA-9167 Conc. 00.0 % CO₂ Cyl Press: 2002 psi

Certified By: DXARC Date: 5/11/09

Span Cyl #: SX-45410 Conc. 12.6 % CO₂ Cyl Press: _____ psi

Certified By: Matheson Tri Gas Date: 4/12/10

Analyzer: Make: Horiba Model: PIR-2000 SN: 607024

Range: 0 - 25.0% CO₂ Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCFH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values = 25.0% CO₂

EPA Control Limits = $\pm 2.5\%$ of 25.0% CO₂ = $\pm 0.625\%$ CO₂

Pre Run Audit: By: JRP Time: 1151 Temp: 81 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	0.00	0.000	0.0665	+0.0665	+0.27
Span	50.0	1500	12.5	50.0	1504	12.4926	-0.1074	-0.85

Comments:

Post Run Audit: By: AD myren Time: 1642 Temp: 91 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	00.0	00.0	00.0	0.001	0.09121	+0.09121	+0.36
Span	50.0	1500	12.5	50.5	1505	12.5172	-0.0827	-0.66

Comments:

±CONC. Difference = Act % - Exp (Std) %

Zero % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Pre and Post Test Zero/Span Check

Woodstove Data Sheet # 15-3

Site: Myren Consulting, Colville, WA Date: 7/20/10 Analyte: CO

Source: KUMA V13 Run #: EPA 5

Zero Cyl #: AA-9167 Conc. 00.0 % CO Cyl Press: 2002 psi

Certified By: Oxarc Date: 5/11/09

Span Cyl #: SY-45410 Conc. 2.55 % CO Cyl Press: _____ psi

Certified By: Matheson T.A. Gas Date: 4/12/10

Analyzer: Make: Horiba Model: Mexa 311 GE SN: GE-30075

Range: 0 - 10.0% CO (0 - 5.0% CO) Analyzer Output: 0 - 1.0 v.

Flow: 1.5 SCFH Measured By: Rotameter: X Flowmeter: _____

EPA Span Values= 5.0% CO

EPA Control Limits = ±2.5% of 5.0% CO = ±0.125% CO

Pre Run Audit: By: JRP Time: 1151 Temp: 81 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0.000	0.000	00716	+0.00716	+0.14
Span	2.55	2.55	2.55	2.55	2.55	2.5004	-0.04964	-1.95

Comments:

Post Run Audit: By: ATM Time: 1642 Temp: 81 °F

Audit Results

Point #	Expected Response			Actual Response			± Conc. Difference	Δ %
	Meter	DVM	%	Meter	DVM	%		
Zero	00.0	.000	00.0	0.00	.000	00716	+0.00716	+0.14
Span	2.55	2.55	2.55	2.49	2.49	2.4417	-0.1083	-4.25

Comments:

±CONC. Difference = Act % - Exp (Std) %

Zero % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Full Scale Value}} \times 100$

Span % Difference (Δ%) = $\frac{\text{Act \% (ppm)} - \text{Exp \% (ppm)}}{\text{Exp \% (ppm)}} \times 100$

Unit: KUMA V13
 Run: EPAS
 Date: 7/20/10
 Technicians: ATM JRS PDC
 WST6-Form3, Rev 12/09

Quality Checks
 Woodstove Data Sheet #16

Ambient = Tr: _____ °F T/C # 30: _____

Thermocouple Check (at ambient): T/C #1: _____ °F; T/C#2: 67.6 °F
 T/C #3: 68.3 °F; T/C #4: 69.8 °F; T/C #5: 70.5 °F;
 T/C #6: 70.1 °F; T/C #7: 70.5 °F; T/C #8: 70.1 °F;
 T/C #9: 70.6 °F; T/C #10: 70.8 °F; T/C #11: 62.3 °F;
 T/C #12: 67.6 °F; T/C #13: 67.1 °F; T/C #14: 65.1 °F;
 T/C #15: 67.7 °F; T/C #16: 68.1 °F; T/C #17: 67.4 °F;
 T/C #18: 63.5 °F; T/C #19: _____ °F; T/C #20: _____ °F;
 T/C #21: _____ °F; T/C #22: _____ °F; T/C #23: _____ °F;
 T/C #24: _____ °F; T/C #25: _____ °F; T/C #26: _____ °F;

Comments _____

Thermocouple Readout: Pretest Zero/Span Check and Calibration:

Zero	Adj	Post Test Check	%Difference
(0°F): <u>0.4</u> °F	to: <u>-</u> °F	Zero (0°F): <u>1.1</u> °F	<u>+0.24</u>
Span	Adj	Span	
(2000°F): <u>2001.2</u> °F	to: <u>-</u> °F	(2000°F): <u>2003.2</u> °F	<u>+0.13</u>

(Allowable % Difference = 1.5%. Use Formulas on Woodstove Data Sheet #15 to calculate % Difference, % Difference calculated in degrees absolute.)

Thermocouple Readout Pretest Linearity Check

0°F = <u>0.8</u> °F;	200°F = <u>202.3</u> °F;	400°F = <u>399.7</u> °F
600°F = <u>602.0</u> °F;	800°F = <u>802.3</u> °F;	1000°F = <u>1001.6</u> °F
1200°F = <u>1199.3</u> °F;	1400°F = <u>1400.3</u> °F;	1600°F = <u>1600.9</u> °F
1800°F = <u>1801.2</u> °F;	2000°F = <u>2001.4</u> °F	

Combustion Gas (CO₂, O₂, CO) Train Leak Check: Pre OK JRP Post OK PDC

Draft (Static) Gauge Zero Check: Pre OK ATM Post OK PDC

Scale Check Pre (Wt. #'s): 548.0 - 543.0 = 5.0 lbs / 5.0 lbs = OK JRP
 Post (Wt. #'s): 550.1 - 545.1 = 5.0 lbs / 5.0 lbs = OK ATM

Stack Cleaned Prior to the Run: Yes _____ No ✓

Tunnel Cleaned Prior to the Run: Yes _____ No ✓

Becherini Scale Center, Inc.
 317 E. Sprague
 Spokane, WA. 99202

SCALE CALIBRATION RECORD

CUSTOMER: Myren Consultants **DATE:** 12-8-97

WORK ORDER NO.: **PO NUMBER:**

EQUIPMENT MFG	SERIAL NUMBER	SPECIFICATIONS	WEIGHT USED	INITIAL READINGS	FINAL READINGS
1) Panther	4466459	1000 x .1 lb	Ø	Ø	
	PASS.....FAIL		100.0	100.0	
NOTES: 0.0 = 0.0 50.0 = 50.0 100.0 = 100.0 200.0 = 200.0 300.0 = 300.0 400.0 = 400.0 500.0 = 500.0 600.0 = 600.0 650.0 = 650.0			500.0	500.0	
			1000.0	1000.0	
			Ø	Ø	
			XXXXX	XXXXXX	XXXXX
	PASS.....FAIL				
NOTES:					

ADDITIONAL COMMENTS:

LAST CHECKED: **NEXT CHECK DUE:** 6-98

TESTS CERTIFIED: 6-96 **TECHNICIAN:** Paul G. Fisher

SCALE CALIBRATION RECORD

Customer: MYREN Consulting Date: 3/15/10
 Work Order Number: 45096 PO Number:

Equipment Mfg.	Serial Number	Specifications	Weight used	Initial Readings	Final Readings
1. PANTHER	4466459	1000 x .1	ϕ	ϕ	0
	(Pass)...Fail		50	49.9	50.0
Notes: <u>Calibrated</u>			100	98.8	100.0
			300	299.8	300.0
			500	499.9	500.0
			ϕ	ϕ	0
			ϕ	ϕ	0

Equipment Mfg.	Serial Number	Specifications	Weight used	Initial Readings	Final Readings
2. PANTHER	001555564	5K x 1	ϕ	ϕ	/
	(Pass)...Fail		50	50	
Notes:			100	100	
			300	300	
			500	500	
			ϕ	ϕ	
			ϕ	ϕ	

Equipment Mfg.	Serial Number	Specifications	Weight used	Initial Readings	Final Readings
3. PANTHER	00025736A5	1000 x .1 Lb	ϕ	ϕ	/
	(Pass)...Fail		50	50.0	
Notes:			100	100.0	
			300	300.0	
			500	500.0	
			ϕ	ϕ	
			ϕ	ϕ	

Equipment Mfg.	Serial Number	Specifications	Weight used	Initial Readings	Final Readings
4. OTTAUS	2350003	24 x .002	ϕ	ϕ	/
RANGER	(Pass)...Fail		1	1.000	
Notes:			5	5.000	
			15	15.000	
			24	24.000	
			ϕ	ϕ	
			ϕ	ϕ	

Additional Comments:

Last Checked: 9/09 Next Check Due: 9/10
 Weights Certified: 11/08 Technician: ICC



QUALITY CONTROL SERVICES

LABORATORY EQUIPMENT • SALES • SERVICE • CALIBRATION • REPAIRS
2340 SE 11TH Ave. Portland, Oregon 97214 • Box 14831 Portland, Oregon 97293
(503) 236-2712 • FAX (503) 235-2535 • www.qc-services.com

Myren Consulting
512 Williams Lake Road
Colville, WA 99114

CERTIFICATE OF SERVICE AND CALIBRATION

The measurement and test equipment initialed and dated on the QCS Report of Service and Calibration #33577 has been serviced and calibrated by Quality Control Services using test standards that are traceable to the National Institute of Standards and Technology (N.I.S.T.) through QCS master standard #1550.01. Unless otherwise noted in the comments section of the report, all measurement and test equipment meets or exceeds customer calibration tolerances.

Technician Signature: 

Date: 4-6-10

Technician Signature: _____

Date: _____

PTID: MYRC02

DENSITY STANDARD USED FOR TROEMNER PRECISION WEIGHTS

Troemner Inc. adjusts all new weights and all weights received for recalibration on the basis of apparent mass versus material of density 8.0g/cm^3 at 20°C . This action is in accordance with the recommendations of the American Society for Testing and Materials specification ANSI/ASTM E 617 and the International Organization of Legal Metrology (OIML) International Recommendation No. 20.

Previously, all weights had usually been adjusted on the basis of apparent mass versus "brass," a hypothetical material of defined density 8.4g/cm^3 at 0°C and 8.3909g/cm^3 at 20°C . This practice originated in the early 1800's and was adopted in all of the English speaking countries as well as a number of other countries. Now most mass standards and test weights are made from stainless steel (density ranges from 7.77g/cm^3 to 8.0g/cm^3). A number of countries have adopted the recommendations of OIML and the foremost balance manufacturers are adjusting the built-in weights in their balances on the basis of apparent mass versus 8.0g/cm^3 . In order to smooth the transition in this country, the Reports of Calibration of the National Bureau of Standards are reporting the corrections to calibrated mass standards on both bases.

In terms of normal weighing procedures the change is very small. For a given weight, the mass value assigned on the basis of apparent mass versus density 8.0g/cm^3 material will be 7 parts per million higher than the value assigned on the basis of apparent mass versus "density 8.4g/cm^3 " material. In many cases the allowed weight adjustment tolerances are so

large that this change is immaterial although closely adjusted weights often have a smaller tolerance than the correction change. For example at the 1 kilogram level the change is 7 mg. For comparison the ANSI/ASTM E 617 Class 6 tolerance for 1 kilogram is 100 mg while the Class 3 tolerance is 2.5 mg. A detailed discussion of mass and mass values is given in Reference 3.

Precision Weights manufactured by Troemner Inc. to ASTM Class 1, 1.1, 2, 3, 4, 5, and 6 tolerances and the equivalent OIML and NBS tolerances are of the following materials:

Designation	Base Material	Density	Weight Range
Stainless Steel	18-8	7.84g/cm^3 at 20°C	1 g & larger
Stainless Steel	18-8	8.0g/cm^3 at 20°C	50 mg to 500 mg
Aluminum	1100	2.7g/cm^3 at 20°C	30 mg & smaller

References:

1. ANSI/ASTM E 617
Available from: Troemner Inc. 6925 Greenway Ave., Phila., Pa. 19142
215-724-0800 or American Society for Testing and Materials, 1916 Race Street, Phila., Pa. 19103
2. OIML INTERNATIONAL RECOMMENDATION No. 20
Available from: Organisation Internationale De Metrologie Legale
11 Rue Trugot - 75009 Paris, France
3. NBS MONOGRAPH 133, MASS AND MASS VALUES
Available from: Superintendent of Documents, U.S. Government
Printing Office
Washington, D.C. 20402
Order by SD Catalog No. C13,441:331 Stock Number
0303-01178

Manufacturers of Precision Weights...
Mass Standards • Balances • Laboratory Apparatus
8825 Greenway Avenue - Philadelphia, Pa. 19142
215/724-0800



TROEMNER INC.

Wts. used for Scale QC Checks, P. 4-4.

TREN CONSULTING, INC.
 512 Williams Lake Road
 Colville, WA 99114
 Office: 509 684 1154
 Lab: 509 685 9458

Calibration Data Sheet # 66
 Revision 1 8/25/08

THERMOCOUPLE CALIBRATION

DATE: 3 May 2010
 TECHNICIAN: A. Timmerman

T/C #	Location	Ice Water Bath (° F)	Boiling Water (° F)
1.	Wet Bulb	33	208
2.	Dry Bulb	34	208
3.	Stack	34	209
4.	Stove Top	34	209
5.	Left Side	33	208
6.	Back	33	209
7.	Right Side	34	209
8.	Bottom	34	209
9.	Firebox	33	209
10.	2 nd Burn/ Cat	33	209
11.	Ambient	34	208
12.	Tunnel	34	208
13.	C Gas Hot Box	34	209
14.	C Gas Impinger Exit	33	208
15.	Particulate Filter #1	34	208
16.	Condenser #1	33	208
17.	Particulate Filter #2	33	208
18.	Condenser #2	34	209
19.	Extra	33	209
20.	Extra	34	209
21.	Extra	33	209

Thermocouples checked against

Reference Thermometer #: ERTCO CAT 1005-3 FC CAT 517 SN 1017
 Ice Water Bath: 33 °F
 Boiling Water: 99.2°C = 210.6 °F
 Room Temp: 64 °F
 BP: 27.98 " Hg

POL
#PV

K&M Company
TORRANCE, CA 90503

ALTEK

CERTIFICATE OF CALIBRATION

This is to Certify that your Altek Unit has been calibrated using standards whose accuracies are traceable to the National Institute of Standards and Technology (formerly NBS) within the limits of the NIST Calibration Services. Actual records pertaining to these standards are on file and are available for examination.

Certified by: Altek Industries Corp.
Recommend Recalibration: Annually

In service date 4/11/96

Model K2100F Serial No.

Serial # 177533

T. Kuech
Calibration Technician

31 AUG 95
Factory Calibration Date

ALTEK INDUSTRIES CORP
210 Commerce Drive, Rochester, NY 14623 USA
(716) 334-3720 / FAX: (716) 334-8673
800-325-ALTEK
800-322-5335
Anywhere in USA

MYREN CONSULTING, INC.
 512 Williams Lake Road
 Colville, WA 99114
 Office: 509 684 1154
 Lab: 509 685 9458

Calibration Data Sheet # 65
 Revision 1 3/3/04

THERMOCOUPLE READOUT CALIBRATION

DATE: 3 May 2010
 TECHNICIAN: A. Myren

Thermocouple Readout Manufacturer: Omega

Model #: 4108-K Serial #: 99110582 Type: K Range: 0-2000°F

Location: T/C Dial # 1 Digicatorz

Calibrated with: AIK K

As found: 0° F = 0.5 Adjusted to: 0.0
 2000.0° F = 2000.9 Adjusted to: 2000.0

Temp (°F)	Readout (°F)	% Dif	Temp (°F)	Readout (°F)	% Dif	Temp (°F)	Readout (°F)	% Dif
0	0.0	0	800	802.0	-0.16	1600	1600.6	-0.03
100	97.9	+0.38	900	899.3	+0.05	1700	1699.4	+0.03
200	202.2	+0.33	1000	1001.1	-0.08	1800	1800.5	-0.02
300	298.3	+0.22	1100	1098.9	+0.07	1900	1899.1	+0.04
400	399.9	+0.01	1200	1199.4	+0.04	2000	2000.1	-0.00004
500	499.2	+0.08	1300	1298.9	+0.06			
600	601.6	-0.15	1400	1400.2	-0.01			
700	699.2	+0.07	1500	1499.8	+0.01			

$$\% \text{ Dif} = \frac{(\text{Reference Temperature } ^\circ\text{F} + 460) - (\text{Readout Temperature } ^\circ\text{F} + 460)}{\text{Reference Temperature } ^\circ\text{F} + 460}$$

Or

$$\% \text{ Dif} = \frac{(\text{Reference Temperature } ^\circ\text{C} + 273) - (\text{Readout Temperature } ^\circ\text{C} + 273)}{\text{Reference Temperature } ^\circ\text{C} + 273}$$

YREN CONSULTING, INC.
 12 Williams Lake Road
 Colville, WA 99114
 Office: 509 684 1154
 Lab: 509 685 9458

Calibration Data Sheet # 65
 Revision 1 3/3/04

THERMOCOUPLE READOUT CALIBRATION

DATE: 3 May 2010
 TECHNICIAN: BT Mynar

Thermocouple Readout Manufacturer: Omega
 Model #: NS/KF Serial #: 4487k7 Type: K Range: 0-1900 °F
 Location: 45G-P Meter Box
 Calibrated with: Altek

As found: 0° F = 00.1 Adjusted to: -
 1900° F = 1898 Adjusted to: -

Reference Temp (°F)	% Dif	Readout Temp (°F)	% Dif	Reference Temp (°F)	% Dif
0	-0.22	800	+0.08	1600	+0.05
100	+0.54	900	+0.07	1700	+0.09
200	-0.15	1000	+0.07	1800	+0.04
300	+0.13	1100	+0.13	1900	+0.08
400	+0.23	1200	+0.12	2000	
500	+0.10	1300	+0.06		
600	+0.09	1400	+0.11		
700	+0.17	1500	+0.10		

$$\% \text{ Dif} = \frac{(\text{Reference Temperature } ^\circ\text{F} + 460) - (\text{Readout Temperature } ^\circ\text{F} + 460)}{\text{Reference Temperature } ^\circ\text{F} + 460}$$

Or

$$\% \text{ Dif} = \frac{(\text{Reference Temperature } ^\circ\text{C} + 273) - (\text{Readout Temperature } ^\circ\text{C} + 273)}{\text{Reference Temperature } ^\circ\text{C} + 273}$$

YREN CONSULTING, INC.
 512 Williams Lake Road
 Colville, WA 99114
 Office: 509 684 1154
 Lab: 509 685 9458

Calibration Data Sheet # 65
 Revision 1 3/3/04

THERMOCOUPLE READOUT CALIBRATION

DATE: 3 May 2010
 TECHNICIAN: NT, Myra

Thermocouple Readout Manufacturer: JENCO

Model #: 768-KF02 Serial #: 900167 Type: K Range: 0-2000 °F

Location: IN Meter Box 511-M

Calibrated with: Altek Model K2100 E SN 177533

As found: 0° F = 001 Adjusted to:
 2000° F = 1997 Adjusted to:

Reference Temp (°F)	Readout (°F)	% Dif	Reference Temp (°F)	Readout (°F)	% Dif
0	1	-0.22	800	801	-0.08
100	97	+0.97	900	902	-0.15
200	201	-0.15	1000	1006	-0.41
300	298	+0.26	1100	1107	-0.45
400	396	+0.47	1200	1211	-0.66
500	495	+0.52	1300	1313	-0.74
600	598	+0.19	1400	1415	-0.81
700	697	+0.27	1500	1516	-0.82
			1600	1617	-0.83
			1700	1713	-0.60
			1800	1808	-0.35
			1900	1904	-0.17
			2000	1997	+0.08

$$\% \text{ Dif} = \frac{(\text{Reference Temperature } ^\circ\text{F} + 460) - (\text{Readout Temperature } ^\circ\text{F} + 460)}{\text{Reference Temperature } ^\circ\text{F} + 460}$$

Or

$$\% \text{ Dif} = \frac{(\text{Reference Temperature } ^\circ\text{C} + 273) - (\text{Readout Temperature } ^\circ\text{C} + 273)}{\text{Reference Temperature } ^\circ\text{C} + 273}$$

THERMOMETER CALIBRATION DATE: 5/9/10 TECHNICIAN: A. Timmy New

MANUFACTURER: FISCO ERCO Fisher Taylor Taylor Premier
 CAT #. 1005-3FC 517 ASTM 59F 1330 N/A 1330 N/A -
 SERIAL NO. 1697 KOS-173 AD1544 - - -
 RANGE: -1 to 101°C 0-200°C 0-100°F 0-120°F 20-130°F 0-220°F
 GRADUATIONS: 0.1°C 1.0°C 1.0°F 1.0°F 1.0°F 20°F
 TYPE: Tube Tube Tube Tube Tube Dial

TEMP. POINT	1	2	3	4
	<u>21.6</u>	<u>9.3</u>	<u>38</u>	<u>40</u>
	<u>20.9</u>	<u>50.0</u>	<u>39</u>	<u>52</u>
	<u>34.9</u>	<u>72</u>	<u>51</u>	<u>75</u>
	<u>36</u>	<u>96</u>	<u>73</u>	<u>97</u>
			<u>80</u>	<u>96</u>

Leaver (density)

COMMENTS:

Sling Psychrometer

$^{\circ}\text{F} = (^{\circ}\text{C} \times 9/5) + 32$
 $^{\circ}\text{C} = (5/9) (^{\circ}\text{F} - 32)$

R E P O R T O F C A L I B R A T I O N

LIQUID-IN-GLASS-THERMOMETER

THE THERMOMETER WAS TESTED IN A LARGE, CLOSED-TOP, ELECTRICALLY HEATED, LIQUID BATH, BEING "IMMERSED" 76MM. THE TEMPERATURE OF THE ROOM WAS ABOUT 25 DEGREES C (77 DEGREES F). IF THE THERMOMETER IS USED UNDER CONDITIONS WHICH WOULD CAUSE THE AVERAGE TEMPERATURE OF THE EMERGENT LIQUID COLUMN TO DIFFER MARKEDLY FROM THAT PREVAILING IN THE TEST, APPRECIABLE DIFFERENCES IN THE INDICATIONS OF THE THERMOMETER WOULD RESULT.

THE TABULATED CORRECTIONS APPLY PROVIDED THE ICE-POINT READING, TAKEN AFTER EXPOSURE FOR NOT LESS THAN 3 DAYS TO A TEMPERATURE OF ABOUT 20 DEGREES C (70 DEGREES F) IS 0.00 DEGREES C. IF THE ICE-POINT READING IS FOUND TO BE HIGHER (OR LOWER) THAN STATED, ALL OTHER READINGS WILL BE HIGHER (OR LOWER) TO THE SAME EXTENT. IF THE THERMOMETER IS USED AT A GIVEN TEMPERATURE SHORTLY AFTER BEING HEATED TO A HIGHER TEMPERATURE. AN ERROR OF 0.01 DEGREES OR LESS, FOR EACH 10 DEGREE DIFFERENCE BETWEEN THE TWO TEMPERATURES, MAY BE INTRODUCED. THE TABULATED CORRECTIONS APPLY IF THE THERMOMETER IS USED IN THE UPRIGHT POSITION; IF USED IN A HORIZONTAL POSITION, THE INDICATIONS MAY BE A FEW HUNDREDTHS OF A DEGREE HIGHER.

TEST NUMBER: 152439
DATE: 07/16/96
STANDARD SERIAL NO. 128239
NIST IDENTIFICATION NO. 88024



Charles Tang-Nian
QUALITY CONTROL MANAGER

R E P O R T O F C A L I B R A T I O N
LIQUID-IN-GLASS-THERMOMETER

CALIBRATED BY EVER READY THERMOMETER CO.

MARKED: ERTCO CAT 1005-3FC S/N-1697
RANGE: -1 TO +101 DEGREES C IN 0.1 DEGREE GRADUATIONS.

THERMOMETER READING	CORRECTION (ITS-90)**
0.00 C	0.00 C
10.00	0.00
20.00	0.00
30.00	0.00
37.00	0.00
40.00	0.00
50.00	0.00
56.00	0.00
60.00	0.02
* 70.00	0.00
80.00	0.00
90.00	0.00
100.00	0.00

** ALL TEMPERATURES IN THIS REPORT ARE BASED ON THE INTERNATIONAL TEMPERATURE SCALE OF 1990 (ITS-90) PUBLISHED IN THE METROLOGIA 27, NO. 1, 3/10/90.

THIS THERMOMETER WAS CALIBRATED AGAINST A STANDARD CALIBRATED AT THE NATIONAL INSTITUTE OF STANDARDS AND TECHNOLOGY (NIST) FORMERLY THE NATIONAL BUREAU OF STANDARDS (NBS) IN ACCORDANCE WITH ASTM METHOD E 77, AND NBS MONOGRAPH 174.

FOR A DISCUSSION OF ACCURACIES ATTAINABLE WITH SUCH THERMOMETERS SEE NBS MONOGRAPH 250-23.

IF NO SIGN IS GIVEN ON THE CORRECTION, THE TRUE TEMPERATURE IS HIGHER THAN THE INDICATED TEMPERATURE; IF THE SIGN GIVEN IS NEGATIVE, THE TRUE TEMPERATURE IS LOWER THAN THE INDICATED TEMPERATURE. TO USE THE CORRECTIONS PROPERLY, REFERENCE SHOULD BE MADE TO THE NOTES GIVEN BELOW.

CONTINUED

TEST NUMBER: 152439
DATE: 07/16/96
STANDARD SERIAL NO. 128239
NIST IDENTIFICATION NO. 88024

Dry Gas Meter Calibration Data

Date: 3 May 2010

Technician: SEK IATIM

Calibration Meter Mfr: Rockwell SN: 1052202 Y: 0.9978

Meter Box ID 45G-P Meter Mfr: Rockwell SN: 3039270

Electrical Check ok Pitot Leak Check N/A

Leak Check Front Half ok Back Half ok

BP = 27.98 in. Hg

Orifice (Δh) in. H ₂ O 2	Gas Volume			Temperature			Time (Θ), Min.	
		Cal. Meter (Vc), (cu.ft.)	Dry Gas Meter (Vm), (m ³)(ft ³)		Cal. Meter (Tc), °F	Dry Gas Meter		
						Inlet (Tmi), ° (F) ° (C)		Outlet (Tmo), ° (F)(C)
.8	initial	608.000	135.539	initial	64.5 63	80 82		
.8	final	613.065	140.673	final	62.5	82	10:06	
	total	5.0650	5.1340	avg.	63.3	81.3	10:40	
.9	initial	613.200	140.808	initial	64.5 62.5	80 83		
.9	final	618.235	145.914	final	62.5	83	9:23	
	total	5.0350	5.1060	avg.	63.2	82	9:38	
1.0	initial	618.300	145.983	initial	64.5 62.5	80 82		
1.0	final	623.383	151.146	final	63	82	8:56	
	total	5.0830	5.1630	avg.	63.3	81.3	8:93	
1.20	initial	623.800	151.555	initial	64.5 63.5	80 83		
1.20	final	628.962	156.797	final	64	83	8:06	
	total	5.1620	5.2420	avg.	64	82	8:10	
2.00	initial	629.500	157.351	initial	63.5 63.5	82 83		
2.00	final	634.584	162.473	final	64.5	82	6:15	
	total	5.0840	5.1220	avg.	63.8	82.3	6:25	

$$Y = \frac{(Y)(Vc)(Pb)(Tm + 460)}{(Vm)(Pb + \Delta h/13.6)(Tc + 460)} \quad \Delta h @ = \frac{(0.0317)(\Delta h)}{Pb(Tmo + 460)} \quad [(Tc + 460)(\Theta)] / [(Vc)(Yc)]^2$$

$$Y = \frac{(Y_c)(V_c)(P_b)(T_m + 460)}{(V_d)(P_b + \Delta H/13.6)(T_c + 460)} =$$

$$Y = \frac{(1.9978)(5.0650)(27.98)(81.3^{541.3} + 460)}{(5.1340)(27.98 + .80/13.6)(63.3^{523.3} + 460)} = \frac{76543.565}{75329.726} = 1.01611$$

$$Y = \frac{(1.9978)(5.0350)(27.98)(82^{542} + 460)}{(5.1060)(27.98 + .90/13.6)(63.2^{523.2} + 460)} = \frac{76188.596}{74924.216} = 1.01688$$

$$Y = \frac{(1.9978)(5.0830)(27.98)(81.3^{541.3} + 460)}{(5.1639)(27.98 + 1.00/13.6)(63.3^{523.3} + 460)} = \frac{76815.586}{75794.967} = 1.01347$$

$$Y = \frac{(1.9978)(5.1620)(27.98)(82^{542} + 460)}{(5.2420)(27.98 + 1.20/13.6)(64^{524} + 460)} = \frac{78110.334}{77098.053} = 1.01313$$

$$Y = \frac{(1.9978)(5.0840)(27.98)(82.3^{542.3} + 460)}{(5.1220)(27.98 + 2.00/13.6)(63.8^{523.8} + 460)} = \frac{76972.635}{75462.187} = 1.02002$$

<u>Y FACTOR</u>	<u>VARIATION</u> (± 0.02 ALLOWED FROM AVERAGE Y)
<u>1.01611</u>	<u>-0.00019</u>
<u>1.01688</u>	<u>-0.00096</u>
<u>1.01347</u>	<u>0.00245</u>
<u>1.01313</u>	<u>0.00279</u>
<u>1.02002</u>	<u>-0.00410</u>

Avg Y 1.01592

$$\Delta H\theta = \frac{(0.0317) (\Delta H)}{(Pb) (T_{mo} + 460)} \left[\frac{(T_w + 460) (\Theta)}{(Y_c) (V_c)} \right]^2 =$$

$\Delta H\theta = \frac{(0.0317) (.80^x)}{(27.98^x) (81.3^x + 460)} \cdot \left[\frac{(63.3^x + 460) (10.10^x)}{(.9978^x) (5.0650^x)} \right]^2 = 1.8313^x$
$\Delta H\theta = \frac{(0.0317) (.90^x)}{(27.98^x) (82^x + 460)} \cdot \left[\frac{(63.2^x + 460) (9.38^x)}{(.9978^x) (5.0350^x)} \right]^2 = 1.7952^x$
$\Delta H\theta = \frac{(0.0317) (1.0^x)}{(27.98^x) (81.3^x + 460)} \cdot \left[\frac{(63.3^x + 460) (8.93^x)}{(.9978^x) (5.0830^x)} \right]^2 = 1.7768^x$
$\Delta H\theta = \frac{(0.0317) (1.20^x)}{(27.98^x) (82^x + 460)} \cdot \left[\frac{(64^x + 460) (8.10^x)}{(.9978^x) (5.1620^x)} \right]^2 = 1.7033^x$
$\Delta H\theta = \frac{(0.0317) (1.20^x)}{(27.98^x) (82.3^x + 460)} \cdot \left[\frac{(63.8^x + 460) (6.25^x)}{(.9978^x) (5.0840^x)} \right]^2 = 1.7402^x$

<u>$\Delta H\theta$</u>	<u>VARIATION (± 0.20 ALLOWED)</u>
<u>1.8313^x</u>	<u>-0.619</u> ✓
<u>1.7952^x</u>	<u>-0.258</u> ✓
<u>1.7768^x</u>	<u>-0.074</u> ✓
<u>1.7033^x</u>	<u>.0661</u> ✓
<u>1.7402^x</u>	<u>.0292</u> ✓
<u>AVG $\Delta H\theta$</u>	<u>1.7694</u> ✓

M5G-1

Meter Box Calibration Audit
Test Data

Run #	1	2	3	4	5	6	7	8	9	10
Avg. ΔH	0.90	.9	.9	.9	.9					
Max Vac	0	0	0	0	0					

Avg. Test Series Δ H: _____ in H₂O. Test Series Max Vac: _____ in Hg

Audit Dry Gas Meter Mfr: Rockwell SN: 1052202 Correction Factor (Y): .9978
Test Dry Gas Meter Mfr: Rockwell SN: _____ Correction Factor (Y): 1.0159

Audit Data

		Audit #1	Audit #2	Audit #3
BP (°Hg):		<u>28.38</u>	<u>28.38</u>	<u>28.39</u>
Vac (°Hg):		<u>0</u>	<u>0</u>	<u>0</u>
Audit Meter:	Final Vol	<u>684.866</u>	<u>689.984</u>	<u>695.173</u>
	Initial Vol	<u>679.687</u>	<u>684.870</u>	<u>690.101</u>
Audit Meter:	Vol (Vc, Ft ³)	<u>5.1790</u> ✓	<u>5.114</u> ✓	<u>5.0720</u> ✓
	Initial	<u>65.5</u>	<u>67.5</u>	<u>68</u>
Temp (°F) (Tc)	Mid	<u>66.5</u>	<u>68</u>	<u>63</u>
	Final	<u>66.5</u>	<u>67</u>	<u>63</u>
Δ H (In. H ₂ O)	Avg (°F/°A)	<u>.66 (526)</u> ✓	<u>.67.5 (527.5)</u>	<u>.67 (524.7)</u> ✓
	Initial	<u>.90</u>	<u>.90</u>	<u>.90</u>
	Mid	<u>.90</u>	<u>.90</u>	<u>.90</u>
	Final	<u>.90</u>	<u>.90</u>	<u>.90</u>
Dry Gas Meter:	Avg	<u>.90</u> ✓	<u>.90</u>	<u>.90</u>
	Final Vol	<u>901.056</u>	<u>906.206</u>	<u>911.452</u>
	Initial Vol	<u>895.974</u>	<u>901.016</u>	<u>906.303</u>
Dry Gas Meter	Vol (V _d) (ft ³) (m ³)	<u>5.0820</u> ✓	<u>5.140</u> ✓	<u>5.149</u> ✓
	Initial	<u>66</u>	<u>70</u>	<u>73</u>
Dry Gas Meter	Temp (°F) : Inlet (T _m):	<u>69</u>	<u>72</u>	<u>76</u>
	Final	<u>69</u>	<u>73</u>	<u>77</u>
	Avg (°F/°A)	<u>68 (528)</u> ✓	<u>71.7 (531.7)</u> ✓	<u>75.3 (535.3)</u> ✓
Dry Gas Meter	Temp (°F) : Outlet (T _m):			
	Initial			
	Mid			
	Final			
	Avg (°F/°A)			
Avg Dry Gas	Meter Temp (T _m - °F/°A)	<u>68 (528)</u>	<u>71.7 (531.7)</u>	<u>75.3 (535.3)</u>
	Time (minutes)	<u>9:51</u>	<u>9:41</u>	<u>9:48</u>

Note: If volume is in m³, multiply by 35.314667 to obtain ft³.
Note: Add 460° to all temperatures

$$Y = \frac{(V_c)(MCF)(BP)(T_m)}{(V_d)(BP + \Delta h/13.6)(T_c)}$$

$$Y \text{ Factor \% Difference} = \frac{\text{Act} - \text{Exp}}{\text{Exp}} \times 100$$

Kumar V.3
7/30/10

Note: MCF = Meter Correction Factor (Y) for Dry Gas Meter used as a Transfer Standard

Run 1

$$Y = \frac{(5.1790)(.9978)(28.38)(528)}{(5.0820)(28.38 + .90/13.6)(524)} = \frac{77,434.7186}{76,040.3846} = 1.01834$$

$$\Delta\% = \frac{(1.01834 - 1.01688)}{1.01688} \times 100 = +0.144\%$$

Run 2

$$Y = \frac{(5.114)(.9978)(28.38)(531.7)}{(5.140)(28.38 + .90/13.6)(527.5)} = \frac{76,998.6791}{77,127.5406} = .99833$$

$$\Delta\% = \frac{(.99833 - 1.01688)}{1.01688} \times 100 = -1.824\%$$

Run 3

$$Y = \frac{(5.0720)(.9978)(28.39)(535.3)}{(5.149)(28.39 + .90/13.6)(524.7)} = \frac{76,910.4550}{76,879.4914} = 1.0004$$

$$\Delta\% = \frac{(1.0004 - 1.01688)}{1.01688} \times 100 = -1.62\%$$

Note: The Y Factor % Difference must be < ±5.0% to be acceptable. Avg. Δ% = -1.100

Determination of Interpolated Y Factor for Average Certification Test Series Δ H from Dry Gas Meter Calibration Data:

0.90 inch H₂O Δh = 1.01688 Calculated Calibration Y Factor
(A) (C) (from Calibration)

_____ inch H₂O Δh = _____ Calculated Calibration Y Factor
(B) (D) (from Calibration)

$$\frac{(B) - (A)}{(B) + (A)} \times 100 = \frac{(E) - (D)}{(E) + (D)} \times 100 = \frac{(F) - (C)}{(F) + (C)} \times 100 = \frac{(G) - (D)}{(G) + (D)} \times 100 =$$

$$\frac{\text{Avg } \Delta h - (A)}{\text{Avg } \Delta h + (A)} \times 100 = \frac{(G) - (D)}{(G) + (D)} \times 100 =$$

$$\left[\frac{(F) - (C)}{(F) + (C)} \right] \times \frac{(G) - (D)}{(G) + (D)} = \text{Interpolated Y Factor For Avg. Test Series } \Delta h$$

Dry Gas Meter Back Half Leak Check: _____ inch H₂O in One Minute
Front Half Leak Check _____ Meter Reading Leak Rate

Meter	Vac In. Hg	Start	Stop	cmm	cfm
DGM	-16.5	.2325	.233		
TM	-16.5	.976	.9765		

**APEX INSTRUMENTS REFERENCE METER VERIFICATION
USING WET-TEST METER #11AE6
2-POINT ENGLISH UNITS**

Calibration Meter Information	
Wet Test Meter Model #	AL20
Wet Test Meter Serial #	11AE6
Wet Test Meter Gamma	1.0026

Calibration Conditions	
Date	8-Jan-10 8:15
Barometric Pressure	29.60 in Hg
Calibration Tech	EW
DGM Serial Number	1052202

Factors/Conversions	
Std Temp	528 °R
Std Press	29.92 in Hg
K ₁	17.647 °R/in Hg

Run Time	Metering Console				Calibration Data				Calibration Meter				Results			
	DGM Input Pressure (P _m) in H ₂ O	Volume Initial (V _m) cubic feet	Volume Final (V _m) cubic feet	Volume Sample (V _m) cubic feet	Outlet Temp Initial (t _{out}) °F	Outlet Temp Final (t _{out}) °F	Volume Initial (V _w) cubic feet	Volume Final (V _w) cubic feet	Volume Sample (V _w) cubic feet	Outlet Temp Initial (t _w) °F	Outlet Temp Final (t _w) °F	Calibration Factor Previous (Y)	Calibration Factor Current (Y)	Flowrate Std & Corr (Q _{meas/corr}) cfm	Variation	
6.00	-5.0	180.672	188.032	7.360	71.6	71.6	931.500	938.660	7.160	71	71	0.9940	0.9862	1.174	0.79%	must be less than 1.5%
10.00	-2.2	188.032	193.725	5.693	71.6	71.6	938.660	944.260	5.600	71	71	1.0047	0.9902	0.551	1.44%	must be less than 1.5%

I certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR 40 Part 60, App A, Method 5, Paragraph 7.1.2.2, using the Precision Wet Test Meter # 11AE6, which in turn was calibrated using the American Bell Prover # 3785, certificate # F-107, which is traceable to the National Bureau of Standards (N.I.S.T.).

Signature *E. White*

Date 1/8/10

APEX INSTRUMENTS REFERENCE METER CALIBRATION
USING WET-TEST METER #11AE6
15-POINT ENGLISH UNITS

Calibration Meter Information	
Wet Test Meter Model #	AL20
Wet Test Meter Serial #	11AEB
Wet Test Meter Gamma	1.00190

Calibration Conditions	
Date	3-Dec-07
Time	11:00
Barometric Pressure	29.6 In Hg
Calibration Technician	EW
DGM Serial Number	1052202

Factors/Conversions	
Std Temp	528 °R
Std Press	29.92 In Hg
K ₁	17.647 °F/in Hg

Run Time	Calibration Data										Results	
	Dry Gas Meter					Calibration Meter					Dry Gas Meter	
	Elapsed (h)	Meter Pressure (P ₁) In H ₂ O	Volume Initial (V ₁) cubic feet	Volume Final (V ₂) cubic feet	Outlet Temp Final (T ₂) °F	Volume Initial (V ₁) cubic feet	Volume Final (V ₂) cubic feet	Outlet Temp Initial (T ₁) °F	Outlet Temp Final (T ₂) °F	Value (Y)	Variation (Y _{max} -Y _{min})	Flowrate Std & Corr (Q _{actual}) cfm
5.00	5.0	496.0040	502.9400	502.9400	80.6	511.210	517.980	69.0	69.0	0.9852		1.337
5.00	5.0	502.9400	509.9290	509.9290	80.6	517.980	524.780	69.0	69.0	0.9835		1.345
5.00	5.0	509.9290	516.9260	516.9260	80.6	524.790	531.610	69.0	69.0	0.9822	0.003	1.347
										0.9837	Averages	1.343
6.00	3.0	516.9260	523.3720	523.3720	80.6	531.610	537.940	69.0	69.5	0.9956		1.041
6.00	3.0	523.3720	529.8040	529.8040	80.6	537.940	544.250	69.5	69.5	0.9925		1.037
6.00	3.0	529.8040	536.2360	536.2360	82.4	544.250	550.550	69.5	70.0	0.9938	0.003	1.035
										0.9940	Averages	1.038
7.00	2.0	536.2360	542.2700	542.2700	80.6	550.550	556.490	70.0	70.0	0.9991		0.896
7.00	2.0	542.2700	548.3125	548.3125	80.6	556.490	562.440	70.0	70.0	0.9978		0.898
7.00	2.0	548.3125	554.3620	554.3620	80.6	562.440	568.390	70.0	70.0	0.9966	0.003	0.898
										0.9978	Averages	0.837
10.00	1.0	554.3620	560.6520	560.6520	80.6	568.390	574.600	70.0	70.0	1.0045		0.612
10.00	1.0	560.6520	566.9260	566.9260	80.6	574.600	580.800	70.0	70.0	1.0055		0.611
10.00	1.0	566.9260	573.1990	573.1990	80.6	580.800	586.990	70.0	70.0	1.0040	0.001	0.610
										1.0047	Averages	0.611
15.00	0.5	475.7525	482.4970	482.4970	78.8	491.160	497.840	69.0	69.0	1.0075		0.440
15.00	0.5	482.4970	489.2530	489.2530	80.6	497.840	504.530	69.0	69.0	1.0090		0.440
15.00	0.5	489.2530	496.0040	496.0040	80.6	504.530	511.210	69.0	69.0	1.0099	0.002	0.440
										1.0088	Averages	0.440
										0.9978	Overall Average Y	

Note: For Calibration Factor Y, the ratio of the reading of the calibration meter to the dry gas meter, the variation between the maximum and minimum values at each flow rate must not exceed 0.030.
 Note: For the Overall Average Calibration Factor, Y, the acceptable range is between 0.95 and 1.05.

I certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR 40 Part 60, using the Precision Wet Test Meter # 11AEB, which in turn was calibrated using the American Bell Prover # 3785, certificate # F107, which is traceable to the National Bureau of Standards (N.I.S.T.).

Signature *[Handwritten Signature]*

Date 12/3/07

VANEOMETER CALIBRATION

Myren Consulting used a Dwyer Model 3480 Vaneometer to measure test chamber air velocity. The manufacturer's specifications for accuracy are $\pm 5.0\%$ from 0 to 100 fpm and $\pm 10\%$ from 100 to the top of the scale. Myren Consulting insures that the instrument is level and clean prior taking each reading. According to EPA personnel (Westlin, RTP) no further calibration is necessary.

DRAFT GUAGE CALIBRATION

Myren Consulting used a Dwyer Model 115 AV, a $-0.05 - 0.0 - 0.25$ " inclined red oil manometer (readability resolution ± 0.001 " H₂O) to measure the static pressure in the stack. Once leveled and zeroed as per the manufacturer's written operating instructions, the Dwyer manometer is a primary standard and needs no further calibration.

The manometer is leveled and zeroed at the start of each test, checked as necessary during a run to verify that the settings have not changed and again at the end of each test run. The results of these checks are recorded on Woodstove Data Sheet #16 in each individual test.

BAROMETER CALIBRATION

Myren Consulting used a Princo Model 453 SN W14275 Mercury barometer and a Weems and Plath aneroid barometer to measure the barometric pressure (BP). The Weems and Plath barometer was calibrated daily by comparing it to the Princo and adjusting it as necessary. The Princo when calibrated following the manufacturer's instructions is a primary standard and needs no further calibration.

MOISTURE METER CALIBRATION

Myren Consulting uses a Delmhorst J-2000 which was calibrated daily using the "Check" feature. Then the operation of the moisture meter was checked with a Delmhorst Moisture Content Standard Model MCS-1 at 12.6 and 23.8%. The results of these checks are recorded on Data Sheet #10.

The readings obtained with the moisture meter are then corrected as per the manufacturer's written instructions for temperature. If Delmhorst #496 insulated pins are used, the meter is set at 222 using the Set Pin Calibration instructions. The meter is set at 1 for the Species correction. 1 is the setting for D. Fir

Delmhorst Instrument Co.

J-2000 Quick Reference Guide

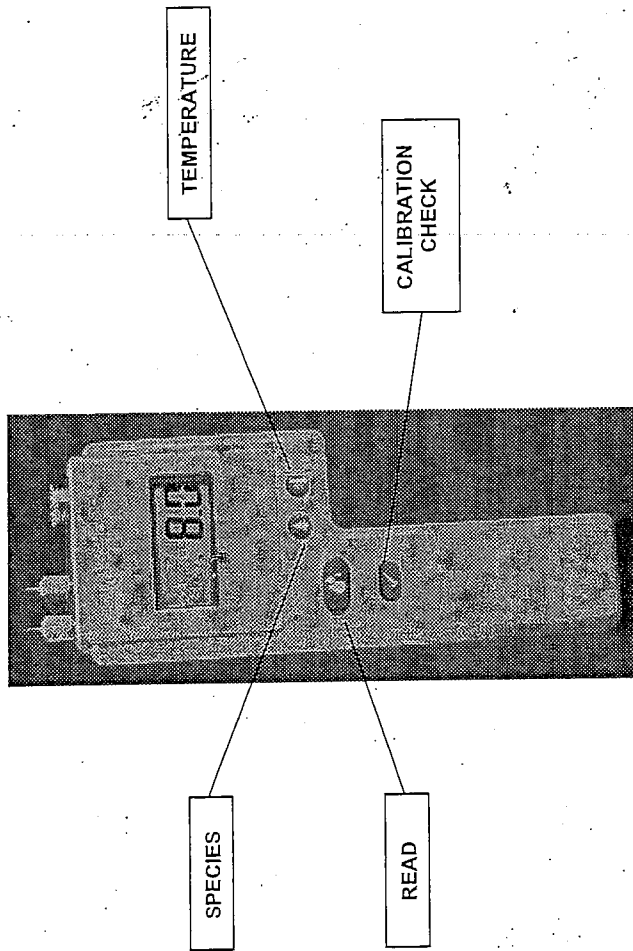


Fig. 1 Button Definition

GETTING STARTED

1. Set the wood species by holding down the **SPECIES** button until the desired scale number is displayed. The default species setting is #1 Douglas Fir (see **Species Code Chart** for a full listing).
2. Align the contact pins parallel to the grain and push them to their full penetration into the wood and press the **READ** button. The meter displays the %MC for two seconds.

SET TEMPERATURE

1. Temperature correction is necessary if the wood temperature is outside the range of 50°F (10°C) to 90°F (32°C). The default temperature setting is 70°F.
2. To increase the temperature value, hold the **TEMPERATURE** button until the desired temperature value is displayed.

3. To decrease the temperature value, press and release the **TEMPERATURE** button then hold the **SPECIES** button within one second. Hold the **SPECIES** button until the desired temperature value is displayed.
4. To change between Fahrenheit and Celsius press and release the **TEMPERATURE** button and within one second press the **CALIBRATION CHECK** button and release when you are in the mode needed.

SET PIN CALIBRATION

1. To change between insulated and un-insulated pin setting, press and release the **SPECIES** button, then press the **CALIBRATION CHECK** button within one second to cycle between 222 for insulated and 444 for un-insulated pins (the default setting is un-insulated).

CHECK CALIBRATION

1. Press the **READ** button and the **CALIBRATION CHECK** button simultaneously.
2. Meter is in calibration if it displays 12% (+ or - .2).
3. Make sure the pins are not in contact with anything when checking the calibration.

REVIEW ACCUMULATED READINGS

1. The meter will accumulate up to 100 readings.
2. To view the readings press and release the **CALIBRATION CHECK** button. The meter displays the number of accumulated readings, then the average of those readings, then the highest stored reading.
3. To erase readings hold the **CALIBRATION CHECK** button down for 5 seconds. All accumulated readings will be erased and the meter will display "0".

RESET METER

1. Press and release the **CALIBRATION CHECK** button.
2. Within one second press the **SPECIES** button.
3. Default settings will be restored (Species #1 Douglas Fir and 70°F temperature). The meter will display 170.
4. Any previously stored readings will be erased.

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 51 Indian Lane East
 Towaco, NJ 07082
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 Fax: 973-334-2657
 Web Site: www.delmhorst.com

510INS-0003/QR
 10/07

WOODSTOVE DATA SHEET #26-A
 CEM GAS TRAIN RESPONSE TIME
 PRE-CERTIFICATION TEST SERIES CHECK

Date	5/9	5/9	5/9	5/9	5/9	5/9	5/9	5/9	5/9
Technicians	ATM	ATM	ATM	ATM	ATM	ATM	ATM	ATM	ATM
Elapsed Time	CO2 Conc. (V)	CO2 Conc. (V)	CO2 Conc. (V)	CO2 Conc. (V)	CO2 Conc. (V)	CO2 Conc. (V)	CO2 Conc. (V)	CO2 Conc. (V)	CO2 Conc. (V)
0 Seconds	0.278	0.377	0.376	0.376	0.376	0.376	0.376	0.376	0.376
15	0.278	0.376	0.376	0.376	0.376	0.376	0.376	0.376	0.376
30	0.272	0.361	0.359	0.359	0.359	0.359	0.359	0.359	0.359
45	0.252	0.331	0.330	0.330	0.330	0.330	0.330	0.330	0.330
60	0.155	0.15	0.14	0.14	0.14	0.14	0.14	0.14	0.14
75	0.12	0.11	0.11	0.11	0.11	0.11	0.11	0.11	0.11
90	0.10	0.09	0.09	0.09	0.09	0.09	0.09	0.09	0.09
105	0.06	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05
120	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03
135	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
150	0.02	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
165	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
180	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Initial Response Time (Seconds)	24	24	25	25	25	25	25	25	25
95% Response Time (Seconds)	45	45	45	45	45	45	45	45	45
Analyzer Flow Rate	1.55CFH	1.55CFH	1.55CFH	1.55CFH	1.55CFH	1.55CFH	1.55CFH	1.55CFH	1.55CFH

Comments

Pre kuma

Myren Consulting Inc.

512 Williams Lake Rd; Colville, WA 99114; (509)685-9458

QA WS, REV 1/10

CO₂ Analyzer

Multipoint Calibration Report Form

Site: Myren Lab, Colville, WA Date: 7/13/2010

Analyzer: Make: Horiba Model: PIR 2000 SN: 607204

Calibration by: A.J. Myren

Cal Gas Flow: 1.5 scfh Measured by: Rotameter: X Mass Flowmeter: _____

BP: 28.28 "Hg Instrument ID: Princo

Temp: 64.5 °F Instrument ID: Omega Digicator

Analyzer Last Calibrated: 4/26/2010 By: A.J. Myren

Cylinders:

1. # AA-9167 Concentration: 0.00 %CO₂ Cyl. Press.: 2000 psi.

Certified By: Oxarc Date: 5/11/10

2. # SX-45410 Concentration: 12.6 %CO₂ Cyl. Press.: 1610 psi.

Certified by: Matheson Tri Gas Date: 4/12/10

3. # 250-1175 Concentration: 21.0 %CO₂ Cyl. Press.: 0820 psi.

Certified by: Oxarc Date: 8/22/97

4. # SX-40505 Concentration: 6.04 %CO₂ Cyl. Press.: 1870 psi.

Certified by: Matheson Tri Gas Date: 4/12/10

Analyzer: Calibrated Range: 0-25 % Output: 0-1.0 v.

Flow: 1.5 scfh Measured by: Rotameter: X Mass Flowmeter: _____

Calibration Results

Point #	Cyl. #	% CO ₂	Expected		Actual		Adj.		% Dif.	Curve Conc.	Potentiometer	
			Meter	DVM	Meter	DVM	Meter	DVM			Unadj.	Adj.
1	1	0.00	0.00	.000	0.00	.000	-	-	+0.27	0.067		-
2	2	12.6	50.4	.504	50.5	.504	-	-	-0.85	12.493		-
3	3	21.0	84.0	.840	85.5	.852			+0.34	21.072		
4	4	6.04	24.2	.242	24.0	.241			-0.052	6.008		
5	1	0.00	0.00	.000	0.00	.000			+0.27	0.067		

Comments: 0.500 = 12.3989759
 .504V = 12.4925952
 .852V = 21.0724821
 .241V = 6.0083704
 .000V = 0.0665523

Linear Regression Results:

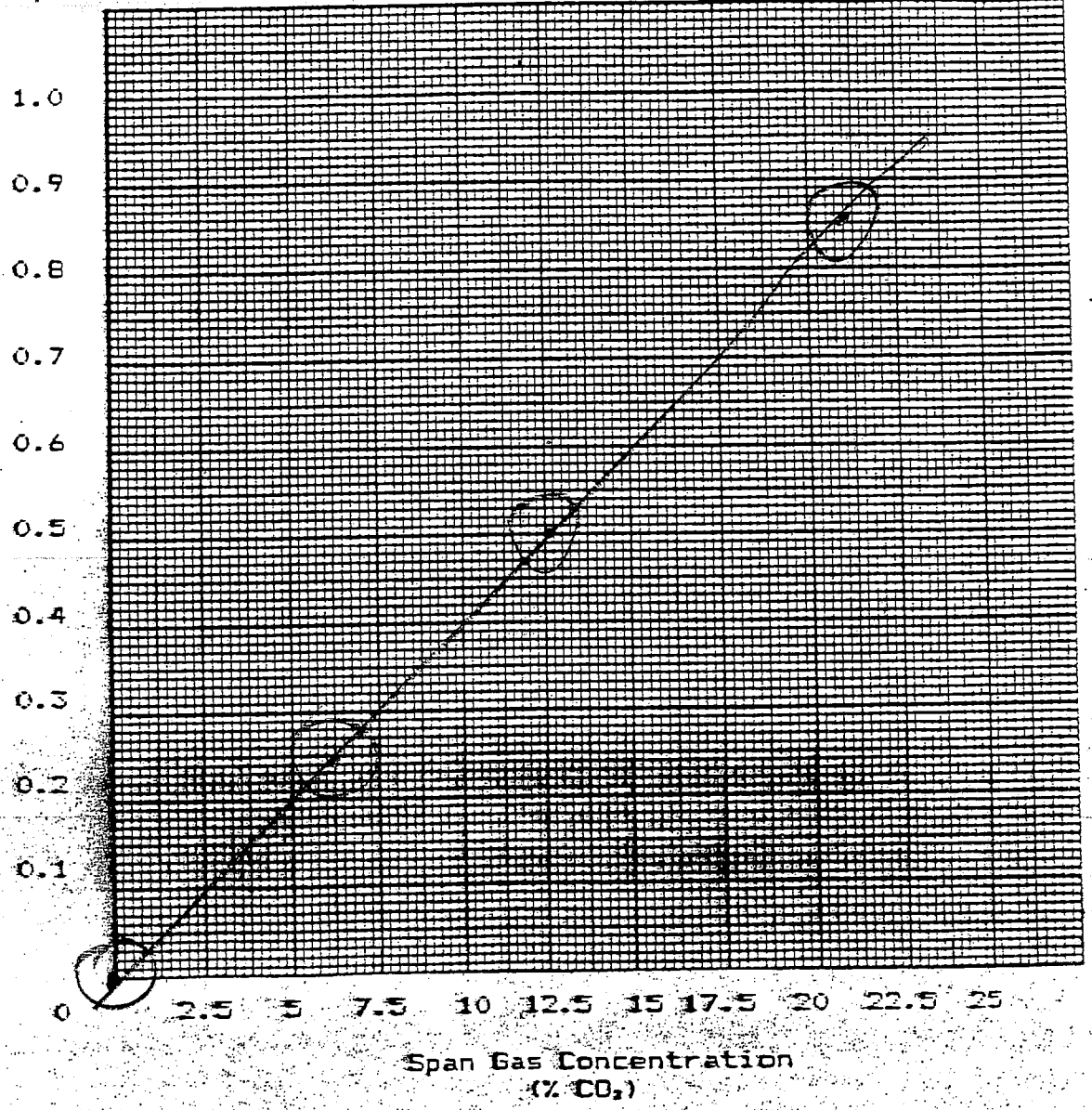
$$Y = MX + B$$

$$\text{Slope (M)} = \frac{0.0405563}{}$$

$$\text{Y Intercept (B)} = \frac{-0.0026627}{}$$

$$\text{Correlation Coefficient (r)} = 0.9999544$$

Analyzer
Output
(volts)



Comments

Pre kuma

Myren Consulting Inc.

512 Williams Lake Rd; Colville, WA 99114; (509)685-9458

QA WS, REV 1/10

CO Analyzer

Multipoint Calibration Report Form

Site: EPA Lab, Colville, WA

Date: 7/13/2010

Analyzer: Make: Horiba Model: MEXA 311-GE SN: GE-30075

Calibration by: A.T. Myren

Cal Gas Flow: 1.5scfh Measured by: Rotameter: X Mass Flowmeter:

BP: 28.28 "Hg Instrument ID: Princo

Temp: 64.5 °F Instrument ID: Omega Digicator

Analyzer Last Calibrated: 4/26/10 By: A.T. Myren

Cylinders:

- 1. # AA-9167 Concentration: 0.00 %CO Cyl. Press.: 2000 psi.
Certified By: Oxarc Date: 5/11/10
- 2. # SX-45410 Concentration: 2.55 %CO Cyl. Press.: 1610 psi.
Certified by: Matheson Tri Gas Date: 4/12/10
- 3. # 250-1175 Concentration: 4.03 %CO Cyl. Press.: 820 psi.
Certified by: Oxarc Date: 8/22/97
- 4. # SX-40505 Concentration: 1.29 %CO Cyl. Press.: 1870 psi.
Certified by: Matheson Tri Gas Date: 4/12/10

Analyzer: Calibrated Range: 0 - 5.0 % Output: 0 - 1.0 v.

Flow: 1.50 CFH Measured by: Rotameter: X Mass Flowmeter:

Calibration Results

Point #	Cyl. #	% CO	Expected		Actual		Adj.		Curve Conc.	% Dif.	Potentiometer	
			Meter	DVM	Meter	DVM	Meter	DVM			Unadj.	Adj.
1	1	0.00	0.00	0.00	0.00	0.00	-	-	.0072	+0.03		-
2	2	2.55	2.55	2.55	2.56	2.55	-	-	2.500	-1.95		-
3	3	4.03	4.03	4.03	4.15	4.14	/	/	4.055	+0.62	/	/
4	4	1.29	1.29	1.29	1.33	1.33	/	/	1.308	+1.36	/	/
5	1	0.00	0.00	0.00	0.00	0.00	/	/	.0072	+0.03	/	/

Comments: 0.500 = 41895785026
 0.255 = 2500859000
 0.414 = 41054941913
 0.133 = 1.307535929
 0.000 = .007162278

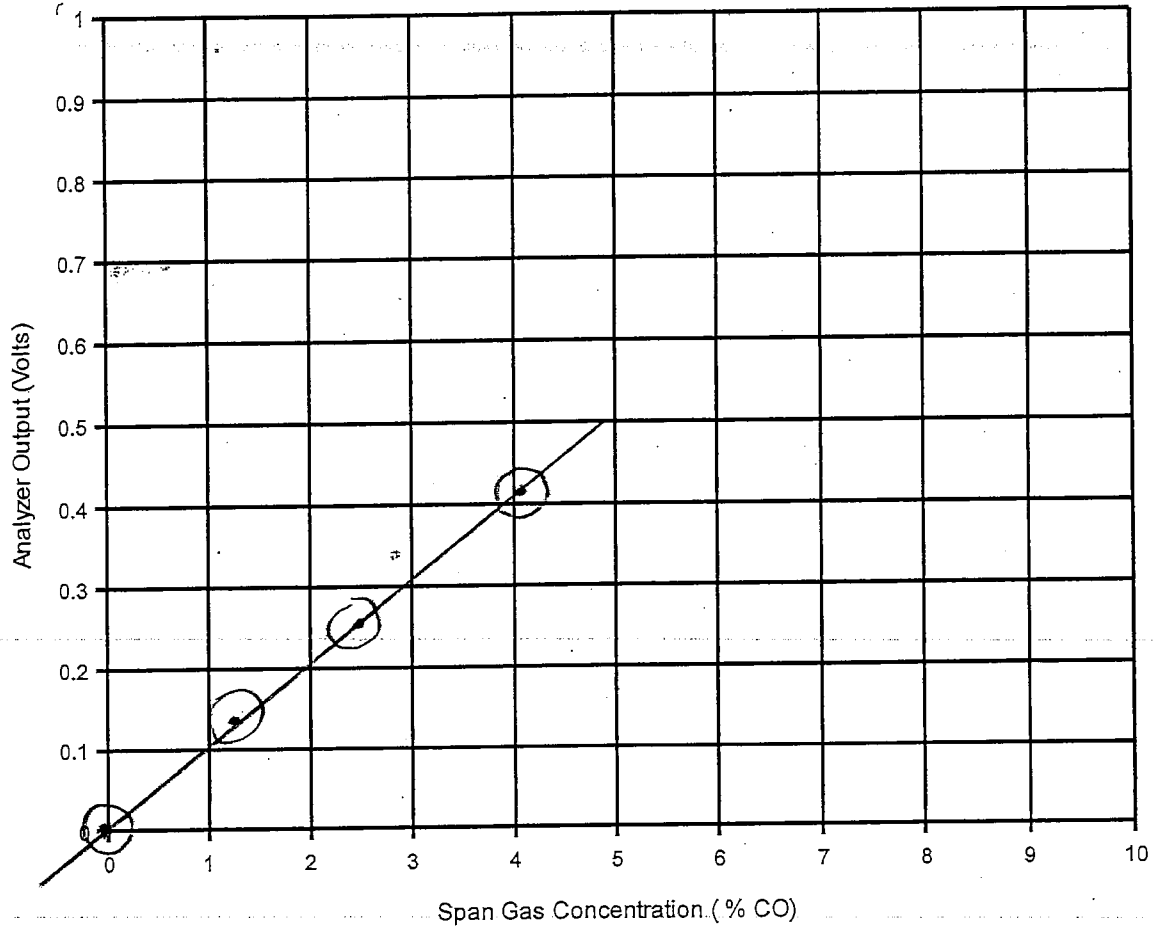
Linear Regression Results

$$Y = MX + B$$

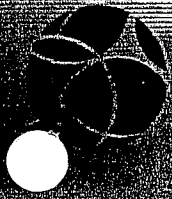
$$\text{Slope } M = \underline{0.1022388}$$

$$\text{Y Intercept (B)} = \underline{-0.0006549}$$

$$\text{Correlation Coefficient (r)} = \underline{0.998069}$$



Comments:



MATHESON TRI-GAS

The Gas Professionals™

1650 Enterprise Parkway
Twinsburg, Ohio 44087
215-648-4000

Certificate of Analysis - EPA Protocol Mixtures

Customer: OXARC INC
Cylinder Number: SX-45410
Cylinder pressure: 1600 psig
Last Analysis date: 4/9/2010
Expiration Date: 3/18/2013

Protocol: Reference # Lot #
G1 519323 109-96-17642

DO NOT USE THIS CYLINDER WHEN THE
PRESSURE FALLS BELOW 150 PSIG

REPLICATE RESPONSES

Component	Certified Conc	Date	3/18/2010	Date	3/18/2010
Oxygen	12.5% ± 1% REL		12.5%		12.5%
Carbon Dioxide	12.6% ± 1% REL		12.6%		12.5%
Carbon Monoxide	2.55% ± 1% REL		2.57%	4/9/2010	2.55%
			2.56%		2.54%
			2.56%		2.54%

LANCE GAS: Nitrogen

REFERENCE STANDARDS

Component	Oxygen	Carbon Dioxide	Carbon Monoxide
SRM #	NTRM-82658	SRM-2745	SRM-2641a
Sample #	01110212	9-C-32	52-D-15
Cylinder #	SX-20658	CAL-016125	CAL-017008
Concentration	10.09%	15.633%	4.009%

CERTIFICATION INSTRUMENTS

Component	Oxygen	Carbon Dioxide	Carbon Monoxide
Make/Model	Rosemount 755	Varian 3800 GC	Varian 3800 GC
Serial Number	2002832	LR-92489	LR-92489
Measurement Principle	Paramagnetic	TC, FID	TC, FID
Last Calibration	2/26/2010	3/16/2010	4/2/2010

Notes: T134744

This certification was performed according to EPA Traceability Protocol for Assay & Certification of Gaseous Calibration Standards September 1997, using procedure G1 and/or G2.

Analyst

Philip D. Mont

Date

4/12/2010



MATHESON TRI-GAS

ask...The Gas Professionals™

Certificate of Analysis - EPA Protocol Mixtures

1650 Enterprise Parkway
Twinsburg, Ohio 44087
215-648-4000

Customer: OXARC INC
Cylinder Number: SX-40586
Cylinder pressure: 1600 psig
Last Analysis date: 4/9/2010
Expiration Date: 3/18/2013

Protocol: Reference # Lot #
G1 519323 109-96-17643

DO NOT USE THIS CYLINDER WHEN THE
PRESSURE FALLS BELOW 150 PSIG

REPLICATE RESPONSES

Component: Oxygen
Certified Conc: 5.98% ± 1% REL

Date: 3/18/2010 Date:
5.98%
5.98%
5.99%

Component: Carbon Dioxide
Certified Conc: 6.04% ± 1% REL

Date: 3/18/2010 Date:
6.03%
6.07%
6.01%

Component: Carbon Monoxide
Certified Conc: 1.29% ± 1% REL

Date: 4/2/2010 Date: 4/9/2010
1.30% 1.29%
1.30% 1.28%
1.30% 1.29%

ANCE GAS: Nitrogen

REFERENCE STANDARDS

Component: Oxygen
SRM #: NTRM-82658
Sample #: 01110212
Cylinder #: SX-20658
Concentration: 10.09%

Carbon Dioxide
SRM-1674b
7-F-05
CAL-014611
6.876%

Carbon Monoxide
SRM-2639a
54-D-51
CAL-013889
0.991%

CERTIFICATION INSTRUMENTS

Component: Oxygen
Make/Model: Rosemount 755
Serial Number: 2002832
Measurement Principle: Paramagnetic
Last Calibration: 2/26/2010

Carbon Dioxide
Varian 3800 GC
LR-92489
TC, FID
3/16/2010

Carbon Monoxide
Varian 3800 GC
LR-92489
TC, FID
4/2/2010

Notes: T134744

This certification was performed according to EPA Traceability Protocol for Assay & Certification of Gaseous Calibration Standards September 1997, using procedure G1 and/or G2.

Analyst Phil D. Matti Date 4/12/2010

WELDING PRODUCTS
 INDUSTRIAL SUPPLIES
 INDUSTRIAL GASES
 MEDICAL GASES



SPECIALTY GASES
 BEVERAGE SYSTEMS
 SAFETY PRODUCTS
 FIRE EQUIPMENT

WWW.OXARC.COM

MAIN OFFICE

SPOKANE, WA 99220
 4003 E. BROADWAY
 P.O. BOX 2805
 (509) 535-7794
 FAX (509) 535-0368

BOISE, ID 83709
 7815 W. LEMHI ST.
 (208) 378-0377
 FAX (208) 376-1133

COEUR D'ALENE, ID 83814
 3530 RAMSEY RD.
 (208) 765-3311
 FAX (208) 667-5974

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 328 W. 1ST.
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 FAX (509) 684-6742

ELLENSBURG, WA 98826
 704 N. WENAS
 (509) 925-1518
 FAX (509) 925-1136

HERMISTON, OR 97838
 HERMISTON-
 McNARY HWAY
 (503) 567-7377
 FAX (503) 567-2265

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 800 W. COLUMBIA DR.
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 FAX (509) 586-9859

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 FAX (208) 746-8374

MOSES LAKE, WA 98837
 1401 WHEELER ROAD
 (509) 765-9247
 FAX (509) 766-9958

OKANOGAN, WA 98840
 2256 ELMWAY
 (509) 826-3205
 FAX (509) 826-3905

PASCO, WA 99302
 716 SOUTH OREGON
 (509) 547-2494
 FAX (509) 547-3103

TWIN FALLS, ID 83303
 729 COMMERCIAL AVE.
 (208) 734-9711
 FAX (208) 734-7923

WENATCHEE, WA 98801
 OHME GARDENS RD.
 (509) 662-8417
 FAX (509) 662-1229

YAKIMA, WA 98903
 1004 EAST MEAD
 (509) 248-0827
 FAX (509) 452-8704

Primary Standard Certificate of Analysis

Method of Analysis Micro GC / Gravimetric

Customer: Myren Consulting Reference # PM7234-2

P.O.# Cylinder # 250-1175

Results of Investigation

<u>Component</u>	<u>Requested</u>	<u>Concentration</u>
Air	N/A	N/A
Argon	N/A	N/A
Carbon Dioxide	21.0%	21.0%
Carbon Monoxide	4.00%	4.03%
Helium	N/A	N/A
Hydrogen	N/A	N/A
Methane	N/A	N/A
Nitrogen	Balance	Balance
Oxygen	21.0%	21.0%

Hazard Class UN 1956
 DOT Shipping Name Compressed Gas NOS
 Shipping Volume (scf approximate) 160 scf @ ntp
 Cylinder Pressure 1500 psig
 CGA Valve Connection 350

Oxarc Primary Standard mixtures are prepared with gravimetric techniques using weights traceable to NIST. Mixture blended to +/- .1% relative to minor component and certified to +/- 1% analytical accuracy.

Authorized Signature Travis Auger Date 8/25/97
 Travis Auger

Comments:

STOVE QC

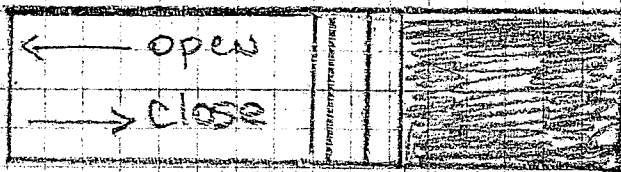
The Kuma Aspen noncatalytic wood heater is a small to medium sized stove with a useable firebox volume of 1.55 cubic feet. It has several distinguishing features. They are as follows:

1. The unit is specifically designed with a 3.00" combustion air inlet that can be hooked up to a duct delivering outside air to the unit. There are 2 inlet locations, one on the bottom of the unit that will be used when the unit is installed as a freestanding unit on legs or a pedestal and one on the back of the unit that will be used when the unit is installed as a fireplace insert. The cover plate for the inlet hole not being used is moved from one location to the other and attaches with 2 screws.
2. The unit was tested with an ash pan.
3. The unit is designed so that it can be installed as either a freestanding unit or as a fireplace insert.

The critical dimensions in this stove are as follows:

1. Vertical Throat Dimension: 1.75"
2. Horizontal Throat Dimension: 1.50
Note: The vertical and horizontal throat dimensions are measured at the front edge of the baffle.
3. Air Wash Gap: 0.21875" (7/32")
4. Minimum Primary Air Setting: 1.4375". See drawing on page 4 of 4 in this Section.
5. Lower Primary Air Orifice - N/A
6. Lower Primary Air Orifice - Outlet Orifice: 1-0.1875" hole
7. Secondary Air Tubes
Front: 34 7/64" holes on 1/2" centers
Middle Front: 34-3/32" holes on 1/2" centers
Middle Rear: 34-3/32" holes on 1/2" centers
Rear: 34-3/32" holes on 1/2" centers
8. Combustion Air Inlet Orifice (Outside Air Hookup): 3.00" diameter hole.
9. Secondary Air Inlet Orifice: 1.75" X 0.75"
10. (Adjustable) Primary Air Inlet Orifice: 1.00" X 4", of which 1.4375" is always open.

Kuma Aspen Primary Air SETTINGS



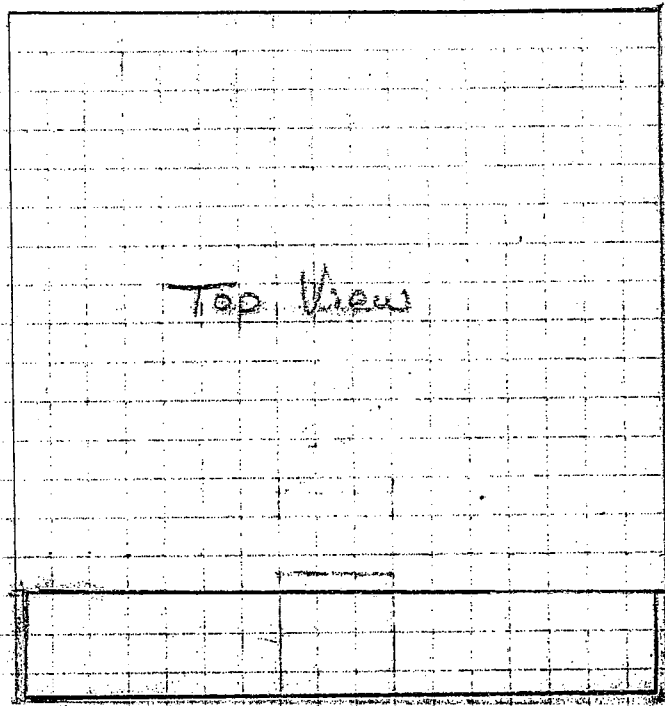
Shaded area is always open

Run 2 (LOW)	at Stop - 1.4375" OPEN
Run 5 (M. Low)	1.625" OPEN
Run 3 (M. Low)	1.875" OPEN
Run 4 (M. Hi.)	2.00" OPEN
Run 1	Wide Open High

A.T. Myren

9/23/10

N @ Scale

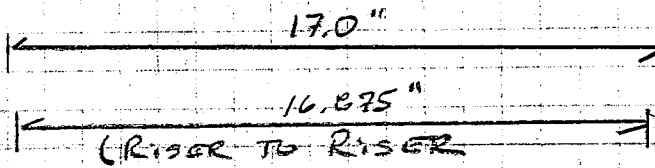


— 17.625"

KUMA V.3

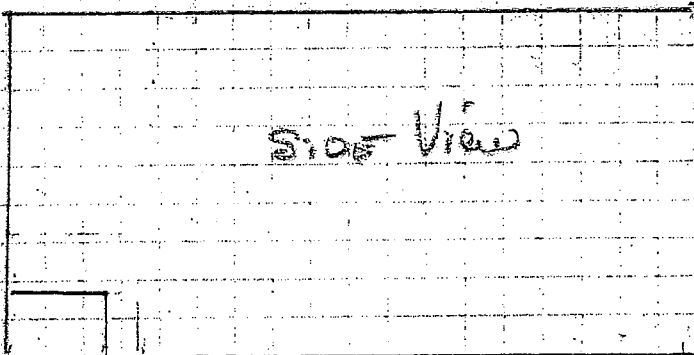
USEABLE FIREBOX

DIMENSIONS



— 2.50"

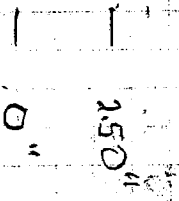
— 0"



— 9.0"

— .875"

— 0"



— 17.625"

A.T. Myren

NOT TO SCALE

8/20/10

Kuma V.3

8/20/10 A.T. Myren

P. 2 of 2

USEABLE FIREBOX Volume Calculations

$$17" \times (17.625" - 25") \times 9" =$$

$$2314.125 \text{ ---}$$

$$16.875 \times 25 \times 9 =$$

$$379.688 \text{ ---}$$

$$1.5 \times 1.25 \times 17 =$$

$$\underline{31.875 \text{ ---}}$$

$$2725.688 \text{ in}^3$$

$$- 39.551 \text{ in}^3$$

Less

Bottom Duct

$$\underline{2686.137 \text{ in}^3}$$

$$2.5 \times .9375 \times 16.875 = 39.551 \text{ in}^3$$

$$2686.137 \text{ in}^3 \div 1728 \text{ in}^3 / \text{ft}^3 = 1.554 \text{ ft}^3$$

USEABLE FIREBOX Volume

Fuel Load Calculations

$$1.554 \text{ ft}^3 \times 7 \text{ lbs} / \text{ft}^3 = 10.881 \text{ lbs. Ideal Fuel Load Weight}$$

Fuel Load Weight Range

$$10.881 \pm (0.10 \times 10.881) = 11.969 = 11.9 \text{ lbs}$$

$$= 9.793 = 9.8 \text{ lbs.}$$

Maximum Fuel Piece Length

$$17.625" \times 0.8333 = 14.687" = 14 \frac{5}{8}"$$

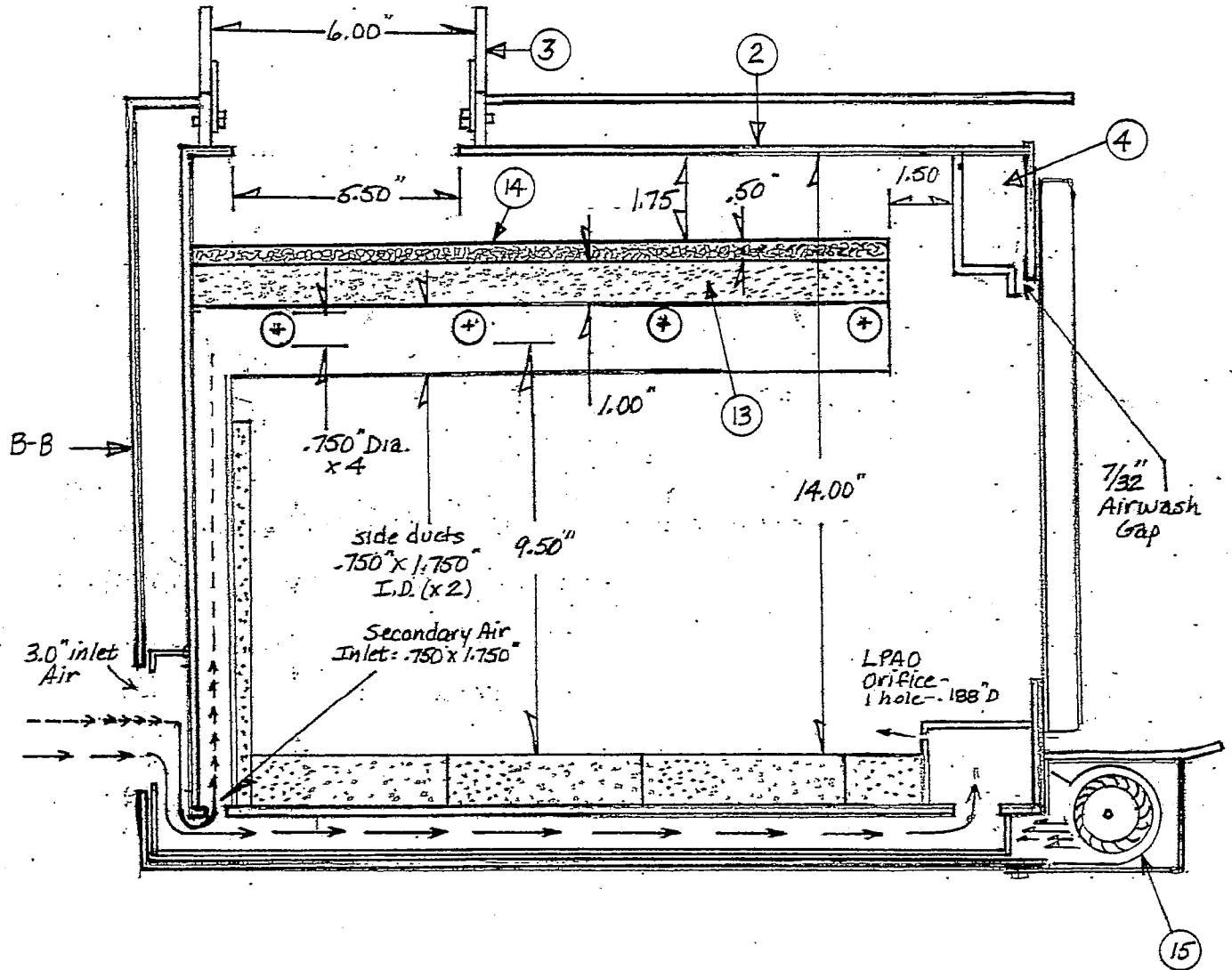
Aspen Part Specifications

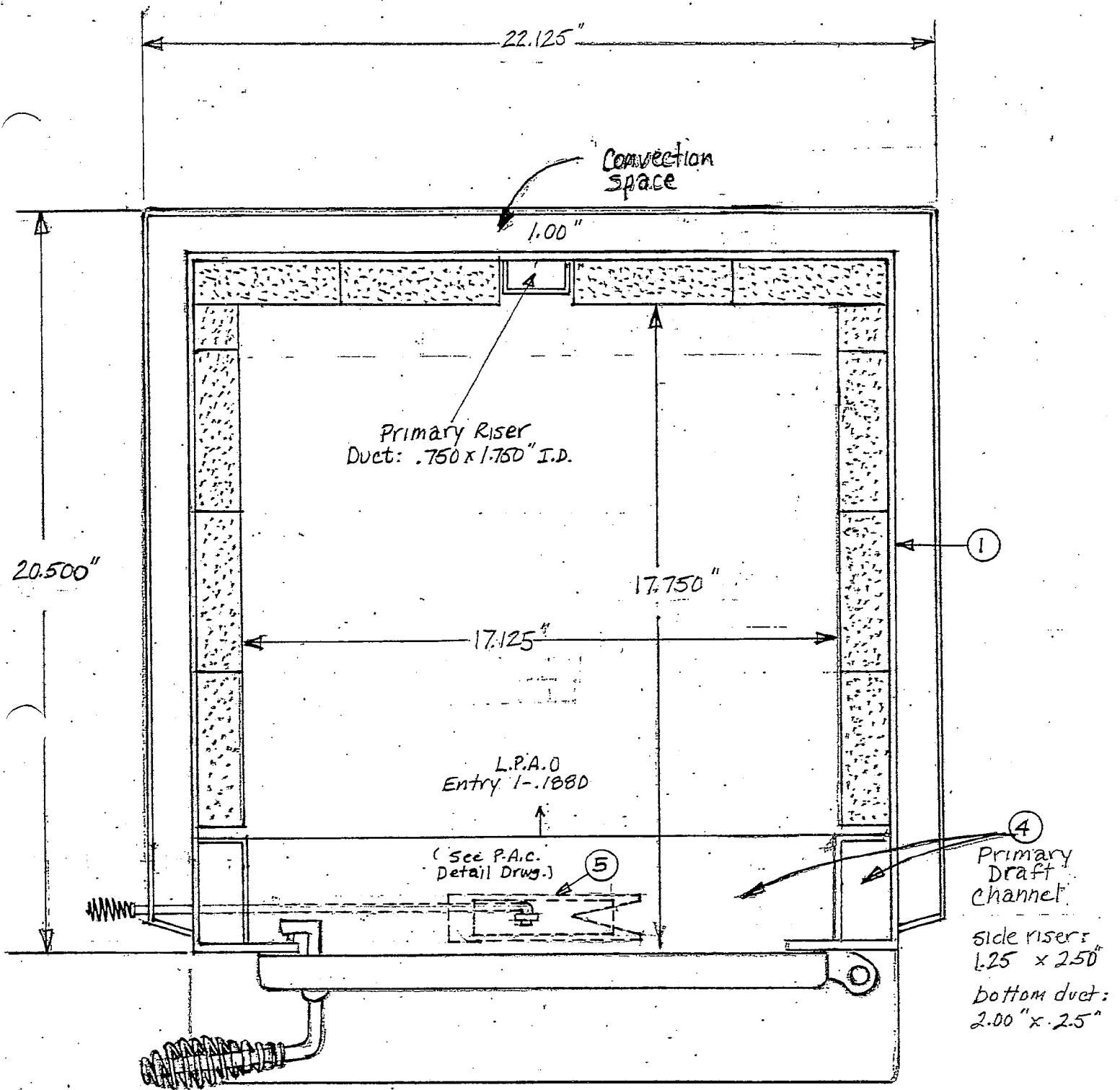
Part #	Description	Dimensions (inches)	Quantity	Composition
1	Firebox assembly	20.00x19.375x15.625	1	3/16" Low carbon steel
2	Firebox top	20.00x19.00	1	1/4" Low carbon steel
3	Flue collar	2.0 height 6.0 diameter	1	3/16" Low carbon steel
4	Primary draft channel (cross sectional area)	Sides-1.25x2.5	2	10ga. Low carbon steel
		Bottom- 2.0x2.5	1	10ga. Low carbon steel
		Top - 1.5x2.0	1	10ga. Low carbon steel
5	Primary draft control	1.5x6.0	1	1/4" Low carbon steel
6	Secondary draft ducts	Sides 2.0x15.375	2	10ga. Low carbon steel
		Rear- 2.0x19.50	1	10ga. Low carbon steel
		Riser- 2.0x10.313	1	10ga. Low carbon steel
7	Convection shell	19.75x22x17.75	1	12ga. Low carbon steel
8	Primary feed duct	1.00x4.00x18.00	1	12ga. Low carbon steel
9	Secondary burn tubes	18.375x.75 diameter	4	16ga. Stainless steel
10	Gaskets	Door seal- 49.0x.625 diameter	1	Woven fiberglass
		Glass seal- 45.0x.750	1	96.5% Fibrous glass 3.5% surface sizing
11	Firebrick	4.5x9.0	11	81% Fireclay 19% Silica alumina
		1.5x9.0	3	
		4.5x8.0	3	
		1.5x8.0	1	
		4.25x9	2	
12	Baffle	1.0x16.50x17.00	1	#400 compressed vermiculite
13	Baffle wool blanket	.50x17.50x20.00	1	Ceramic wool fiber 6#/sq.ft. density
14	Blower motor	12.00x1.75 diameter	1	EBM Pabst C-Frame motor tangential variable speed controlled
15	Door	13.24x16.0	1	Cast Iron
16	Glass	10.00x12.50	1	5mm Neo-Ceramic

Note: - all dimensions given are O.D. For actual area regarding air flow etc. see drawings.

- Components listed above are actual stove body parts that involve combustion and operation of the unit. List does not include pedestal, legs etc.

Model: ASPEN
 View: Cross-Section A-A
 Date: 8/2010
 Dr.: M.F.
 Dr.# 1





A-A

Model: ASPEN
View: Cross-Section B-B
Date: 8/10
Dr. YMB
Dr. # 2

KUMA STOVES, INC.

Model: ASPEN

Part #: P.A.C. SYSTEM

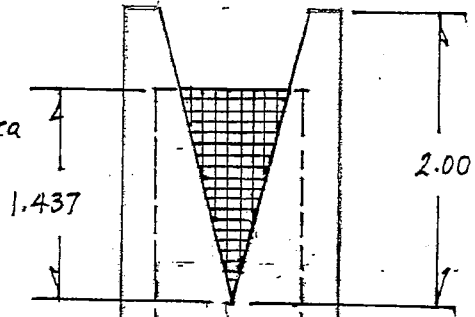
Material: 1/4"

Scale: 3/4" = 1"

Date/Rev.: 8/2010

Dr. # 3

checkered area
is low-stop P.A.C.
Setting: .5389
sq.in.



P.A.C. OPENING
1.00" x 4.00"
(Fully exposed at high P.A.C. setting)

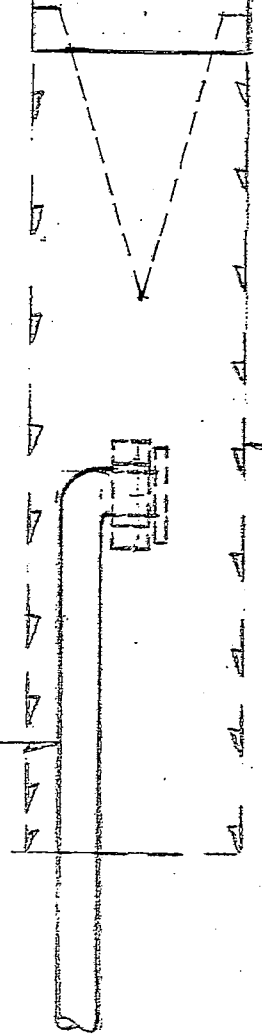
P.A.C. TOWER
.250 x .750 x 1.50
.50 D. HOLE

P.A.C. SLIDER
.250 x 1.50 x 5.875
CLOSED POSITION

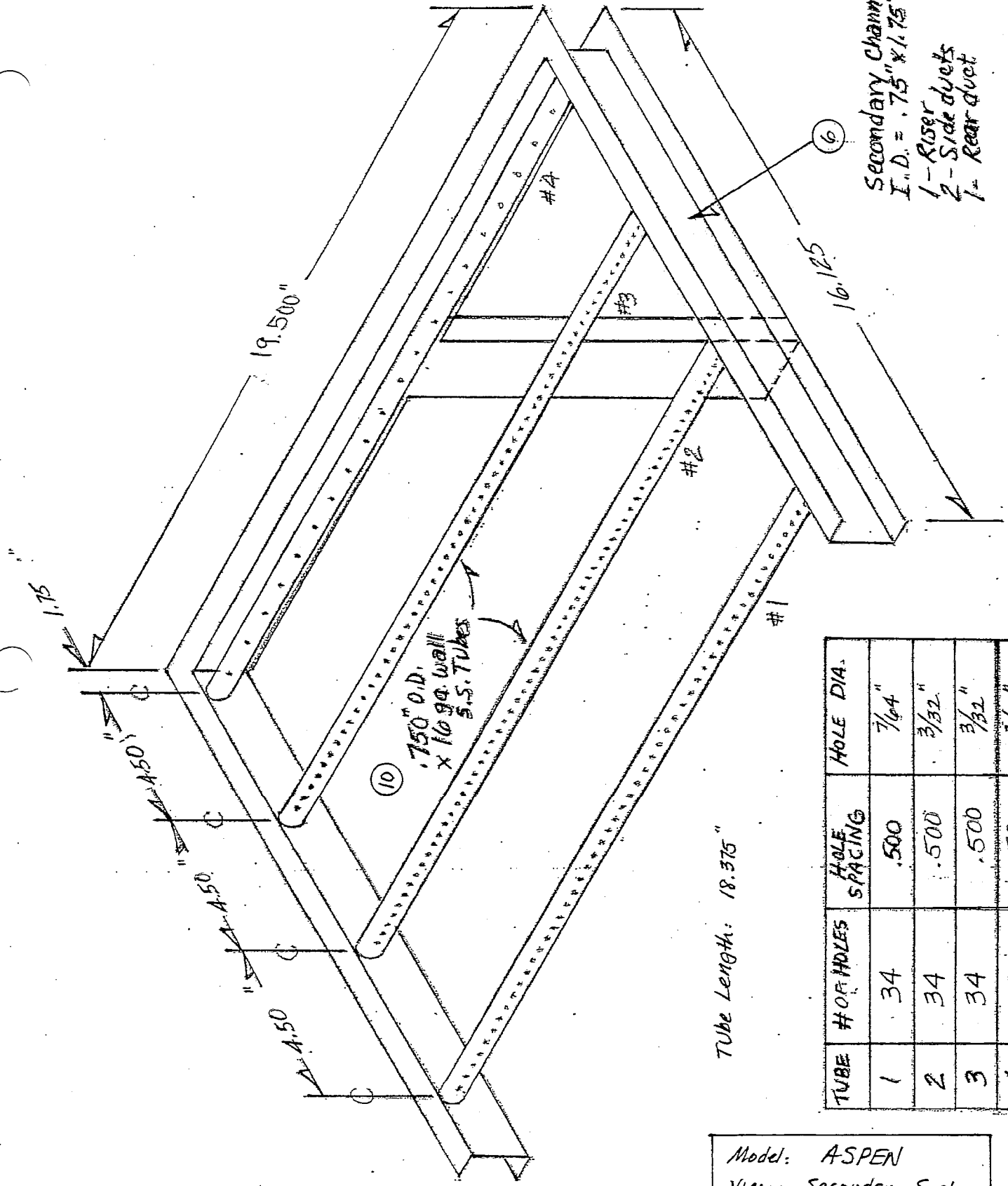
5

P.A.C. SLIDER
OPEN POSITION

.375 D P.A.C.
CONTROL ROD



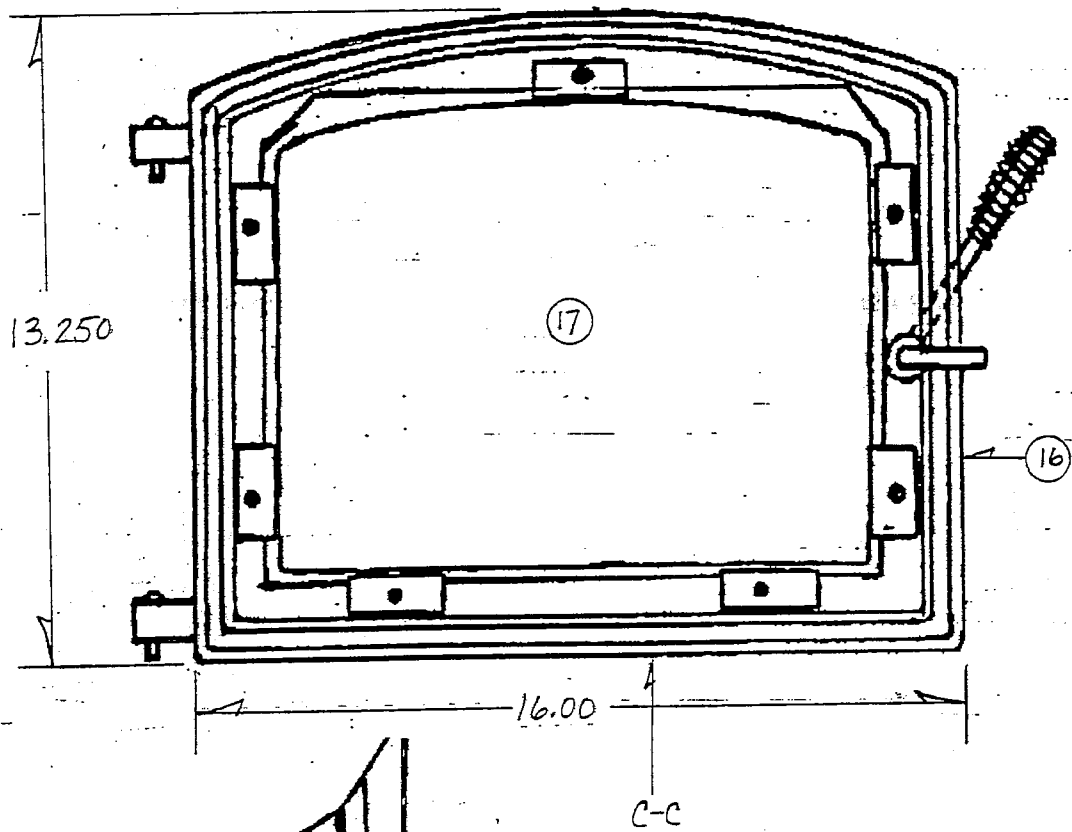
100% WT W/PIPE



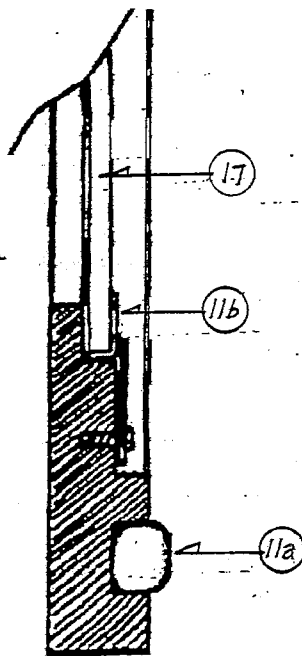
Tube Length: 18.375"

TUBE	# OF HOLES	HOLE SPACING	HOLE DIA.
1	34	.500	7/64"
2	34	.500	3/32"
3	34	.500	3/32"
4	34	.500	3/32"

Model: ASPEN
 View: Secondary System
 Date: 8/2010
 Dr.: MB.
 Dr #: 4



Cross-section
C-C



Model: ASPEN
View: Door
Date: 8/2010
Dr. MB
Dr#: 5



10 July 2010
Mr. Ben Myren
Myren Consulting, Inc.
512 Williams Lake Road
Colville, WA 99114

RE: OPERATING INSTRUCTIONS FOR THE KUMA ASPEN WOODSTOVE

The operating instructions for the Aspen are as follows:

PRIMARY AIR CONTROL (PAC):

To open the primary air inlet orifice and increase the amount of air entering the stove, pull the end of the rod on the left side of the stove away from the stove. To close the primary air inlet orifice and decrease the amount of air entering the stove, push the end of the rod towards the stove.

BURN CATEGORY

PAC

Low: Set control at the stop

At the stop the primary air inlet orifice should be open 1.4375" and the end of the rod should be 2.7785" from the side of the stove. Be certain to check this.

Medium Low:

Set PAC at 1.4375 (stop) – 2.00" open. The end of rod should be between 2.7785 - 3.341" from the side of the stove.

Medium High:

Set PAC at 1.875 – 2.5" open. The end of rod should be between 3.216 and 3.841" from the side of the stove.

High:

Wide Open. Pull the rod all the way out.

Fan Confirmation Test:

Set PAC at 1.4375 (stop) – 2.00" open. The end of rod should be between 2.7785 - 3.341" from the side of the stove.

DOOR:

As soon as the fuel is loaded, close the door. If the fuel load is slow to ignite, crack the door open about 1/16". Monitor and adjust the door so that the impact of the air flow into the stove is maximized, i.e., watch the hot coals in the coal bed and adjust the door so that they become as bright as possible. Close the door as soon as the fuel load ignites. If the flames falter or go out, crack the door open again until the fuel reignites, then close the door.

FAN:

Operate the fan as follows:

Low, Medium Low and Medium High: Turn fan on low at 30 minutes. To set the fan on low, rotate the control knob as far to the right (clockwise) as possible.

High: Turn the fan on high at 5 minutes.

Fan Confirmation Test: Fan is off for the entire test.

LOWER PRIMARY AIR ORIFICE (LPAO):

Clear the coals away from in front of the LPAO on all runs.

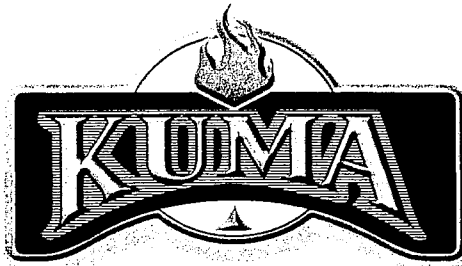
If you have any questions, call.

Sincerely,
Jason Freeman, GM

2150 W HAYDEN AVE HAYDEN ID 83835
PHONE (208) 762-8002 FAX (208) 762-5862

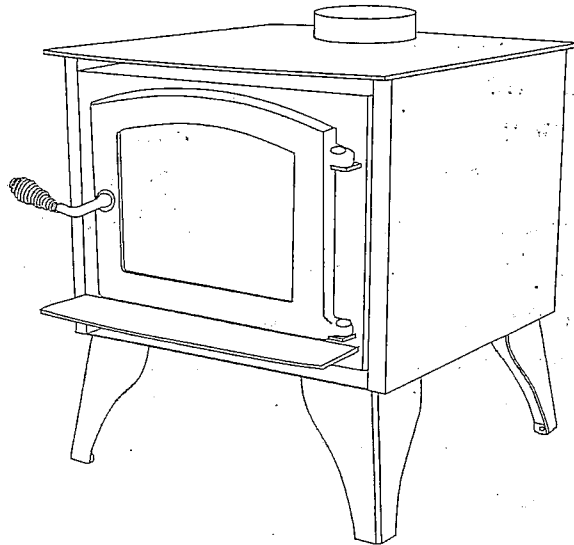
DRAFT MANUAL

The owner's manual included in this test report is a draft copy. When a final version of this manual becomes available, a copy will be sent to the US EPA.



KUMA STOVES

50145 N. Old Hwy 95
Rathdrum ID USA



MODEL# K-ASP: Aspen

Tested to: ???

Test Report #: ???

Tested and listed by ???

INSTALLATION AND OPERATING
INSTRUCTIONS
SAVE THESE INSTRUCTIONS

Welcome to the Kuma family.

Kuma is a modified version of the Greek word Kauma which means “a great heat”.

We would like to take the time to say thank you for purchasing a Kuma stove. If this is your first Kuma stove, you have joined a long list of family members, some since 1981. We are a family business that still desires to maintain a good relationship with each and every one of our customers. Our mission is to provide you with a quality product that will last a lifetime. If you ever have a problem with your stove, we will do what is needed to get it resolved and keep you warm.

You may have noticed a portion of the Bible enclosed in your owner’s packet. It is a small gift for you. Our faith in Jesus Christ is very important to us and we have that faith because salvation and hope are found through Him. Hope comes from the message of Truth that is found in this New Testament.

Thank you for allowing us the opportunity to warm your home. May God bless you, and we anticipate that you will enjoy the use of your new Kuma wood stove.

Sincerely,

The Freeman Family

Under specific test conditions, this heater has been shown to meet the U.S. Environmental Protection Agency and Washington State emission limits for residential wood stoves.

Please read the safety precautions and the entire installation and operation instructions carefully. Failure to properly install and maintain your wood stove can result in an unsafe condition. Consult your local building department for permit and installation requirements.

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Section **1** – Safety Precautions

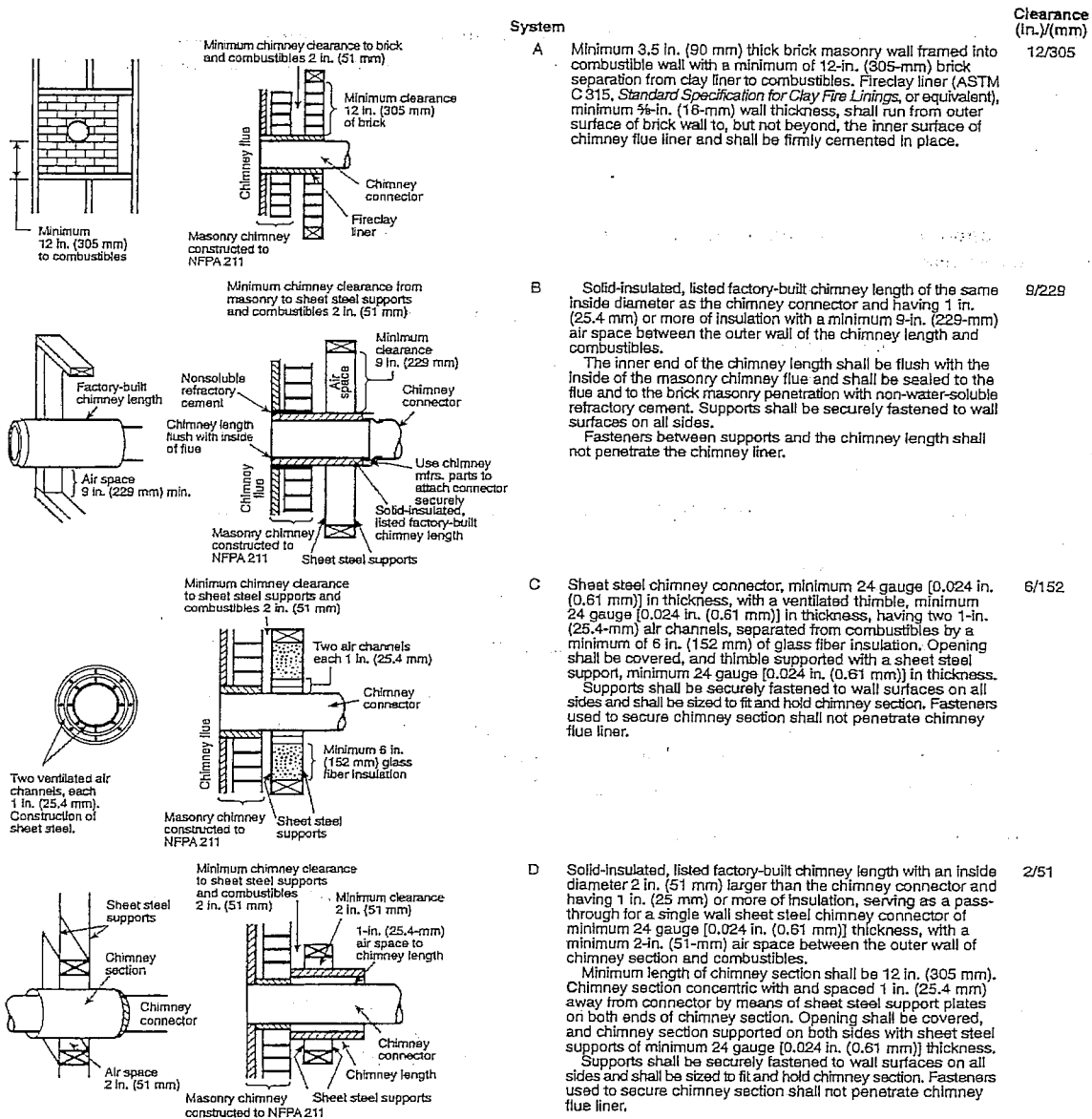
Install and use in accordance with the manufacturers installation and operation instructions contained in this manual only.

1. If this stove is not properly installed, a house fire can occur. For your protection, follow the installation instructions provided. We recommend contacting local building or fire officials regarding restrictions and installation inspection requirements in your area. **We also recommend that your Kuma stove be installed by a properly trained and licensed installer, preferably an NFI (National Fireplace Institute) expert.**
2. **DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVICING ANOTHER APPLIANCE.**
3. **Do not burn garbage or flammable fluids such as gasoline, naphtha or engine oil.** Do not use charcoal lighter fluid or similar liquids to start or “freshen up” a fire in this heater. Keep all such fluids well away from the heater while in use. Storing these fluids near a stove could cause a fire.
4. **DO NOT CONNECT TO ANY AIR DISTRIBUTION OR DUCT SYSTEM.**
5. **DO NOT OVERFIRE.** If any part of the stove or chimney glows, the stove is in an overfire condition. If this happens, shut the air control off immediately. Over firing can cause damage.
6. **WARNING: DO NOT INSTALL IN A SLEEPING ROOM**
7. **CAUTION: THE STRUCTURAL INTEGRITY OF THE FLOOR, WALLS, AND ROOF/CEILING MUST BE MAINTAINED.**
8. **DO NOT USE SINGLE WALL PIPE FOR ANY CHIMNEY APPLICATION, EXTERIOR OR THROUGH THE WALL OR CEILING.** Single wall pipe may only be used as a connection between the stove and an approved masonry or stainless steel chimney. **Single wall pipe may not be used as a connector in mobile homes.**
9. When installing into an existing masonry or metal chimney, examine the chimney system carefully. If you have any questions, seek professional advice. We recommend having existing chimneys cleaned and inspected by a qualified professional prior to the installation of your new stove.
10. **NOTE ALL MINIMUM CLEARANCE REQUIREMENTS TO COMBUSTIBLES.** Installation must comply with minimum clearances as listed in this manual. (see section 6) **Clearances may only be reduces by means approved by the regulatory authority.**
11. Do not operate this stove with the door in an open position, except for cracking open during start-up. Continued operation with the door open can cause overheating of the unit, and expose embers to nearby combustibles.
12. **Do not operate with broken glass. Do not abuse glass such as striking or slamming the door.**
13. This stove must be connected to a minimum 6” diameter listed chimney that complies with U.L. type 103HT factory built chimney or a code approved masonry chimney. If the masonry chimney does not meet code, a U.L. 1777 approved liner must be installed.
14. When connecting single wall or double wall connector pipe to the stove and chimney, use 3 screws per pipe joint including 3 screws securing the pipe to the stove. Depending on the type of double wall pipe you are using, it may also be necessary to fasten it at the chimney. Simpson Duravent’s DVL double wall uses a snap lock connector and does not need screws.
15. Use only approved components for Chimney and Connector. Field fabricated or “makeshift” components are not allowed and can cause a fire.
16. **DO NOT USE THIS STOVE WITHOUT INSTALLING THE BAFFLE BOARDS AND CERAMIC INSULATION PACKAGED WITH YOUR STOVE.**
17. When connecting this stove to a masonry chimney, make sure you observe all applicable clearances including walls, ceilings and other combustible material. A masonry chimney must be minimum 6” diameter and constructed with a liner according to NFPA code 211. If you have any questions about the condition or the code compliance of your masonry chimney, please speak with a qualified professional.

18. **WHEN PENETRATING A COMBUSTIBLE WALL TO CONNECT TO AN OUTSIDE MASONRY CHIMNEY YOU MUST BE CERTAIN THAT THE WALL PASS THROUGH IS A SAFE AND LISTED METHOD.** Please refer to NFPA code 211 for details about listed wall pass through methods. To obtain a copy of the NFPA code 211, you may visit their website at www.nfpa.org or call them toll free at 1(800)344-3555. Your local building department may also have information regarding NFPA code 211. In Canada, refer to CAN/CSA-B365

Excerpt from NFPA 211

FIGURE 6-7.5 Chimney connector systems and clearances from combustible walls for residential heating appliances.



Additional requirements:

1. Insulation material used as part of wall pass-through system shall be of noncombustible material and shall have a thermal conductivity of 1.0 Btu-in./hr-ft²-F (4.88 kg-cal/hr-m²-C) or less.
2. All clearances and thicknesses are minimums; larger clearances and thicknesses shall be permitted.
3. Any material used to close up an opening for the connector shall be of noncombustible material.
4. A connector to a masonry chimney, except for System B, shall extend in one continuous piece through the wall pass-through system and the chimney wall to the inner face of the flue liner, but not beyond.

Section 2 – Free Standing Installation Instructions

INSTALL AND USE IN ACCORDANCE WITH THE MANUFACTURER'S INSTALLATION AND OPERATING INSTRUCTIONS ONLY. WHILE MOST ANYONE WITH BASIC CARPENTRY SKILLS CAN SUCCESSFULLY AND SAFELY INSTALL THEIR KUMA WOOD STOVE, IT IS HIGHLY RECOMMENDED THAT IT IS INSTALLED BY A QUALIFIED PROFESSIONAL WHO IS PROPERLY TRAINED AND LICENSED—PREFERABLY AN NFI CERTIFIED (NATIONAL FIREPLACE INSTITUTE) EXPERT.

CAUTION: The structural integrity of the floor, walls and ceiling/roof must be maintained. Use additional bracing if required. Never cut a load bearing wall or engineered truss. Use elbows if necessary to offset the pipe.

CAUTION: NEVER INSTALL A STOVE IN A SLEEPING ROOM.

Stove Components: (each component has installation instructions included. See sec. 8 for a complete list of accessories)

1. Stove body (K-ASP)
2. Pedestal or leg kit (KA-TAMPEDKIT, KA-WLEGSTEEL, etc.)
3. Door Kit (DOOR1CASTC, DOOR1GOLDC, etc.)
4. Outside air kit (KA-OUTSIDEAIR)
5. Optional Blower (KA-BLOWER3)

STEP 1: DETERMINING THE STOVE LOCATION:

When choosing a stove location there are a few things that should be considered.

1. Try to choose a location that is centrally located in the house.
2. Try to choose a location that will be easy to access from your wood storage area.
3. Survey the roof area above and around the location of the chimney exit. Be sure there are no dormers, roof valleys or any other roof irregularities that could cause difficulty when trying to set and seal the roof flashing.
4. If possible, survey the attic area above and around the location of the chimney. Be sure there are no major obstructions such as plumbing, heating ducts, electrical wires, phone cables, etc. Also check the crawl space below and around the stove location for the same obstructions.
5. **WARNING: DO NOT INSTALL IN A SLEEPING ROOM**

STEP 2: INSTALLING THE CHIMNEY.

Use only 6" Class A solid fuel chimney that has been U.L. Safety tested for wood stoves (type 103 HT)

IMPORTANT: These instructions are a very basic guideline for the steps to installing your chimney. For complete, step by step instructions, refer to the installation manual that came with your chimney. Chimney installation instructions are usually located in the box with the chimney cap or chimney support components. If you have any questions about the installation of your chimney, please contact the dealer where you purchased your stove.

CAUTION: Use only pre-fabricated, listed chimney and connector components. Field fabricated components and/or "makeshift" compromises could result in a chimney or house fire.

CAUTION: Inspect all chimney components for damage. Do not use any damaged chimney components.

1. Familiarize yourself with the clearances of the stove for the configuration in which you have chosen to install, i.e. corner installation or straight wall installation (see section 6). Notice the clearances listed for the chimney, this will help you determine the location of the hole in the ceiling. Note: On metal roofs in snow regions, consideration must be given to snow loads above the chimney that can slide in to chimney and severely damage it. Please consider snow breaks or snow dividers to prevent damage.
2. Once you've determined the stove location based on the applicable clearances and connector type (see section 6), be sure to check attic and roof for any obstructions. Install the chimney system according to the step by step illustrated instructions that came with your chimney.
3. Special care needs to be exercised when passing the chimney through an attic space. An attic insulation shield must be used in all chimney installations to ensure that no insulation can contact the chimney pipe. If there is little or no attic space, or if you have a vaulted ceiling, use a tall square cathedral ceiling support box to pass all the way through to the roof line to provide the shielding.
4. Stability: If necessary, install a roof brace kit on the chimney to stabilize the chimney against wind, etc. Generally, roof bracing is required if the chimney extends more than five feet above the chimney exit point.
5. See illustrations in section 6 for all components required for factory-built chimneys, as well as parts required to connect to an approved masonry chimney.
6. Chimney Height: The Installation Diagram in section 6 shows the minimum chimney height in relation to the roof. With low pitch roofs or little attic space, the chimney can be too short. For proper draft and best performance, a minimum overall height of connector pipe plus chimney combined should be at least 12 feet tall, measured from the stove top to the chimney cap. If necessary, add chimney.

STEP 3: OUTSIDE AIR SUPPLY

Outside Air – An outside air supply is required in all manufactured home installations.

1. **It is the Position of Kuma Stoves that outside air is NOT necessary for the safe and efficient operation of your stove.** However, some state or local building codes may mandate outside air. If your state or local building code requires an outside air supply use part# KA-OUTSIDEAIR. If you are unable to supply a direct connection to the stove, we suggest the following:
 - a. Provide a passive air supply to the home. The air vent should be a minimum of 4" in diameter.
 - b. The air supply must be provided to the same room that the stove is installed in.
 - c. The air supply should utilize a barometric damper so that air is only supplied to the room if the house pressure becomes negative.

Visit www.woodheat.org for more information on the use of outside air:

2. **When building a hearth pad on site, be sure to leave an area open for the installation of the outside air vent.** Once the hearth is positioned according to the minimum clearances, locate and mark out the hole for the 4" outside air vent. On a pedestal model stove, this hole may be anywhere under the stove base. On a leg model stove, try and locate the hole to line up with the hole in the bottom of the stove. On a pre-manufactured hearth, use a hole saw or circular saw to cut through just the backing board then use a hammer and firmly hit the tile or stone on the top side. If the backing board was cut to the correct depth, the tile or stone will break out very clean. Also using a hole saw or circular saw cut the hole through the home floor into the crawl space. Be sure to line this hole up with the one in the hearth.
3. If you are installing your outside air vent through the wall, use a 4" hole saw or reciprocating saw to cut the hole through the wall. **BE SURE TO CHECK FOR OBSTRUCTIONS IN THE WALL.**

STEP 4: INSTALLING THE HEARTH

CAUTION: When used with legs, this stove requires a hearth with thermal protection. Your hearth must be ½” non-combustible material with a per inch k-factor of .84 or less. (This is the technical requirement. We strongly suggest using the formula below to convert the requirement to R-value.)

1. **Size:** The requirements for hearth size for the model Aspen are as follows: It must be non-combustible and extend at least 18” in front of the stove face and 12” minimum beyond the sides and rear of the unit. Thickness and thermal requirements follow below. See next page for diagram.
2. **Aspen with pedestal base:** If your Kuma Aspen stove has a pedestal base, your hearth is only required to provide ember protection. The requirement for ember protection is ANY non-combustible material with a MINIMUM thickness of 3/8”.
3. **Aspen with legs:** If your Kuma Aspen stove has legs, your hearth **must** provide thermal protection. Since k-factors cannot be added and are unfamiliar to most inspectors, we suggest that all of your hearth calculations be done in R-value. First, you must convert the k-factor to R-value. To convert k-factor to R-value, divide 1 by actual k, then multiply by the material thickness.

First, turn k per inch into actual k: $.84 / .5 = 1.68$ actual k value of the ½” material.

Next, convert actual k to R: $1 / 1.68 \times .5 = .30$ R-value

Your hearth must have an R-value of .30 or greater when installed with legs.

R-value of some common hearth materials

Material	Thickness	R-value
Common Brick	4”	.800
Common Brick	2.25”	.450
Cement Board	.5”	.200
Ceramic Tile	.25”	.020

Based on the material chart above it would take 15 layers of tile for the required R-value. Placing one thickness of tile on top of 3 layers of cement board would meet the requirement and be less than 1.5” thick.

R-value of less common hearth materials

Material	Thickness	R-value
Ceramic Board	.5”	1.10
Flagstone	1”	.079
Marble	1”	.090
Granite	1”	.083

Based on the material chart above it would take almost 4” of granite for the required R-value. Placing one thickness of granite on top of 1 layer of ceramic board would be well over the requirement and be less than 2” thick.

Key things to remember when determining your hearth design.

1. Thermal protection is only required if your Ashwood has legs.
2. Work in R-value since R is more common and R-values can be added.
3. Never install on an existing hearth unless you are sure the R-value is .30 or greater.

Aspen as an insert: If your Aspen is being installed as a fireplace insert in either an approved masonry or factory-built fireplace, the following hearth protection is required:

- a. A 1” minimum non-combustible material under the insert that extends at least 17” in front of the insert face as well as 8” to either side of the insert (this 17” is measured from the face of the insert and not the ash lip). **This 1” material must have an R-value of 1.2 or greater.** Please refer to the tables above for the R-values of common materials.

- b. If your Ashwood extends out from the fireplace face but does not rest on the hearth in front and has at least 2" of airspace between the hearth and insert bottom, then only ember protection as explained in pp. 2 above is required.

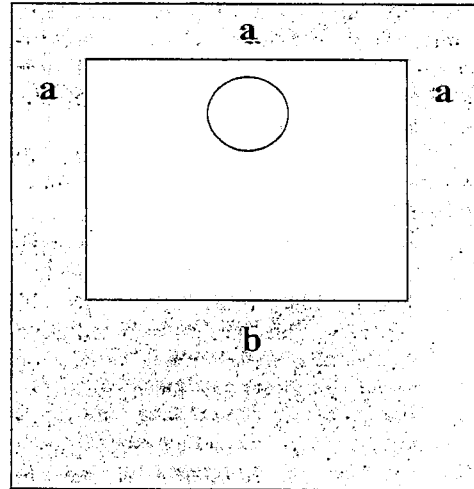
MINIMUM Floor Protection size Requirements.

For Free Standing Stove.

	USA	Canada
a	6"	8"
b	16"	18"

For Fireplace insert

	USA	Canada
a	8"	8"
b	17"	18"



STEP 5: Setting the stove and connecting to the chimney

1. Assemble the stove (legs, pedestal, ash pan, blower). **Follow the installation instructions that are included in each accessory box.** Once the stove is assembled set the stove gently on the hearth using cardboard to protect the hearth.
2. Position the stove on the hearth according to the clearances shown on the diagrams in section 6. Be sure that the stove is at least minimum clearance from all combustible walls and materials. If possible it is advisable to set the stove 1-2 inches further away from the combustibles than required.
3. Using approved single (min. 24 MSG-Black or 26-MSG-Blued)- or double-wall pipe, (single-wall is not approved for a-mobile home) connect the stove to the chimney. If necessary, use elbows to offset the pipe so that the stove can remain at the correct clearance and still connect to the chimney. Secure each pipe joint with three screws, using the screws provided with the pipe. Secure the pipe to stove flue collar with 3 screws.
4. If installing in a mobile home, drill a small hole through the hearth and route the 8 gauge copper wire into the crawl space. Use a grounding "connector" or "lug" to attach the ground wire to the stove and to the frame of the mobile home.
5. When required by local code, you will need to fasten the stove to the floor of the mobile home. (This applies to mobile homes only). To fasten a leg model, simply mark the location of the hole in the bottom of the legs, drill holes and bolt into the bottom of the leg from the crawl space. To fasten a pedestal model, holes will need to be drilled in the pedestal base. Once the holes are drilled in the base, mark the location on the floor and use bolts and nuts or lag screws to fasten.

Your stove is now ready for use. If your stove installation required a permit and requires inspection by the local building department please do not forget to call for an inspection. It is important that your permit and inspection be finalized, as some insurance companies will require the stove to be inspected. It is also a great idea to give your insurance a call and let them know that you have installed a wood stove.

PLEASE REFER TO SECTION 4-"Wood Burning Operation Instructions" as well as "Before Operating" checklist before lighting your first fire.

Section **3.1** –Masonry Fireplace installation

The Kuma model Aspen is certified for installation into a fireplace with a masonry chimney that is manufactured in accordance with NFPA 211. A Safety listed 6" fireplace liner must be installed and directly connected to the appliance. The single-wall liner must extend 6.5' above the stovetop. For Canada installations, this 6.5' must be insulated with an appropriate insulation and must conform to the Class 3 requirements of CAN/ULC-S635, Standard for lining Systems for existing masonry or Factory Built Chimneys and vents, or CAN/ULC-S640, Standard for lining systems for New masonry Chimneys. For optimum performance and ease of cleaning, it is recommended that an approved chimney liner be installed all the way to the chimney top.

Check to make sure that the fireplace flue is in good usable condition. This is best determined by a licensed professional (certified chimney sweep or NFI certified technician).

Prior to installation:

1. Check for cracks, loose or damaged mortar joints, blockages, or extraordinary deterioration.
2. The chimney must have at least a 2" clearance to combustibles inside and outside the house.
3. The chimney must have a 5/8" thick fireclay liner. If you have an older, unlined masonry chimney, then you must install an approved chimney liner system including a thermal wrap that will bring your existing chimney up to the requirements of U.L. 1777. Contact your dealer or a licensed chimney professional if you have any questions.
4. Check for any gap existing between the masonry fireplace construction and the fascia masonry. If there is a gap, seal with a high temperature masonry mortar.
5. If outside air is required by local building code then it should be connected to the back of the fireplace prior to installation.
 - a. The outside air vent can not exceed in length, the vertical height of the exhaust flue.
 - b. The outside air vent must be installed where it will remain free of snow, ice, or debris.
 - c. The outside air vent must not terminate close to exhaust vents.

Guidelines for installation:

1. Secure the damper in the open position.
2. Install a 6" diameter listed stainless steel flue liner according to the manufacturers instructions. The flue collar on the stove must be attached to the end of the liner for quick installation and removal:
 - a. Loosen the flue collar bolts and remove the collar from the stove.
 - b. Install the flue collar to the liner using 3 stainless steel sheet metal screws.
 - c. Slide the stove into place. (leveling bolts are supplied with the surround kit)
 - d. From inside the stove, reach through the flue collar, grab the flue collar and pull down to the stove, lining up the holes in the collar with the bolt holes in the stove.
 - e. Tighten the bolts securing the flue collar to the stove
 - f. Install the baffle board and ceramic blanket into the stove using the directions supplied with the baffle set.
3. Install the fireplace surround (KA-ASPSURROUND) using the instructions supplied with the kit. SEE SECTION 6 FOR INSERT INSTALLATION CLEARANCES AND DIAGRAMS.

NOTE: *Consideration must be given to ensure an adequate supply of combustion air for your insert.*

*Make sure the air cover on the back of the stove is removed

*If your fireplace is equipped with an outside air source, then simply make sure that vent is open. As with any vent open to the outside, make sure there is a rodent screen installed to prevent any unwanted intrusion.

*If an outside air direct connection is desired, the parts included in the Kuma outside air kit (part # KA-OUTSIDEAIR) will make this connection possible.

*If room air is used, the small gaps that naturally occur between the surround kit and the face of the fireplace should be adequate for combustion air. Do not insulate behind the surround panel. If combustion appears lazy, try installing some small spacers at the surround panel edge so that it will stand off from the fireplace face 1/4". It is up to you to make sure there is an adequate free air supply for optimum performance from your insert.

Section 3.2 – Factory Built Fireplace installation

The fireplace must not be altered, except for the exceptions listed below. A permanent metal warning label must be attached to the back of the fireplace, stating that the fireplace may have been altered to accommodate the insert, and must be returned to original condition for use as a conventional fireplace. The following modifications are permissible: removal of damper, removal of smoke shelf or baffle, removal of ember catches, removal of fire grates, removal of viewing screen/curtain, and removal of doors.

The factory built chimney must be listed per UL 127 (US), and meet type HT requirements of UL 103 (US). Factory built fireplace chimneys tested to UL 127-1998, may be at the fireplace manufacturer's option, tested to the same criteria as UL 103 HT requirements. If the chimney is not listed as meeting HT requirements, or if the factory built fireplace was tested prior to 1998, a full height listed chimney liner must be installed from the appliance flue collar to the chimney top. The liner must meet type HT requirements (2100 F) per UL 1777 (US). The liner must be securely attached to the insert flue collar and the chimney top. To prevent room air passage to the chimney cavity of the fireplace, seal the damper area with high temperature sealant.

The Kuma model Aspen is certified to ULC-S628 for installation into a properly installed factory built fireplace in the U.S. and Canada. A Safety listed 6" fireplace liner must be installed and directly connected to the appliance. The liner must be at least 6.5' above the insert, and if it is a Canadian installation, the liner must be insulated and must conform to the Class 3 requirements of CAN/ULC-S635, Standard for Lining Systems for existing masonry or Factory Built Chimneys and vents, or CAN/ULC-S640, Standard for lining systems for New masonry Chimneys. For optimum performance and ease of cleaning, it is recommended that an approved liner be installed all the way to the chimney top.

Prior to installation:

1. The following items may be removed in order to facilitate the liner installation: Smoke Shelf/Baffle, Wood Grate, Viewing Screen, Damper, and ember catches.
2. The Fireplace itself must not be altered (with the exception of damper removal). Any non-functioning trims that are removed must be kept so that the fireplace can be restored to full working order if the insert is ever removed.
3. The local building department has the final authority to approve, with a permit, the installation of this appliance into a factory built fireplace. **DO NOT INSTALL WITHOUT A PERMIT.**
4. Check for any gap existing between the masonry fireplace construction and the fascia masonry. If there is a gap, seal with a high temperature masonry mortar.
5. The installation of the fireplace liner must in no way limit the airflow of the factory built chimney.
6. The original factory built chimney cap must be reinstalled after the installation of the liner.

Notes on manufactured homes and fireplaces:

1. If you are installing the Aspen into a manufactured home, the fireplace must be manufactured home approved with outside air capabilities.
2. The outside combustion air that is fueling the fireplace must be supplied to the air intake on the back of the Ashwood. Where the outside combustion air enters the fireplace will most likely vary depending on the particular fireplace. You will just need to make sure that the air entering the fireplace will not be blocked by setting the unit into place.
3. All of the above guidelines in this section must be followed.

Guidelines for installation:

Use only pre-fabricated, listed components. Use of field fabricated components and/or using "makeshift" compromises could result in a house fire.

1. Secure the damper in the open position.

2. Install a 6" diameter listed stainless steel flue liner according to the manufacturers instructions. The flue collar on the stove must be attached to the end of the liner for quick installation and removal:
 - a. Remove the bolts in the flue collar and remove the collar.
 - b. Install the flue collar to the liner using 3 stainless steel sheet metal screws.
 - c. Slide the stove into place. (leveling bolts are supplied with the surround kit)
 - d. From inside the stove, reach through the flue collar, grab the flue collar and pull down to the stove, lining up the holes in the collar with the bolt holes in the stove. Re-attach the flue collar with the bolts that came out.
 - e. Install the baffle board and ceramic blanket into the stove using the directions supplied with the baffle set.
3. Install the fireplace surround (KA-ASPSURROUND) using the instructions supplied with the kit.

SEE SECTION 6 FOR INSERT INSTALLATION CLEARANCES AND DIAGRAMS.

NOTE: *Consideration must be given to ensure an adequate supply of combustion air for your insert.*

*Make sure the cover plate at the back of the stove is removed

*If your fireplace is equipped with an outside air source, then simply make sure that vent is open. As with any vent open to the outside, make sure there is a rodent screen installed to prevent any unwanted intrusion.

*If an outside air direct connection is desired, the parts included in the Kuma outside air kit (part # KA-OUTSIDEAIR) will make this connection possible.

*If room air is used, the small gaps that naturally occur between the surround kit and the face of the fireplace should be adequate for combustion air. Do not insulate behind the surround panel. If combustion appears lazy, try installing some small spacers at the surround panel edge so that it will stand off from the fireplace face 1/4". It is up to you to make sure there is an adequate free air supply for optimum performance from your insert.

Section 4 – Wood burning operation instructions

IMPORTANT:

Your new KUMA wood stove is shipped with the baffle packaged in a bag with the stove to eliminate damage in shipping. Please follow the detailed installation instructions included with the baffle materials. It is important that the baffle is correctly installed, if you have any questions, please contact the dealer where you purchased your stove, or call us directly at 888-714-5294

CAUTION: HOT WHILE IN OPERATION. KEEP CHILDREN, CLOTHING AND FURNITURE AWAY. CONTACT MAY CAUSE SKIN BURNS.

IN THE EVENT OF A CHIMNEY FIRE, CLOSE AIR DAMPER COMPLETELY

CAUTION:

When building the first couple of fires, be careful to build the fire small and increase the heat slowly over a 4-5 hour period. The paint on the stove “cures” with heat and needs to be done slowly. As the paint cures it gives off a smell and even sometimes a visible “smoky” haze into the room. Make sure the area is well ventilated during the curing operation. The smell will disappear after a few hours of operation.

A word about draft.

The principle of draft is that warm air rises. Your chimney provides draft which “sucks” the smoke up the chimney. The stove does not “push” out the smoke. Your Aspen stove has been designed and approved for use under normal conditions. Unacceptable smoking usually indicates poor draft in your chimney system.

Reccomendations on building and maintaining a fire.

Start by opening the air control on the stove to fully open. Fully open will be pulled all the way out to the left.

NEVER USE FLAMMABLE LIQUIDS TO START OR FRESHEN UP A FIRE. Using flammable liquids can be explosive and cause personal injury or even death.

Using a good firestarter can make lighting a fire much easier. There are several different types of firestarter available in “chips” “nuggets” and gels. Newspaper also makes a good fire starter if it is torn into strips. When building a fire, use plenty of fire starter on the bottom and use small kindling directly on top of that. Use progressively larger pieces as you stack wood all the way to the top of the firebox. **Do not build the fire too close to the glass. Leave at least one inch between the glass and the fuel.** When starting a fire, avoid using unsplit pieces of wood unless they are small such as twigs and branches, as split wood lights easier. Once the wood is stacked in the firebox, light the fire starter and leave the door slightly cracked open for up to 10 minutes to aid in the start up of your stove. Once the fire is well lit, shut the door, but leave the air control in the open position for about 20-30 minutes. After burning for about a half an hour in the open position, you can start to regulate the heat output and burn rate by shutting the air control down. Note that burning enough wood to establish a good, thick coal bed is essential to a successful long burn. Remember to let your stove burn open for 20-30 minutes each time you reload it with wood. Shutting the air control prematurely can cause excessive creosote in the chimney. Use the following as a general guideline for desired burn rates. **Do not alter this air control mechanism.**

Low burn	Draft handle pushed all the way in
Med-Low burn	Draft handle pulled out approximately 1/8” – 1/4”
Medium burn	Draft handle pulled out approximately 1/4” – 1/2”
Med-High burn	Draft handle pulled out approximately 1/2” – 1”
High burn	Draft handle pulled out all the way

Additional instructions and information.

1. Build your fires directly on the firebrick. Using a grate will allow too much air to the coal bed and will result in incomplete combustion of the wood. Using a grate can also leave charred pieces of wood after the fire has gone out.
2. Use only the best grade of dry wood available. Wood should be seasoned for 1 full year prior to being used. Split wood will season much faster and better than wood left in the rounds. Burning green or wet wood greatly increases the chance of creosote build up and produces significantly less heat. **The number 1 cause for creosote build up is moisture in the wood.** Store your wood in a dry location. Any wood stored near the stove needs to maintain proper listed clearance from the stove. Keep wood away from the loading door or ashpan if equipped.
3. Small hot fires produce less creosote than long, low smoldering fires. When you start your stove or are re-kindling (reloading) your wood stove with a full or sizeable load of wood, open the draft fully and burn the stove at full burn for 20-30 minutes to heat up the chimney and secondary burn system. This ensures that when the draft control is pushed in for a lower, longer burn, the stove will burn cleaner. You should notice more upper firebox flame activity. This is smoke from the wood mixing with pre-heated air and burning. This is called secondary burn and results in higher stove temperature at lower burn rates and less soot and creosote build-up. Just after starting the fire, some smoke may occur until the chimney warms up to produce some draft. During normal operation, adjust the draft to the position required. If properly set, it will assure longest burn times and the most even heat cycle. Larger loads of wood will create the longest burn times. Your Aspen "washes" the primary air down over the glass, helping to keep the glass cleaner. If your stove glass has a smoky build-up, adding dry, split pieces of wood and burning a full-open hot fire will begin to burn the glass clean. Doing this in the morning will not only clean the glass, but rebuilds the heat level for an efficient burn, warming the chimney system as well as the secondary burn system.
4. Break in period. In addition to the paint curing, several other things may occur as the stove breaks in.
 - a. Popping and creaking: As the metal heats up and cools down, it moves. This movement can cause a normal popping or creaking sound that will likely decrease over the first several fires.
 - b. Performance: It is normal for the first few fires to seem a bit lazy. As moisture evaporates from the brick, the fire will become more active. A layer of ash in the bottom of the stove will also help to keep your coal bed hot and active. A good thick coal bed and full load of wood are key to optimum performance.
 - c. Smoking: As the stove heats up for the first time, a small amount of haze or smoke will bake off of the stove, mostly due to the paint curing process. Oils on the metal will also cause a slight haze, but will subside within 2-3 hours.

****A word on fuel-** Only burn cordwood or lumber that is properly seasoned. Never burn railroad ties, power poles, or other wood that is treated or creosote-soaked. Do not burn garbage, plastic, rubber, etc.

***Densified fuel-** It is ok to burn densified fuel (i.e. fuel that has been compressed from wood waste such as sawdust into a densified form such as a log or brick). These are sometimes called energy logs, energy bricks, or bio-bricks. These fuels must be from natural wood products or plant based only. Do not burn logs that have glues, waxes, or other binders in them. Care needs to be given when burning these densified fuels in order to prevent overheating the stove. If any part of your stove glows, you are overfiring. Because of their density, these fuels contain high BTU content. Do not burn too many at once at a high burn rate. Common sense must prevail.

Optional blower operation instructions

To install the blower, follow the instructions packaged with the blower. Plug the blower into the nearest 115V grounded circuit. Turn the variable speed knob to 'click' onto high speed. As the knob is turned clock-wise, the blower speed decreases to your desired speed. The blower speed should match the desired burn rate on your stove: i.e. low-burn rate...low blower speed; high-burn rate... high blower speed and so forth. When routing the blower power cord, take care to keep it away from hot surfaces or surfaces that could cause abrasion.

Section 5 – Maintenance

Use the table below as a general maintenance schedule for your stove. See below the table for detailed information on performing the maintenance. CAUTION: When replacing parts, do not substitute any part or material other than factory parts or a factory authorized substitution. If you have questions about substitute parts, contact your dealer.

Ash disposal	Every 1-2 weeks
Chimney inspection and cleaning	Every 2-3 months
Gasket replacement	Every year or as needed
Glass cleaning and replacement	As needed
Brick replacement	Replace broken bricks as needed
Clean and inspect stove	Every 2-3 months or as needed.
Replace ceramic insulation	Every year or as needed

Ash disposal – Every 1-2 weeks

1. Empty the ashes when the fire is out. Never try to empty the ashes when the stove has an active or full fire.
2. Using a small shovel, scoop the ashes out of the firebox into a metal container. Remove the ash container from the house. **DO NOT PLACE THE ASHES NEAR THE HOUSE OR IN THE GARAGE.**

Chimney inspection and cleaning – Every 2-3 months

1. Refer to the chimney manufacturers installation instructions for additional information on cleaning the chimney. We recommend having the chimney cleaned by a licensed professional chimney sweep.
2. When wood is burned, it releases tar and other organic vapors. When these vapors combine with moisture, creosote is formed and enters the chimney. When the stove is burning on a low setting, the exhaust can be moving slow and the chimney can be relatively cool. This combination of slow exhaust and a cool chimney causes creosote to stick to the walls of the chimney. When creosote accumulates, it causes the draft to slow and the problem of creosote accumulation will compound. If the creosote is not removed on a regular basis, a chimney fire can occur which can damage the chimney and/or stove. Therefore, the importance of regular chimney maintenance cannot be emphasized enough.
3. Every few months inspect the chimney for build-up of creosote or soot. Clean as necessary. Generally, a ¼" build-up or more should be cleaned.

Gasket Replacement – Every year or as needed

1. Gaskets need to be checked at least once a year. The gaskets on your stove are designed to keep unwanted air out of the firebox. Neglecting these gaskets can cause a decrease in burn times, more wood consumption and possible over heating of the stove. When checking the gaskets, look for wear areas that show fraying or cutting. Check the gasket for softness by pressing them with your finger and give a slight tug on one area to see if the glue is still holding. Gaskets that are cut or fraying can cause small air leaks in that spot. Gaskets that are hard will not conform to the stove and may leak air. Gaskets that are not held in with glue could come out at an inconvenient time. The gaskets that need to be checked are: Door gasket and glass gasket. Refer to section 8 for part numbers for the correct gasket for your stove and check with your dealer for parts availability.

Glass cleaning and replacement – as needed

1. Never clean the glass when it is hot.
2. Clean the glass with an approved stove glass cleaner, never use an abrasive material like sandpaper or steel wool
3. Your stove is equipped with an airwash system that will self-clean the glass. If the glass is black or covered with soot from slow burning, simply load the stove with good, dry, split wood and burn at high burn for about 20- 30 minutes and the glass should burn clean.
4. Never build a fire against the glass.

5. When closing the door be sure that no pieces of wood are protruding from the door opening that could touch the glass. Excessive stress like closing the door on a piece of wood will break the glass. If the glass ever breaks in your stove, don't panic, simply shut the air off and let the fire burn out. Do not continue to operate a stove with broken glass. Do not leave the stove unattended with broken glass.
6. To replace the glass it may be helpful to remove the door from the stove and place on a clean soft work area. Remove the retaining ring screws and retaining ring, remove the glass and dispose of properly, CAUTION: BROKEN GLASS WILL BE SHARP. Clean the door thoroughly where the new piece of glass will install. Set the new piece of glass into the door and replace the retaining ring and screws. Glass replacement must be 5mm thickness, approved clear ceramic glass such as Neoceram, Robax, Pyro-ceram, or other glass approved for high temperature applications. Do not use tempered glass or Borosilicate. See section 8 for replacement glass part number and size. Be careful to tighten the screws evenly, uneven pressure can break the glass. Tighten the screws just enough to hold the glass firmly, overtightening can cause uneven pressure and can break the glass.

Brick replacement – As needed

1. Bricks should be inspected and replaced if necessary at least once a year. Cracked bricks are fine as long as they remain in place.

Clean and inspect stove – Every 2-3 months or as needed

1. Your stove should be fully cleaned and inspected once a year. Every 2-3 months, visually check the stove interior, especially for ash build up on top of the ceramic insulation. This is a great time to inspect the bricks, gaskets, ceramic blanket and the rest of the stove for signs of abnormal wear. Start by shoveling all the ashes out of the stove and emptying the ash pan. Use a shop vac to clean the hard to reach places. Look at the inside of the stove for signs of wear, paying close attention to the burn tubes. Discoloration of the stainless steel is normal.
2. FOR INSERT.
 - a. Remove the surround panel by unscrewing the two adjustable retaining screws on the front of the top panel.
 - b. Remove the front two burn tubes.
 - c. Remove the ceramic insulation and the two baffle boards.
 - d. Use a 7/16 wrench or socket wrench to remove the two flue collar retaining bolts and push the liner up out of the stove, or if there is room, reach in above the stove and pull the liner out.
 - e. Pull the insert forward to inspect or clean. NOTE: it is not necessary to remove the insert if a full height liner has been installed to the chimney top. Only the baffle tubes, insulation and boards should be removed for cleaning. Partial liners can build up soot in the fireplace cavity and will require insert removal for proper cleaning.

Replace ceramic insulation – Every year or as needed

1. At least once a year, check the ceramic insulation on top of the baffle in your stove. The ceramic insulation is designed to keep heat in the stove and increase efficiency. As long as the insulation is in place it can be left alone. If the insulation becomes torn during cleaning, simply lay it back together tightly in that area. If the insulation tears to multiple pieces, it should be replaced, smaller pieces can become caught in the draft and cause a restriction.

Section 6 – Clearances and diagrams

Figure #1 Double Wall Pipe

Use this diagram for the following installations:

1. Mobile Home installation with the stove in a corner using double wall pipe.
2. Residential installation with the stove in a corner using double wall pipe. For single wall pipe, refer to figure 2.

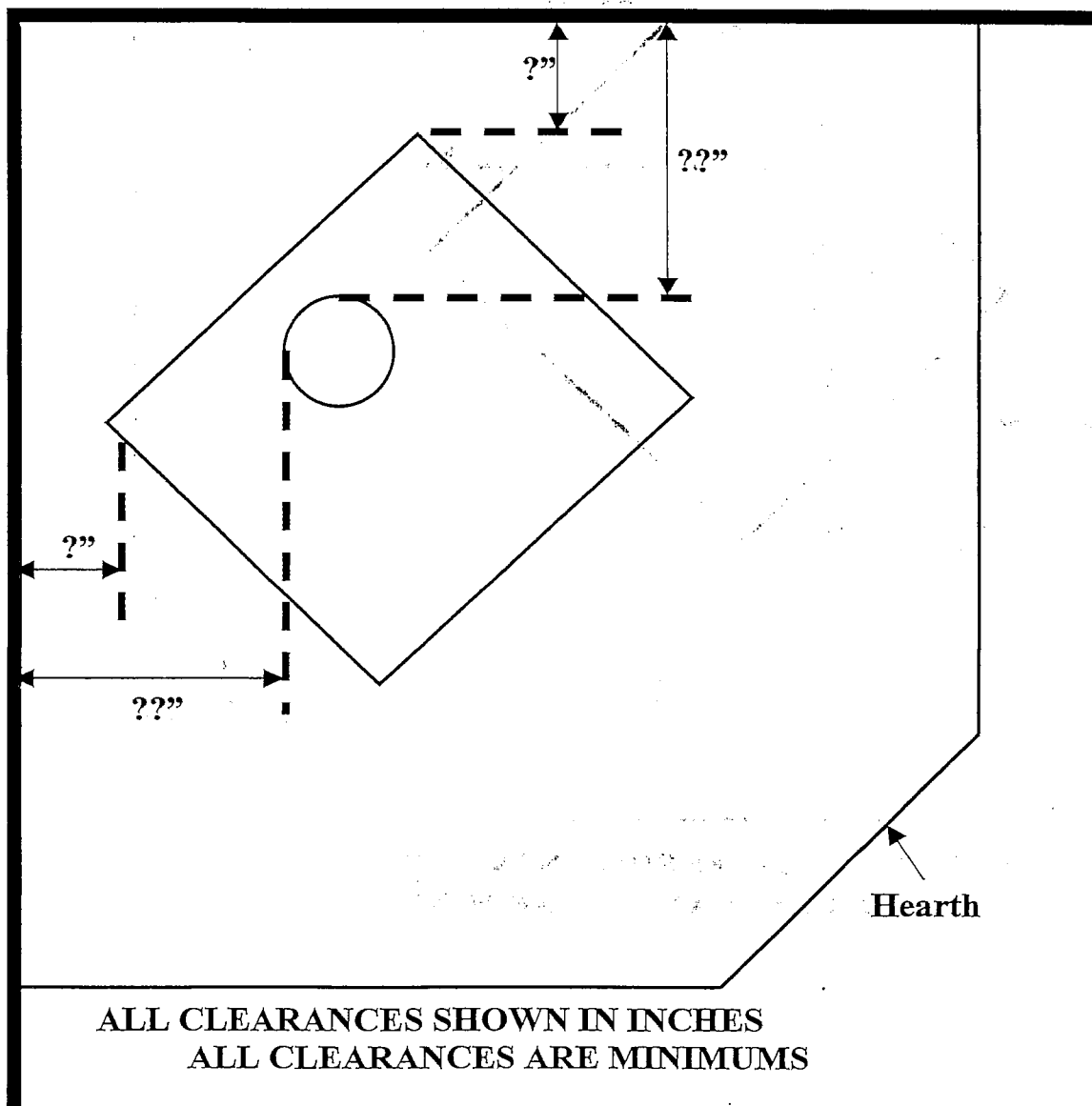


Figure #2. Single Wall Pipe

Use this diagram for the following installation:

1. Residential installation with the stove in a corner using single wall pipe. For double wall pipe, refer to figure 1. For mobile home installation in a corner, refer to figure 1

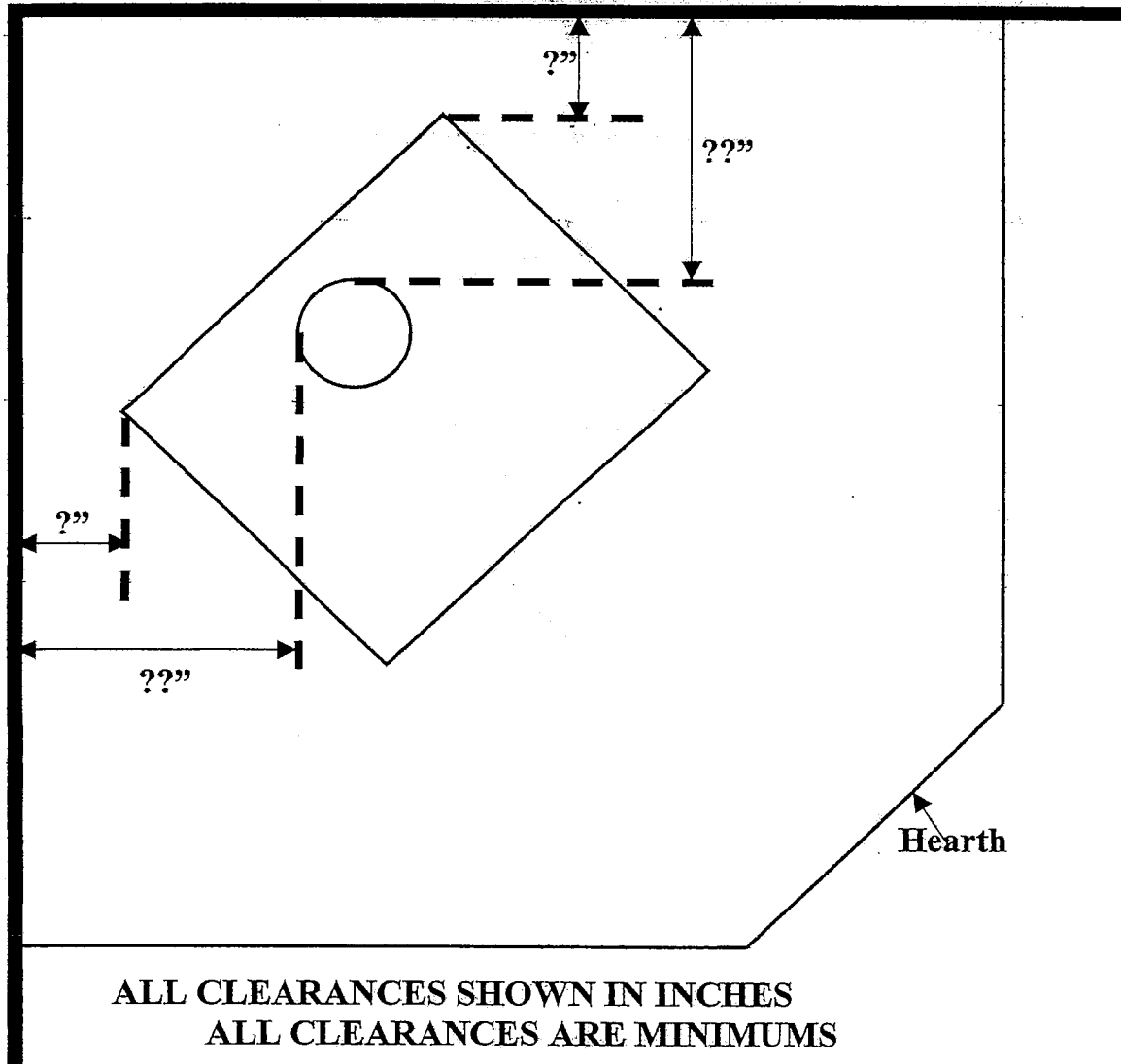


Figure #3 Double Wall Pipe

Use this diagram for the following installations:

1. Mobile home installation with the stove on a straight wall using double wall pipe.
2. Residential installation with the stove on a straight wall using double wall pipe. For single wall pipe, refer to figure 4.

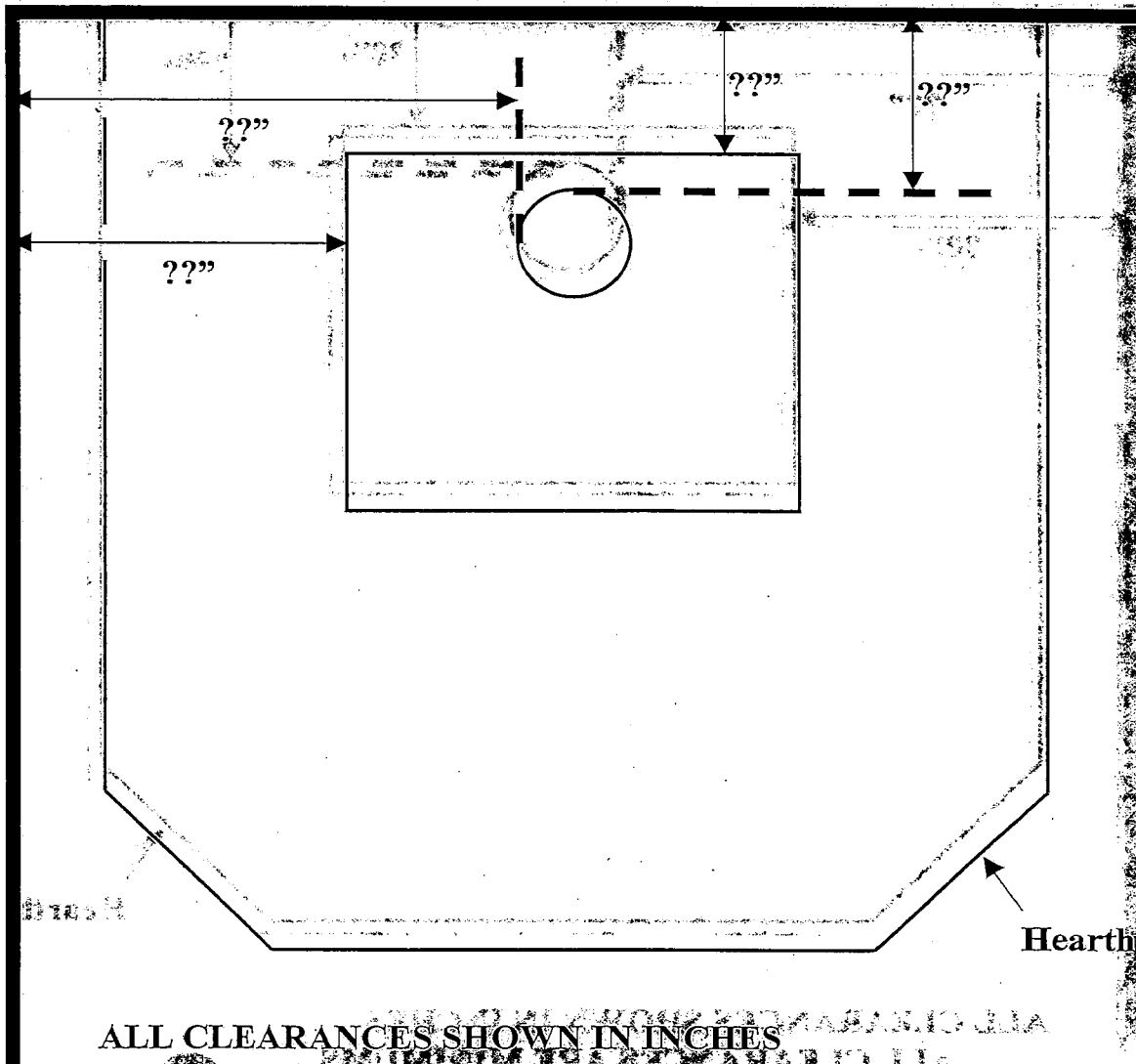
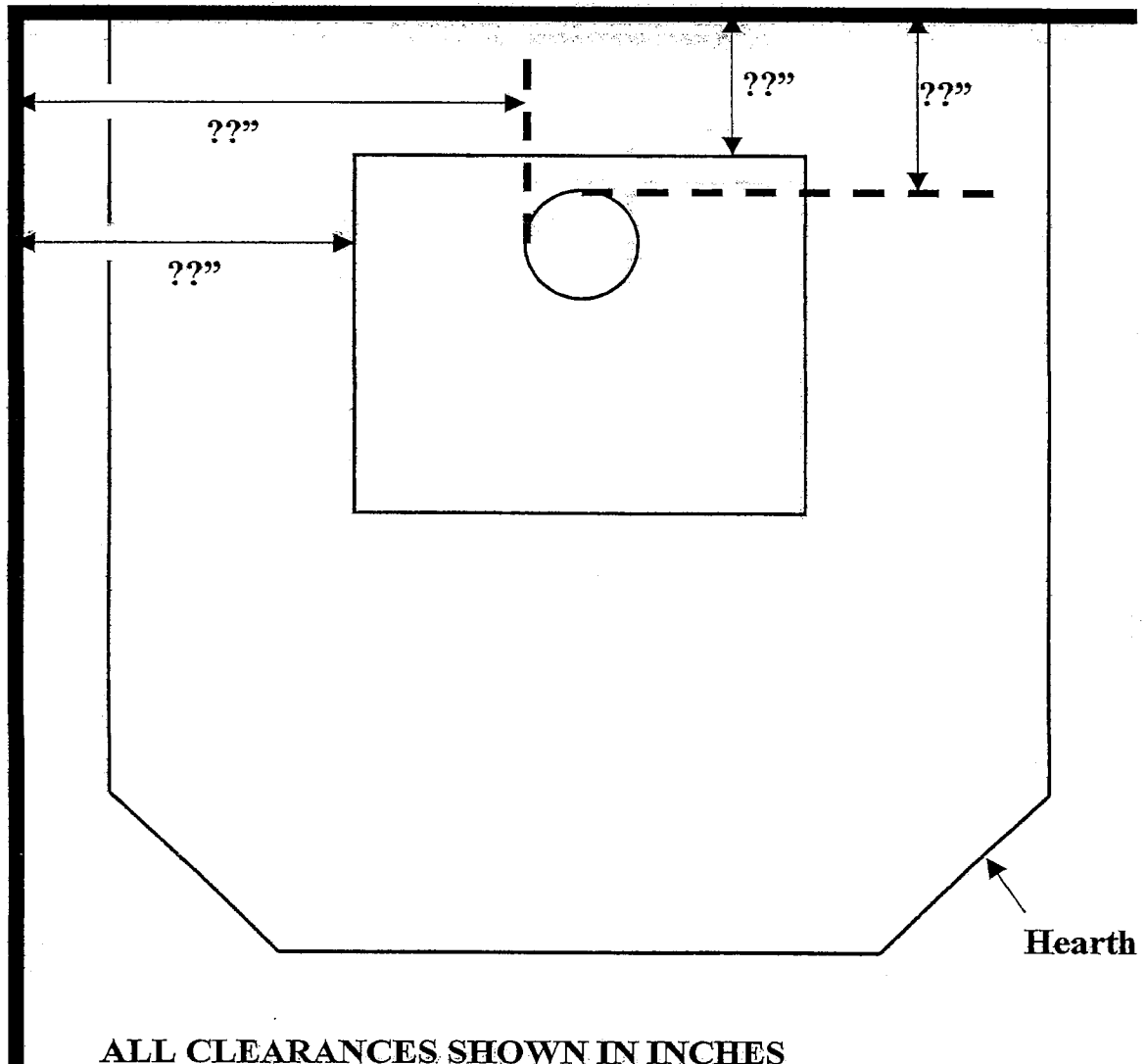


Figure #4 Single Wall Pipe

Use this diagram for the following installations:

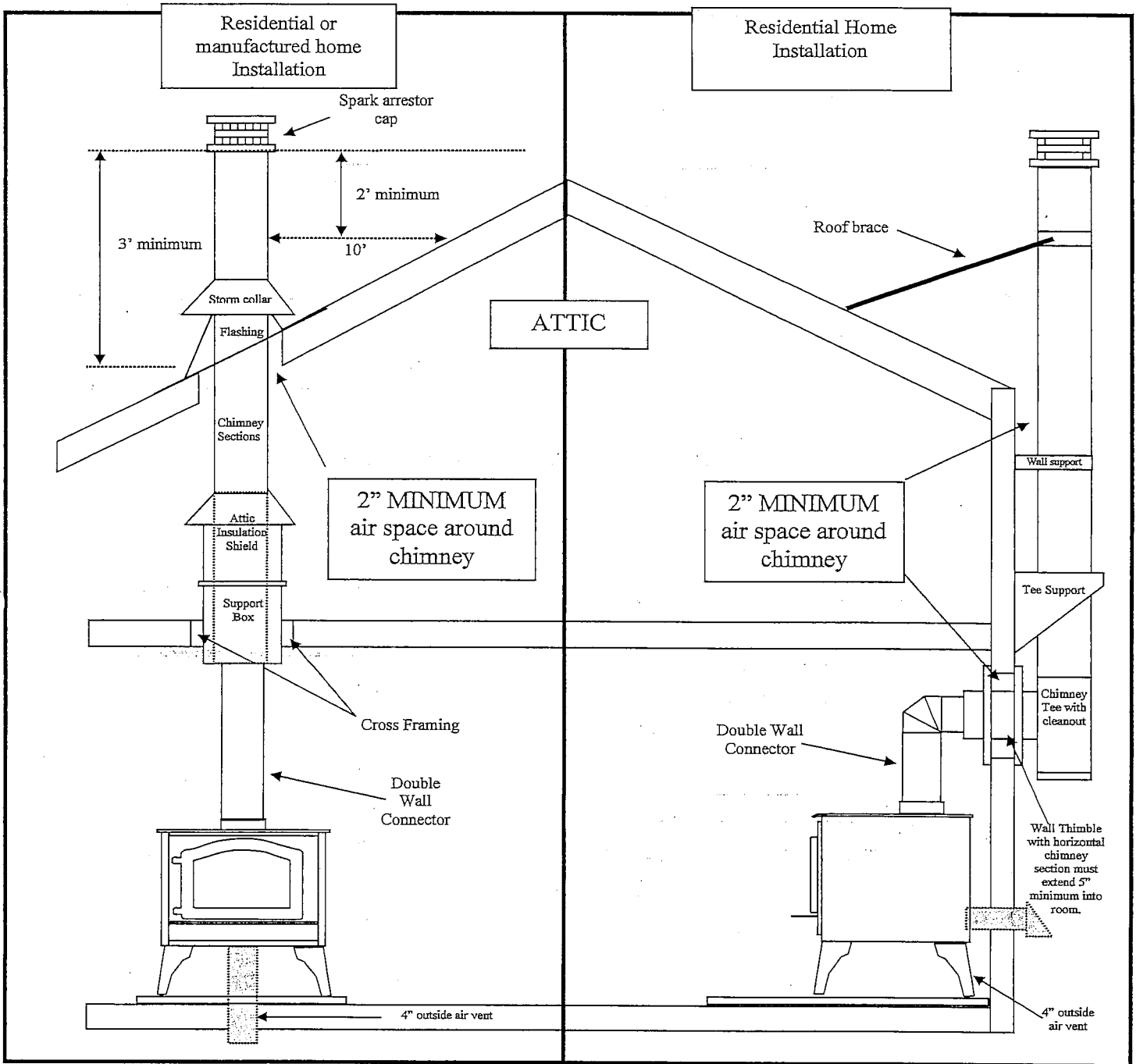
1. Residential installation with the stove on a straight wall using single wall pipe. For double wall pipe, refer to figure 3. For mobile home installation on a straight wall refer, to figure 3.



**ALL CLEARANCES SHOWN IN INCHES
ALL CLEARANCES ARE MINIMUMS
HEARTH CLEARANCES SHOWN IN**

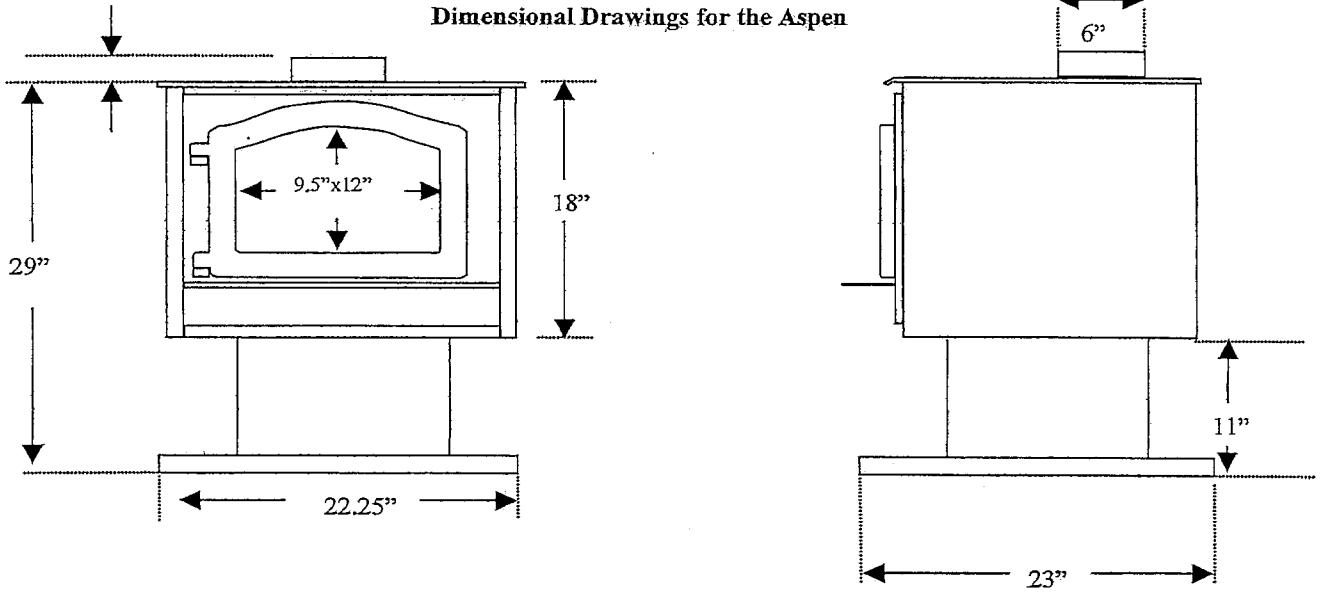


**Aspen Installation diagram for manufactured chimneys
NEVER INSTALL A WOOD STOVE IN A SLEEPING ROOM**

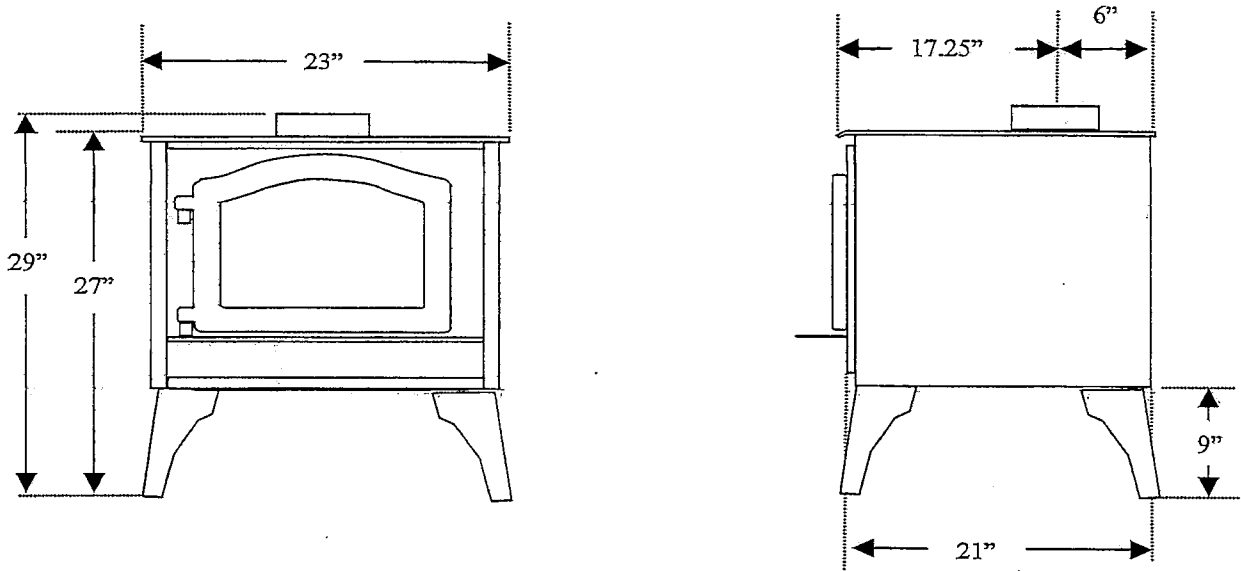


These diagrams are for manufactured chimneys. For Brick Chimneys a safety listed thimble must be used when a connection is made through a combustible wall to a lined masonry chimney. This stove must be connected to a lined masonry chimney or a listed factory built chimney designed for use with solid fuels and conforming to, Canadian ULC629 or USA UL-103HT . Clearances to combustibles must be maintained per manufacturer's instructions on chimney pipe , and stove pipe connectors. Use only double-wall connector in mobile homes.

Dimensional Drawings for the Aspen



Aspen Pedestal (K-ASP + KA-TAMPEDKIT)

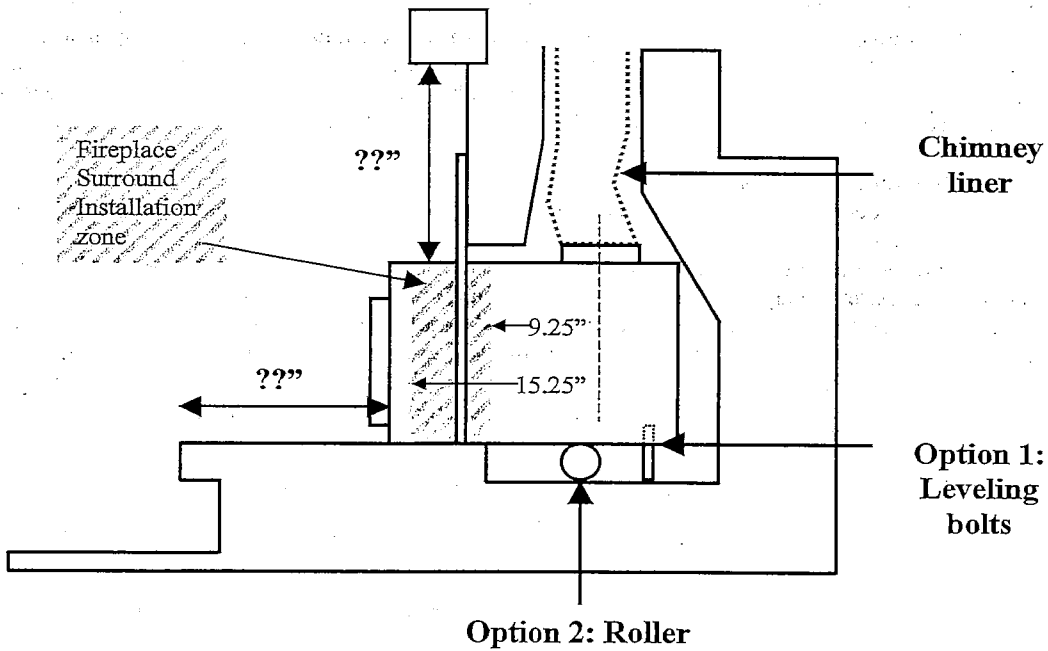
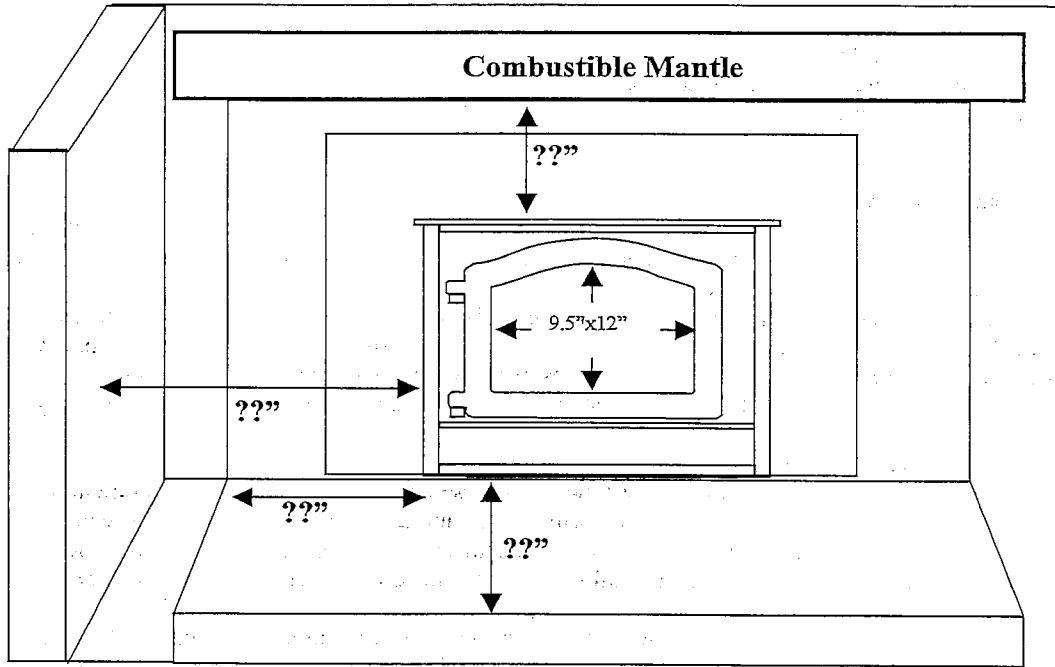


Ashwood Leg (K-ASP + KA-WLEGSTEEL)

Figure #5 Insert

Use this diagram for the following installations:

1. Installation into a masonry fireplace
2. Installation into factory built fireplace



Section 7 – Trouble Shooting

1. Stove burns lazy at start up.
2. Stove back-puffs or smokes into the room at start up.
3. Stove smokes out the door when it is open.
4. Stove won't shut down.
5. Stove won't burn hot enough. Lazy burn.
6. Burn time too short.

Stove burns lazy at start up.

1. The chimney is still cool, allow more time to warm up. Burn longer with door slightly cracked.
2. Wood is not seasoned (still green). Wood should sit for about 1 year, split and loosely stacked if it was cut green.
3. Wood is well seasoned but has a lot of surface moisture. Your wood supply must be covered. Check your tarps or other covering to see that no rain or snow is getting to your wood. Wood should be covered on top, but open on the sides to allow air movement to aid in drying.
4. Check the air supply to the stove. If you have installed outside air, check the ducts for blockage.

Stove back-puffs or smokes into the room at start up.

1. Chimney is cold. Cold chimneys can produce a "reverse draft" where cold air is rushing down the chimney into the stove. Open a door or a window for about 5 minutes to equalize pressure in the house then try restarting with small strips of newspaper. Using small strips of newspaper or an approved fast burning firestarter and small pieces of kindling will create heat faster to help reverse the cold air.
2. Chimney and/or the chimney cap needs to be cleaned. Your chimney should be checked and cleaned if necessary every few months. Even a small amount of build up can cause a draft restriction, for example: ¼ inch of build up on the side wall of a 6" chimney reduces the effective area of the chimney by about 20%. Pay close attention to the chimney cap, especially if it has a screen. Screened chimney caps can become blocked enough to restrict flow in just a few weeks. Screened caps are required by H.U. D. code on mobile homes only. Non-mobile residential installations may remove the screen part of the cap. Check local codes.

Stove smokes out the door when it is open.

1. The door was opened too quickly. Crack the door open just a small amount and let the stove "breathe" a few seconds before opening all the way.
2. Chimney and/or the chimney cap needs to be cleaned. Your chimney should be checked and cleaned if necessary every few months. Even a small amount of build up can cause a draft restriction, for example: ¼ inch of build up on the side wall of a 6" chimney reduces the effective area of the chimney by about 20%. Pay close attention to the chimney cap, especially if it has a screen. Screened chimney caps can become blocked enough to restrict flow in just a few weeks.
3. Chimney is too short or other conditions exist such as a hillside home location, high winds, trees, etc.

Stove won't shut down.

1. The ash pan may not be sealing correctly (pedestal model). Check the ash pan gasket for tearing or fraying. See the ash pan instructions in section 5. Even a small amount of undesired air can keep the stove from shutting down.
2. Check the main door gasket and glass gasket for proper seal. See section 5 for instructions on checking your gaskets.

Stove won't burn hot enough. Lazy burn.

1. Wood is not seasoned (still green). Wood should sit for about 1 year, split and loosely stacked if it was cut green.
2. Wood is well seasoned but has a lot of surface moisture. Your wood supply must be covered. Check your tarps or other covering to see that no rain or snow is getting to your wood. Wood should be covered on top, but open on the sides to allow air movement to aid in drying.
3. Chimney and/or the chimney cap needs to be cleaned. Your chimney should be checked and cleaned if necessary every few months. Even a small amount of build up can cause a draft restriction, for example: $\frac{1}{4}$ inch of build up on the side wall of a 6" chimney reduces the effective area of the chimney by about 20%. Pay close attention to the chimney cap, especially if it has a screen. Screened chimney caps can become blocked enough to restrict flow in just a few weeks.
4. Check the air supply to the stove. If you have installed outside air, check the ducts for blockage. If you are not using outside air, be sure you have removed the cover plate on the back of the pedestal. (pedestal models only)
5. Atmospheric conditions. Occasionally, barometric episodes occur that affect draft, thereby affecting stove performance. If your stove has been working fine and performance drops suddenly, this is most likely the cause, and will usually go away within a few days.
6. Your fuel load may be too small or the wood size too large for the coal bed. A small bed of coals requires re-kindling to build up the heat, only put large chunks of wood on a very hot and active bed of coals.

Burn time too short.

1. Your fuel load may be too small or the wood size too large for the coal bed. A small bed of coals requires re-kindling to build up the heat, only put large chunks of wood on a very hot and active bed of coals. If there are large chunks of charred wood left after the fire has gone out, the coal bed was not hot enough.
2. Fuel quality. Harder, denser woods produce longer burn times. Likewise, softer woods produce shorter burn times.
3. The ash pan may not be sealing correctly. Check the ash pan gasket for tearing or fraying. See the ash pan instructions in section 5. Even a small amount of undesired air can keep the stove from shutting down.
4. Check the main door gasket and glass gasket for proper seal. See section 5 for instructions on checking your gaskets.

Section 8 - Accessories and Parts

Accessories

1. KA-BLOWER3- Stove blower.
2. KA-OUTSIDEAIR- Outside air kit.
3. KA-WLEGSTEEL- Black steel leg set.
4. KA-WLEGCAST- Black cast iron leg set.
5. KA-WLEGGOLD- Gold plated leg set.
6. KA-WLEGPEWTER- Pewter plated leg set.
7. KA-TAMPEDKIT(BOX 1)- Pedestal kit
8. KA-SUNBURST1BLK- Decorative window sunburst, painted black.
9. KA-DOOR1CASTC- Complete black door. Includes: Glass, glass holder, gaskets, door handle and door pins.
10. KA-DOOR1GOLDC- Complete gold door. Includes: Glass, glass holder, gaskets, door handle and door pins.
11. KA-DOOR1PEWTERC- Complete pewter door. Includes: Glass, glass holder, gaskets, door handle and door pins.
12. KA-ASPSURROUND- Fireplace surround kit.

Parts

1. KR-BRICK- Individual replacement firebrick.
2. KR-DOORGASKET- Replacement door gasket, includes glue.
3. KR-GLASS1- Replacement glass, includes gasket.
4. KR-GLASSGASKET- Replacement glass gasket
5. KR-ASPBURNTUBE1- Front baffle burn tube.
6. KR-ASPBURNTUBE2- Middle-front baffle burn tube.
7. KR-ASPBURNTUBE3- Middle-rear baffle burn tube.
8. KR-ASPBURNTUBE4- Rear baffle burn tube.
9. KR-ASPINSULATION- Ceramic baffle insulation.
10. KR-ASPBaffle- Ceramic baffle board (2 pc.)

Section 9 – Warranty

For all warranties, please contact the dealer where you purchased your stove. Kuma Stoves will not warranty defective products directly to the consumer.

THE WARRANTY ON YOUR NEW KUMA STOVE IS AS FOLLOWS:

Lifetime warranty:

All welded steel components including but not limited to: Firebox, top plate, convection shell, stove base, ash drawer, firebrick holders, air plenums and ash plenum.

5 year warranty:

All stainless steel baffle components including: Front and rear baffle brick holders and secondary burn tubes. All cast iron components including: Door casting (does not include gold or pewter plating) and ash grate.

1 year warranty:

Stove blower (if equipped).

NOT WARRANTED:

Including but not limited to: Firebrick, ceramic insulation, door gasket, glass, glass gasket and ash pan gasket.

This warranty does not apply in cases of abuse, mishandling, unauthorized repair, alterations, misuse, accident, misapplication, improper installation, improper maintenance and/or service. Kuma Stoves reserves the right, under this warranty, to replace, repair or authorize repair of the defective product at its sole discretion. No other warranty, expressed or implied accompanies this written warranty.

STOVE STORAGE

The Kuma Aspen Noncatalytic Wood Heater tested by

Myren Consulting, Inc. is being held in custody by

Kuma Stoves, Inc.

and is being stored at:

Kuma Stoves Inc

2150 W. Hayden Ave.

Hayden, ID 83835

Contact person(s):

MARIE FREEMAN

WABON FREEMAN

Phone:

208 762 8002

A. Temporary storage at Myren Consulting until certification is granted:

A single strap of steel banding is placed around the stove so that the banding crosses the door horizontally, making it impossible to open the door on the unit. If it is necessary to break the banding to check an internal dimension or component, the banding is immediately replaced after the work on the unit is completed. The unit is identified with its name written on a stove storage label that is taped to the window of the unit. (See next page for an example copy of a stove storage label.)

B. Permanent storage after certification has been granted:

The following measures have been taken to permanently seal the unit and prevent tampering. Several lengths of steel banding are placed around the stove in a manner that prevents the door from being opened. At least two of these lengths cross at 90° angles. At each 90° crossing point on the top of the stove and perhaps elsewhere, a Myren Consulting address label is placed over the crossing point. The lab manager then initials the label and it is then taped in place with 2" clear packing tape. The stove is then loaded onto a pallet and strapped to the pallet with several lengths of steel banding. A box - either cardboard, chipboard or plywood - is placed over the stove and attached to the pallet.

C. The sealed unit is identified as follows:

The name of the unit is written on a Myren Consulting address label which is affixed to the outside of the box. The top and sides of the box also have several stove storage labels affixed to it which clearly identify the unit as a test stove being stored pursuant to 40 CFR Part 60. These labels have the name of the stove clearly written on them. (A sample stove storage label follows on the next page.)

D. The unit was returned to the manufacturer via:

manufacturer's
truck.

W A R N I N G

SEALED EPA TEST STOVE

DO NOT OPEN OR TAMPER WITH THE SEALS AND PACKAGING ON THIS STOVE.

TO DO SO WILL VOID THE CERTIFICATION ON THIS STOVE.

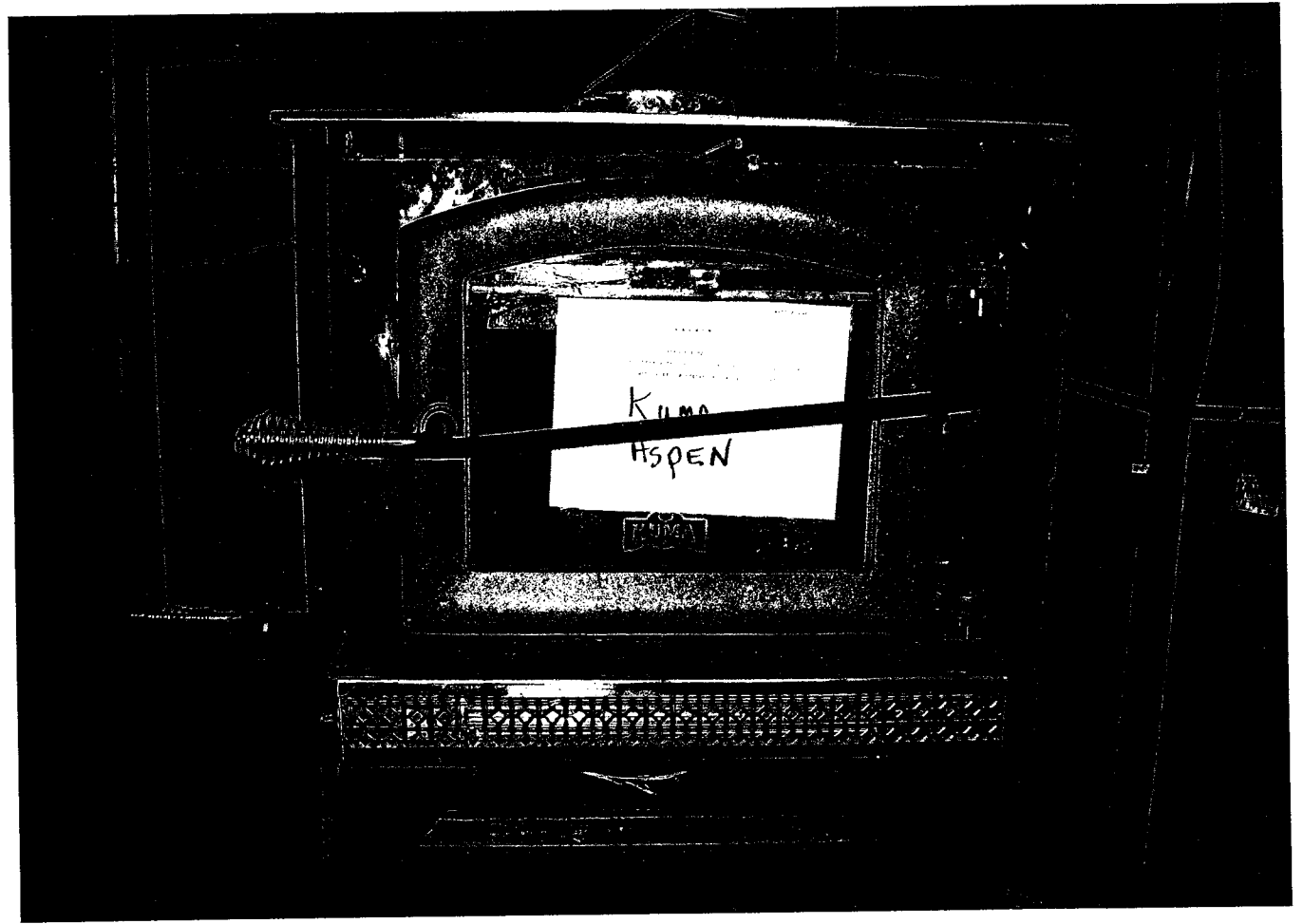
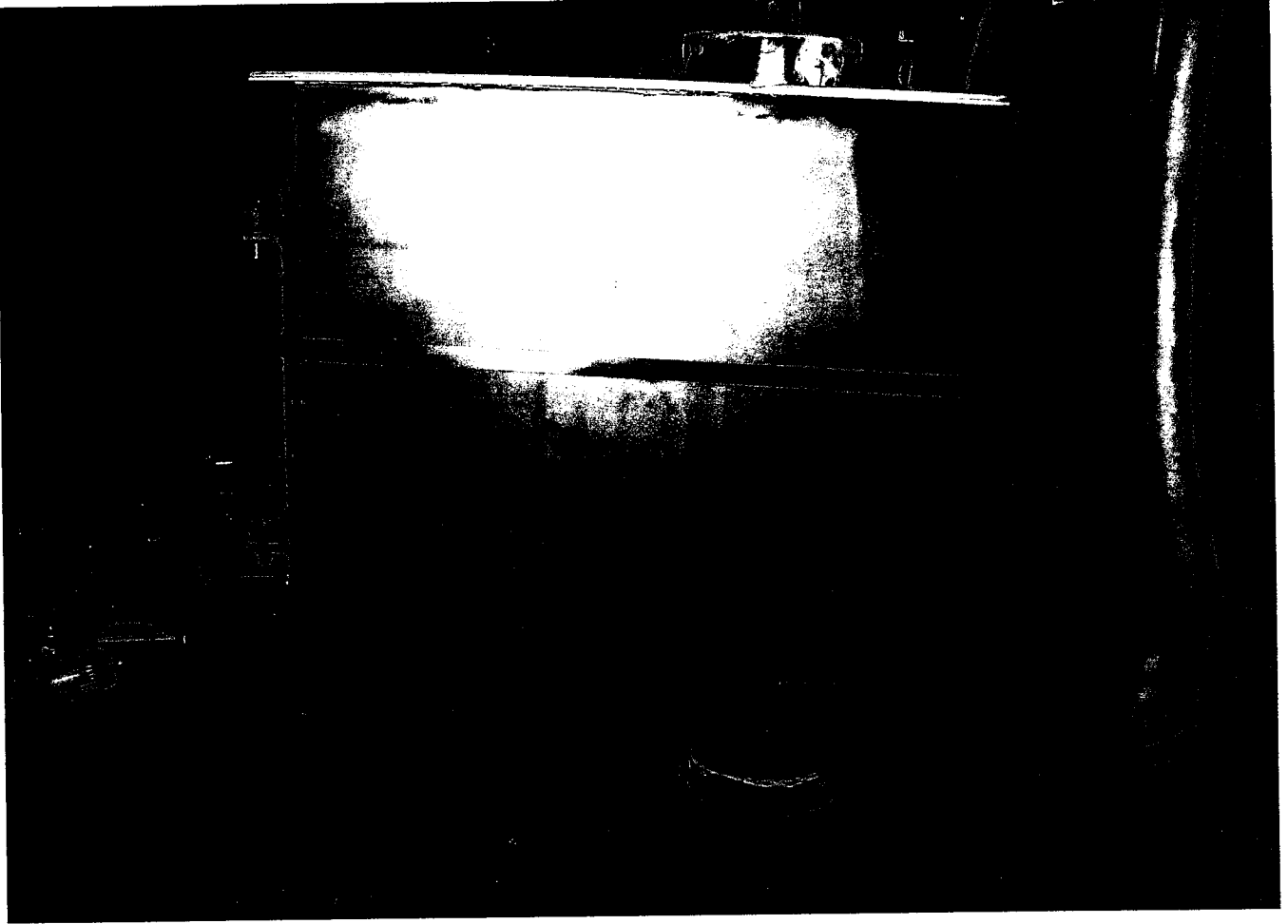
KUMA ASPEN

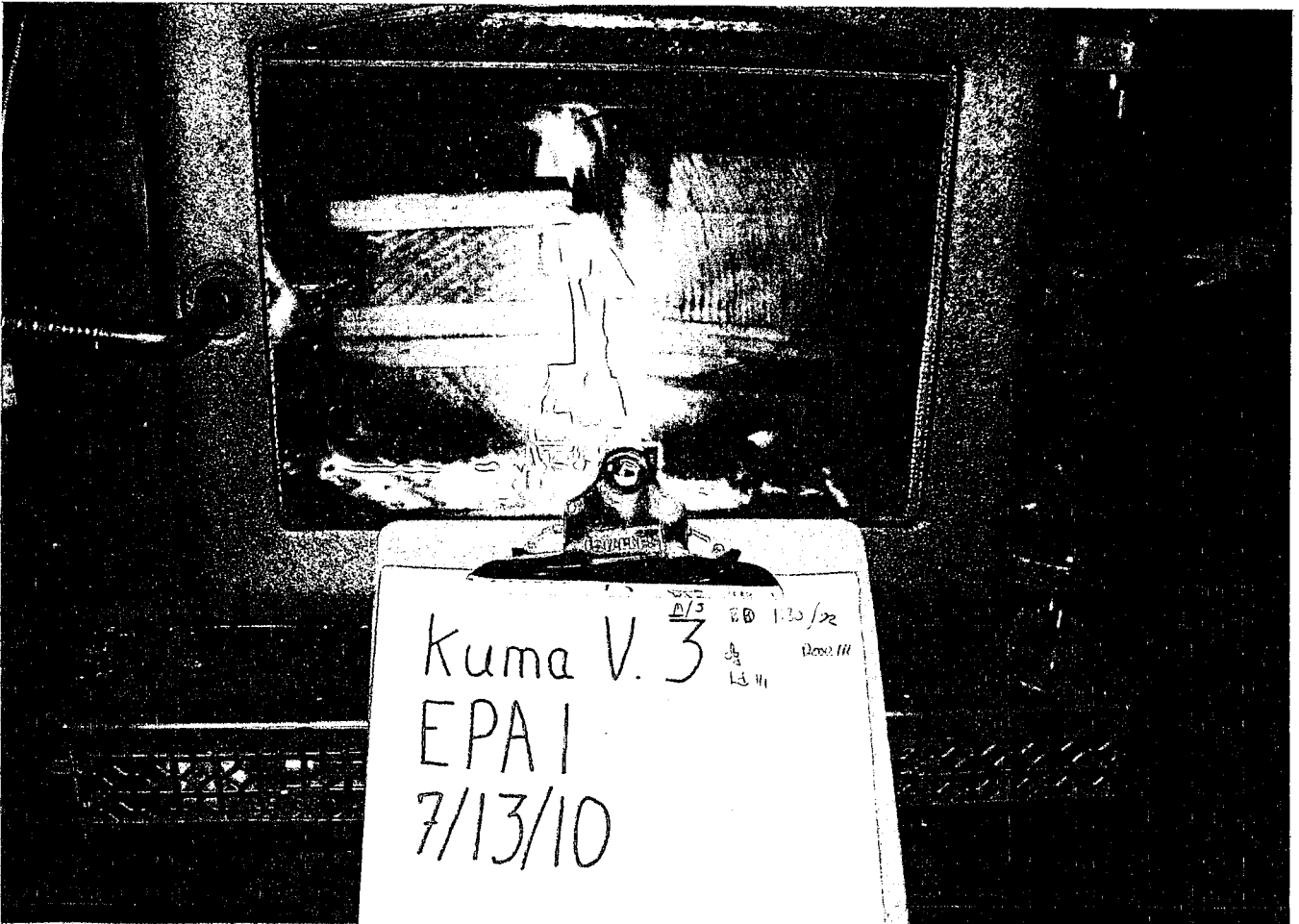
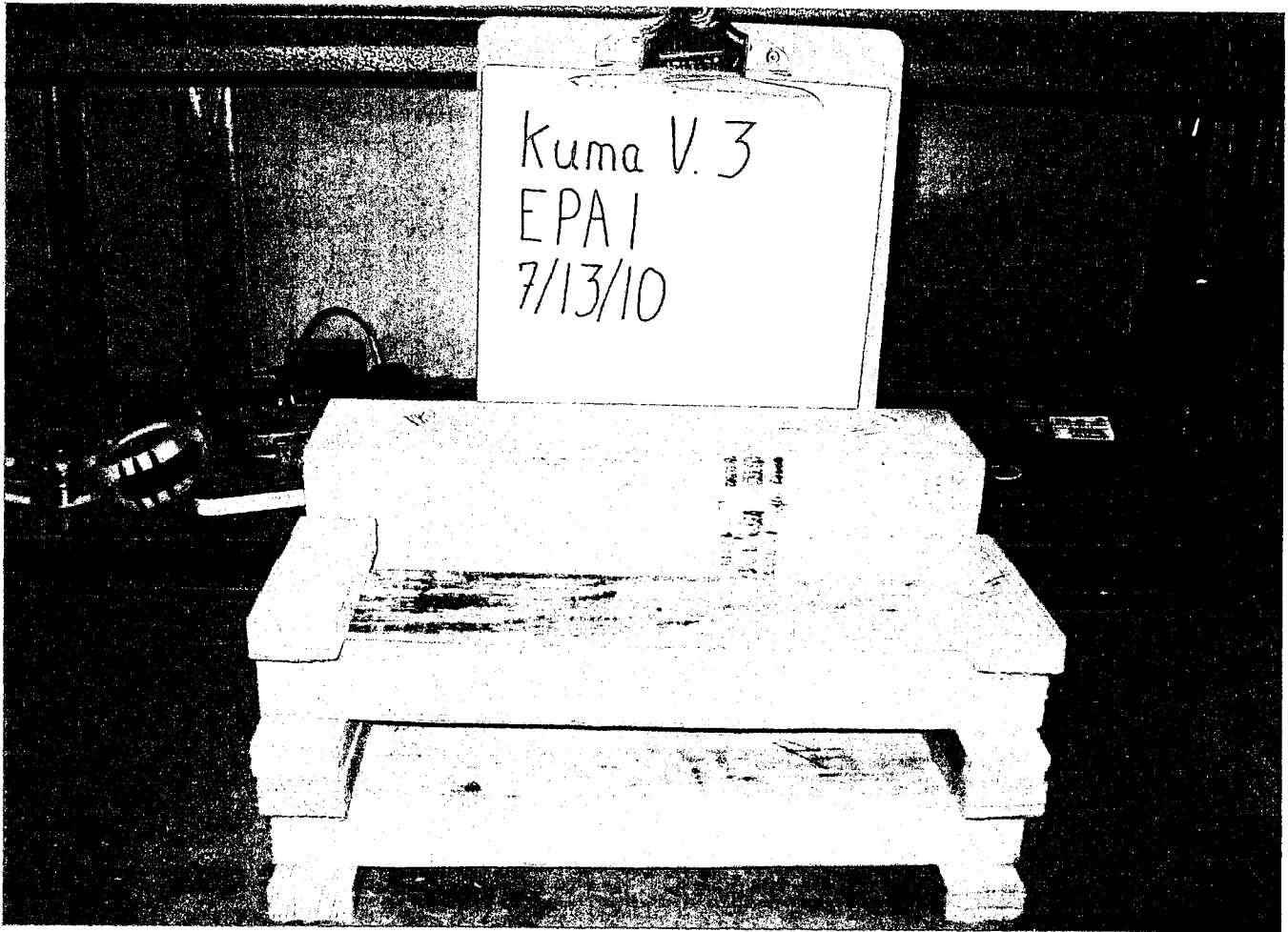
W A R N I N G

SEALED EPA TEST STOVE

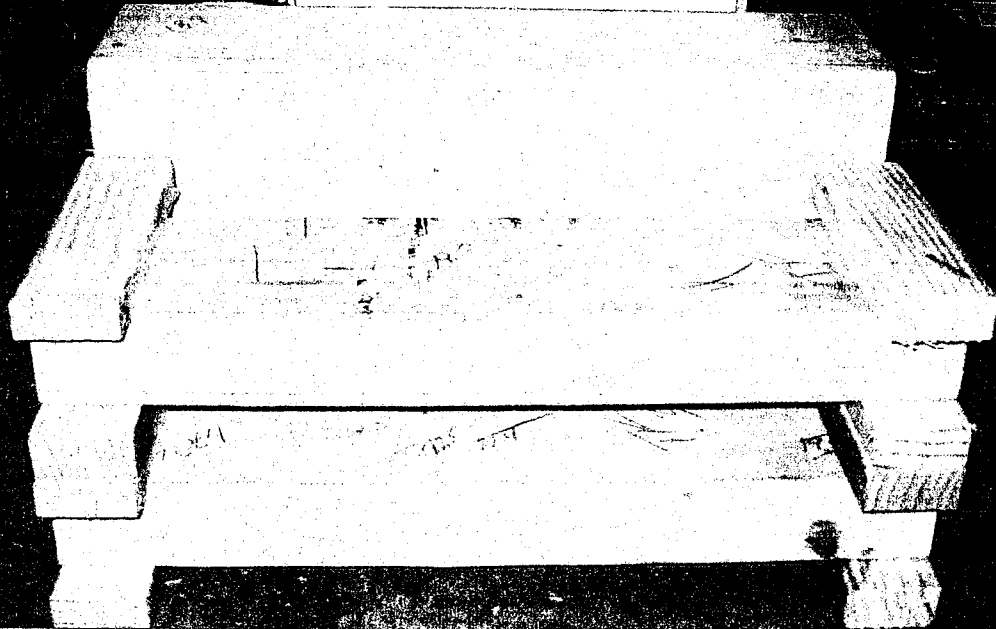
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TO DO SO WILL VOID THE CERTIFICATION ON THIS STOVE.

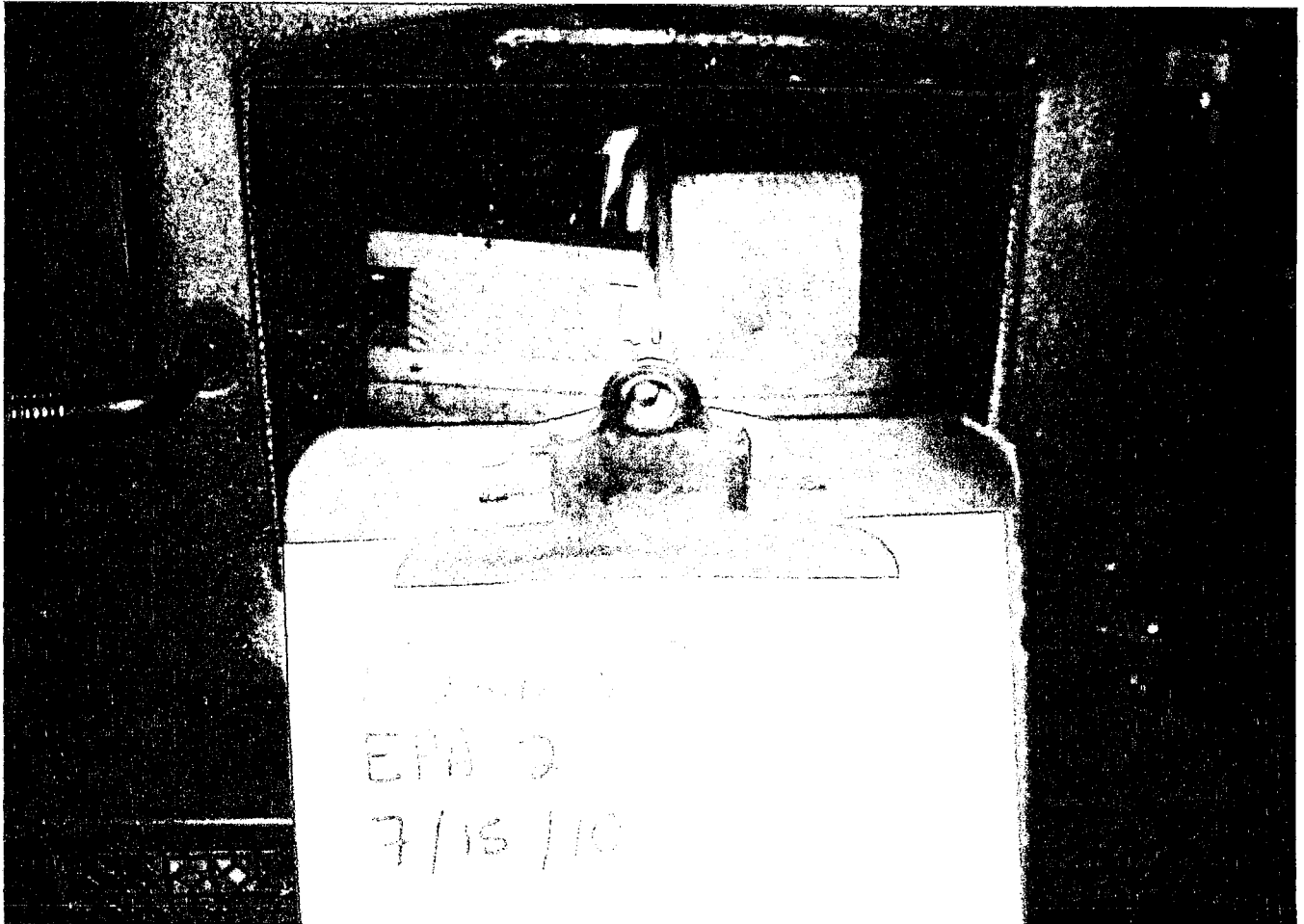


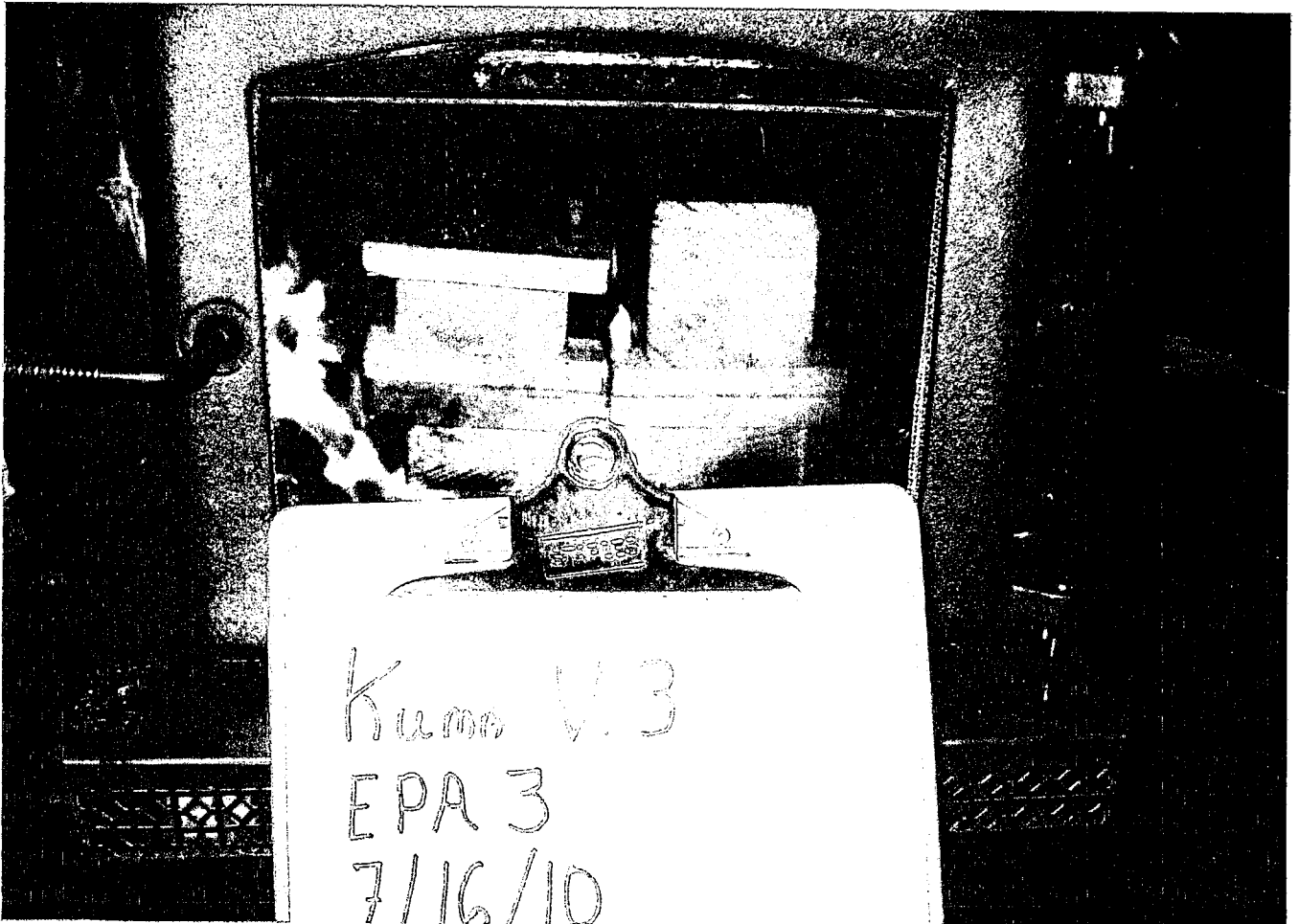
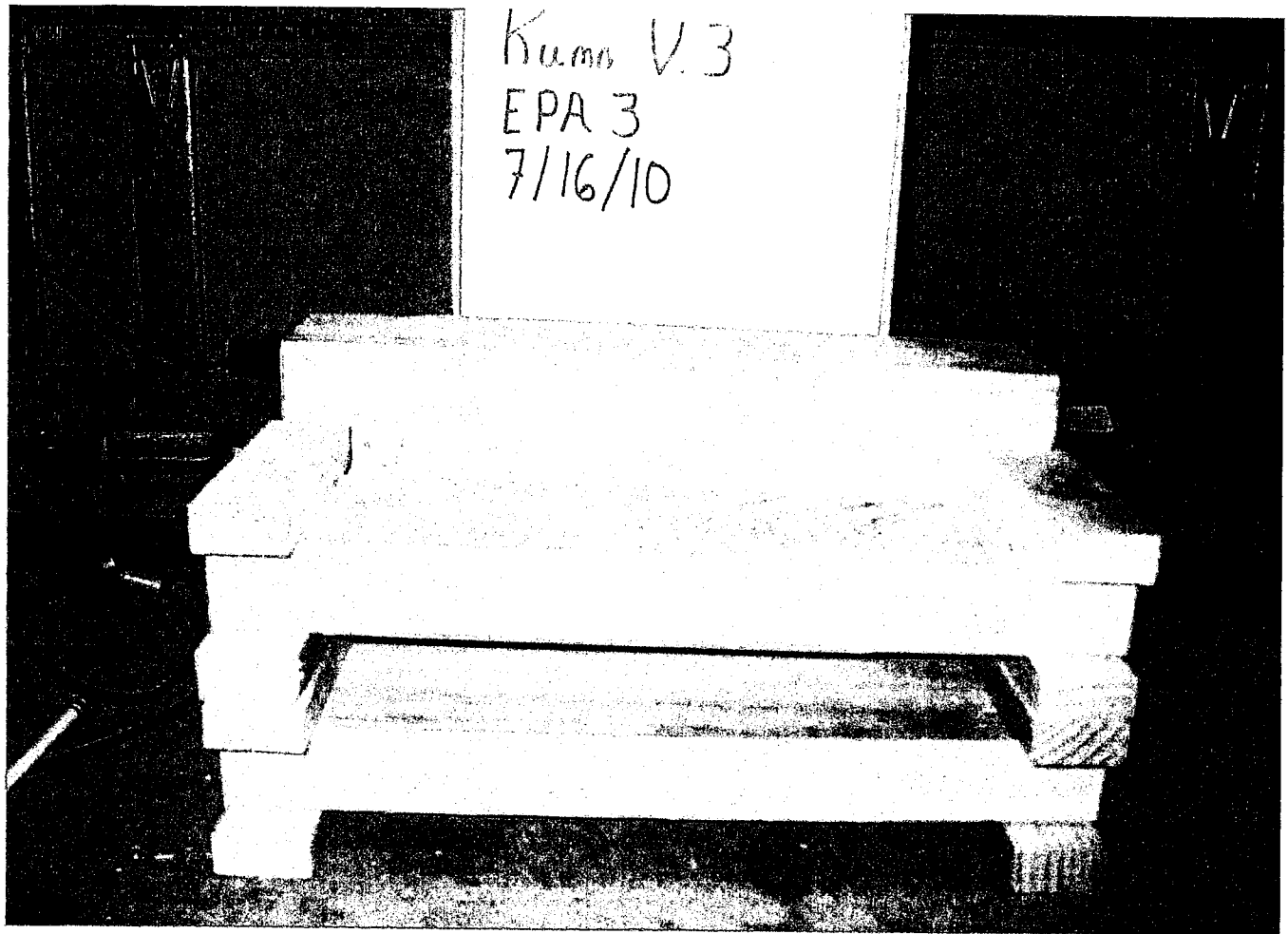


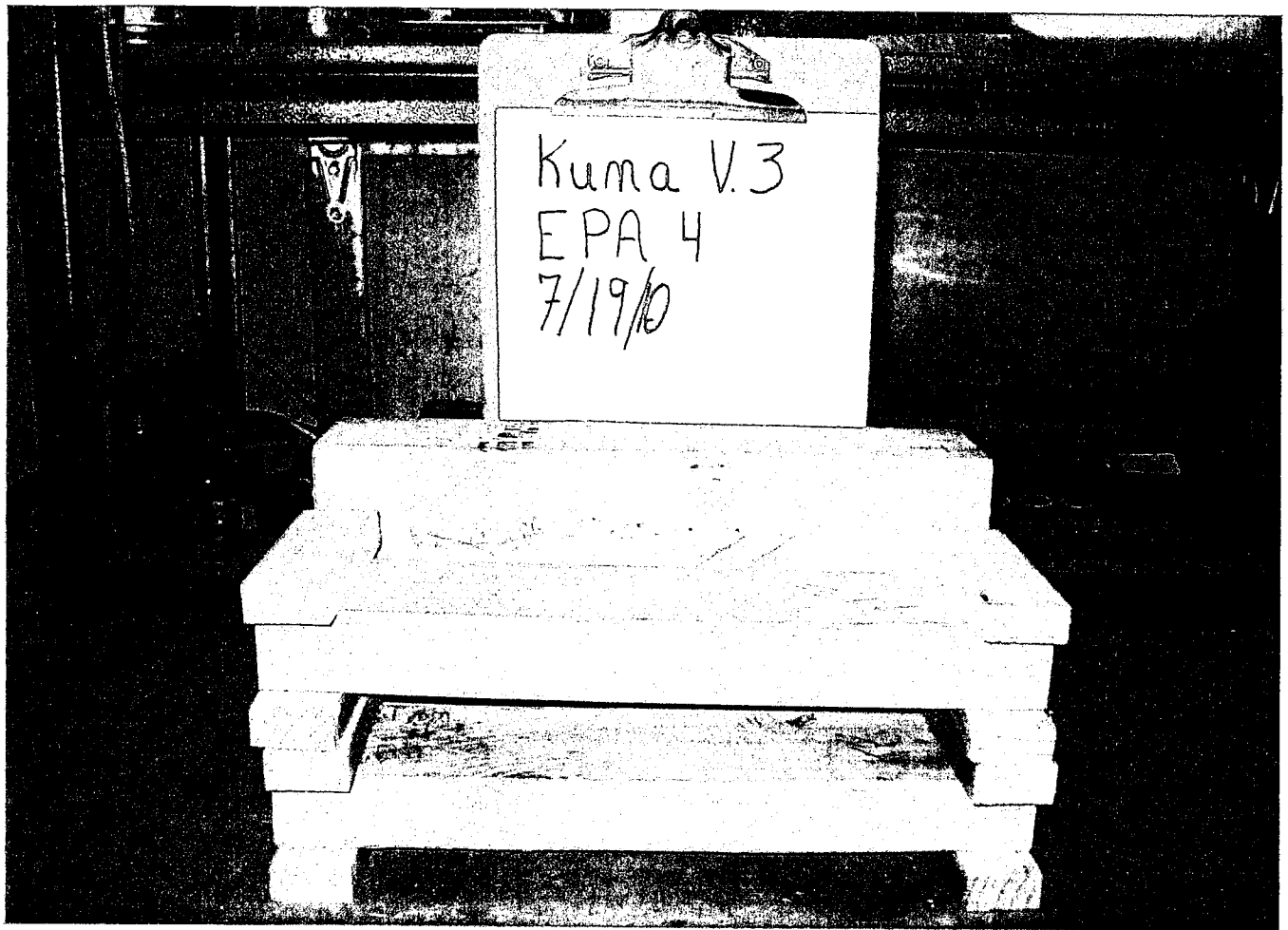
Kuma V.3
EPA 2
7/14/2010



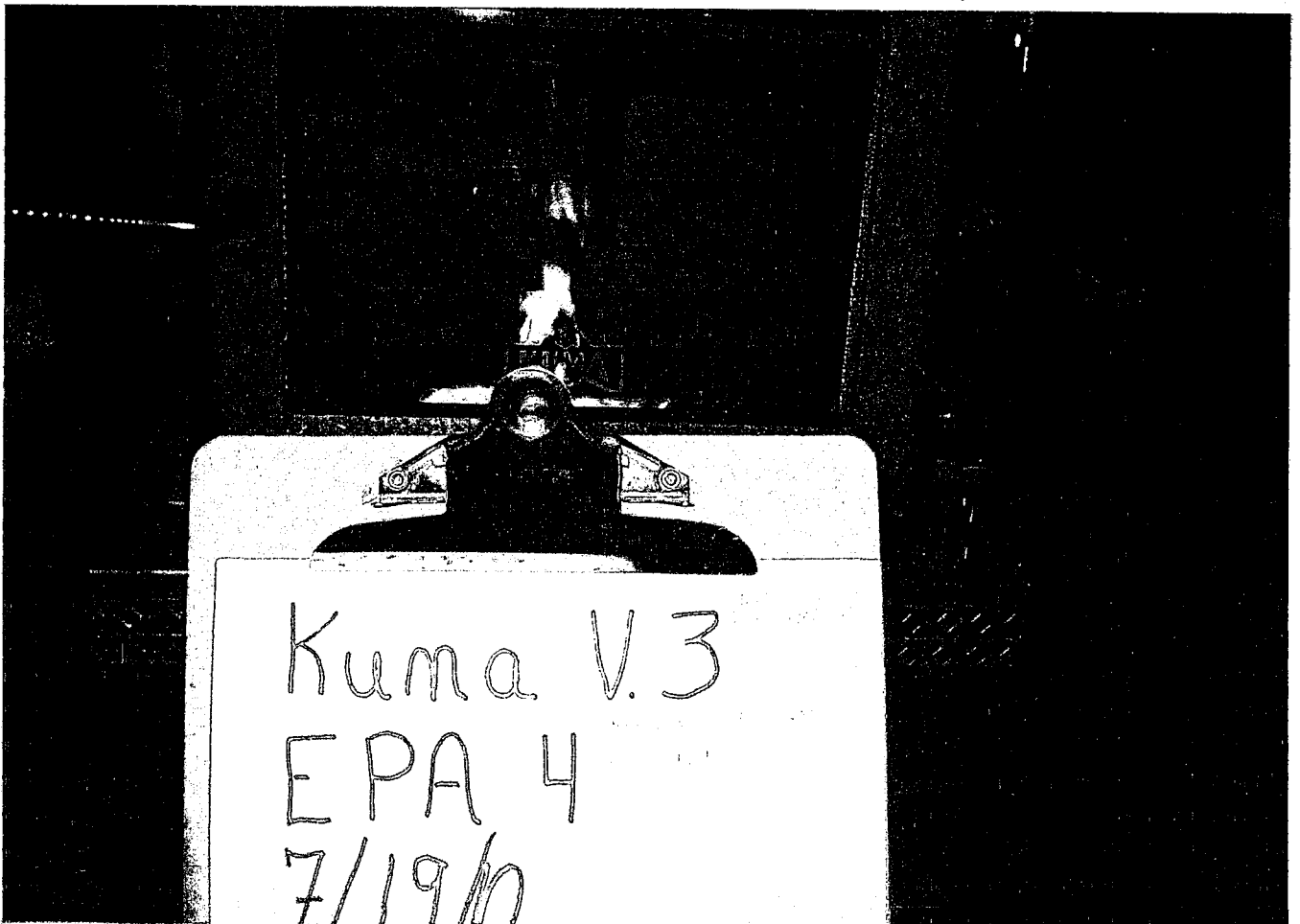
EPA 2
7/15/10







Kuma V.3
EPA 4
7/19/10



Kuma V.3
EPA 4
7/19/10

130/28 S Ag 14r
2429 1d 1000
06/102 VCT 81

Kuma V. 3
EPA 5
7/20/10

Kuma V. 3
EPA 5
7/20/10